

Installation instructions: Acoustical Pipe and Duct Lagging

Material typically required to complete installation: Lagging, mechanical fastener (i.e.: stic pins, welding pins, banding), and Lag tape

1. Determine the circumference of the duct or pipe to be wrapped. Add minimum of 2" overlap of product onto itself. Note additional length required to accommodate thickness of material.
2. Utilizing standard 54" wide rolls of lagging product cut length as required.
3. Mechanical fasteners should be utilized to attach the lagging to the pipe or duct. Installer must ensure that lagging will not sag due to gravity.
4. Install first section of lag on duct (or pipe)**, it is recommended that the quilted portion of product wraps around and butts end to end with the last 4" (+/-) of quilt trimmed off so that the barrier only overlaps onto the starting point of the wrap.
5. Cut and install the next section in the same fashion. Each progressive section should overlap the previous section by approximately 2". Tape this seam.
6. When covering an elbow the usual method is to "gore" the product (as typical in sheet metal construction).
7. In all cases the important element is to assure there are no gaps or leaks whatsoever.

