



PRODUCT CATALOGUE

Premier United Private Limited (India)



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About us

Premier United Private Limited is a leading manufacturer of high-performance solutions, delivering innovative products that combine quality, durability, and exceptional service-ability. With extensive industry experience, we provide reliable products that meet the demanding needs of professionals, ensuring optimal performance, longevity, and customer satisfaction.

Premier United Private Limited specializes in delivering comprehensive solutions to the metal fabrication sector, leveraging decades of expertise. Our product portfolio encompasses a broad range of reliable and high-performance equipment, including:

- Welding inverters (120A to 600A) utilizing advanced ARC, TIG, and MIG welding technologies.
- Painting equipment, comprising spray guns, compressors, and airless paint spraying machines.
- Gas regulators and cutters, designed to meet the precise needs of metal fabrication professionals
- Manual, Semi-Automatic, Automatic cutting machines for Gas, Plasma and Laser.

Our commitment to quality, innovation, and customer satisfaction drives our mission to provide world-class solutions that enhance productivity and efficiency in the metal fabrication industry

Our Journey

Premier's journey began in the 1970s as a distributor of gas cutting and welding machines. Key milestones include:

- 2007 :** Registered the 'Premier' brand and expanded product offerings to include welding inverters, compressors, and more.
- 2016 :** Initiated assembly of laser cutting machines, embracing cutting-edge technology.
- 2023 :** Transitioned to manufacturing laser cutting and welding machines at our state-of-the-art Bangalore facility.

Today, Premier is a leader in innovation, driven by a passion for excellence and a commitment to delivering world-class solutions."

Vision

To become the No.1 engineering machinery manufacturer and distributor globally, not by chasing numbers, but by building trust. We promise to deliver **REAL PRODUCTS, REAL SPECIFICATIONS, REAL SERVICE** - because transparency isn't just a policy, it's our promise.

Mission

Know What You Buy, Buy What You Know. Our mission is to spread awareness among end-users about authentic products that meet their specified needs, free from hidden truths. We're committed to **TRUTH IN PRODUCT, TRANSPARENCY IN PROCESS**, ensuring that our customers receive the real value they deserve from our products and services.

Our Bangalore Factory

Bangalore Team



Mumbai Team



Our Team

CEO



Taher Eranpurwala

COO



Shabbir Eranpurwala

CFO



Rashida Eranpurwala

Marketing Director



Murtaza Eranpurwala

Asst. Tech director



Mustafa Eranpurwala

Welding Inverters

True Arc Welding Series



ATOM



BII STORM



TRUE ARC 200A

MODEL	ATOM	BII STORM	True Arc 200A
Input Voltage	"AC220V±15%	AC220V±15%	AC220V±15%/380V±15%
1PH"	"AC220V±15%		
1PH"	"AC380V±15%		
3PH"			
Rated input power capacity(KVA)	3.8	5.3	8
Input voltage frequency(HZ)	50/60	50/60	50/60
Rated input current(A)	17.1	24.2	3.6
No-load voltage(V)	60	60	66
Output current range(A)	30-120	30-160	30-200
Arc force			
Rated output volatage(V)	24.8	26.4	27.2
Duty cycle(%)	60	60	60
Insulation class	F	F	F
Protection class	IP21S	IP21S	IP21S
Diameter of rod	1.6-3.2*	1.6-4.0*	1.6-5.0*
Power factor	0.93	0.93	0.93
Efficiency (%)	85	85	85
Weight(Kg)	2	4.5	4.6
Diamension(mm)	210x90x116	283x133x198	283x133x198

*Intermediate use

True Arc Welding Series



TRUE ARC 230A



TRUE ARC 400A



TRUE ARC 400D

MODEL	True Arc 230A		True Arc 400A	True Arc 400D
Input Voltage	AC220V±15%	380 V ±15%	AC380V±15%	AC380V±15%
Phase	1PH	3PH	3PH	3PH
Input Voltage Frequency (Hz)	50/60		50/60	50/60
Rated Input Current (A)	36.4	23.7	27.6	27.6
No Load	74	64	67	67
Output current range (A)	30-220A	30-240A	30-400	30-400
Rated Output (V)	28.8	29.6	0-100	0-100
Duty Cycle (%)	60		60	60
Insulation Class	F		F	F
Protection Class	IP21S		IP21S	IP21S
Diameter of Rod	1.6-5.0*		2.5-5.0	2.5-5.0
Power factor	0.93		0.93	0.93
Efficiency (%)	85		85	85
Weight (Kg)	5.5		15.5	15.5
Dimension (MM)	400x195x270		450x220x343	450x220x343



MMA 500

MODEL	MMA500
Input Voltage (V)	AC380V±3PH
Input Volatage Frequency (HZ)	50/60
Rated Input Power Capacity (KVA)	25.3
Rated Input Current (A)	38.4
Rated Output Voltage (V)	40
Output Current Range (A)	30-500
No-Load Voltage (V)	77
Arc Force (A)	0-20
Arc Striking (A)	0-150
Diameter of Rod	1.6-6.0
Duty Cycle (%)	60% @ 40°C
No-Load Consumption (W)	60
Insulation Class	F
Protection Class	IP21S
Power Factor	0.93
Efficiency (%)	85
Weight (KG)	33.2
Diamention (mm)	622x280x480

MMA Features Sheet

Model	Real Current Amps	Electrode Compatibility	Max Welding Capacity	Power Technology	Key Features	Special Add-ons	Recommended Industries
ATOM	120 Amps	6013 / 7018 / SS / Hardfacing	Up to 3.2 mm (10 SWG)	High Power IGBT	<ul style="list-style-type: none"> ✓ Ultra-light (1.8 kg) ✓ Compact & Portable ✓ Stable Arc ✓ Rugged Design ✓ Energy Efficient 	<input type="checkbox"/> Cuts Long Cable Cost	General Fabrication Small Workshops On-site Maintenance
BII Storm	160Amps	6013 / 7018 / SS / Hardfacing	3.15 mm Continuous 4 mm Max	High Power IGBT	<ul style="list-style-type: none"> ✓ All ATOM Features 	<input type="checkbox"/> Higher Welding Thickness	Agriculture Equipment Furniture Making Structural Repair
True Arc 200	200Amps	6013 / 7018 / SS / Hardfacing	3.15 on heavy thickness 4.0 mm Max	Microprocessor Controlled	<ul style="list-style-type: none"> ✓ Smart-Function ✓ Single & Two Phase Use ✓ Site-Ready ✓ Stable Performance 	<input type="checkbox"/> Intelligent Control System	Site Construction Railways Field Services, Structural fabrication
True Arc 230	230Amps	6013 / 7018 / SS / Hardfacing	4.0 mm on midume thickness continue welding	Microprocessor Controlled	<ul style="list-style-type: none"> ✓ SmartFunction ✓ Single & Two Phase Use ✓ Site-Ready ✓ Stable Performance 	<input type="checkbox"/> Intelligent Control System	structural Fabrication,site work Railways Field Services, fire fightingPipe line
True Arc 400	400Amps	6013 / 7018 / SS / Hardfacing/6010 cellulosic	5mm continue welding	High Power IGBT	<ul style="list-style-type: none"> ✓ 100 + 100 m Cable Support ✓ Stable Arc ✓ Low Spatter ✓ Energy Saving ✓ Easy PCB Repair 	<input type="checkbox"/> Works with All Electrode Types	Heavy Fabrication Shipbuilding Infrastructure Projects
True Arc 400 D	400Amps	6013 / 7018 / SS / Hardfacing/6010 cellulosic	5mm continue welding	High Power IGBT	<ul style="list-style-type: none"> ✓ 100 + 100 m Cable Support ✓ Stable Arc ✓ Low Spatter ✓ Energy Saving ✓ Easy PCB Repair 	<input type="checkbox"/> Works with All Electrode Types,VRD,Double display Amps+Voltage	Heavy Fabrication Shipbuilding Infrastructure Projects
True Arc 400 D PLUS	400Amps	6013 / 7018 / SS / Hardfacing/6010 cellulosic	5mm continue welding	High Power IGBT	<ul style="list-style-type: none"> ✓ All 400 D Features ✓ Wheeled Unit ✓ Extra Cooling ✓ Built for Harsh Environments 	<input type="checkbox"/> Optimized for 6010 / Acidic Electrodes,VRD,Double display amps+Voltage	Oil & Gas Pipelines Power Plants
MMA 500		6013 / 7018 / SS / Hardfacing/6010 cellulosic+ Carbon Arc Gouging	Heavy-duty + Gouging Support	High Power IGBT	<ul style="list-style-type: none"> ✓ All 400 D PLUS Features ✓ For High Load Applications ✓ Carbon Arc Gouging Ready 	<input type="checkbox"/> Carbon Arc Gouging Capability	Steel Plants Mining Equipment Shipyards Foundries

True Tig Arc Welding Series



TRUE TIG ARC 160



TRUE TIG ARC 200



TRUE TIG ARC 300A



TRUE TIG ARC 400A

MODEL	TIG 160		TIG 200		TIG ARC 300A		TIG ARC 400A	
Item	MMA	TIG	MMA	TIG	MMA	TIG	MMA	TIG
Input Voltage	AC220V+15%1PH		AC220V+15%1PH		AC220V+15%1PH		AC380V+15% 3PH	
Rated input power capacity(KVA)	5.3	3.3	7.1	4.6	12.1	8.3	27.8	20
Rated input current (A)	23.2	15.1	30.8	20.9	38	30	18.3	13.2
No-load voltage(V)	60		60		62		67	
Output current range(A)	10-160		10-200		20-300	20-300	20-400	20-400
Rated output voltage (V)	26.4	16.4	28	18	32	22	36	26
Post-gas time(S)	2±0.5		2.5±0.5 / 5±0.5		2-10		2-10	
Duty cycle(%)	60		60		60		60	
No-load consumption (W)	60		60		60		60	
Efficiency (%)	85		85		85		85	
Power factor	0.93		0.93		0.93		0.93	
Insulation class	F		F		F		F	
Weight(KG)	5.3		5.8		14.5		15	
Diamension(mm)	356 x 153 x 225		356x153x225		450x220c345		450x220x345	

A/C D/C Tig Series



DIGITAL MIG 250



TRUE MIG ARC 400

MODEL	Digital MIG 250			True MIG Arc 400	
Product Code	IWM-101082			IWM-101068	
Item	MIG	MMA	LIFT TIG	MIG	MMA
Input voltage	AC220V±15%	AC220V±15%	AC220V±15%	AC380V±15%	AC380V±15%
Input voltage frequency (HZ)	50/60			50/60	
KVA	9.4	10.6			
Arc force adjustment (A)	8.7	7.1	4.5		
Rated input current A	14.2	16		26.1	22.9
Output current range A	20-270	20-270		20-400	20-350
No-load voltage (V)	52			66	
Duty cycle %	60			60	
No-load consumption (W)	60			60	
Efficiency %	85			85	
Power factor	0.93			0.93	
Insulation class	F			F	
Protection class	IP21S			IP21S	
Weight(KG) kg	18			30	
Dimension (mm)	500x240x335			515x280x435	

A/C D/C Tig Series



WSME 350



WSME 200



WSME 315

MODEL	WSME 350			WSME 200		WSME 315	
Product Code	IWM-101086			IWM-101096		IWM-101069	
	MMA		TIG	MMA	TIG	MMA	TIG
	Adjustment range		Preset				
Input power voltage (V)	AC380V±15% 3PH			AC220V±15%		AC380V±15%	
Input voltage frequency (HZ)	50/60						
Rated input power capacity (KVA)	15	10.6		7	4.6	13	9
No-load voltage (V)	77	77		59		67	67
Output current range (A)	40-350	5-350		40-200	5-200	40-315	5-315
Constant current (A)		5-350					
Pre-flow (S)		0-10	0.1		0-10		0-10
Hot start current(A)		10-350	50				
Arc-striking current (A)		5-350	40				
Up-slope (S)		0-10	5				
Spot welding(S)		0-10	3				
Base current (A)		5-350	10				
Peak current (A)		5-50	150				
Pulse width (%)		10-90	50		10-90		10-90
Pulse frequency (HZ)		0.1-20	5		0.1-20		0.1-20
Clear width (%)		10-90	30				
Clear depth(%)		-50~+50	0				
AC frequency (HZ)		20-200	80				
Down-slope (S)		0-10	5				
Arc-ending current (A)		5-350	20				
Post-gas (S)		0-10 5			0-10		0-10
Duty cycle (%)	60%			60		60	
Weight (KG)	39.5			20		26	
Dimension (mm)	622 x 280 x 480			480x201x295		515*280*435	

TIG Inverter Features

Model	Real Current Amps	Type & Processes	Key Features	Material Compatibility	Special Add-ons	Recommended Industries
Storm TIG	160Amps	TIG / MMA 2-in-1	- Portable & Lightweight- Easy Arc Striking- Stable Current & Fast Reaction- HF Start for Low Tungsten Consumption	SS / MS / Copper6013 / 7018 / Hardfacing / SS Electrodes	- Better Weld Quality- Smooth Arc Finish	Fabrication Shops, Maintenance & Repair, Site Work
True TIG Arc 200	200Amps	TIG / MMA 2-in-1	- Portable & Lightweight- Easy Arc Striking- Stable Current & Fast Reaction- HF Start for Low Tungsten Consumption	SS / MS / Copper6013 / 7018 / Hardfacing / SS Electrodes	- Better Weld Quality- Smooth Arc Finish	Fabrication Shops, Maintenance & Repair, Site Work
TIG 300A	300Amps	TIG / MMA / COLD Welding 3-in-1	MCU Control- 2T/4T VRD, Post Gas, Arc Force Functions, portable, light-weight, easy arc striking, stable current, fast striking, HF start for low tungsten consumption	SS / MS / Copper6013 / 7018 / Hardfacing / SS Electrodes	- Generator Compatible- Improved Control & Stability	Heavy Fabrication, Automotive Repair, Field Service Units
Tig 400A	400Amps	TIG/MMA 2in 1	- Portable & Lightweight- Easy Arc Striking- Stable Current & Fast Reaction- HF Start for Low Tungsten Consumption	SS / MS / Copper6013 / 7018 / Hardfacing / SS Electrodes	- Generator Compatible- Improved Control & Stability	Heavy Fabrication, Automotive Repair, Field Service Units
TIG 400P+C	400Amps	TIG/MMA/Cold welding 3in 1	Microprocessor controlled Pulsing for low heat input to control distortion in weld- 10 program memory- 2T/4T, VRD, Pre gas, Post gas, Pulse width, pulse time control	SS / MS / Copper6013 / 7018 / Hardfacing / SS Electrodes	Low heat input welding specialist	Aerospace, heat exchanger Precision Fabrication & Vessel Making
WSME 200	200Amps	AC/DC TIG / MMA / Pulse 4-in-1	- Aluminium TIG Specialist- Microprocessor Controlled- Pulsing for Arc Stability- 10 Program Memory	SS / MS / Aluminium AC/DC TIG Capable	- Unique Air Duct (Longer Life)- Different Output Wave Options for Pro Welders	Aerospace, Precision Fabrication, Aluminium Tank & Vessel Making
WSME 315	315 Amps	AC/DC TIG / MMA / Pulse 4-in-1	- Aluminium TIG Specialist- Microprocessor Controlled- Pulsing for Arc Stability- 10 Program Memory	SS / MS / Aluminium AC/DC TIG Capable	- Unique Air Duct (Longer Life)- Different Output Wave Options for Pro Welders	Aerospace, Precision Fabrication, Aluminium Tank & Vessel Making

True Mig Arc Welding Series



TRUE MIG ARC 400



MIG Storm

MODEL	True MIG Arc 400		MIG Storm		
Item	MIG	MMA	MIG	MMA	MIG
Input voltage	AC380V±15%		AC220V+15% 1PH		
Input voltage frequency(HZ)	50/60		50/60		
Rated input power capacity			4.5	5.4	3.3
Rated input current A	26.1	22.9	20.5	24.5	15
Output current range A	20-400	20-350	20-200	20-160	20-160
No-load voltage (V)	66		52		
Duty cycle %	60		60		
No-load consumption (W)	60		60		
Efficiency %	85		85		
Power factor	0.93		0.93		
Insulation class	F		F		
Protection class	IP21S		IP1S		
Weight (KG)	30		12		
Dimension (mm)	515×280×435		520×240×360		

True Mig Arc Welding Series



NBC 500

MODEL	NBC 500	
Model	NB500	
Product Code	IWM-101100	
Parameter	MMA	MIG
	Adjustment range	Preset
Input power voltage (V)	AC380V±15% 3PH	
Input voltage frequency	50/60	
Rated input power	25.3	24.6
Output current range (A)	40-500	40-500
No-load voltage (V)	77	
Pre-flow(0.1S)	0-20	0
Post-gas(0.1S)	0-20	0
Burn back time(0.1S)	0-20	0
Duty cycle %	60	
No-load consumption (W)	60	
Weight(KG) kg	40	
Dimension (mm)	622×280×480	

A/C D/C Mig Series



NBM 280



MIG 500DP

MODEL	NBM 280		MIG 500DP	
Product Code				
Item	MMA	MIG	MMA	MIG
Input voltage	AC380V±15% 3PH		AC380V±15% 3PH	
V				
Input voltage frequency	50/60		50/60	
(HZ)				
Rated input power capacity	11	10	27.6	24.7
KVA			40	39
Output current range A	10-280	10-280	20-500	20-500
No-load voltage (V)	67		81	
Pre-flow(S)		0-5		0-5
Post-gas(S)		0-5		0-5
Burn back time(S)		0-2		0-2
Duty cycle %	60		60	
No-load consumption (W)	60		60	
Wire feeder	Built-in		External	
Wire feeding speed	20m/min		20m/min	
Insulation class	F		F	
Protection class	IP21S		IP21S	
Weight(KG) kg	34		40	
Dimension (mm)	622×280×480		622×280×480	

MIG Inverter Features

Model	Real Current Amps	Type & Processes	Key Features	Material Compatibility	Special Add-ons	Recommended Industries
Storm MIG	200Amps	5-in-1: MMA / CO ₂ / MAG (Mixed Gas) / Flux-Cored Gasless / Lift TIG	- Microprocessor-based Smart Design- Preset Programs for Gas Types- Gasless MIG Option- Synergic Control- Pro Grade Design	SS / MS / Flux-Cored Wires 0.8 / 1.0 mm MIG Wire	- Gasless MIG- Synergic Settings for Simplified Welding- Easy-to-use in Field or Workshop	Auto Body Shops, Light Fabrication, Maintenance, DIY Fabricators
Digital MIG 250	250Amps	5-in-1: MMA / CO ₂ / MAG (Mixed Gas) / Flux-Cored Gasless / Lift TIG	- Microprocessor-based Smart Design- Preset Programs for Gas Types- Gasless MIG Option- Synergic Control- Pro Grade Design	SS / MS / Flux-Cored Wires 0.8 / 1.0 mm MIG Wire	- Gasless MIG- Synergic Settings for Simplified Welding- Easy-to-use in Field or Workshop	Auto Body Shops, Light Fabrication, Maintenance, DIY Fabricators
True MIG Arc 400	400Amps	2-in-1: MIG + MMA	- Microprocessor Operation Panel- Smooth Arc with Better Penetration- Air Duct for Dust Protection- Modular PCB Design	MS / SS / Thick Plates	- Synergic & Non-Synergic Modes- High Reliability in Harsh Environments- Easier Maintenance	Heavy Fabrication, Shipbuilding, Structural Steel Works
True MIG Arc 500	500Amps	2-in-1: MIG + MMA	- Microprocessor Operation Panel- Smooth Arc with Better Penetration- Air Duct for Dust Protection- Modular PCB Design	MS / SS / Thick Plates	- Synergic & Non-Synergic Modes- High Reliability in Harsh Environments- Easier Maintenance	Heavy Fabrication, Shipbuilding, Structural Steel Works
NBM 280	280Amps	Aluminum Welding Specialised MIG	- Aluminium-Focused Machine- Double Pulse Mode for Bead Quality	Aluminium Alloys, M.S/S.S	- Precise Control for Aluminium- Designed for Thin to Medium Aluminium Sections	Aluminium Fabrication, Automotive Parts, Railways
MIG 500 DP	500Amps	Advanced Multi-Mode Aluminium MIG	- Double Pulse + Multiple Modes- Preset for AL Mg / AL Si / Pure AL / SS 308 / SS 316- 2T/4T, Spot, Smart Modes	Aluminium / Stainless Steel (SS308/316)	- 7+ Weld Modes incl. High-Speed Options- Parameter Memory Recall- Industry-grade Pulse Performance	Aerospace, Industrial Tank Mfg, Trailer & Bus Body Manufacturers, Speed boat and marine vessel building

Plasma Cutting



CUT 45



CUT 100C



CUT 160

MODEL	CUT 45	CUT 100C	CUT 160
Input Voltage	AC220V±15% 1PH	AC380V±15% 3PH	AC380V±15% - 3PH
Input voltage frequency (HZ)	50/60	50/60	50/60
Mode			
Rated input power capacity (KVA)	6.3	15.1	29.2
Rated input current (A)	28.6	23	
No-load voltage (V)	242	285	307
Output current range (A)	20-45	5-100	5-160
Rated output voltage (V)	100		
Pre-flow(S)			
Post-gas(S)	2-10		
Duty cycle (%)	60	60	60
Power factor	0.93	0.93	0.93
Insulation class	F	F	F
Arc-striking	Touch	Non-contact	Non-contact
Air pressure (M Pa)	0.4-0.6	0.6	0.6
Gas flow (L/min)		210	210
Suggested cutting thickness (mm)	8	30	30
Cutting Thickness (mm)	16	40	40
Weight (KG)	6.2	28.3	28.3
Dimension (mm)	356x153x225	500 x 280 x 435	622 x 280 x 480

2 in 1 Plasma Cutting



COMBI CUT 60



COMBI CUT 100

MODEL	COMBI CUT 60	COMBI CUT 100
Input Voltage	AC220V±15% 1PH	AC220V±15% 1PH
Input voltage frequency (HZ)	50/60	50/60
Mode	MMA/CUT	MMA/CUT
Rated input power capacity (KVA)	7.9	9/15.2
Rated input current (A)	35.9	12.5/23
No-load voltage (V)	60/303	67.5/304
Output current range (A)	20-60	20-240/20-100
Rated output voltage(V)	104	120
Pre-flow(S)	0.1-5.0	0.1-5.0
Post-gas(S)	0-30	0-30
Duty cycle (%)	60	60
Power factor	0.93	0.93
Insulation class	F	F
Arc-striking	Non-contact	Non-contact
Air pressure (M Pa)	0.4	0.4
Gas flow (L/min)		
Suggested cutting thickness (mm)	12	25
Cutting Thickness (mm)	20	40
Weight (KG)	37.5	51.5
Dimension (mm)	515*280*435	622*310*480

Plasma Inverter Features

Model	Max Cutting Thickness	Key Features	Cutting Capability	Special Add-ons	Recommended Industries
CUT-45	8mm Clean Cut/14mm Parting Cut	- 2T/4T Operation- Post Gas Adjustment- Generator Compatible- Industrial-Grade Duty Cycle	Thick MS / SS / Non-ferrous MetalsClean Cut	- Narrow Seam & Smooth Finish- Low Distortion Cutting- Built for Heavy-Duty Industrial Use	Small,Medium scale factories,site work
CUT-60	12mm Clean Cut/25mm Parting Cut	- 2T/4T Operation- Post Gas Adjustment- Generator Compatible- Industrial-Grade Duty Cycle	Thick MS / SS / Non-ferrous MetalsClean Cut	- Narrow Seam & Smooth Finish- Low Distortion Cutting- Built for Heavy-Duty Industrial Use	Small,Medium scale factories,site work
CUT100C	25mm Clean Cut/40mm parting cut	- 2T/4T Operation- Post Gas Adjustment- Generator Compatible- Industrial-Grade Duty Cycle	Thick MS / SS / Non-ferrous MetalsClean Cut	- Narrow Seam & Smooth Finish- Low Distortion Cutting- Built for Heavy-Duty Industrial Use	Steel Fabrication Units, Shipbuilding, Heavy Engineering
CUT160	45mm Clean Cut/60mm Parting Cut	- 2T/4T Operation- Post Gas Adjustment- Generator Compatible- Industrial-Grade Duty Cycle	Thick MS / SS / Non-ferrous MetalsClean Cut	- Narrow Seam & Smooth Finish- Low Distortion Cutting- Built for Heavy-Duty Industrial Use	Steel Fabrication Units, Shipbuilding, Heavy Engineering
Combi Cut-60 (with inbuilt Air Compressor)	Plasma Cutting + Arc Welding (2-in-1) 12mm Clean cut/25mm Parting Cut	- Built-in Air Compressor- 2T/4T & VRD Function-Portable & Field-Friendly Design	Thin to Medium MS / SS Sheets	- Self-contained Air Source- Easy Field Use- Combines Welding & Cutting for Maximum Utility	Field Maintenance, On-Site Repairs, Small Workshops
Combi CUT100 (with inbuilt Air Compressor)	Plasma Cutting + Arc Welding (2-in-1) 25 mm clean cut/40mm parting cut	- Built-in Air Compressor- 2T/4T & VRD Function- Portable & Field-Friendly Design	Thick MS / SS / Non-ferrous MetalsClean Cut	- Self-contained Air Source- Easy Field Use- Combines Welding & Cutting for Maximum Utility	Field Maintenance, On-Site Repairs, Small Workshops

Ultra Portable Welding Generator with Honda GX 390 Engine



FEATURES

HONDA ENGINE

comes with Honda GX 390 engine, for high performance and low maintenance.

LIGHT WEIGHT

Super Light Weight, built using advance fabrication technology.

Light weight also allows for easy handling and transportation.

BRUSHLESS ALTERNATOR

Imported Permanent DC Brushless Alternator, eliminates the need for changing carbon brush.

SPECIFICATIONS

Alternator	Permanent DC (Brushless)
Max Current Rating	200 AMPS
Electrode Range	2.5 to 4 MM
Current Variation	By Varying Engine Speed
Duty Cycle	60%
Warranty	Engine as per Honda India Warranty Terms Alternator - 6 Months Against Manufacturing Defect

General Accessories and Consumables



Gas Hose Pipe
With Premier 1 year warranty



Premier Extreme Welding Cable
Global Quality, built in India



MIG Torch
Unmatched Quality



TIG Torch
Crafted for Precision
Control



Plasma Torch
High Performance



Nozzles
Long Lasting Life



Butane Torch
Easy Use and Economical



Gas Cutting & Regulator

Gas Regulators (*1 Year warranty on all models)



TRUE FLOW 03B SERIES

SINGLE STAGE, DOUBLE GAUGE
GAS REGULATORS FOR OXYGEN

SALIENT FEATURES

1. High strength Brass Forged body precisely machined for accurate and smooth gas flow.
2. High strength steel/Aluminium Alloy cap for very long service life.
3. Valve seat made from poly - urethane for at least 5 to 7 times life of natural rubber.
4. Accurate and safety pressure gauge.
5. Sintered Metal Filter to Prevent Valve Failure.
6. Accurate Safety Valve for Safe Operation.
7. Also available for Different Gases.
8. All Spare Parts Available.

Also available for Acetylene, Argon and Carbon Dioxide Gas.



CARBON DIOXIDE REGULATOR WITH HEATER AND FLOWMETER

SALIENT FEATURES

The JTR 58 CO2 Gas Regulator Cum Heater and Flow-meter is designed for precise control and efficient gas flow.

Its key features include:

- **Durable Construction:** Main body and bonnet made from forged high-strength aluminum alloy for longer life and durability.
- **Even Heat Distribution:** Tubular high-density heater inserted in brass housing ensures even heat distribution for optimal performance.
- **Reliable Flow Measurement:** Polycarbonate flowmeter tube is break-resistant and fade-proof, providing accurate and long-lasting flow measurement.
- **Integrated Design:** Combined heater and flow-meter design minimizes unnecessary joints, reducing the risk of leakage and ensuring a more reliable system.
- **Leak-Proof Performance:** Polyurethane seat valve and diaphragm ensure long life and leak-proof service, providing peace of mind and minimizing downtime.

Ideal for applications requiring precise control and reliability.

Gas Regulators (*1 Year warranty on all models)



Argon Regulator with Flow Meter

- High strength Alu-Alloy Body Precisely machined for accurate and smooth flow.
- Valve seat made from Poly-Urethane for atleast 5 to 7 times life of natural rubber.
- Poly Carbonate break resistant tube for flow meter and flow meter precisely tuned for smooth flow of gas.



Premier Gas Saver Regulator

Premier Gas Saver Regulator Maintains consistent output pressure, reducing waste and conserving Argon gas. Benefits include:

1. Steady output for stable performance
2. Gas conservation through efficient usage
3. Increased efficiency with fewer cylinder replacements



Heaterless CO2 Regulator

1. High Strength alloy body for durable and efficient heat conduction
2. Smart deep ribbed design for heat dissipation without external heat source.
3. No electrical supply required, enhancing safety by eliminating risk of electrical hazards and heater failure.
4. Brass forged flow meter body

Key Features

- High-strength flow meter polycarbonate tubes which are durable and resistant to fading
- Can function in low ambient temperature (5-10 degree C)
- Robust built quality ensures long term performance.

*Warranty against manufacturing defects only

Gas Cutting & Welding Equipments

(*1 Year warranty on all models)



True CUT 250P



True CUT NM+



True Cut F+

With in-built flashback arrester



Brazing Torch

SALIENT FEATURES

1. Forged Brass Construction: Precisely machined body, mid-body, and head for durability.
2. Back Fire Resistant Design: Nozzle mixing design for models 250P and NM+ enhances safety.
3. Flashback Arrestor: Built-in feature for added operator safety in True Cut F+ model.
4. Durable Grip: Break-resistant aluminum pressure die-casting for reliable handling.
5. Leak-Proof Gas Valves: Dual metal design ensures long service life and precise Gas control
6. Long-Lasting Components:
 - Stainless Steel Oxygen Lever : Resists corrosion and wear.
 - Aluminum Gas Knobs: Durable and reliable.

SALIENT FEATURES

1. Torch body: made from Forged Brass and Precisely machined for better gas control, durability and strength.
2. Nozzles: Made from Brass extruded bar and precisely machined for fine flame control.
3. Leak-Proof Gas Valves: Ensures safe and efficient operation.
4. Break-Resistant Gas Control Knob: Durable and reliable.
5. Ergonomic Grip Design: Comfortable handling for reduced fatigue.

*Warranty against manufacturing defects only



Chain Pully Blocks

Chain Pulley Block



MODEL	SPECS	PCB-1	PCB-2	PCB-3	PCB-5
Product Code		MHE-112003	MHE-112005	MHE-112007	MHE-112009
Capacity	Ton	1	2	3	5
Lift	Mtrs.	3	3	3	3
Test Load	Ton	1.25	2.5	3.75	6.25
Chain Pull to Lift Full load	N	330	340	390	420
No. Of load Chain		1	2	2	2
Diameter of Load Chain	MM	6	6	8	9

SALIENT FEATURES

1. High-Strength Gears and Sprockets: Heat-treated for durability and longer service life.
2. Load Chain: made from Grade 80 Alloy with Black oxidized treatment to prevent corrosion, enhanced safety, and longer life.
3. Galvanized Hand Chain: Corrosion-resistant for reliable performance.
4. Extra Long Chain Option: Available up to 30 meters in length.
5. Attractive Packaging: Color box packing for a professional presentation.
6. Rigorous Testing:
 1. Type Tested: Chain pulley blocks are type tested at 400% breaking load.
 2. Individual Testing: Each chain block is tested at 125% proof load.

*Chain pulley also available in 10 Ton Capacity

Premier®



PLATFORM TROLLEYS



Strength Meets
Easy Mobility



- Body made from 1.6 mm strong steel
- One Touch Foldable handle for easy transportation and storage
- Attractive Black & Yellow epoxy powder coated finish with anti-corrosive treatment for long and rust free service life.
- Zinc plated castors with double ball bearing wheels, and nut bolt mounting for easy replacement in case of wear and tear.
- 125 x 32 size & 100 x 30 size of wheels for smooth movement.
- 5 ply corrugated box packing for safe transportation.
- Load bearing capacity of 350 kgs and 200 kgs
- Dimension – 900 x 600 mm & 650 x 450 mm



Special Purpose Machinery Gas Cutting

Straight Line Cutting Machine



CG1-30 Duo Gas Cum Plasma Cutting Machine (Product Code: MGM-109040)

- High-speed straight-line cutting.
- Compatible with any plasma power source.
- Adjustable torch holder. ▪ Durable aluminum body.
- Precise speed control via electronic control and heavy-duty gearbox.
- Rugged, abrasion-resistant steel track.
- Built for heavy-duty applications and long-term reliability.

Model No.	Overall Dimensions (MM)	Supply Voltage V/HZ	Cutting Thickness (MM)	Cutting Speed (MM/Min)	Dia. of Cutting (MM)	Weight (Kg)
CG1-30	470x230x240	AC 200/50	6-100	50-750	200-2000	16



HK-12 Heavy-Duty Gas Pug Machine (Product Code: MGM-109014)

- Corrosion-Resistant Body: Rugged aluminum pressure die-cast body for durability.
- Reliable Transmission: Mechanical transmission for speed control, ensuring high reliability and fail-proof operation.
- Efficient Gas Control: One-touch gas valves for high productivity and gas saving.
- Backfire Resistance: Nozzle mixing type gas cutting torch design for added safety.
- Precision Cutting: Steel alloy interlock able design ensures distortion-free cutting line and longer life.
- Easy Positioning: Clutch mechanism allows for easy positioning and repositioning of the machine.
- Serviceability: All spare parts and service available for convenient maintenance.

Model No.	Overall Dimensions (MM)	Supply Voltage V/HZ	Cutting Thickness (MM)	Cutting Speed (MM/Min)	Dia. of Cutting (MM)	Weight (Kg)
HK-12	350x140x175	AC 200/50	6-100	150-800	290-540	10



CG 1-100 Heavy-Duty Oxy-Fuel Gas Cutting Machine (Product Code: MGM-109001)

- Double productivity with 2 backfire-resistant NM torches for simultaneous cuts.
- Enables various cuts, including K-bevel, for weld preparation.
- Adjustable torch holders for easy height, width, and bevelling angle adjustments.
- Durable aluminum body, heavy-duty gearbox, and precise speed control.
- Rugged steel track and standard fitment of gas control valves and flashback arresters
- One-touch gas control valve for efficient operation and gas savings.

Model No.	Overall Dimensions (MM)	Supply Voltage V/HZ	Cutting Thickness (MM)	Cutting Speed (MM/Min)	Dia. of Cutting (MM)	Weight (Kg)
CG1-100	470x230x240	AC 200/50	6-100	50-750	200-2000	17.5

Profile Cutting Machine



CG 2-150 Semi-Automatic Profile Cutting Machine (Product Code: MGM-109007)

- Versatile machine for cutting various shapes and designs using templates
- Magnetic tracing roller for precise and repeated cuts
- Durable aluminum body, heavy-duty gearbox, and rugged motor
- Precise speed control, backfire-resistant cutting torch, and adjustable torch holder
- Equipped with pressure sensing switch for automatic start, increasing productivity, cut quality, and gas efficiency.

Cutting Thickness Mm	Overall Dimension Mm	Cutting Speed Mm/mn	Dia of Circle Cutting MM	Length of Line Cutting MM	Max Size of Cutting Square MM	Max Size of Cutting Rectangle MM	Weight (Kg)
6-100	1190x335x800	50-750	020-0600	1200	500x500	400x900 450x750	56.5



CG 2-150A (Product Code: MGM-109008)

- Versatile machine for cutting various shapes and designs using templates
- Magnetic tracing roller for precise and repeated cuts
- Durable aluminum body, heavy-duty gearbox, and rugged motor
- Precise speed control, backfire-resistant cutting torch, and adjustable torch holder
- Equipped with pressure sensing switch for automatic start, increasing productivity, cut quality, and gas efficiency.

Supply Voltage V/HZ	Cutting Thickness Mm	Overall Dimension Mm	Cutting Speed Mm/mn	Dia of Circle Cutting MM	Length of Line Cutting MM	Max Size of Cutting Square MM	Max Size of Cutting Rectangle MM	Weight (Kg)
AC220/50	6-100	1390x335x800	50-750	020-01800	1650	1270x1270	1700x340 500x650	61.5



CG 2-600 Circle Cutting Machine (Product Code: MGM-109009)

- Specialized machine for cutting concentric circles of various sizes.
- Quick and simple size adjustment mechanism
- Dual-speed gearbox for both gas and plasma cutting applications.
- Heavy-duty construction with rugged motor, precise speed control, and backfire-resistant torch.
- Adjustable torch height and folding base for portability and ease of use.
- Ideal for precise circle cutting in harsh working environments.

Model No.	Overall Dimensions (MM)	Supply Voltage V/HZ	Cutting Thickness (MM)	Cutting Speed (MM/Min)	Dia. Of Cutting (MM)	Weight (Kg)
CG2-600	750x300x700	AC 200/50	6-100	0.2-6.0	30-600	28

Pipe Profile Cutting Machine



CG2-11 Electric Pipe Cutting Machine (Product Code: MGM-109005)

- Magnetic wheels for secure operation on pipes.
- Optional flexible magnetic track for added support.
- Durable aluminum body, heavy-duty gearbox, and rugged motor
- Precise speed control, backfire-resistant cutting torch, and adjustable torch holder.
- Heavy-duty rack and pinion arrangement for smooth torch adjustment.
- Built for reliable pipe cutting in challenging environments.

Model No.	LXWXH (MM)	Supply Voltage V/Hz	Dia. of Circle Cutting (mm)	Cutting Thickness (mm)	Cutting Speed (mm/min)	KG	Weight (Kg)
CG2-11	350X310X180	AC220/50	>?108	6-50	50-750	>50	20



CG2-11G Manual Pipe Cutting Machine (Product Code: MGM-109006)

- Economical solution for pipe cutting without electricity
- Special chain wraps around the pipe for easy setup and adjustment
- Manual lever operation for cutting movement
- Durable aluminum body and backfire-resistant cutting torch
- Adjustable torch holder with heavy-duty rack and pinion arrangement
- Ideal for field work and areas without power supply

Model No.	LXWXH (MM)	Min Dia Pipe (mm)	Cutting Thickness (mm)
CG2-11G	420X280X450	Φ150	6-50

Mig Welding Trolley



HK-100 Automatic Swing Welding Trolley (Product Code: MGM-109023)

- Automatic welding carriage for efficient and precise welding
- Adjustable swing speed, swing angle, offset position, and dwell time
- Suitable for various weld specs and bead sizes
- High-speed travel (up to 1300mm/min) in non-welding state
- Magnetron hand grip for easy iron waste removal and trolley movement
- Provides wide welded seams in a single pass, increasing productivity

Model No.	Overall Dimensions (MM)	Supply Voltage V/Hz	Cutting Speed (mm/min)	Weight (Kg)
HK-100SE	280x210x235	AC 200/50	30-900	20

Mig Welding Trolley



HK-8SS Welding Carriage (Product Code: MGM-109020)

- Compact and lightweight design for easy movement and installation
- Welding position at the center of the carriage body
- Suitable for general welding, especially long horn welding
- Can weld in both forward and backward directions
- Ideal for efficient and versatile welding applications

Model No	Overall Dimension Mm	Supply Voltage V/Hz	Range of Torch Adjustment				Welding Speed (MM/Min)	Weight (Kg)
			Up Down	Forward Backward	Work Angle	Processing angle		
HK-8SS	280x210x235	AC 200/50	50 MM	50 MM	360°	±10°	30-900	7.6



HK-8SS WT Automatic Welding Carriage (Product Code: MGM-109038)

- Adjustable swing speed, angle, centre offset, and dwell time for versatile welding
- Suitable for various weld bead specifications
- Magnetic control handle for easy iron waste removal and trolley movement
- Permanent magnets and flat guide rails ensure stable tracking and prevent deviation
- Ideal for efficient and precise vertical welding applications

Model No	Overall Dimension Mm	Supply Voltage V/Hz	Range of Torch Adjustment				Welding Speed (MM/Min)	Weight (Kg)
			Up Down	Forward Backward	Work Angle	Processing angle		
HK-8SS WT	280x250x360	AC 220/50	50 MM	50 MM	45°	±10°	50-900	9



HK-5B Welding Tractor (Product Code: MGM-109025)

- Designed for continuous or intermittent fillet seam welding
- Adjustable welding and non-welding intervals via waved switch and electric control
- Precise and consistent running speed for accurate welds
- High precision and homogeneous speed ensure quality results
- Fast non-welding speed of up to 1900mm/min for increased efficiency

Model No	Overall Dimension Mm	Supply Voltage V/Hz	Range of Torch Adjustment				Welding Speed (MM/Min)	Weight (Kg)
			Up Down	Forward Backward	Work Angle	Processing angle		
HK-5B	320x230x290	AC 200/50	60 MM	60 MM	45°	10°	30-1900	8.3

CNC Machine

HNC1500 (Product Code: CNC-104012 / CNC-104013)



Portable CNC Machine

- Compact and lightweight design for easy transportation and on-site use.
- Precise and efficient gas cutting capabilities for metal fabrication.
- CNC control system for accurate and repeatable cuts.
- Ideal for cutting complex shapes and profiles in metal plates and sheets.
- Suitable for various industries, including construction, manufacturing, and repair.
- Can be integrated with Plasma source.

Model No	Effective Cutting (MM)	Supply Voltage	Cutting Torches	Cutting Speed (mm/min)	Travel Speed Gas	Travel Speed Plasma
1500 W	1500 x 3000	AC220/50	1	50 – 750	3000	2500
1500 Q	1500 x 3000	AC220/50	1	50 – 750	3000	2500

CNC PRIME CUT-2500



Gantry CNC Gas Cum Plasma Cutting Machine

- High-precision cutting system for metal plates and sheets.
- Gantry design for stability and accuracy over large work areas.
- Dual capability for both gas and plasma cutting.
- CNC control system for precise and efficient cutting operations.
- Suitable for heavy-duty applications in industries like shipbuilding, construction, and manufacturing.

Model No	Effective Width (MM)	Effective Length (MM)	No. of Torches	No of Drive (Motor)
CNC 1500*6500	1500	6500	1 (Upgradeable to 4 Torches)	3
CNC 2500*6500	2500	6500	1 (Upgradeable to 4 Torches)	3
CNC 3500*6500	3500	6500	1 (Upgradeable to 4 Torches)	3



Spray Gun & Compressor



H827 HVLP (High Volume Low Pressure) Spray Gun (Product Code: SPE-102022)

- Saves 20-30% paint with low-pressure airflow (reduces paint bounce)
- Durable brass air cap and steel alloy nozzle
- Precise control with minimal overspray
- Long-lasting components, including alloy needle
- Corrosion-resistant anodized gun body with brass insert for added durability
- Standard Nozzle size 1.4 mm and 600 ML cup
- Nozzle size available – 1.2, 1.3, 1.4, 1.7 mm

Ideal for professionals and DIYers seeking efficient, reliable, and high-quality painting results with minimum wastage of paint.



H827 KIT (Product Code: SPE-102018) BLISTER PACK

H827 HVLP Spray Gun (Kit Blister pack)

Kit includes: Air Pressure Regulator, Paint Nozzle, Paint Needle, and Air Cap Set (1pc each)

- Saves 20-30% paint with low-pressure airflow (reduces paint bounce)
- Durable brass air cap and steel alloy nozzle
- Precise control with minimal overspray
- Long-lasting components, including alloy needle
- Corrosion-resistant anodized gun body with brass insert for added durability
- Easy air control with air pressure regulator
- Repairable and reusable with spare parts, supporting repair-reuse-reclaim for longer lifespan and reduced waste
- Nozzle size 1.4 mm

Ideal for professionals and DIYers seeking efficient, reliable, and high-quality painting results with minimal paint wastage.



P64 HVLP (High Volume Low Pressure) Spray Gun (Product Code: SPE-102028)

The P64 HVLP (High Volume, Low Pressure) Spray Gun is designed for efficient painting with reduced overspray. Its key features include:

- Paint Savings: Saves 20-30% paint due to low-pressure air flow.
- Durable Construction: Brass air cap for long life and brass air ring on air cap mount increases gun body life.
- Precise Control: Nozzle made from steel alloy, machined precisely for controlled paint pattern without overspray.
- Long-Lasting Components: Needle made from alloy for longer life and high-quality paint cup.
- Corrosion Resistance: Anodized gun body provides excellent corrosion resistance
- Standard Nozzle size 1 mm and 240 ML cup



S990 G Spray Gun (Product Code: SPE-102032)

- Durable brass nozzle and aluminium/zinc alloy air cap
- Low air consumption, suitable for smaller compressors
- Cost-effective design for efficient painting
- Standard Nozzle size 1.5 mm and 600 ML cup

Ideal for professionals and DIYers seeking a reliable, efficient and cost-effective painting solution.



4001 G High Finish Spray Gun (Product Code: SPE-102007)

- Ergonomic design for reduced fatigue
- High-quality anti-corrosive steel nozzle
- High atomization for smooth, even finish
- Standard Nozzle size 1.4 mm and 600 ML cup

Ideal for professionals and DIYers seeking high-quality paint finishes with precision and efficiency.



PT 2 & PT 10 Paint Container Kit (Product Code: SPE-102003 & SPE-102002)

PT-2/PT10 Spray gun with Paint container kit.

Kit Consisting of Spray gun with 2mm nozzle, Air hose, Paint hose, air pressure regulator, Paint container 1pc each.

Advantages of Pressurized Paint Container Spray gun

- Larger paint capacity, reducing refills.
- Consistent paint flow, even with thick paints.
- Less dependent on gun angle.
- Ideal for large projects.
- Compared to gravity feed guns, pressurized systems offer more control and consistency, making them perfect for high-quality finishes and efficient paint application.



FR 301 Texture Gun

Designed for creating textures on walls, this gun features:

- Durable aluminum alloy body
- Precise control with steel nozzles and brass needle
- Durable engineering plastic cup
- Interchangeable nozzles (4mm, 6mm, 8mm)
- 6Litre Cup capacity to cover larger area.

Ideal for professionals and DIYers seeking high-quality textured finishes. Spare Nozzles available in 6mm and 8mm sizes for added convenience. Ideal for professionals seeking efficient and long-lasting texture application.



F2 High-Finish Detailing Spray Gun

This precision instrument offers exceptional control over air and paint flow.

Key features:

- 0.3mm nozzle for fine detail work
- Durable anti-corrosive steel nozzle and needle
- Side-mounted cup for clear visibility

Cup can be fitted upside down for versatile overhead painting.

Perfect for professionals and artisans seeking precise control and high-quality finishes.

Direct Driven Air Compressor

A direct driven compressor design ensures robust performance, reduced maintenance, and a longer service life.

Ideal for industrial, workshop, and continuous-use applications, direct driven compressors are engineered for reliability, durability, and consistent air delivery.

Key features include:

- High Efficiency: Direct motor-to-pump transmission reduces energy loss and maximizes output.
- Low maintenance: No belts or pulleys means fewer parts to replace and maintain.
- Longer Lifespan: Reduced mechanical stress leads to extended machine life.
- Compact Operation: Simplified design results in space-saving setups.
- Consistent Performance: Delivers stable air flow even under heavy-duty usage.



1HP-6LTRS

Product Code	ACM-105010
Input	230V 50 Hz
Tank	6 Ltrs
Motor	1 HP 0.75 Kw
Pressure	8 Bars 115 PSI
Capacity	116 LPM-141LPM 4.1CFM-4.9CFM
Speed (RPM)	3400



2HP-24LTRS

Product Code	ACM-105013
Input	230V 50 Hz
Tank	24 Ltrs
Motor	2 HP 1.5 Kw
Pressure	8 Bars 115 PSI
Capacity	192 LPM-233LPM 6.7CFM-8.2CFM
Speed (RPM)	3400

Direct Driven Air Compressor



3HP-50LTRS

Product Code	ACM-105011
Input	230V 50 Hz
Tank	50 Ltrs
Motor	3 HP 2.2 Kw
Pressure	8 Bars 115 PSI
Capacity	350 LPM-390LPM 12.36CFM-13.77CFM
Speed (RPM)	3400



2HP-50LTRS

Product Code	ACM-105012
Input	230V 50 Hz
Tank	50 Ltrs
Motor	2 HP 1.5 Kw
Pressure	8 Bars 115 PSI
Capacity	256 LPM-290LPM 9.04CFM-10.24CFM
Speed (RPM)	3400



3HP-90LTRS

Product Code	ACM-105011
Input	230V 50 Hz
Tank	100 Ltrs
Motor	3 HP 2.2 Kw
Pressure	8 Bars 115 PSI
Capacity	350 LPM-390LPM 12.36CFM-13.77CFM
Speed (RPM)	3400

Belt Driven Air Compressors

Our Belt Driven Compressor is crafted with cutting-edge technology and precision manufacturing.

Key features include:

- Copper-wound motor for enhanced performance
- Superior quality pressure switch, NRV, and brass elbow
- High-quality piston, piston rings, and heavy-duty connecting rod
- In-house motor manufacturing ensures assured quality
- 12-month warranty against manufacturing defects
- Comprehensive after-sales support and spare parts availability



2 HP 103 LTR BELT DRIVEN

Motor	1.5 KW/2 HP
Air Delivery	0.17m ³ /min
Diameter(mm) \times No.	51 \times 2
Pressure	0.7 Mpa
Tank	103 L
G.Weight	77 KG
Dimension	98\times 47\times 77 CM



3 HP 172 LTR

Input Voltage/Phase	230 Volt/Single Phase
Tank Capacity	172 ltr
Motor HP	3HP
Motor KW	2.25
Max Pressure PSI	105
Max Pressure Bar	7

Belt Driven Air Compressors



2 HP – 50 LTRS

Input Voltage/Phase	230V/Single phase
Tank Capacity	50 ltr
Motor HP	2HP
Motor KW	1.5KW
Max Pressure Bar	7
Displacement (LPM)	256-290



5.5 HP 270 LTR

Input Voltage/Phase	440 volt/ 3 Phase
Tank Capacity	270 ltr
Motor HP	5.5HP
Motor KW	4KW
Max Pressure PSI	105
Max Pressure Bar	7



3 HP 96 LTR

Input Voltage/Phase	230 Volt/Single Phase
Tank Capacity	96 ltr
Motor HP	3HP
Motor KW	2.25
Max Pressure PSI	105
Max Pressure Bar	7

Silent Oil-Free Air Compressor

The Silent Oil-Free Air Compressor is designed for quiet and efficient operation, making it ideal for various applications.

Key features include:

- Real Performance : Actual motor power and tank capacity ensure genuine performance and value.
- Durable Construction : Good-quality cylinder and piston ring design provide long life and trouble-free service.
- Oil-Free Operation : Eliminates the risk of oil contamination, ensuring clean air output and reduced maintenance.
- Real Performance : Actual motor power and tank capacity ensure genuine performance and value.



SILENT COMPRESSOR 0.8 HP 9 LTR

Motor	550W
Rotate Speed	1440 rpm
Air Delivery	30L /min
Pressure	0.8 Mpa
Noise Level	≤50 Db(A)
Tank	10 L
G.Weight	20 KG
Dimension	53×25×47 CM



SILENT COMPRESSOR 1.3 HP 24 LTR

Motor	750W
Rotate Speed	1440 rpm
Air Delivery	80L /min
Pressure	0.8 Mpa
Noise Level	≤50 Db(A)
Tank	24 L
G.Weight	23 KG
Dimension	58×31×57 CM

This Silent Oil-Free Air Compressor is perfect for industries, workshops, and applications requiring reliable, efficient, and quiet air compression with minimal maintenance

High Pressure Air Delivery (H-PAD) Systems for Laser

Premier's High Pressure Air Delivery System (HPAD) is designed to meet the critical air quality requirements of fibre laser cutting machines. To achieve precise metal cutting, laser cutting heads require clean, dry, and compressed air. Any contamination, such as moisture, oil, hydrocarbons, or dust particles, can compromise cutting quality, damage the laser head, and even harm the fibre cable and laser source.

We don't just provide compressed air; we provide complete air cutting solutions specifically designed for fibre laser cutting machines. Our end-to-end HPAD solution encompasses compressed air sources, dryers, filters, and high-pressure air pipelines to ensure clean air delivery to the laser cutting head. Our system guarantees trouble-free operation and long lifespan. Additionally, we offer cutting parameter setups to help you start cutting efficiently, minimizing trial and error.



Premier HPAD System

Compressor Type	Reciprocating, Air Cooled Oil Splash
Stages of Compression	2
Cylinders	3
Compressor speed (rpm)	1094
Motor rating (hp)	15.0
Motor speed	1440
Degree of protection	IP55
Class of Insulation	F Class
Electric supply	415V, 3ph, 50Hz
Type of Cooling	Air
Type of Lubrication	Splash
Type of fan	Forced Swirl
Oil fill capacity – ml	1000 max to 750 min
Air receiver capacity in Liters	500
Over all Dimensions in mm	1950 x 19000 x 820



Smart HPAD System

Premier HPAD – High Pressure Air Delivery System is used for delivery of high pressure compressed air for cutting purpose in Fiber metal laser cutting machines. The Latest SMART HPAD system is an upgraded version of the existing model, with Programmable PLC system and VRD drive motors, which reduces power consumption, along with increase in life for the entire all delivery system along with reduced chances of damage to laser components.

Key Advantages :

- 1 Low Noise & Vibration: Smooth, quiet operation with minimal moving parts.
- 2 High Efficiency: Continuous compression process delivers better energy performance.
- 3 Compact Design: Smaller footprint makes it ideal for space-constrained installations.
- 4 Fewer Wear Parts: Reduces maintenance needs and increases operational reliability.
- 5 Environmentally Friendly: Suitable for modern refrigerants and eco-friendly cooling solutions.

Medium Pressure Permanent Magnet Variable Frequency Scroll Compressor Skidded Unit Technical Parameters.

Model	HD2S-15PM-20TD	Model	HD2S-15PM-20TD
(MPa)(Exhaust Pressure)	2.0	(dB(A)) (Noise)	68±3
(m³/min)(Exhaust Volume)	1.2	(Drive Method)	(Direct Drive)
(Cooling Method)	(Air Cooling)	(kW) (Power)	11
(°C)(Exhaust Temperature)	< ± 20°C (< Ambient Temperature ± 20°C)	(Starting Method)	(Variable Frequency Start)
(L) (Lubricant Volume)	10	(V/Ph/Hz) (Power Supply)	380V/50Hz
		(L) (Air Tank)	300L



Airless Paint Sprayers



Airless Paint Sprayer CY95

Introducing the Premier Airless Paint Sprayer, Model CY95! This reliable and robust entry-level sprayer is perfect for low-budget and occasional painting projects. With its brushless motor, durable hose and gun, and easy maneuverability, it's ideal for DIY enthusiasts and professional contractors alike.

Model	Digital Display	Hose Length	Spray Gun		Motor Power
Cy-95	Yes	13Mtr.	Good Quality with Ceramic ball valve and Tungsten Carbide seat		1100Watt
Motor Type	Max Pressure	Max Hose Usable Length	Max Flow	Max Usable Nozzle Size	Preferred Paint
Brushless	210Bar	30Mtr.	2Litre/Min	519	Water Base



Airless Paint Sprayer CY998

Premier Airless Paint Sprayer, Model CY998 - a heavy-duty solution for medium-sized projects. With its industrial-duty brushless motor, robust design, and advanced tech, it delivers high-performance spraying for efficient, professional-grade results. Built for continuous use, it's perfect for demanding projects.

Model	Digital Display	Hose Length	Spray Gun		Motor Power
CY-998	Yes	13Mtr.	Good Quality with Ceramic ball valve and Tungsten Carbide seat		1500Watt
Motor Type	Max Pressure	Max Hose Usable Length	Max Flow	Max Usable Nozzle Size	Preferred Paint
Brushless	210Bar	30Mtr.	3.5Litre/Min	521	Water Base



Airless Paint Sprayer CY-9527

Meet the Premier Airless Paint Sprayer, Model CY9527 - a heavy-duty powerhouse for large-scale projects. With enhanced features like larger nozzle size, longer hose length, and high-power brushless motor, it delivers unparalleled performance and efficiency. Built for demanding industrial and commercial applications, it ensures professional-grade results with ease.

Model	Digital Display	Hose Length	Spray Gun		Motor Power
CY-9527	Yes	15Mtr.	Good Quality with Ceramic ball valve and Tungsten Carbide seat		2500Watt
Motor Type	Max Pressure	Max Hose Usable Length	Max Flow	Max Usable Nozzle Size	Preferred Paint
Brushless A/C	210Bar	30Mtr.	4Litre/Min	521	Water Base



Airless Paint Sprayer CY-1600

Premier Airless Paint Sprayer, Model CY 1600 - a revolutionary piston-type sprayer for unparalleled performance and durability. Suitable for oil-based and water-based paints, it features a high-performance design, precise pressure control, and operator comfort-focused features. Built for heavy use, it's perfect for professionals and serious DIYers seeking reliable, high-quality results.

Model	Digital Display	Hose Length	Spray Gun			Motor Power
CY-1600	Yes	15Mtr.	Good Quality with Ceramic ball valve and Tungsten Carbide seat			1100Watt
Motor Type		Max Pressure	Max Hose Usable Length	Max Flow	Max Usable Nozzle Size	Preffered Paint
Permanent Magnet D Brushless		210Bar	30Mtr.	1.6Litre/Min	521	Oil/Water Base



Airless Paint Sprayer CY-695

Premier Airless Paint Sprayer, Model CY695: A heavy-duty, piston-type sprayer for high-volume projects. With compatibility for longer hoses and bigger nozzles, it handles thick coatings and textured finishes with ease. Featuring precise pressure control, minimal maintenance, and durable design, it's perfect for large-scale industrial, commercial, and residential projects.

Model	Digital Display	Hose Length	Spray Gun			Motor Power
CY-695	Yes	15Mtr.	Good Quality with Ceramic ball valve and Tungsten Carbide seat			2200Watt
Motor Type		Max Pressure	Max Hose Usable Length	Max Flow	Max Usable Nozzle Size	Preferred Paint
Permanent Magnet D Brushless		210Bar	30Mtr.	2.5Litre/Min	525	Oil/Water Base



Airless Paint Sprayer CY-2300

Premier Airless Paint Sprayer, Model CY 2300: The ultimate heavy-duty, piston-type sprayer for high-volume projects. With enhanced features like longer hose lengths, bigger nozzles, and precise pressure control, it handles high-viscous materials with ease. Built for extreme painting demands, it's perfect for large-scale industrial, commercial, and residential projects, delivering unparalleled performance, precision, and reliability.

Model	Digital Display	Hose Length	Spray Gun			Motor Power
CY-2300	Yes	15Mtr.	Good Quality with Ceramic ball valve and Tungsten Carbide seat			2000Watt
Motor Type		Max Pressure	Max Hose Usable Length	Max Flow	Max Usable Nozzle Size	Preferred Paint
Permanent Magnet D Brushless		210Bar	30Mtr.	2.3Litre/Min	525	Oil/Water Base



Pressure Washer

Pressure Washer



Aqua Force 306

Rated Input Power - Real	400 W
Pressure - Real	30 Bar
Rated Volage	200-240 V
Flow Rate - Real	6 L/Min
Frequency	50 Hz
Size	440x300x300 mm
Weight	10 KG



Aqua Force 507

Voltage	220V/50Hz
Speed	2850 RPM
Power - Real	1260w
Pressure - Real	50bar
Flow - Real	6.9L/min
All Brass Part Gun 8M Pressure Hose	25cm Extension

KEY FEATURES

1. Real High Power Professional Grade Motor : Delivers exceptional performance and reliability.
2. Long Lasting High Pressure Hydraulic Hose (8Mtr) : Provides flexibility and durability for efficient cleaning.
3. High Quality High Pressure Washing Gun : Ensures safe and comfortable use.
4. Dual Motor Protection : Thermal and Electrical Overload Protection
*except for Aqua force 306 model
5. High Pressure 40Bar : Delivers powerful cleaning performance.
6. High Water Line Delivery : Ensures efficient cleaning and reduced cleaning time.
7. Compact Design : Ideal for higher portability and affordable price.
8. Inbuilt Water pressure regulator suitable for both delicate and tough cleaning

This Aqua Force High Pressure Washing Pump's are perfect for industries, workshops, and applications requiring a powerful, efficient, and reliable cleaning solution with long-term durability and ease of use



Aqua Force 658

Aluminium Motor	
Power - Real	1260w
Pressure - Real	60-65bar
Flow - Real	7.8L/min
All Brass Inner Part Gun 25cm Extension 8M Rubber Pressure Hose	



Aqua Force 708-PP

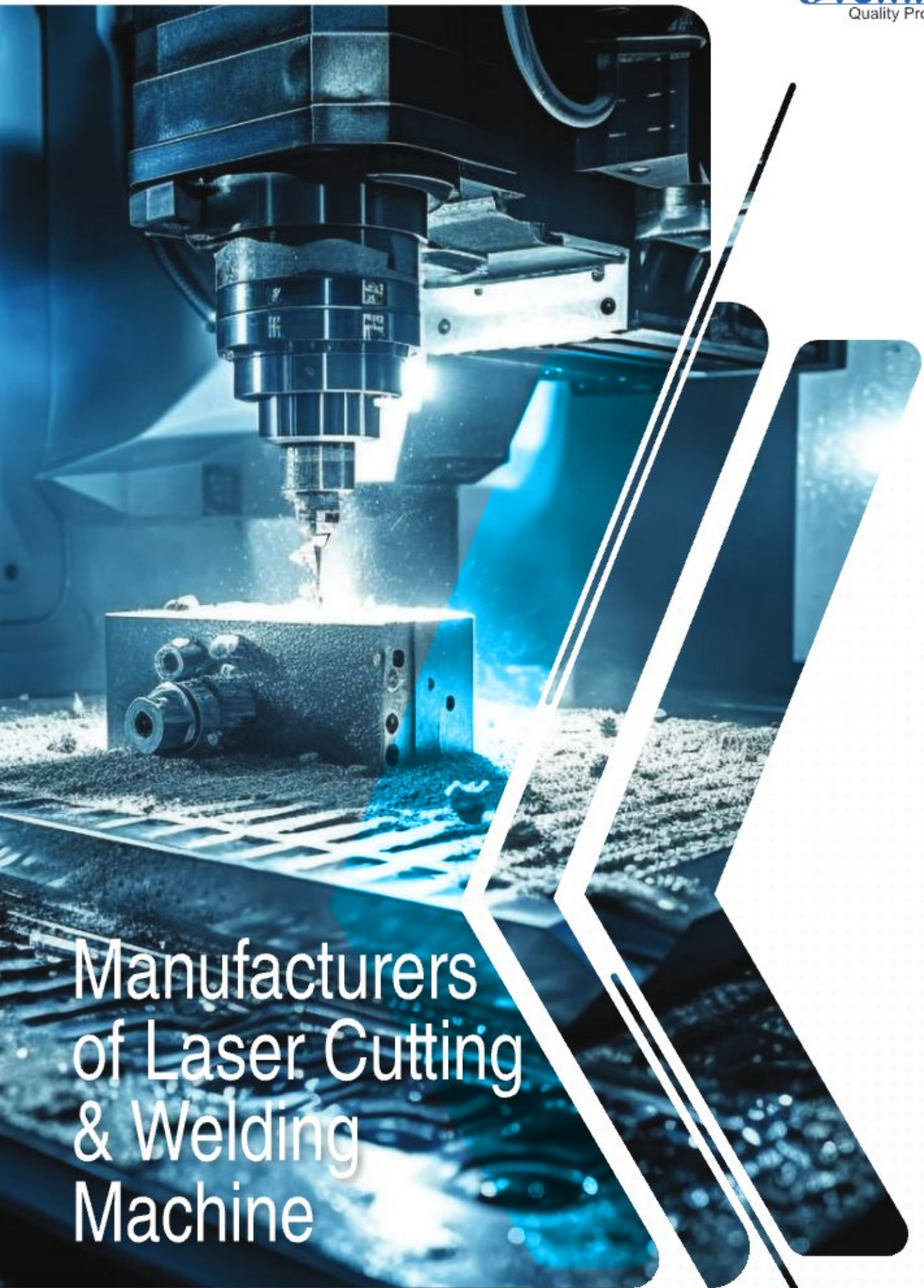
Voltage	220V/50Hz
Speed	2850 RPM
Power - Real	1550w
Pressure - Real	66-70bar
Flow - Real	7.5L/Min
PSI	1740
MPa	12

Standard Gun +25cm Lance
8M Rubber Pressure Hose

KEY FEATURES

1. Real High Power Professional Grade Motor : Delivers exceptional performance and reliability.
2. Long Lasting High Pressure Hydraulic Hose (8Mtr) : Provides flexibility and durability for efficient cleaning.
3. High Quality High Pressure Washing Gun : Ensures safe and comfortable use.
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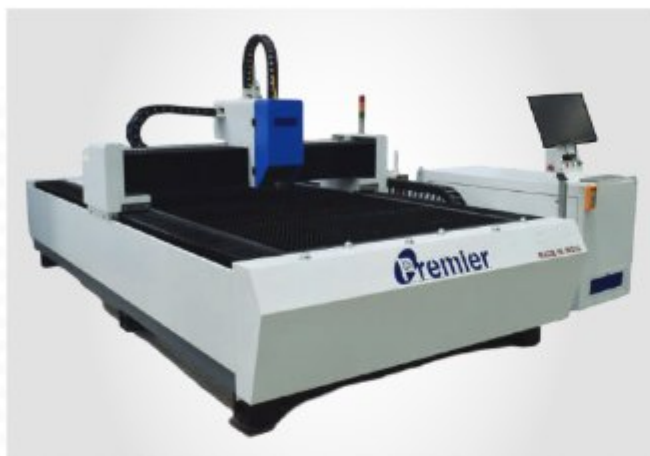
This Aqua Force High Pressure Washing Pump's are perfect for industries, workshops, and applications requiring a powerful, efficient, and reliable cleaning solution with long-term durability and ease of use



Manufacturers
of Laser Cutting
& Welding
Machine

Premier United Pvt. Ltd. is a leading manufacturer of advanced CNC Laser Cutting and Laser Welding machines, proudly engineered in India. With a commitment to innovation, quality, and performance, we offer precision-driven solutions tailored to meet the evolving needs of modern industries. Our machines are designed for high efficiency, durability, and ease of use - empowering businesses across manufacturing, fabrication, and engineering sectors to achieve superior results with speed and accuracy.

From our high quality controlled production facility to our robust after-sales support, Premier United stands as a trusted name for reliable, high-performance laser technology.



Single Table Model

I series is our startup model, best suited for people who are looking for inhouse production of light to medium thickness plates, or for people who are into architecture field, basic job working, prototyping and entry level engineering works.



Double Table Model

Laser cutting machine with pallet changer for faster turn around of laser cut sheet metal parts.

Item		Specification
Model	3015	
	x Azxix (mm)	1550
Effective Stroke	Y Axis (mm)	3020
	Z Axis (mm)	100
	X Axis (mm/m)	±0.5
Position Accuracy	Y Axis (mm/m)	±0.5
	Z Axis (mm/m)	±0.01
	X Axis (mm)	±0.1
Repeated Accuracy	Y Axis (mm)	±0.1
	Z (mm)	±0.05
Max Position Sepeed (m/min)		80m/mi
Acceleration (G)		1G
Max Cutting Thickness		As Per Laser Source
Protection Level		IP54

Available in size 1500 x 3000, 2000 x 4000, 2000 x 6500

Herculean Model 14030/18035/22040

M Series fiber laser cutting machine is optimized for high speed cutting environment of Indian manufacturing plants, by being economical and at the same time providing highly efficient machine.

Machine finished body, with high precision welding process, Aluminium beams, Ball Transfer for easy loading of plates, highly precision and closed loop control systems with zonal exhaust system.



SF SERIES Pipe Cutting Machine

SF Series Models are special built models for cutting of tubes and pipes of various shapes & sizes.

The high accuracy pneumatic chucks are designed to handle various shape range from standard round, square, rectangle to more intricate and complex shapes like triangle, elliptical, and C channels.

Special emphasis on dead zone reduction of specific jobs can be provided using chucks specially designed for the purpose.





Air Cooled Laser Welding

Air-cooled laser welding is a next-generation welding solution that eliminates the need for traditional water-based cooling systems. By using ambient air to regulate the temperature of the laser source, this technology ensures optimal performance while reducing system complexity.

Key Advantages :

- 1 No Water System Required : Eliminates the need for water tanks, chillers, and plumbing-simplifying setup and reducing maintenance.
- 2 Compact & Portable : Lightweight design allows for easy mobility and integration in smaller workspaces.
- 3 Energy Efficient : Lower power consumption compared to water-cooled systems.
- 4 Low Maintenance : Fewer components mean less downtime and reduced servicing needs.
- 5 High-Quality Welds : Delivers strong, precise, and clean welds suitable for a wide range of metals and thicknesses.
- 6 Cost-Effective : Reduced infrastructure and operational costs make it ideal for small to medium enterprises.



Water Cooled Laser Welding

Water-cooled laser welding systems are designed for high-power, continuous-duty applications where thermal management is critical. By using a dedicated water circulation system to dissipate heat from the laser source, these systems ensure consistent performance, extended equipment life, and superior weld quality-even under intensive use.

Key Advantages :

- 1 Superior Cooling Efficiency : Maintains stable operating temperatures during continuous or high-power welding.
- 2 Higher Power Handling : Ideal for demanding tasks involving thick materials or extended welding cycles.
- 3 Consistent Weld Quality : Enhanced thermal stability results in smooth, precise, and uniform welds.
- 4 Extended Equipment Life : Reduces thermal stress on components, increasing the lifespan of the laser source.
- 5 Industrial-Grade Reliability : Built to withstand tough operating conditions in large-scale manufacturing setups.

EQUIPMENT MODEL	PL-S800A	PL-S1000A	PL-S1500W	PL-S2000W
Rated Output Power	800W	1000W	1500W	2000W
Power Adjustment Range	800W±2%	1000W±2%	1500W±2%	2000W±2%
Laser Type	Continuous Fiber Laser			
Laser Wavelength	1070nm			
FM	0~5KHz			
Spot Diameter	5~7mm			
Welding Speed Range	1~120mm/s			
Welding Gap Requirements	≤0.5mm			
Wire Width	≤4mm		≤5mm	
Rated Output Power	800W	1000W	1500W	2000W
Welding Thickness	1<1.2 mm Stainless Steel	<2.5 mm Stainless Steel	<4 mm Stainless Steel	<5 mm Stainless Steel
	<0.8 mm Carbon Steel	<1.5 mm Carbon Steel	<2.5 mm Carbon Steel	<3.5 mm Carbon Steel
		<1 mm Aluminum	<2 mm Aluminum	<3 mm Aluminum
Beam Quality	M ² <1.1	M ² <1.15	M ² <1.2	M ² <1.2
Output Fiber Length	Standard 10 m / Customizable Lengthening			
Fiber Bending Radius	100 mm			
Way of Working	Continuous CW / Modulation			
Working Environment Temperature Range	15~35°C / <70% without condensation			
Weld Head Operating Mode	Normal / Hand-Held Swing Welding Mode			
Power Consumption of the Whole Machine	4 KW	6 KW	9 KW	12 KW
Cooling Mode	Built-in chiller			
Power Requirements	AC220V±10%/50Hz/40A Three-phase AC380V±10%/50Hz/40A			

RECOGNITION

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MACHINE TOOLS

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Laser and its Industrial Applications Series - Pg. 30

Laser Welding - The Process, Technologies & Applications - Pg. 32

Super Contractor,
General Manager -
SPM & Laser Division,
Premier United Pvt. Ltd.

Murtaza Erangurwala,
Marketing Director,
Premier United Pvt. Ltd.

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Premier Laser

Advantages of Air Cutting on Fiber Metal Laser Cutting Machines: How Premier Leads the Way

Laser cutting has transformed metal fabrication, providing high precision and efficiency. Among the various cutting methods, air cutting on fiber metal laser cutting machines has gained significant traction due to its cost savings, faster processing speeds, and environmental benefits. Using high-pressure compressed air instead of expensive nitrogen or oxygen gas delivers quality cuts while reducing operational costs.

Why Air Cutting is Gaining Popularity

Air cutting is now widely adopted across industries such as automotive, aerospace, and sheet metal fabrication. While oxygen-assisted cutting can lead to oxidation and surface checkmarks, air cutting ensures clean and smooth finishes. Similarly, nitrogen-based cutting, though effective, comes with high gas expenses, making air cutting the preferred alternative for budget-conscious manufacturers.

Key Benefits of Air Cutting

• Cost Savings Without Sacrificing Quality
Compressed air is significantly cheaper than nitrogen or oxygen, cutting operational costs while maintaining high precision and performance. This makes air cutting an ideal choice for businesses looking to optimize expenditures while delivering top-quality results.

• Faster Cutting Speeds for Higher Productivity
Fiber laser machines equipped for air cutting can process thin to medium-thickness materials at higher speeds, improving overall efficiency and throughput for manufacturing operations.

• Clean, Oxidation-Free Finishes
Oxygen-assisted cutting often causes oxidation, necessitating additional measures like grinding. Air cutting minimizes oxidation, resulting in cleaner

edges and better surface finishes that reduce post-processing requirements.

• Safe and Environmentally Friendly

Using compressed air eliminates the need for handling high-pressure gas cylinders, thereby enhancing workplace safety. Additionally, it reduces carbon emissions, making air cutting a sustainable solution for modern manufacturing.

• Versatile Across Various Material

Air cutting effectively processes stainless steel, aluminum, galvanized steel, and mild steel, allowing manufacturers to streamline their operations without switching between multiple cutting gases.

Premier's Leading Role in Air Cutting Solutions

As a leader in laser cutting and compressed air technology, Premier continues to innovate and refine air-assisted laser cutting processes. With a dedicated in-house Research & Development (R&D) team, Premier develops cutting-edge solutions that push efficiency and precision forward.

Premier's Expertise in Air Cutting Technology

• Advanced R&D and Custom Solutions
Premier's expert team at its Bangalore factory designs and delivers air cutting systems, ensuring maximum performance tailored to industry needs.

• Optimized Air Cutting Systems

Premier's deep knowledge of compressed air applications ensures that manufacturers achieve ideal pressure and purity levels for consistent, high-quality results.

• Comprehensive Industry Support

From machine integration to troubleshooting processes, Premier offers end-to-end guidance, ensuring



smooth adoption of air cutting solutions.

Premier's HPAD - High Pressure Air Delivery System

Premier has revolutionized air cutting with its HPAD - High Pressure Air Delivery System, designed to boost air flow in Bangalore factory. Engineered for precision-controlled compressed air delivery, HPAD enhances fiber laser cutting speed, quality, and consistency, speeding manufacturing efficiency.

HPAD's Key Advantages

• Optimized High-Pressure Airflow
Maximize consistent high-pressure delivery, ensuring smooth, burr-free cuts.

• Cleaner, Brighter Finishes Without Oxidation
HPAD ensures ideal air purity, reducing the need for post-processing.

• Cost-Effective & Reliable
Helps manufacturers cut costs while maintaining cutting precision and long-term durability.

• Conclusion
Air cutting in fiber metal laser cutting machines offers unmatched efficiency, cost savings, and sustainability. With Premier's industry-leading expertise, in-house R&D capabilities, and on-site HPAD systems, manufacturers can achieve higher productivity and superior cutting results. Whether for small-scale workshops or high-volume production, Premier remains the go-to partner for premium fiber laser cutting solutions that set new industry standards.

Premier Laser

Web: www.premierlaser.com

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AWARDS



CUSTOMER FEEDBACK



Premier United Private Limited has been an invaluable partner for our business. Their exceptional service and comprehensive spare support have ensured minimal downtime and maximum productivity. The quality of their products is outstanding, and their team is always responsive to our needs.

Mr. Bhavik Madia,
Owner, Adinath Engineering Company



We highly recommend Premier United for their professionalism, reliability, and commitment to customer satisfaction.

Mr. Dilip Pradhane,
Owner, P.M. Traders



We've had a consistently positive experience with Premier United Private Limited. Their products are of exceptionally high quality, and their service support is timely and efficient.

A. Ahmedally & Co. Pvt. Ltd



The team is knowledgeable and responsive, ensuring our needs are met promptly. We highly recommend Premier United for their outstanding products and reliable support.

Mr. Sudhir Mishra,
S.K. Enterprises



Whatever that was promised to me during the sales pitch was delivered. The service support is very prompt and responsive. Very happy with my decision to go for Premier Laser.

Mr. Vivek Samyal,
Indoseas Enterprises



Purchased laser machine around 2 years back. The machine performance is very good, Along with service support, Full Paisa Vasool decision.

Mr. Hemant Kumar,
Shri Mahalaxmi Industries



CUSTOMER FEEDBACK



We have 2 Laser machines of Premier, one a big format machine and another plate and pipe combo, the performance of the machines is excellent. Their support and service backup is so prompt that we hardly face any down time. Very happy with the overall performance of the equipment and the team.

Mr. Siddhart,
Siddhart Industries



We had purchased the machine in 2019, and had no issues or no major down time for the machine. The staff is technically sound and well trained and we have had pleasant experience working with them over the years.

Mr. Deepak Kapse,
Aakaar Laser



Simplicity of operations, Thought process put behind the manufacturing and use of components to increase productivity, Prime importance to accuracy and focus on service support; These are a few points I would like to highlight when talking about Premier laser or their machine. Excellent service backup and quality of product.

Mr. Manoj Shinde,
Turbo Tube Lasertech



Very happy with the quality of the machine and the step by step guidance received during the entire purchase and training process.

Mr. Wajahat,
S.K Laser



We have 3 laser machines from Premier ranging from 1 to 6 Kw, Their expertise not just in machine technical aspects but also in operational aspects is amazing. They help to resolve even the smallest of issues faced during cutting of various materials; quick service, spare and consumables supply has always been an advantage. Very happy with the team Premier.

Mr. Yashesh,
Jigar Industries



Entire process from sales to installation and after sales service has been amazing, We received help at every step from cutting parameters to basic maintenance, Even their Air cutting setup has been a game changer for us.

Mr. Sagar Wagh,
Classic Laser



Handwriting practice lines consisting of multiple sets of three horizontal lines (top solid, middle dashed, bottom solid) for letter formation.

www.worldofpremier.com



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