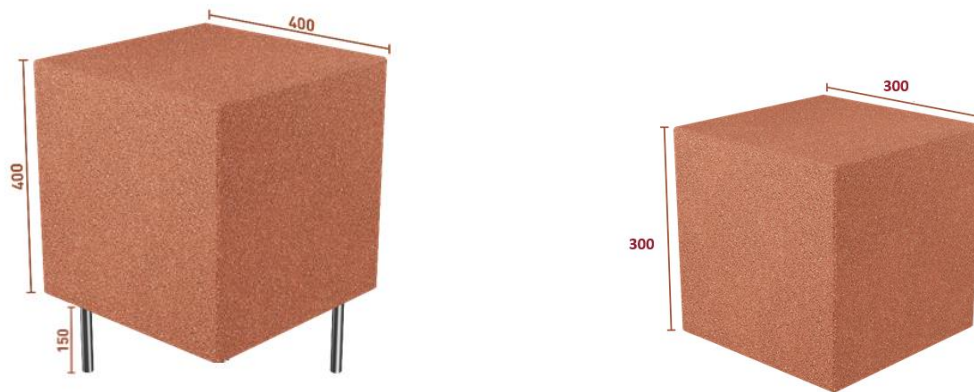


## Installation Instruction

### Subbase

The substrate must be frost-resistant and level. Two 150-mm deep holes are drilled diagonally to install the 5/4-inch metal pipes as secure anchors. The pipes must be affixed in the holes using polyurethane adhesive.



This enables the EUROFLEX® cubes to be installed on a load-bearing, compacted substructure directly within a prepared fresh concrete bed (C12/15). Cubes installed without ground anchors may be fully bonded to EUROFLEX® fall-protection slabs or equivalent wet-pour surfaces.



All information without guarantee, subject to change. The installation instruction is not subject to any change service. Each current and valid from can be recalled at [www.kraiburg-relastec.com/euroflex/](http://www.kraiburg-relastec.com/euroflex/)

page 1 of 2



To prevent varying discoloration caused by sunlight, always cover the goods and protect the product completely with the UV protection film (as supplied by the factory) until installation.

**Bonding instructions:**

Adhesive requirement: 1 cartridge for 2 cubes full-surface bonding

**Adhesive:**

We recommend the Ottocoll P83 (grey) or Ottocoll M 500 (red) adhesive available from us. The warranty is void if other untested adhesives are used.

**Work preparation:**

The surfaces shall be clean, dry, and free of grease. Bonding: Apply the material to the substrate using a glue gun. The application thickness should be adjusted based on the nature of the materials being bonded. Align and press the mating material within 10 minutes. Curing time depends on the layer thickness and ambient humidity. Processing temperature: +5°C to +40°C. Skin formation time at 23°C: approximately 20 minutes. Curing time at 23°C: approximately 24 hours.

All information without guarantee, subject to change. The installation instruction is not subject to any change service. Each current and valid from can be recalled at [www.kraiburg-relastec.com/euroflex/](http://www.kraiburg-relastec.com/euroflex/)

page 2 of 2