

Installation Instruction

Storage of EUROFLEX® Products and adhesive cements

EUROFLEX® products should be stored in dry locations at a constant temperature above 10°C. If storage falls to temperatures below 10°C, allow the slabs to acclimate at the installation site temperature (above 10°C) for a minimum of 2 hours prior to installation. Note: Adhesive cements and design flooring must be stored at all times in dry locations above 0°C.

Required Tools and materials

Cut heavy-duty cutting knife, T-square for cutting assistance, carpet ruler



Mark plumbs or chalk line, chalk, and measuring tape



Gluing crepe adhesive tape, drilling machine with mixer tool for handling the 2 component polyurethane glue, spatula TKB B2, work glove



Installation Design flooring pressure roller, pressure roller, rub-on cork



Substrate

Prepare and verify the substrate in accordance with recognized construction practice. All substrates shall comply with applicable national sub-base regulations. Substrates must be level, clean, firm, and stably bearing, free from cracks, and free of substances that could impair adhesion (e.g., oil, dust, abrasive debris, old paint, etc.), and must be dry. If necessary, use leveling compounds or primers. Refer to the adhesive manufacturer's instructions for any special procedures to be followed when leveling compounds or primers are used.



The insulating underlayment should be stored in dry environments at a constant temperature. Position the underlayment over the entire surface to be covered, oriented perpendicular to the planned direction of the floor finish installation.

Trim the underlayment so that it extends slightly beyond the area to be covered.

Allow the underlayment to remain in place for at least 24 hours to permit dimensional relaxation and temperature equilibration. Ensure adequate time for the temperature equilibration of adhesives and floor finish materials in accordance with the manufacturers' instructions.



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Trim the underlayment to the required size. Then fold it back to the center of the room and adhere the underlayment to the substrate. Apply a two-component polyurethane adhesive, such as Sportec 700 or an equivalent product. Ensure both components are mixed thoroughly and combined exactly according to the manufacturer's instructions.



The application should be performed with a spatula, using approximately 0.8 kg/m². We recommend smoothing from the center of the mat outward.



The second half of the room has been prepared using the same procedure. When gluing the underlayment, leave adequate clearance to walls and adjacent structural components as required by the chosen floor finish. To achieve optimal decoupling and impact sound insulation, always place the mats and press them closely together.

Installation of the visual layer may be carried out after 24 hours.

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Attention: Please allow a minimum 5 cm of extra material for offcuts.

The covering must not be kinked, as kinks may be visible.

Before laying the vinyl flooring, allow the sheets to acclimate in the rooms where they will be installed, or in adjoining rooms, for a minimum of 48 hours.

Acclimate the room climate by approximately cutting the covering and laying it out flat to relax.

The surface of the sound-reduction layer must be dry and clean.

For bonding the visual layer, it is recommended to use a two-component polyurethane adhesive, for example Sportec 700, or an equivalent product.

Application should be performed in straight lines using a trowel.

Depending on the installer's skill level, the strips may be cut with double cuts.



For inexperienced installers, it is recommended that the individual strips be cut to match the exact design prior to adhesion.

For adhering the visual layer to the EUROFLEX® impact protection slabs, it is recommended to use Sportec 700 2-K polyurethane adhesive or an equivalent product. Both components of the adhesive must be thoroughly mixed prior to application.



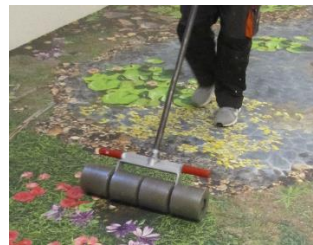
For application, the adhesive is applied at a usage rate of approximately 0.8 kg/m².

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Each lane must be pressed into the adhesive bed using a rub-on cork or a pressure roller. To prevent adhesive transfer to the layer material, use crepe adhesive tape to protect the joint areas. Glue spots on the layer must be removed immediately.



After approximately 30–45 minutes (depending on room climatic conditions), the covering should be rubbed again or rolled down with a cross-section roller. For the visual layer, a sealer is already factory-applied.

For Visual flooring, a corresponding polyurethane seal is already provided at the factory.

The design floor covering can also be cold-welded if required. This should be done using cold-welding material. In any case, it is essential to follow the instructions provided by the cold-welding material manufacturer.

Cleaning and care instructions

The design floor is easy to clean and maintain due to its finished surface. To ensure longevity and enduring satisfaction, the following value-retention guidelines should always be observed.

Only use a broom, vacuum, or damp cloths/mops for cleaning the floor covering. Cleaning machine For professional cleaning, we recommend the Cleanfox cleaning machine from Wolff (or an equivalent device).

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There are various brushes suitable for this machine:

- For basic cleaning, use the “blue” bristle, a medium-hard brush.
- For regular cleaning, use the “gray” brush with soft bristles.

Alternative to the cleaning machine A commercially available scrubbing brush with soft or medium-hard bristles may also be used for regular cleaning of small areas, for example the soft/hard broom from Vikan.

A scrubbing brush with hard bristles should be selected for basic or initial cleaning.

IMPORTANT: When cleaning manually with a broom or scrubber, any excess liquid must be removed or absorbed afterward.



Additional protection through sealing For sealing, we recommend the 2K PU sealer RZ Turbo Protect Plus (or a comparable PU sealer, e.g., the 2K PU from Dr. Schutz).

Pallman’s sales network is robust, with a partner nearby.

<https://de.pallmann.net/service/grosshandelspartner>

Attention!!

Cleaning with rotating brush systems is strictly prohibited. Warranty will be void if this requirement is not followed.

The warranty will be invalidated if cleaning agents, cleaning machines, or cleaning methods (e.g., superheated steam) not approved by KRAIBURG Relastec are used.