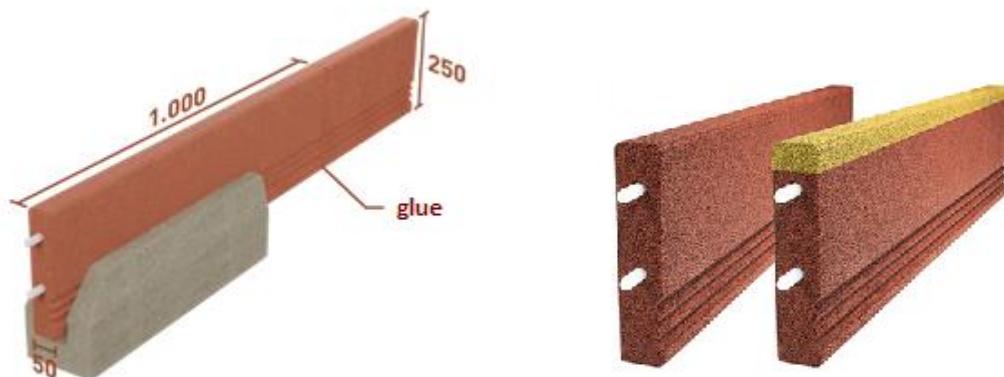


**Substructure**

The substructure shall be frost-stable and level. Install the lawn edging into a prepared fresh concrete bed (C12/15 grade), forming concrete to a slope with a 100 mm rise on both sides of the edging elements. The concrete bed dimensions shall be approximately 100 mm in height and 200 mm in width. After placing the aggregate, fill the bed with concrete in a double-sided wedge and compact it, ensuring the concrete penetrates the grooves of the lawn edging elements to provide the required anchorage for the molded parts. The greater the concrete height up to the edging, the more stable the lawn edge will be.

**Installation**

The lawn edging elements shall be set firmly into the concrete bed to a depth of approximately 5 cm below their actual height, and oriented perpendicular to the ground. Use connector pins to interconnect the edging sections, and apply one component polyurethane (PU) adhesive at the front end. For curved installations, use an assembly lever to fix the edging until the concrete sets, and remove the lever afterward.



All information without guarantee, subject to change. The installation instruction is not subject to any change service. Each current and valid from can be recalled at [www.kraiburg-relastec.com/euroflex/](http://www.kraiburg-relastec.com/euroflex/)

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## Installation curves:



The UV protection film shall remain on the products as supplied to prevent color variation caused by exposure, until just prior to installation.

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**Required quantity of glue:**

1 cartridge (310 ml) for every 3 – 4 m of joint length glued.

**Type of glue:** elastic 1-component polyurethane adhesive cement e.g. Ottocoll P 83 grey and Ottocoll M 500 red available through us.

**Preparation:**

The surfaces shall be clean, dry, and free of grease. Verify adhesion to and compatibility with plastic and painted substrates prior to installation.

**Gluing:**

Apply adhesive cement from the application pistol onto the substrate. The required layer thickness depends on the materials being joined. Within 10 minutes, place the upper material in position and apply contact pressure. Due to the cement's pasty consistency, it is recommended to maintain contact pressure until curing is complete. The required curing time depends on the layer thickness and the ambient humidity.

Processing temperature: + 5°C until +40°C

Film after 20 min at 23°C

Curing time after 24 h at 23°C