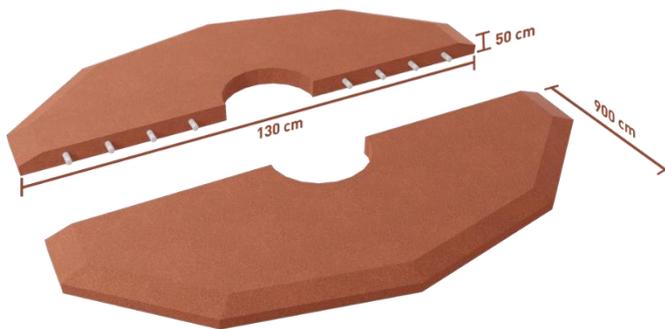


Substructure

The substructure must be frost-stable and level. Prior to installing EUROFLEX® Riding-Toy Slabs, remove the lawn or topsoil from the installation area and install the substructure. The preferred substructure is a level bed of stone chippings (aggregate size: 0–7 mm) approximately 3 cm thick.

Installation

Position the riding-toy slabs around the spring, apply dabs of adhesive cement to the mating surfaces, and join them using the connector pins provided with the slabs.



To prevent color variation caused by differences in sunlight exposure, keep the UV protection film on the product as supplied until just before installation.

All information without guarantee, subject to change. The installation instruction is not subject to any change service. Each current and valid from can be recalled at www.kraiburg-relastec.com/euroflex/

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Required quantity of glue: 1 cartridge (310 ml) for every 3 – 4 m of joint length glued.

Type of glue: elastic 1-component polyurethane adhesive cement e.g. Ottocoll P 83 and Ottocoll m 500

Preparation:

The surfaces must be clean, dry, and free of grease. Verify adhesion to and compatibility with plastic and painted surfaces prior to installation.

Gluing:

Apply adhesive cement from an application pistol onto the substrate. The required layer thickness depends on the materials being joined. Within 10 minutes, position the upper material and apply contact pressure. Due to the pasty consistency of the cement, maintain contact pressure until curing is complete. The required curing time depends on the layer thickness and the ambient humidity.

Processing temperature: + 5°C until +40°C

Film after 20 min at 23°C

Curing time after 24 h at 23°C