

### Substructure Edge Protectors

Prior to installation, verify that the existing subfloor (concrete, tile, or wood) is structurally sound, and remove any loose or foreign materials. Level any uneven areas (e.g., with leveling mortar). The subfloor must be clean and dry. Before installation, apply an appropriate primer coat (e.g., Otto Primer) to stabilize absorption and improve adhesive bonding.

### Installation of Edge Protectors

Using a one-component polyurethane adhesive cement, securely bond the protector elements to the clean, dry, and smooth existing concrete substructure.

Join adjacent elements, filling gaps as necessary. To cut elements to non-standard sizes or to create miter joints, use a low-speed reciprocating saw (wood blade with medium-toothed teeth) or a utility knife, in conjunction with a steel straight edge.

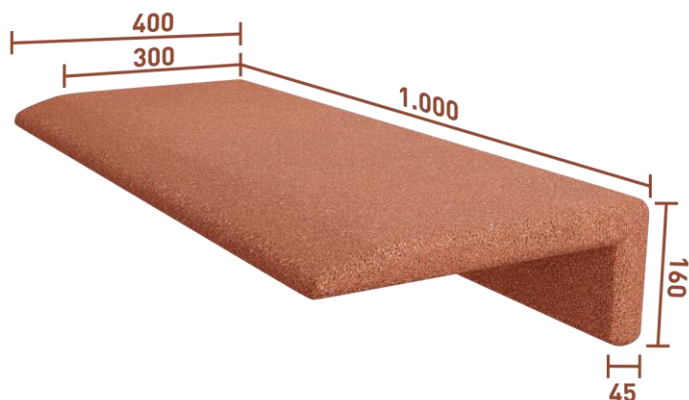
Ensure the EUROFLEX® Edge Protector elements are adequately supported with elevation on both sides of the cut.

When selecting lengths for corner joints, note that miter cuts reduce the inner perimeter length of the section.



All information without guarantee, subject to change. The installation instruction is not subject to any change service. Each current and valid from can be recalled at [www.kraiburg-relastec.com/euroflex/](http://www.kraiburg-relastec.com/euroflex/)

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The edge protector may also be used as a protective frame for organically shaped concrete elements.



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For this purpose, the angle elements are glued across the entire surface and additionally secured in a force-locking manner using countersunk concrete screws. The surfaces of the countersunk heads may also be sealed with polyurethane adhesive.



For this purpose, to prevent differential coloration caused by sunlight, please keep the goods entirely covered with the UV protective film (as supplied from the factory) until installation.

### Gluing instructions

Glue requirement: 1 cartridge 310 ml for approx. 3-4 running meters or 1m<sup>2</sup>

#### Adhesive:

We recommend the adhesive Ottocoll P83 (gray) or Ottocoll M 500 (red) available from us.  
The warranty is void if other adhesives that have not been tested are used.

#### Work preparation:

The surfaces must be clean, dry and free of grease. Liability and compatibility with plastics and paints must be checked on an object-specific basis.

Caution: Natural stone can discolor.

**Gluing:** Apply the material from the glue gun to the substrate. The application thickness depends on the nature of the materials to be bonded. Insert the counter material within 10 minutes and press it on. Due to the pasty consistency of the material, it is advisable to fix the composite. The hardening depends on the layer thickness and the humidity.

Processing temperature: + 5 ° C - + 40 ° C, skin formation time at 23 ° C: approx. 20 minutes,  
Hardening time at 23 ° C: approx. 24 hours