

## Substructure

The substructure must be frost-stable and level. Install protective edging into a prepared fresh concrete bed (Grade C12/15) or affix them to an existing subbase.

## Installation

The protective edging elements should be set firmly into the concrete bed and oriented perpendicular to the ground. Use connector pins to interconnect the edgings, and apply a one-component polyurethane (PU) adhesive at the front end. For curved installations, employ an assembly lever to secure the edgings until the concrete sets, then remove the lever. For improved adhesion, a priming coat on the subbase is recommended. The choice of special priming coat depends on the subbase.



All information without guarantee, subject to change. The installation instruction is not subject to any change service. Each current and valid from can be recalled at [www.kraiburg-relastec.com/euroflex/](http://www.kraiburg-relastec.com/euroflex/)

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To prevent color variation resulting from differing exposure, keep the UV protection film on the products in the original packaging until immediately prior to installation.

### **Gluing instruction**

**Required quantity of glue:** 1 cartridge (310 ml) for every 3 – 4 m of joint length glued.

**Type of glue:** elastic 1-component polyurethane adhesive cement e.g. Ottocoll P 83 and Ottocoll m 500

### **Preparation:**

To ensure proper adhesion, the surfaces must be clean, dry, and free of grease. Verify adhesion to and compatibility with plastic and painted surfaces prior to installation.

### **Gluing:**

Apply adhesive cement from an application pistol onto the substrate. The required layer thickness depends on the materials being joined. Within 10 minutes, place the upper material in position and apply contact pressure.

Due to the cement's pasty consistency, maintain contact pressure until curing is complete. The required curing time depends on the layer thickness and the ambient humidity.

Processing temperature: +5°C to +40°C Film formation: approximately 20 minutes at 23°C  
Curing time: approximately 24 hours at 23°C