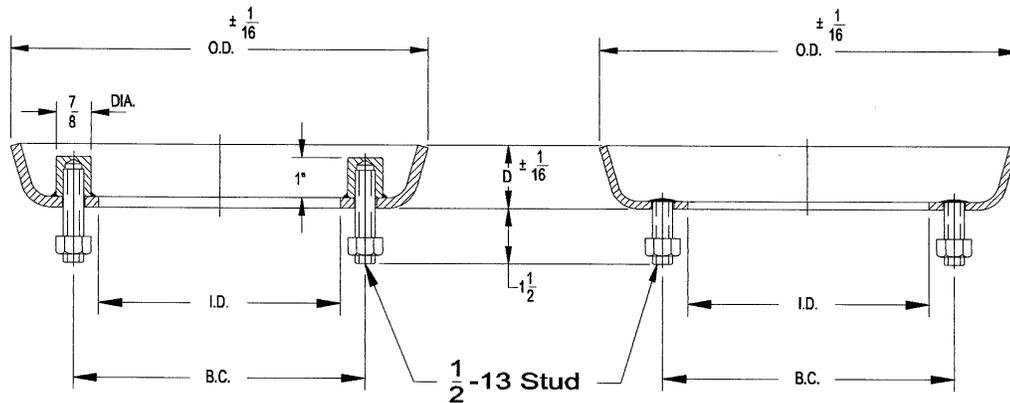


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DRAIN SUMPS



DIMENSIONS

Size	Material	Wt.	Part No.	I.D.	O.D.	B.C.	D	No. of Studs
SUMP WITH SOCKETS AND STUDS								
3"	Steel	5.2	SU25187MS	5	9 ¹ / ₈	6 ¹ / ₄	1 ⁹ / ₁₆	6
	Aluminum	2.8	SU25187AL					
	Stnls 304	5.2	SU25187SL					
	Stnls 316	5.2	SU25187SS					
4"	Steel	6.5	SU25188MS	6	10 ³ / ₈	7 ¹ / ₄	1 ⁹ / ₁₆	8
	Aluminum	3.4	SU25188AL					
	Stnls 304	6.5	SU25188SL					
	Stnls 316	6.5	SU25188SS					
6"	Steel	7.8	SU25535MS	8 ³ / ₁₆	12 ³ / ₄	9 ¹ / ₄	1 ⁷ / ₈	12
	Aluminum	5.1	SU25535AL					
	Stnls 304	7.8	SU25535SL					
	Stnls 316	7.8	SU25535SS					
SUMP WITH WELDED STUDS								
3"	Steel	4.3	SU25388MS	5	9 ¹ / ₈	6 ¹ / ₄	1 ⁹ / ₁₆	6
	Stnls 304		SU25388SL					
	Stnls 316		SU25388SS					
4"	Steel	5.3	SU25389MS	6	10 ³ / ₈	7 ¹ / ₄	1 ⁹ / ₁₆	8
	Stnls 304		SU25389SL					
	Stnls 316		SU25389SS					
6"	Steel	6.5	SU25505MS	8 ³ / ₁₆	12 ³ / ₄	9 ¹ / ₄	1 ⁷ / ₈	12
	Stnls 304		SU25505SL					
	Stnls 316		SU25505SS					

NOTE: Sump materials are 3/16 Plate Steel or Stainless and 1/4 Aluminum 5454-H32. Full tooling assures accuracy of dimensions and flatness of surfaces. Bolt Circles in accordance with TTMA recommended standards.

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1-105