



Machine Pre-Start Checklist

Operator pre-start for production equipment: guards, controls, fluids, and go/no-go decision.

PLANT / LINE

MACHINE / ASSET ID

OPERATOR

SHIFT

DATE / TIME

1. Safety & guards

Guards fitted and interlocks not bypassed

☐ Pass ☐ Fail ☐ N/A

E-stops and safety devices tested / functional

☐ Pass ☐ Fail ☐ N/A

Work area clear; PPE correct for machine

☐ Pass ☐ Fail ☐ N/A

Lockout equipment available if intervention needed

☐ Pass ☐ Fail ☐ N/A

2. Machine condition

No leaks, unusual noise, or damage

☐ Pass ☐ Fail ☐ N/A

Lubrication / coolant / air pressure within range

☐ Pass ☐ Fail ☐ N/A

KEY READING (PRESSURE / TEMP / LEVEL)

Tooling / fixtures correct for job

☐ Pass ☐ Fail ☐ N/A

Controls / HMI responding; correct recipe / program

☐ Pass ☐ Fail ☐ N/A

3. Decision

Machine status

☐ OK to run ☐ Run with caution ☐ Do not run

DEFECTS / MAINTENANCE NOTIFY

SUPERVISOR NOTIFIED (IF NOT OK)

Corrective / follow-up actions

FINDING / ACTION REQUIRED

OWNER

PRIORITY

DUE DATE

STATUS

Sign-off

COMPLETED BY	DATE / TIME
SIGNATURE	
REVIEWED / APPROVED BY	