

# Western Pacific Products, Inc.

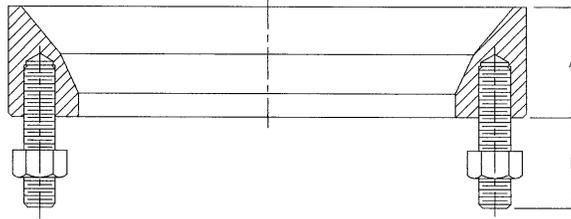
*Anything In Or On Your Tank – Ready to Ship*

*Over 8,000 Part Numbers – Over 26,000 Square Feet of Warehouse – We Ship Worldwide*

## Mounting Pad

MOUNTING PAD

- HEAVY CROSS SECTION INSURES FLAT SURFACE
- REMOVABLE STUDS
- CLEAN INTERIOR SURFACE
- IMPROVED GASKETING SURFACE



GASKET SURFACE HAS PHONOGRAPH FINISH

These Mounting Pads are designed and recommended for all styles of Hydraulic Valves or other valves utilizing a metal-to-metal or teflon seat. Please note special stud length required for the Internal Hydraulic Valve CH45843SST.

The pad is designed with a heavy cross section to eliminate warpage, which may be transmitted to the valve seat causing leakage. The studs are removable. The pad has a clean interior surface, free of discoloration that occurs when studs are welded.

Mill Test Reports for ASME code work are furnished for all stainless mounting pads.

### Dimensions

Size	A	B	O.D.	I.D.	B.C.	No. Studs	Size Studs
4"	1 3/4	See Below	8 1/4	6	7 1/4	8	1/2 x 13

Size	Description	Material	Wt.	Par No.
4"	Mounting Pad "B" Dimension 1-7/16	**Stnls 316L	10.9	MP19752LC
		Aluminum	4.5	MP16590AL
* 4"	Mounting Pad "B" Dimension 2-7/8	**Stnls 316L	11.2	MP19741LC
		Aluminum	4.8	MP16914AL
4"	Mounting Pad Only No Studs	**Stnls 316L	9.7	MP19688LC
		Aluminum	3.4	MP17322AL

\*Mounting Pad designed for Internal Hydraulic Valve CH45843SST.

\*\*Forged material conforms to ASME SA182 F316L.  
Studs conform to SA193 B8M CL1.  
Maximum Allowable Working Pressure 150 psi.  
Temperature Range -425°F to 600°F.

**Betts**<sup>™</sup>  
INDUSTRIES, INC.  
WARREN, PA.

**800-677-3711**

Signal Hill, (L.A.) CA

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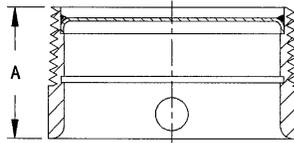
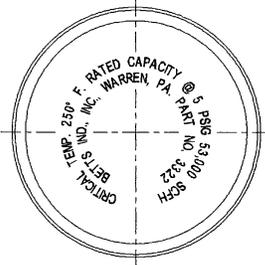
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FUSIBLE PLUG – (1 1/4 and 2" I.P.S.)



2" N.P.T. Size Shown

Fusible Plugs provide a means of emergency venting which depends only on temperature. Plugs are designed to melt and blow out at a maximum temperature of 250° F. These Fusible Plugs have been flow tested and marked in accordance with Nat. Fire Protection Assn. No. 385 (1964) Par. 2263 and No. 407 (1964) Par. 616 and DOT MC306 Par. 78.341-4.

Size	Temp. Release	Rated Capacity @ 5 psig
1 1/4 N.P.T.	250° F. Max.	26,200 cu. ft. hr.
2 N.P.T.	250° F. Max.	53,000 cu. ft. hr.

Material		Thread Size	A	Wt.	Fusible Plug Part No.
Body	Disc				
Brass	Brass	1 1/4 N.P.T.	3/8	2 oz.	3019BR
316 Stainless	316 Stainless				1 3/16
Steel Tin Plated	Steel Tin Plated	2 N.P.T.	1 1/4	5.5 oz.	3322TN
316 Stainless	316 Stainless				3322SS

Note: Fusible Plugs must be installed with lettering facing the outside of tank or container.

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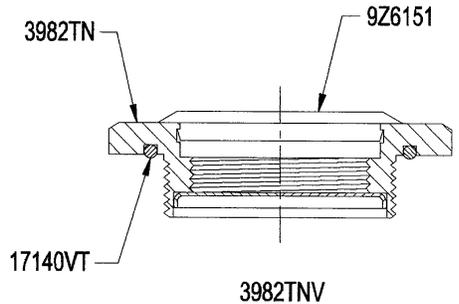
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**EMERGENCY DRAIN PLUG**

Emergency Drain Plugs provide a place to install a 1 1/2 N.P.T. pipe for the emergency unloading of an overturned tank. When a 1 1/2 N.P.T. pipe is screwed into this plug a disc is forced out of the way allowing product to travel through the 1 1/2 pipe. Shut off valves or hose connections to control product flow are at the option of the user.



Note: Manhole assemblies produced after Sept 1, 1992 that were ordered with the Emergency Drain Plug have the threaded ring welded to the underside of cover.

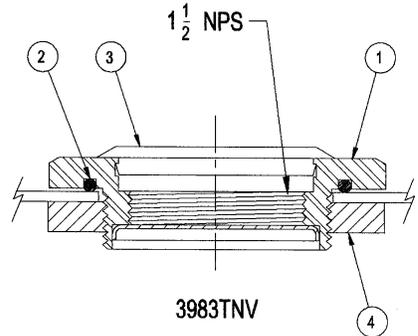
Sub Assembly 3982TNV includes the following:

Description	Material	External Thd.	Internal Thd.	Wt.	Part No.
Emergency Drain Plug	Steel Tin Plated	2" NPS	1 1/2 NPS	10 oz.	3982TN
O-Ring	Viton				17140VT
Cap Plug	Polyethylene				926151

Retrofit Kit is also available for use on manhole which had the Emergency Drain Plug and were produced prior to Sept. 1992. These assemblies did not have a threaded ring welded to the underside of the cover.

Retrofit Kit 3983TNV includes the following:

	Description	Material	Part No.
1	Emergency Drain Plug	Steel Tin Plated	3982TN
2	O-Ring	Viton	17140VT
3	Cap Plug	Polyethylene	926151
4	Retainer Nut	Steel Tin Plated	3980TN



Instructions for using Emergency Drain Plugs  
Remove cap plug 926151. Install 1 1/2 N.P.T. pipe nipple with control valve on end. This operation will force a soldered in disc out of the way allowing product to flow through 1 1/2 nipple.



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