



# Real Wood, Transformed to Last

*The* DECKING  
COLLECTION

by accoya 

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THE WOOD DECK WITH  
UNRIVALED PERFORMANCE





# Elevate to a World-Class Outdoor Experience

Some call it a deck. We call it your open-air statement piece.

With The Decking Collection by Accoya, your outdoor space becomes a masterclass in design, precision, and performance. Every board is 100% real wood—refined by innovation, engineered to defy the elements, and built to elevate for decades.

Because when it comes to outdoor luxury, Accoya isn't following standards—it's setting them.

A photograph of a swimming pool with a grey wooden deck and stainless steel handrails. The water is a vibrant blue, and the deck is made of horizontal wooden planks. The handrails are curved and made of polished metal. The background shows some green foliage and a pink flower.

# Not All Wood is Created Equal.

Engineered to Impress With  
Technology that Transforms

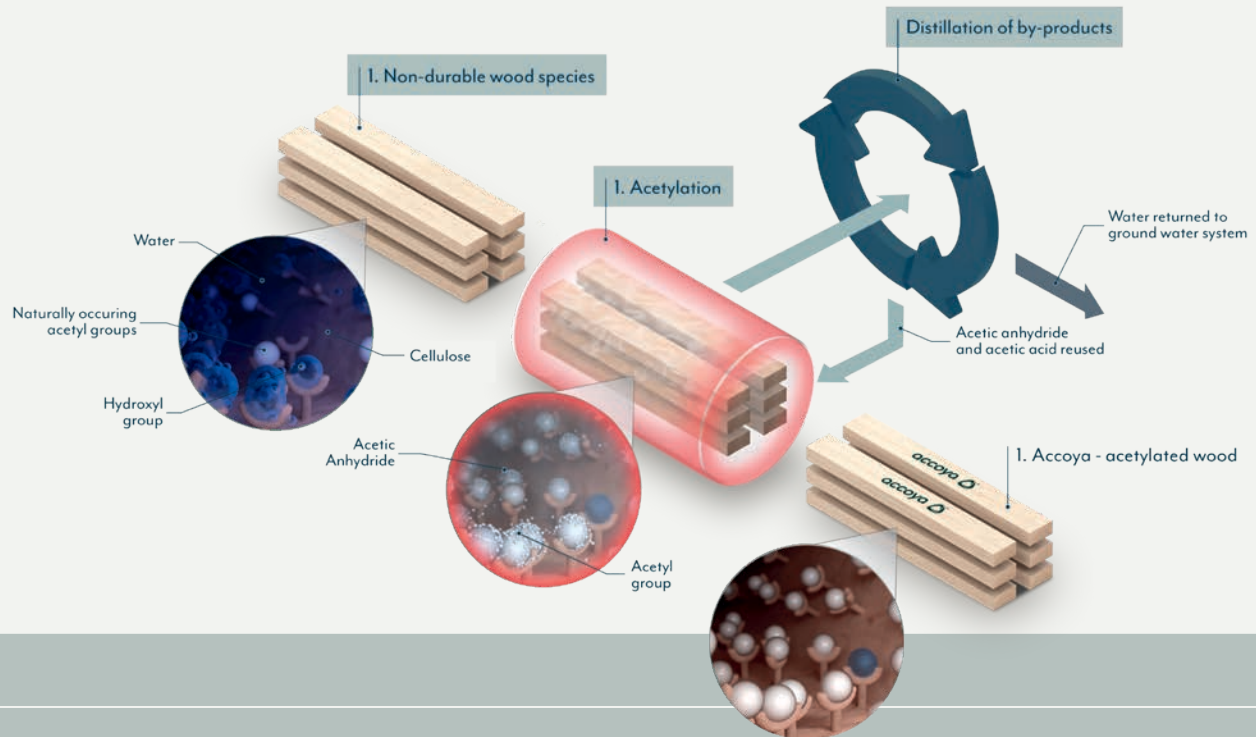
Accoya dares to defy the expected.

The Decking Collection by Accoya is 100% real wood and true innovation. Made from responsibly sourced timber and transformed through a precision-engineered process, it delivers the natural appeal of wood with performance built to withstand the harshest elements—without compromise.

# An Innovative Technology Resulting in the Highest Performing Real Wood Deck Boards Ever Created

We've mastered a time-tested wood modification process called acetylation. This technology transforms wood to create the only real wood deck boards to deliver the ideal combination of stability and longevity.

While others may attempt wood modification, no one does it like Accoya. Our proprietary process uses precision science to transform wood at the molecular level. This reaction permanently changes the wood's cell structure, creating a natural resistance to the effects of water.



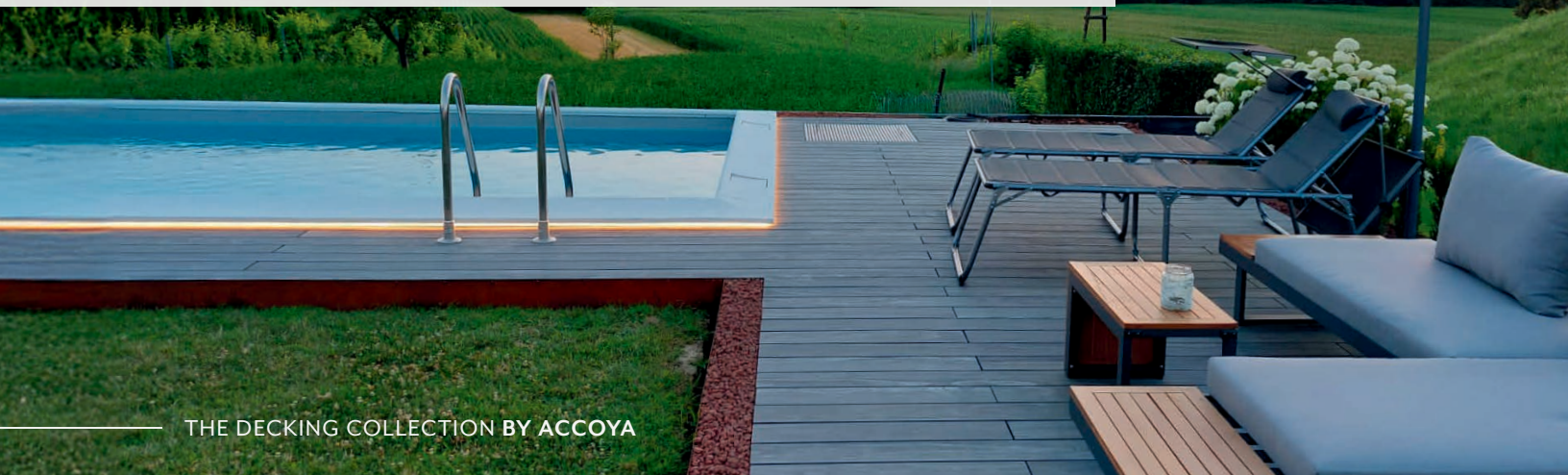
The result, the world's best performing real wood deck boards that significantly reduce swelling, cracking, splitting, and splintering. Being both intelligent and intentional, Accoya reimagined real wood to deliver powerful results worthy of our transferable 50-year warranty.

Only wood's naturally occurring components are added, creating a 100% real wood, non-toxic product.

# What If Real Wood Could Outperform Every Other Option For Your Deck?

The elevated standard  
in real wood performance

The Decking Collection by Accoya doesn't just look like the best wood—it is the best wood. Engineered at the molecular level, it delivers all the warmth, texture, and character you want from real wood, without any of the drawbacks.





### ENDURING FORM AND LONGEVITY

Accoya's mastery of acetylation reduces water's impact, minimizing swelling and shrinkage and maintaining clean lines and crisp edges over time.



### FAMILY AND FOOT FRIENDLY

Accoya wood deck boards remain smooth to touch—making it safe, stable, and comfortable to enjoy year-round.



### LOW MAINTENANCE

With increased resistance to rot, fungi, and wood-destroying organisms such as termites, The Decking Collection by Accoya retains its quality with minimal upkeep, only requiring cleaning with water and a mild detergent once or twice a year to remove surface-level debris.



### EXTREME WEATHER AND HEAT RESISTANCE

The Decking Collection by Accoya withstands the harshest conditions—freeze-thaw cycles, heavy rain, snow, and intense heat—delivering dependable durability year after year.

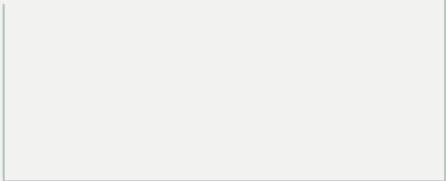


Accoya is ICC approved, ensuring compliance with building safety and performance standards. This certification covers the use of Accoya decking in termite zones.



# Grain Patterns Unique as Fingerprints

The Decking Collection by Accoya delivers natural woodgrain beauty that is distinct and makes every deck a one-of-a-kind showpiece. The collection includes two distinct choices. Whichever you choose, the result is the same: a timeless deck that looks better, lasts longer, and we think only gets more striking with age.



## **SLATE GREY**

Powered by the most advanced wood color technology

Our proprietary, fully infused color process permeates the entire deck board, ensuring rich, lasting color that never needs recoating or refinishing. The Decking Collection by Accoya is the only real wood product that offers this level of beauty *and* performance.

## **NATURAL**

Naturally beautiful,  
endlessly versatile

Over time, this deck develops a unique, natural patina based on your environment—no stain, no upkeep, just the elements doing their finest work. Prefer a custom finish? Coat it in the color of your choice for rich, lasting tone and standout retention. And when you're ready for a new look, its versatility lets you sand and refinish with ease—adapting to your vision.



# Sustainability Beyond The Standard

At Accoya, responsible sourcing isn't a trend—it's a standard, which we set from the start in 2007. It's a choice rooted in integrity, offering the peace of mind that comes from protecting what matters most: the people you love and the planet we all share.



## **100% RECYCLABLE & RESPONSIBLY SOURCED**

From fast-growing, certified sustainable forests.



## **LOWER CARBON LIFECYCLE FOOTPRINT**

A responsible choice with minimal environmental impact.



## ECO-CONSCIOUS EXCELLENCE

Luxury and responsibility in  
perfect harmony.



## BACKED BY SUSTAINABILITY AND INDUSTRY ACCREDITATIONS



The mark of  
responsible forestry



CCOCERTIFIED.ORG

**Declare.**

# Limitless Applications

The Decking Collection by Accoya is the functional statement of style.

Thousands of manufacturers, architects, and designers over the last two decades have made Accoya their material of choice in homes and buildings. Some of the world's most iconic architectural projects use Accoya—and it is now available to you.

## ROOFTOP RETREATS

High quality at  
every height.



## POOLSIDE PERFECTION

A resort-like look and feel  
while resisting water.



## DECK STAIRS

Strength and elegance,  
step by step.



## COMMERCIAL POLISH

Luxurious quality,  
sure to impress.



For more inspiration, explore applications for The Decking Collection  
online at [accoywooddecking.com](http://accoywooddecking.com)

# Imagine Your Space— Established by Real Wood, Engineered to Last

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This is more than a deck. It's a declaration of form and function—crafted from real, refined wood that delivers the bold aesthetics and advanced technological performance you want.

The Decking Collection by Accoya isn't just beautiful—it is a breakthrough. Born from advanced wood technology, every board offers beautiful, one-of-a-kind grain, unmatched stability, and timeless style. It's the kind of deck that elevates your environment and gets better with age.





### UNMISTAKABLY REAL

Authentic wood grain and natural beauty—no repeats, no plastic, no compromises.



### PERFORMANCE YOU CAN COUNT ON

Built to endure the elements and engineered to significantly reduce swelling, cracking, and warping.



### 50-YEAR TRANSFERABLE WARRANTY

The best real wood decking warranty from a brand known for innovation and trust.

You don't have to choose between beauty and performance.  
With Accoya, you get it all.

Visit [accoyawooddecking.com](https://accoyawooddecking.com)  
for full warranty details.

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True luxury is a real wood deck by Accoya—  
everything else is just pretending.

[accoyawooddecking.com](http://accoyawooddecking.com)