

## Substructure

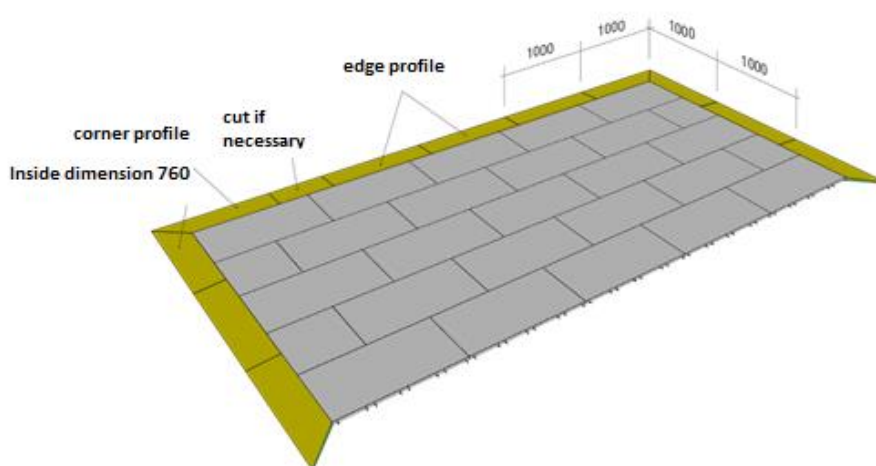
Prior to the installation of EUROFLEX® Edge and Corner Profile, verify that the substructure is stably bearing, remove any loose or foreign material, and level uneven areas (e.g., with leveling mortar). The substructure must be clean and dry. Before installation, apply an appropriate primer coat to the substructure as necessary to stabilize absorption and improve adhesive bonding.

## Installation

Prior to installation, securely affix EUROFLEX® Edge and Corner Profile to the substructure and to the first row of tiles using dabs of 1-component PU adhesive cement. Bond the joints between the slabs with adhesive cement. It is recommended to fasten the profile to the subbase with screws.



The slabs can be easily cut to non-standard sizes using a low-speed sabre saw (wood/medium-tooth blade) or a carpet knife in conjunction with a steel straightedge.



Recommended for this purpose are concrete screws (e.g., W-BS / S type TX 30, 6x, with length adapted to the profile thickness). The screw-in depth into the substrate should be at least 3 cm.

For this, two holes should be drilled in the center of the profile using a masonry drill bit appropriate to the substrate.



The screw head should be countersunk as deeply as possible within the profile.



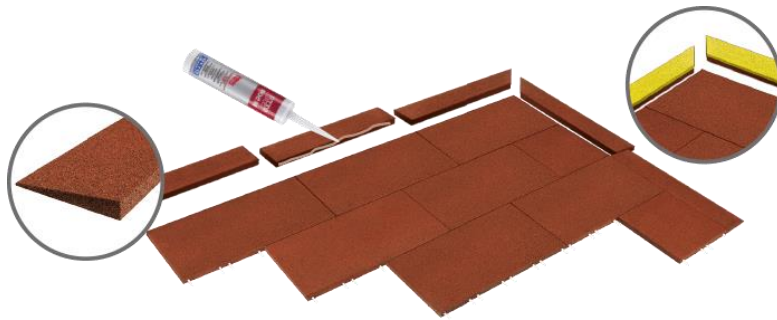
They are then sealed in addition with a PU adhesive.



All information without guarantee, subject to change. The installation instruction is not subject to any change service. Each current and valid from can be recalled at [www.kraiburg-relastec.com/euroflex/](http://www.kraiburg-relastec.com/euroflex/)

page 2 of 3

To prevent color variations resulting from uneven sunlight exposure, retain the UV protection film on the product in its original condition until immediately prior to installation.



Required glue quantity: 1 cartridge (310 ml) per 3–4 meters of bonded joint length.

Type of adhesive: elastic, 1-component polyurethane cement adhesive, e.g., Ottocoll P 83 and Ottocoll M 500.

Preparation: Surfaces must be clean, dry, and free of grease.

Verify adhesion to and compatibility with plastic and painted surfaces prior to installation.

Bonding: Apply adhesive cement from a caulking gun onto the substrate.

The required bond thickness depends on the materials being joined.

Within 10 minutes, position the upper material and apply contact pressure.

Due to the paste-like consistency of the cement, maintain contact pressure until curing is complete.

The required curing time depends on the layer thickness and ambient humidity.

Processing temperature: +5°C to +40°C Film formation: 20 minutes at 23°C Curing time: 24 hours at 23°C