

# Western Pacific Products, Inc.

*Anything In Or On Your Tank – Ready to Ship*

*Over 8,000 Part Numbers – Over 26,000 Square Feet of Warehouse – We Ship Worldwide*



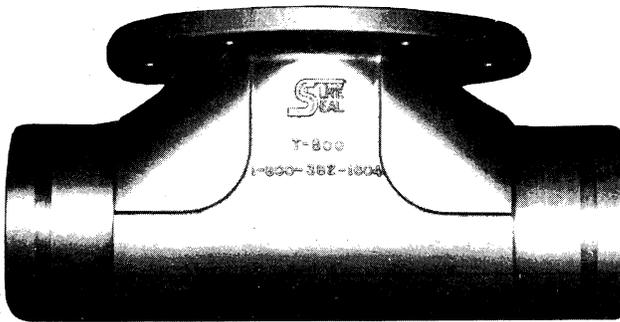
## Specifically Designed for the Transportation Industry

Completely made and assembled in the U.S.A.

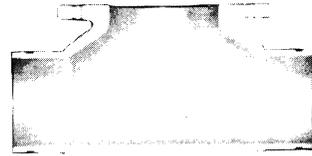
### Sure Seal Hopper Tees Sizes 4" - 8" Straight and Gravity Drop

#### Faster, Cleaner And Longer Lasting Sure Seal Hopper Tees

Sure Seal's new Hopper Tee design has more than 1 1/2 times the open area than conventional Hopper Tees on the market today. Actual field tests show Sure Seal's new Sure Flow Hopper Tee coupled with Sure Seals 890 super thin disc design Butterfly Valve will decrease your unloading time by at least 10 percent. We all know the more product that goes thru the bottom product line means more profit to your bottom line.



Sure Seal's new design offers some superior features like the wear saddles on each side of the Hopper Tee. Combine this feature with the swooping radius which directs the product flow. Actual field tests proved that this tee will out last other cast tees by as much as 33 percent.



Now available is Sure Seal's **NEW Low Profile Design** with the same superior features as Standard Tee's with one major difference - **more ground clearance.**

Standard Tee

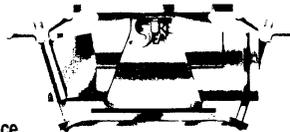


Low-Profile Tee



Up to 2" Additional Clearance

Standard Bottom Drop Tee



Low-Profile Bottom Drop Tee



Up to 2 1/2" Additional Clearance



U.S. Patent #358,202-5,387,015 and other U.S. & Foreign Patents Pending. Canadian © DES. Copyright ©1996 Sure Seal, Inc. • Printed in U.S.A.

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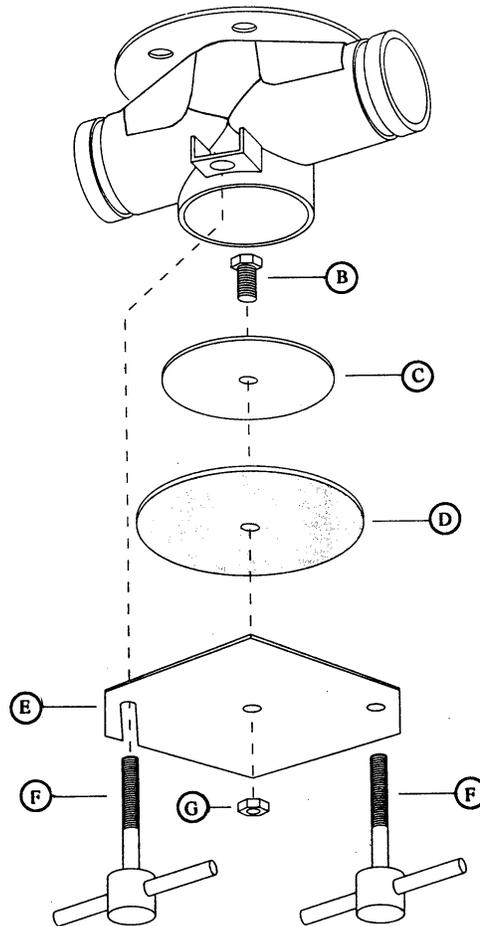
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## 4" Aluminum Bottom Drop Tee Parts Breakdown Part # T-410



### 4" Bottom Drop Tee Parts

Part#	Description
B 753	3/8"X1 1/4" S/S Bolt
C 681	B/D Gasket Retainer
D 678	4" B/D Gasket
E 824	4" Aluminum B/D Door Only
F 44	3/8" S/S Tee Bolt
G 724	3/8" S/S Lock Nut

**Bottom Drop Door Assembly W/Gasket Consists Of B, C, D, E, B**

820	4" B/D Door Assy.
-----	-------------------

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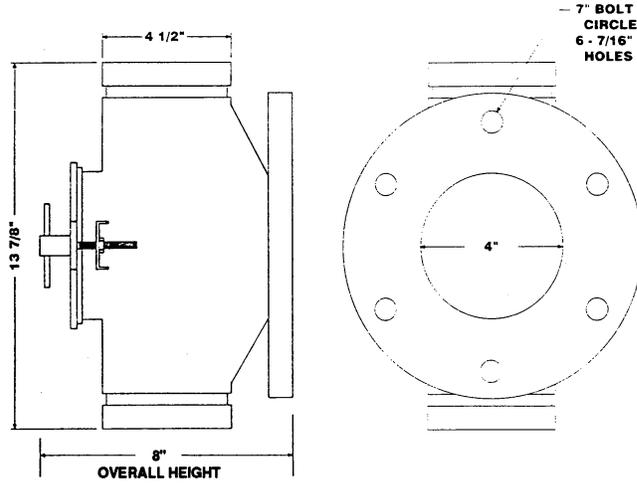
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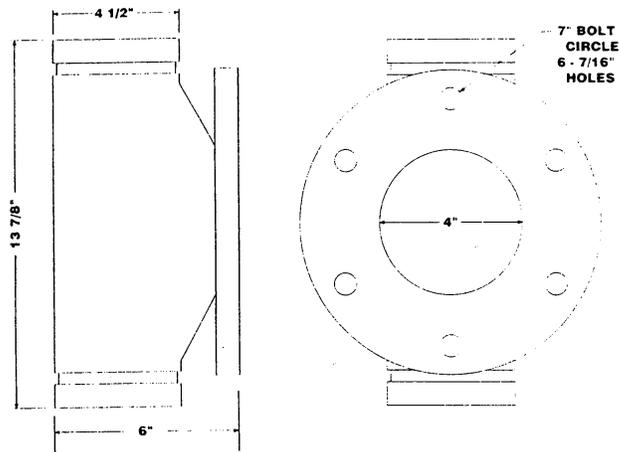
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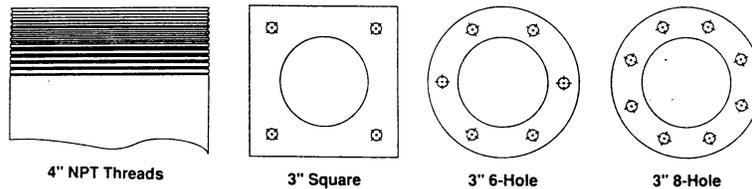
## 4" Aluminum Bottom Drop Tee Part # T-410



## 4" Aluminum Tee Part # T-400



### Available with optional ends



See Flange Data Sheet for Dimensions

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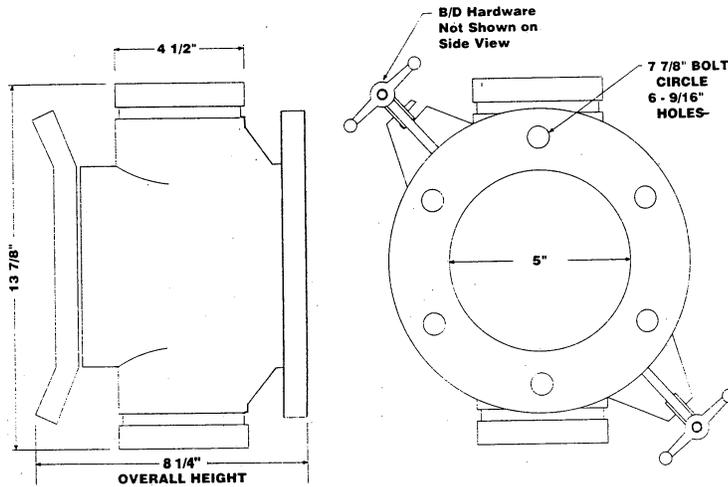
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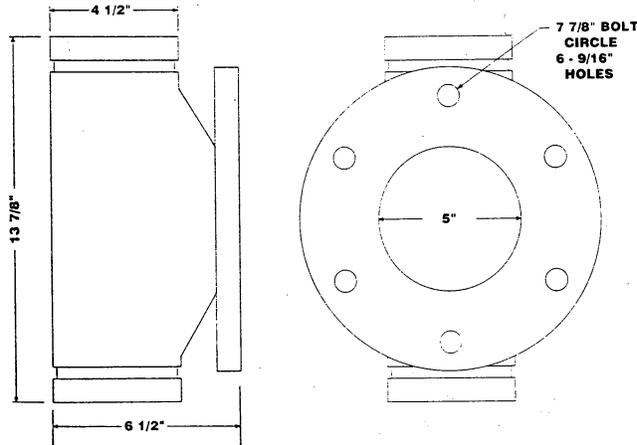
## 5" Aluminum Bottom Drop Tee

Part # T-510

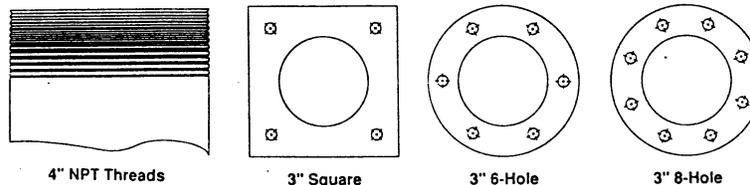


## 5" Aluminum Tee

Part # T-500



Available with optional ends



See Flange Data Sheet for Dimensions

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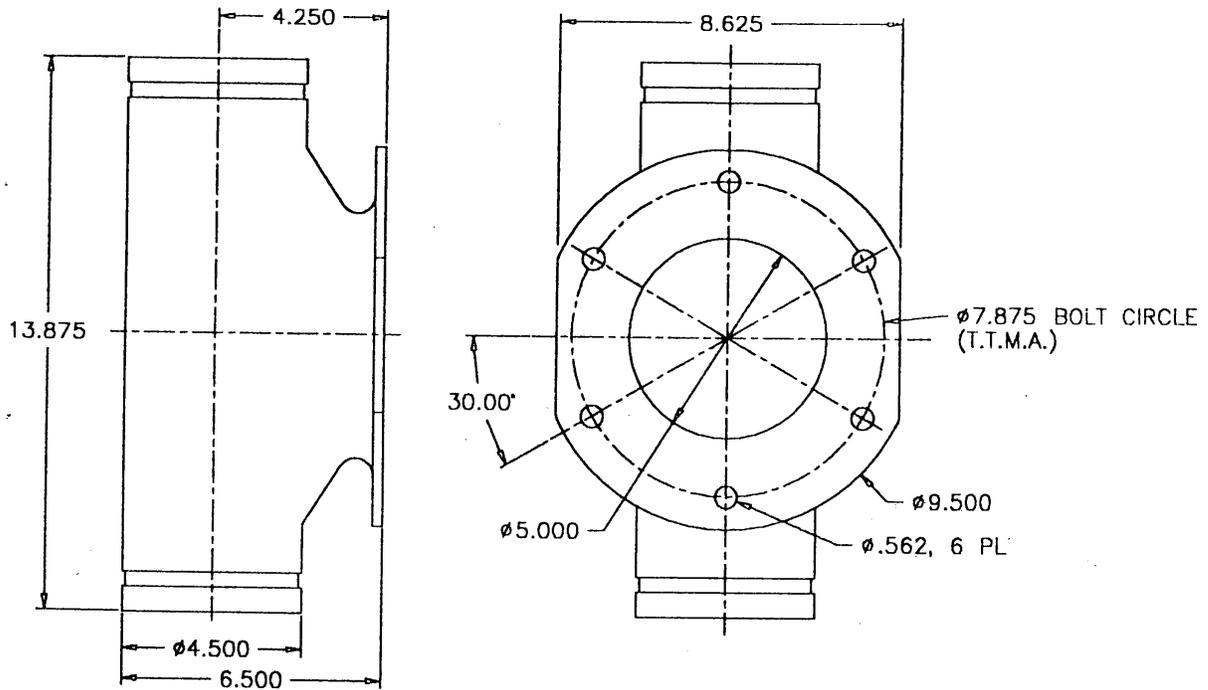
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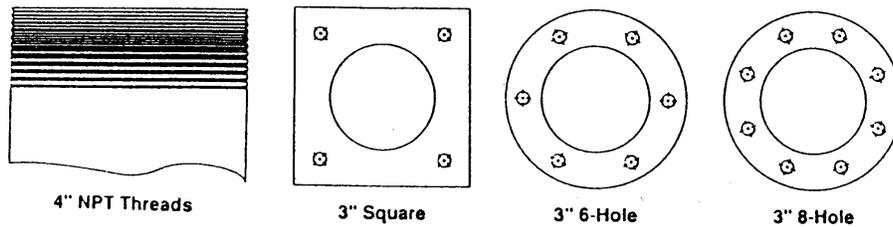
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## 5" Stainless Steel Standard Tee Part # T-500SS



**Available with optional ends**



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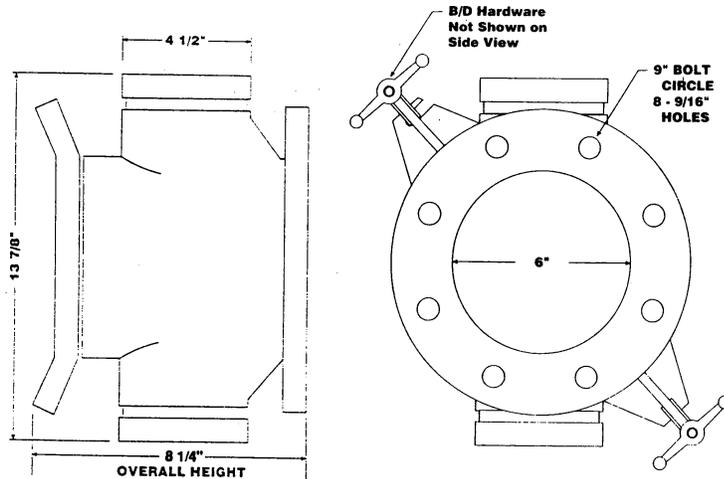
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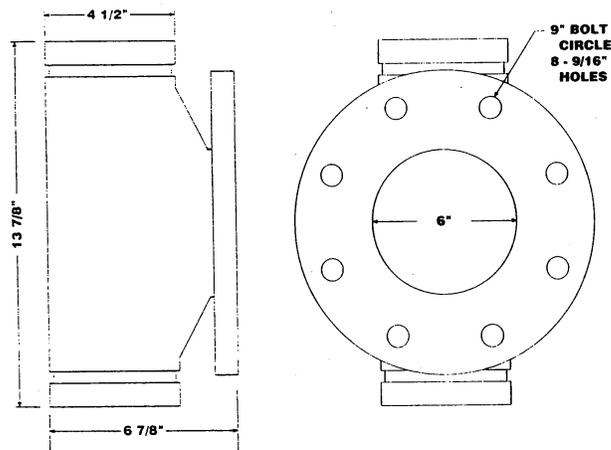
## 6" Aluminum Bottom Drop Tee

Part # T-610

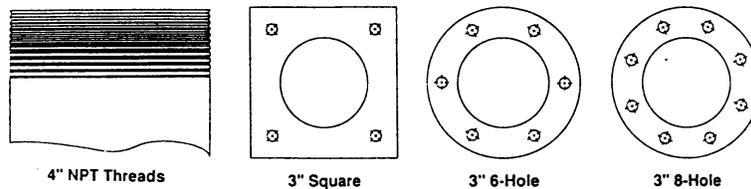


## 6" Aluminum Tee

Part # T-600



Available with optional ends



See Flange Data Sheet for Dimensions

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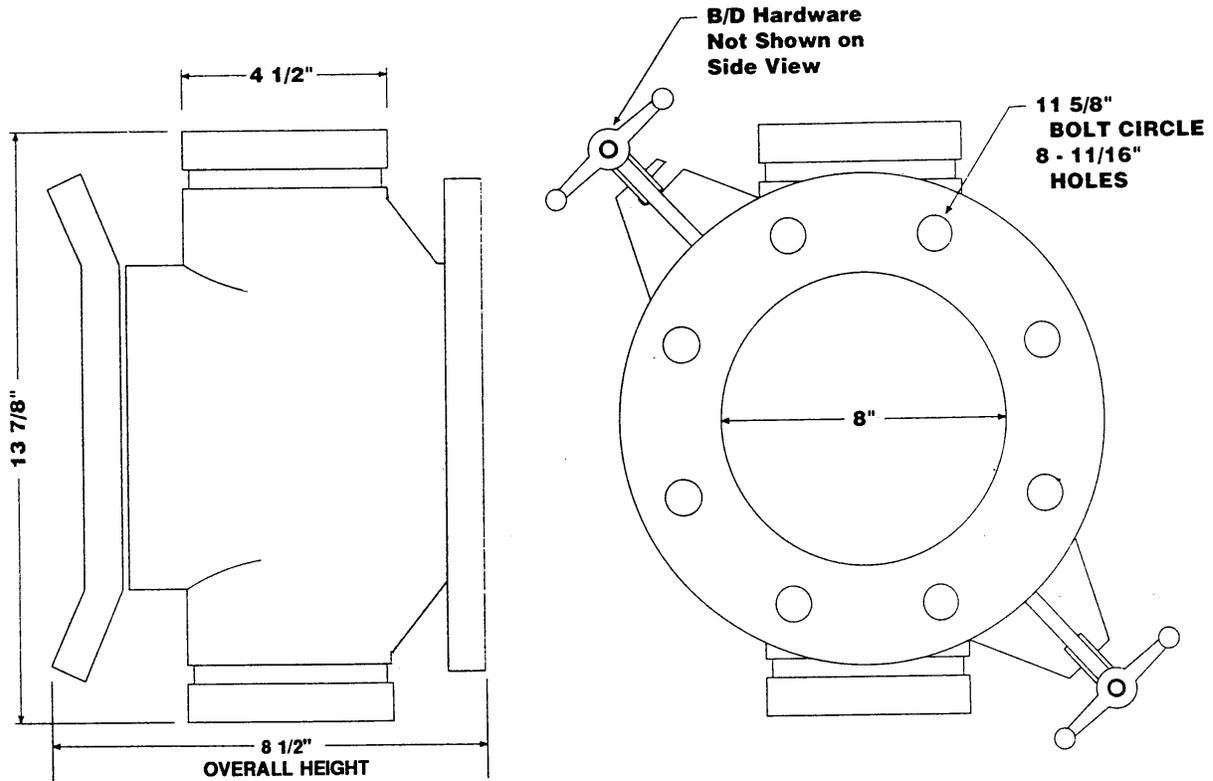
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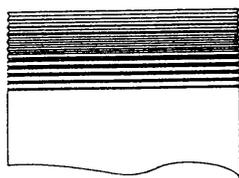
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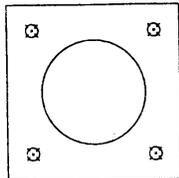
## 8" Aluminum Bottom Drop Tee Part # T-810



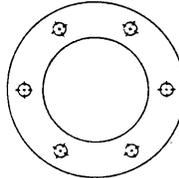
**Available with optional ends**



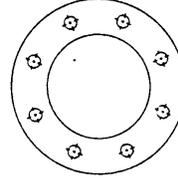
4" NPT Threads



3" Square



3" 6-Hole



3" 8-Hole

See Flange Data Sheet for Dimensions

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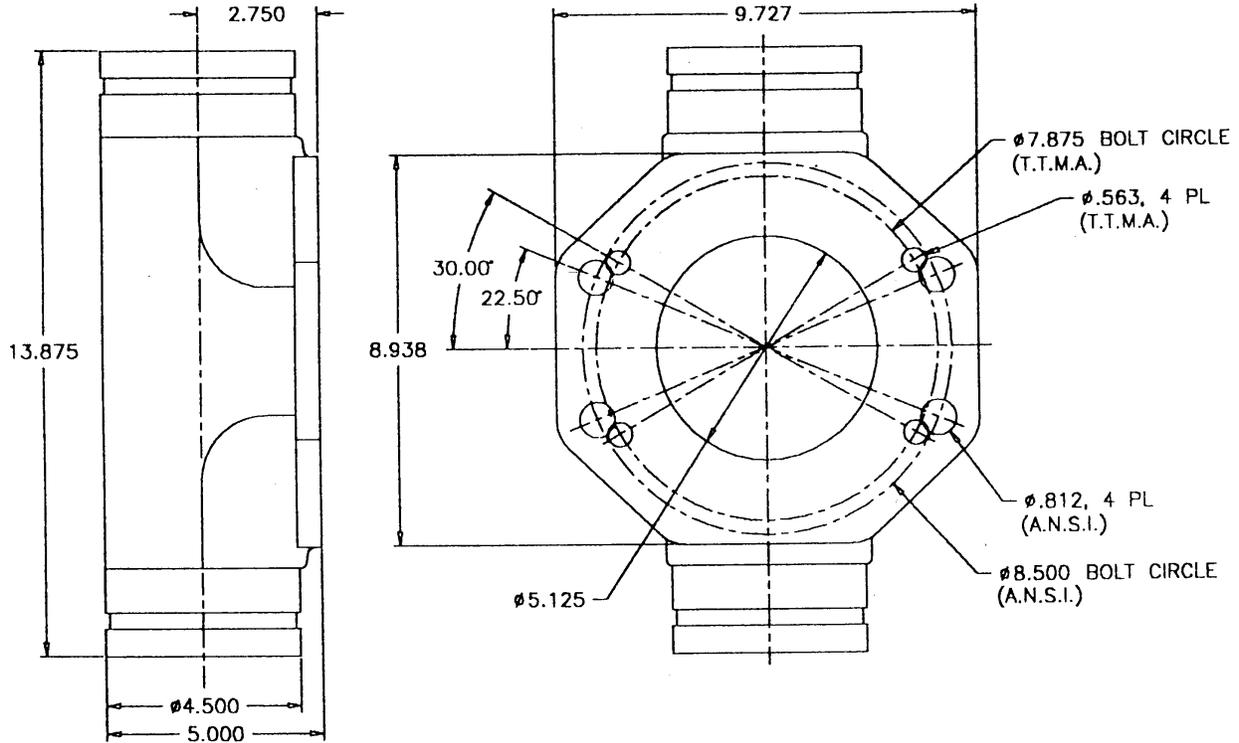
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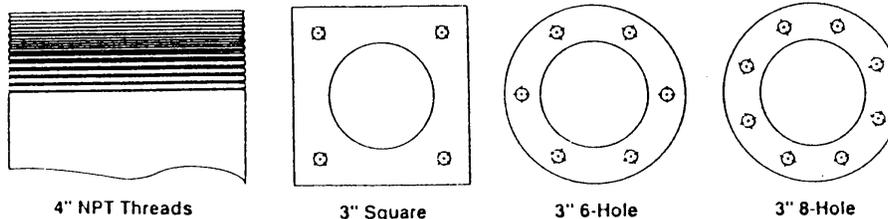
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## 5" Aluminum Low Profile Tee Part # T-500LP



**Available with optional ends**



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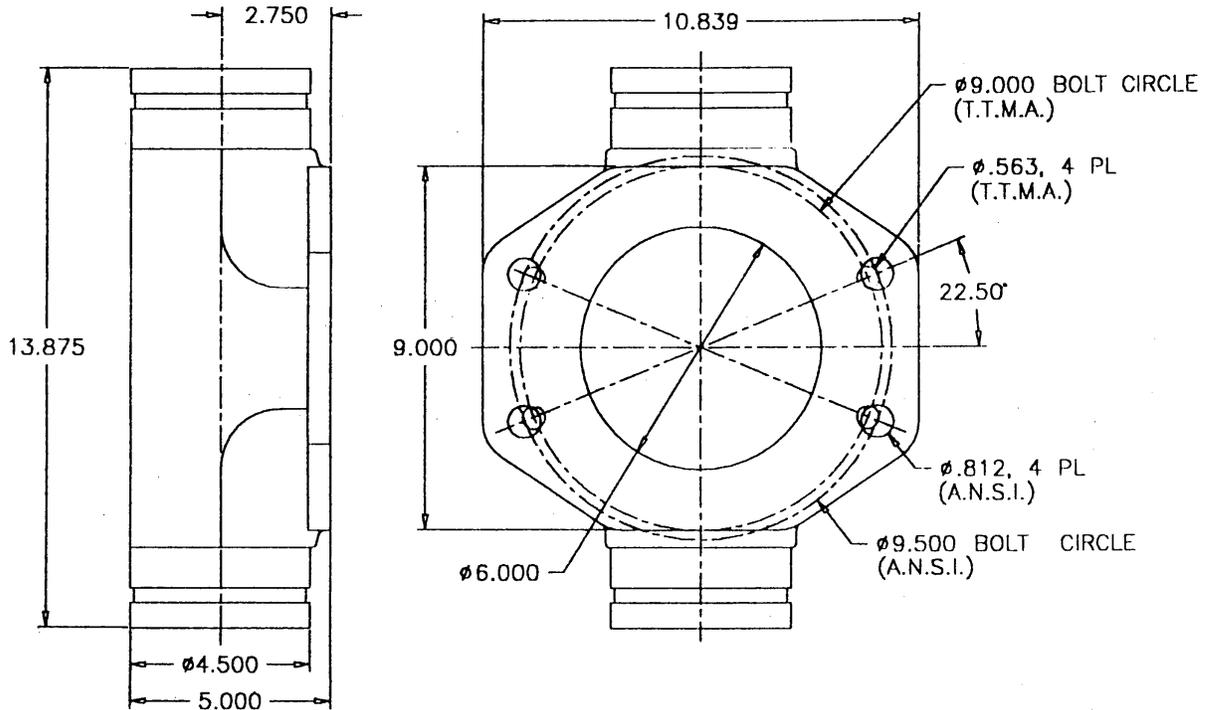
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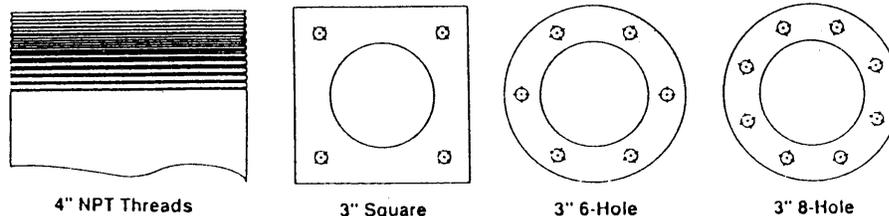
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## 6" Aluminum Low Profile Tee Part # T-600LP



### Available with optional ends



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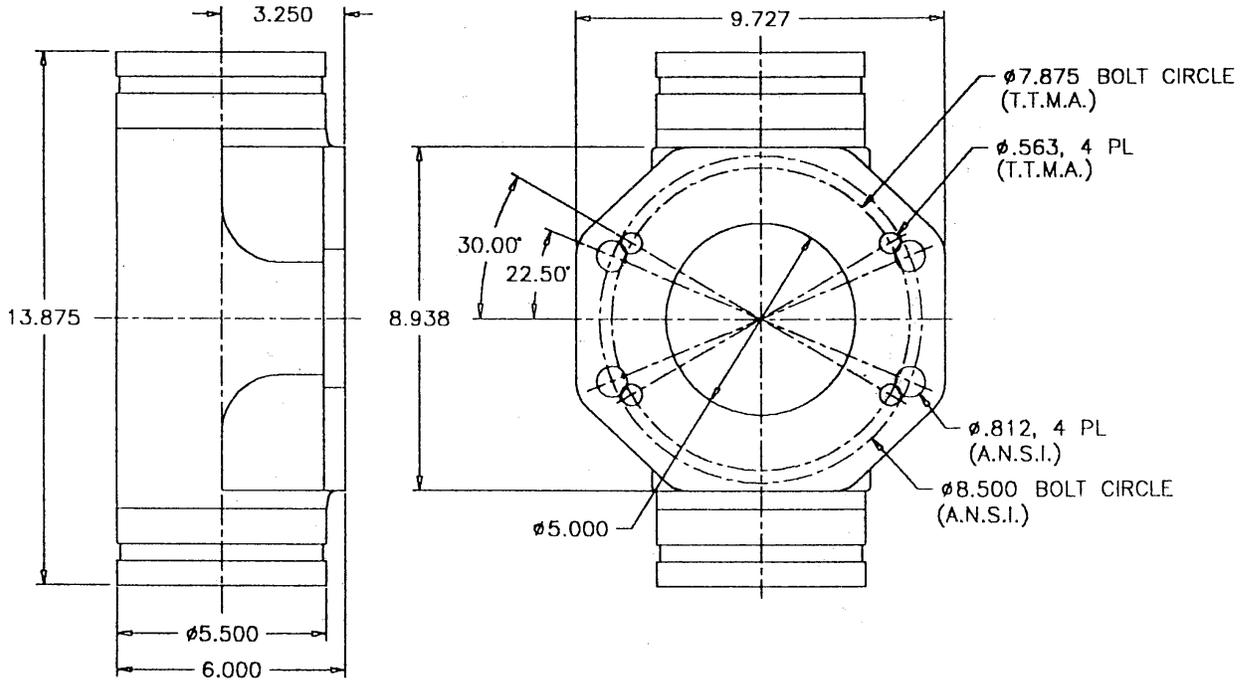
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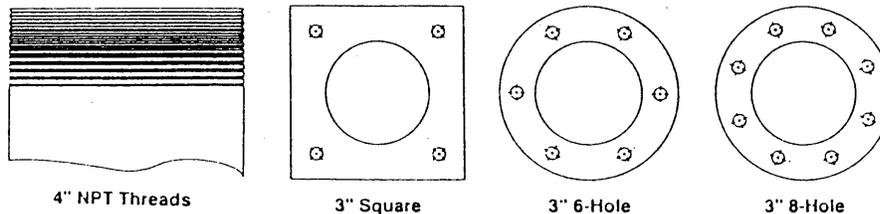
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## 5" x 5" Aluminum Low Profile Tee Part # T-550LP



Available with optional ends



See Flange Data Sheet for Dimensions

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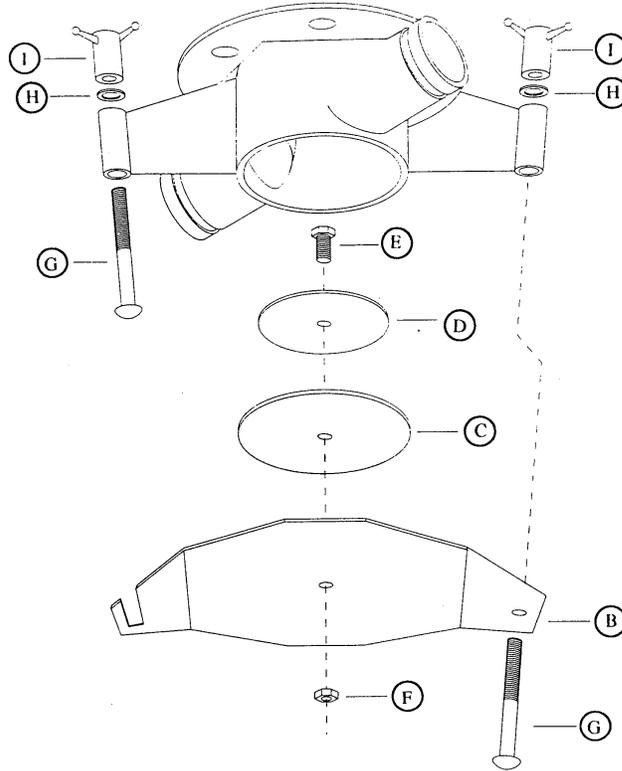
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## 5" - 6" - 8" Aluminum Bottom Drop Tee Parts Breakdown



### 5" - 6" - 8" Bottom Drop Tee Parts

Part#	Description
B 831	5"-6" Alum B/D Door Only
833	8" Alum B/D Door Only
C 679	5" B/D Gasket
680	6" B/D Gasket
766	8" B/D Gasket
D 681	B/D Gasket Retainer
E 753	3/8"X1 1/4" S/S Bolt
F 724	3/8" S/S Lock Nut
G 036	B/D Bolt - Plated
H 674	5/8" B/D Washer
I 109	B/D Wing Nut - Plated

### Bottom Drop Door Assembly W/Gasket Consists of Ref# B, C, D, E, F

825	5" B/D Door Assy.
832	6" B/D Door Assy.
033	8" B/D Door Assy.

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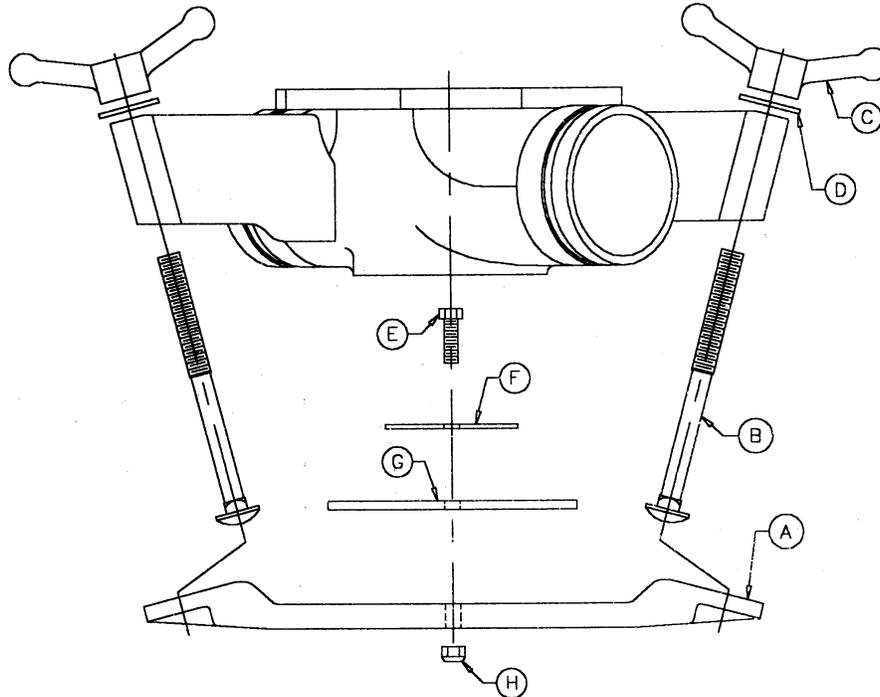
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## 5" - 6" Aluminum Low Profile Bottom Drop Tee Parts Breakdown



5"-6" Low Profile Bottom Drop Tee Parts			
Ref. No.	Part Number	Description	Qty
A	831LP	5"-6" Low Profile B/D Door	1
B	036LP	Low Profile B/D Bolt	2
C	109	B/D Wing Nut	2
D	674	B/D Washer	2
E	753	3/8" X 1 1/4" S/S Bolt	1
F	681	B/D Gasket Retainer	1
G	680	5" - 6" B/D Gasket	1
H	724	3/8" S/S Locknut	1

Low Profile Bottom Drop Door Assembly W/Gasket Consists of Ref #A, E, F, G & H	
Part Number	Description
832LP	5"-6" Low Profile B/D Door Assembly

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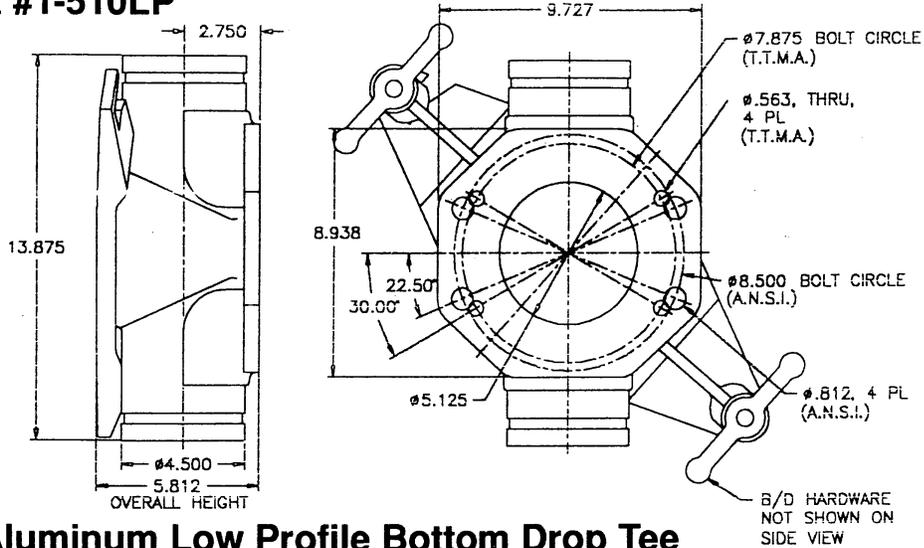
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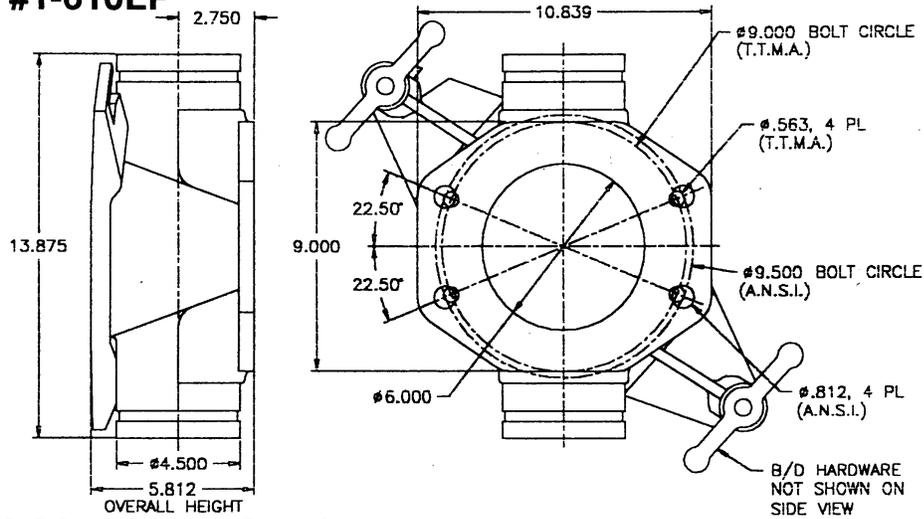
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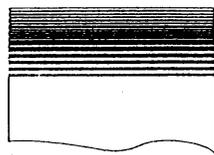
## 5" Aluminum Low Profile Bottom Drop Tee Part #T-510LP



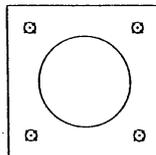
## 6" Aluminum Low Profile Bottom Drop Tee Part #T-610LP



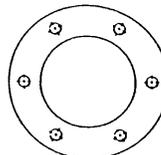
**Available with optional ends**



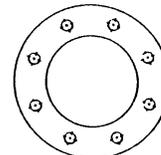
4" NPT Threads



3" Square



3" 6-Hole



3" 8-Hole

See Flange Data Sheet for Dimensions

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## Low Profile Hopper Tees

### Available Sizes:

5" Straight  
5" Bottom Drop  
6" Straight  
6" Bottom Drop

### Maximum Torque:

50 Foot-Pounds

### Installation Instructions for Tank Trailers With 3/8" Thick Aluminum Flanges

**Step 1:** Remove old tee.

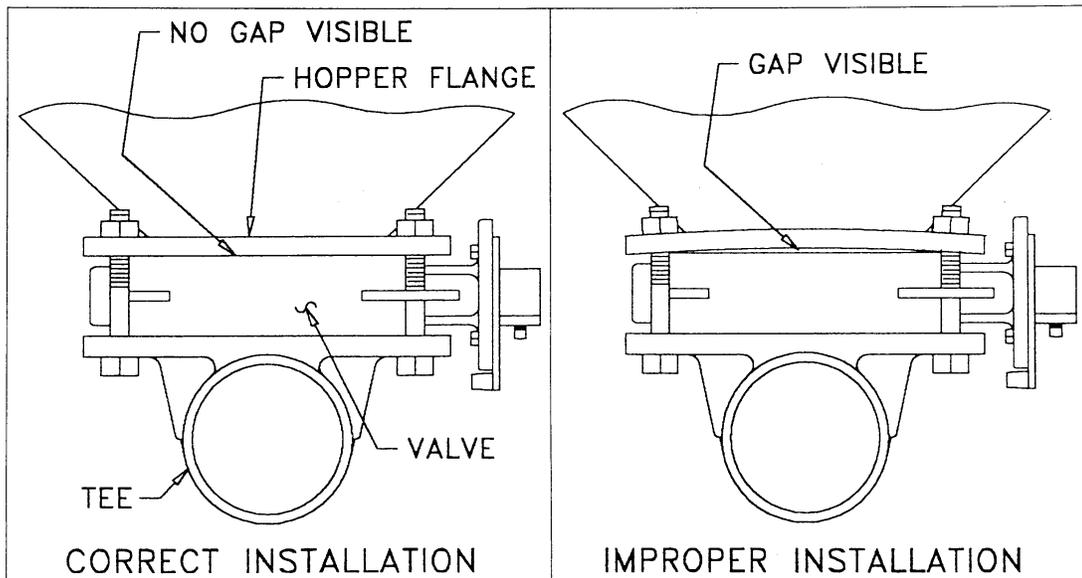
**Step 2:** Clean Hopper Flange and check for straightness

**Step 3:** Install Low Profile Tee, hand tighten bolts and center tee with valve. Finish tightening bolts in a cross pattern, with hand wrenches only.

**\*\*\* DO NOT USE IMPACT WRENCH\*\*\***

Tighten until seal is made with Hopper Flange, Valve, and Tee.

**Note:** Overtightening can bend existing Hopper Flange and cause leakage between valve and flange (see illustration below).



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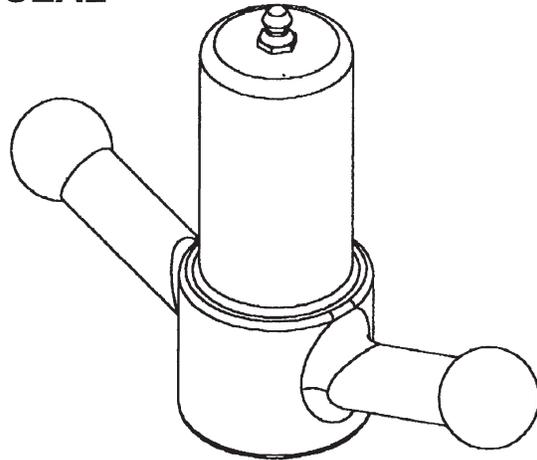
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## SEAL THREAD

### BY SURE SEAL

- NEVER WORRY ABOUT RUSTING OR SEIZING OF THREADS AGAIN WITH THE “SEAL THREAD” WINGNUT.
- THE CLOSED END DESIGN PROTECTS THE THREADS FROM DIRT AND CORROSION.
- A GREASE FITTING ALLOWS YOU TO KEEP THE THREADS LUBRICATED, MAKING INSTALLATION AND REMOVAL A BREEZE.



### AVAILABLE MATERIALS

- ALUMINUM BODY WITH A STAINLESS THREADED INSERT IS DESIGNED FOR APPLICATIONS WHERE WEIGHT IS LIMITED.
  - \* AVAILABLE SIZES: 1/2-13 UNC, 5/8-11 UNC AND 3/4-10 UNC
- ZINC PLATED DUCTILE IRON IS DESIGNED FOR APPLICATIONS WHERE WEIGHT IS NOT LIMITED.
  - \* AVAILABLE SIZES: 1/2-13 UNC, 5/8-11 UNC AND 3/4-10 UNC

Part Number	Description	List
<b>ALUMINUM WING NUT</b>		
109AZ-1/2	Wing Nut 1/2 Aluminum GF .....	
109AZ-5/8	Wing Nut 5/8 Aluminum GF .....	
109AZ-3/4	Wing Nut 3/4 Aluminum GF .....	
<b>ZINC PLATED DUCTILE IRON WING NUT</b>		
109IZ-1/2	Wing Nut 1/2 Zinc Plated Ductile Iron Wing Nut GF .....	
109IZ-5/8	Wing Nut 5/8 Zinc Plated Ductile Iron Wing Nut GF .....	
109IZ-3/4	Wing Nut 3/4 Zinc Plated Ductile Iron Wing Nut GF .....	

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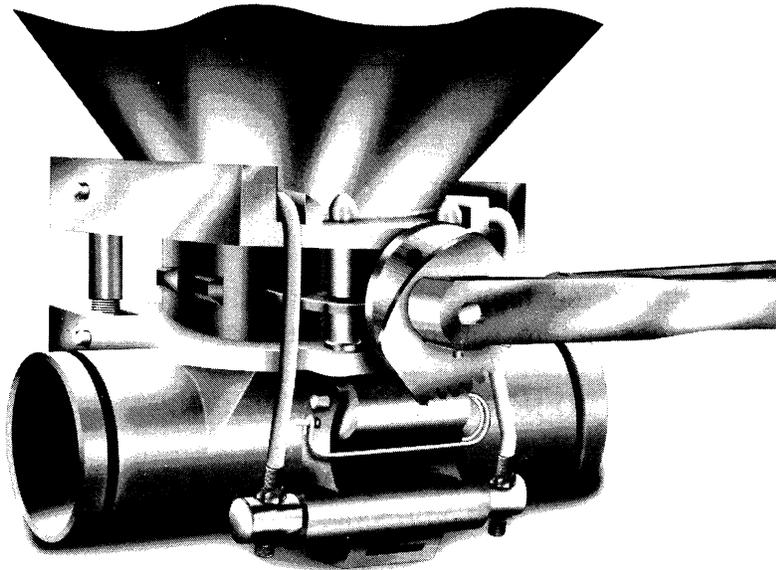
*Anything In Or On Your Tank – Ready to Ship*

*Over 8,000 Part Numbers – Over 26,000 Square Feet of Warehouse – We Ship Worldwide*

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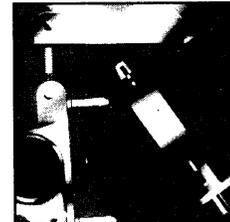
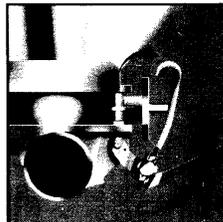
## Make Sure You STOP Contamination Quick and Easy

Until now, it was too costly and labor intensive  
to remove the valve and hopper tee.



## Got a Minute?

**It's all you'll need.  
Introducing Sure Seal's  
Low-Profile Swing Away  
Hopper Tee and Valve  
Assembly for Pneumatic  
Tank Trailers.**



***What used to take hours can now be done in minutes.***

With this assembly, the bottom of the tank can be unlocked and opened similar to opening a manhole lid. The valve and tee connection can be washed and inspected in seconds. Stainless steel and aluminum machined construction allows for a maintenance-free operation with valve alignment and sealing every time. Up to 2" of ground clearance can be achieved. It is rated at 45 psi and currently available in a 5" size.



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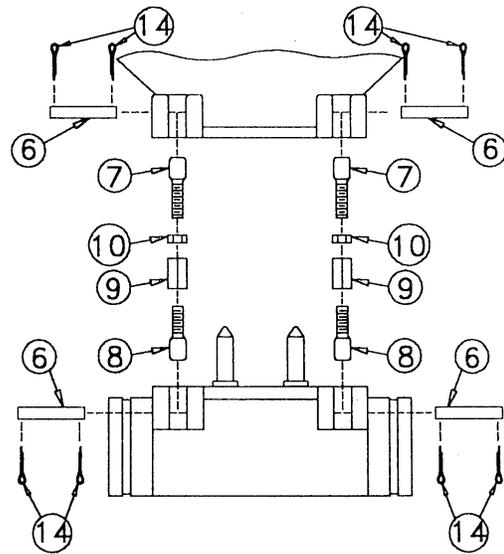
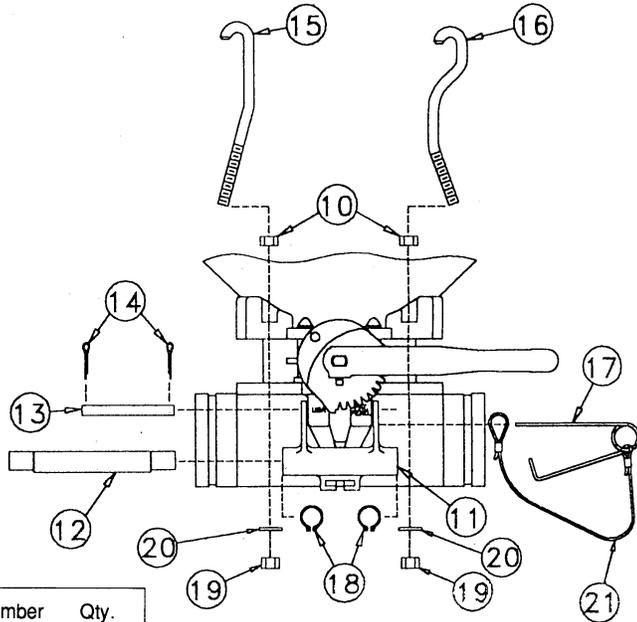
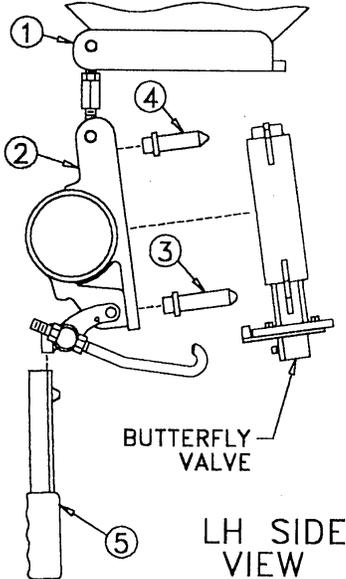
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## Replacement Part Number and Description: Low Profile Swing-Away Hopper Tee T-500LPSW



Item #	Description	Part Number	Qty.
1	Hopper Flange	801	1
2	Low Profile Swing-Away Hopper Tee	T-500LPSWM	1
3	Front Line-Up Pin	SS-3/4-SWF-PIN	2
4	Rear Line-Up Pin	SS-3/4-SWR-PIN	2
5	T-Handle	806	1
6	Eyebolt Pin	808	4
7	Top Eyebolt, RH Thread	098-SS-RH	2
8	Bottom Eyebolt, LH Thread	098-SS-LH	2
9	Hex Adjuster	SS-HEX-ADJ	2
10	Jam Nut, 1/2-13UNC	241	4
11	Bracket w/ T-Handle Slot	HDL-BRKT	1
12	Slide Bar	SS-1-HDL-BAR	1
13	Upper Pin, Handle	807	1
14	Cotter Key	242	10
15	LH Hook	SS-1/2-LH-HOOK	1
16	RH Hook	SS-1/2-RH-HOOK	1
17	Safety Pin	809	1
18	Snap Ring, External	803	2
19	Nut, 1/2-13 Locknut	SS-1/2-HX-NUT	2
21	Safety Cable	810	1

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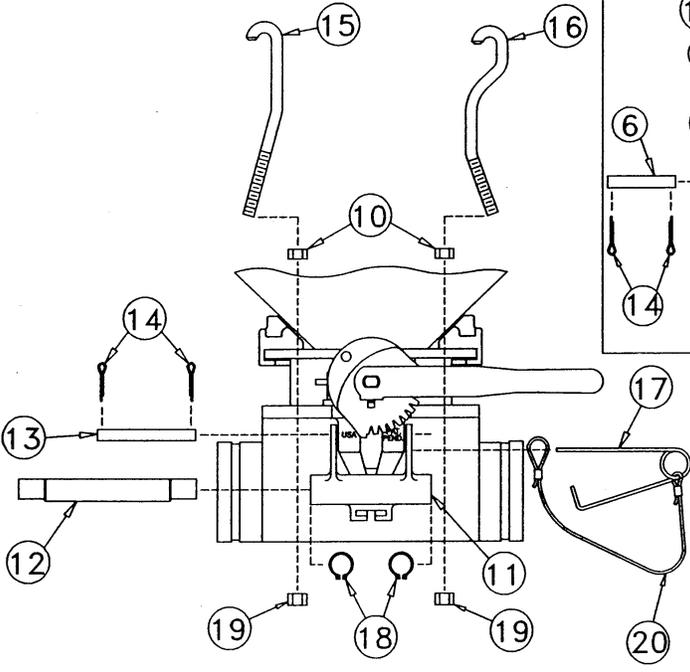
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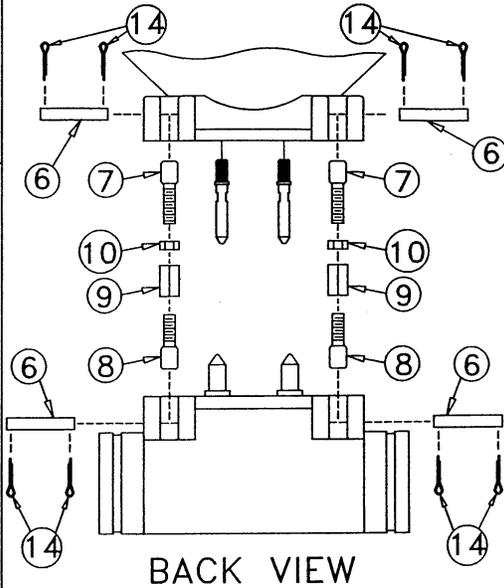
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**REPLACEMENT PART NO.  
AND DESCRIPTION  
T-500SW-B**

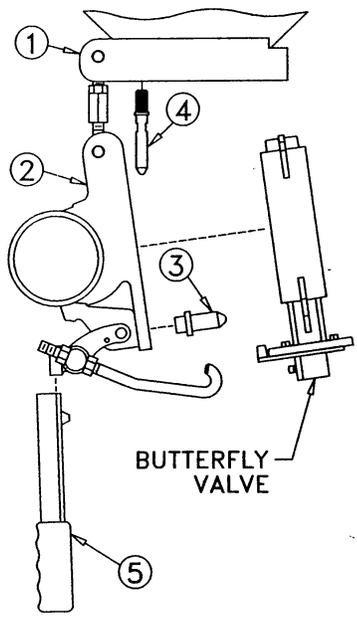


**FRONT VIEW**



**BACK VIEW**

ITEM NO.	DESCRIPTION	PART NUMBER	QTY
1	HOPPER FLANGE	800	1
2	SWING-AWAY HOPPER TEE	T-500SWM	1
3	FRONT LINE-UP PIN .750 DIA.	SS-3/4-SWF-B	2
4	REAR LINE-UP PIN .500 DIA.	SS-1/2-SW-PIN	2
5	T-HANDLE	806	1
6	EYEBOLT PIN	808	4
7	TOP EYEBOLT, RH THREAD	098-SS-RH	2
8	BOTTOM EYEBOLT, LH THREAD	098-SS-LH	2
9	HEX ADJUSTER	SS-HEX-ADJ	2
10	JAM NUT, 1/2-13UNC	241	4
11	BRACKET W/T-HANDLE SLOT	HDL-BRKT	1
12	SLIDE BAR (LONG)	SS-1-HDL-BAR-B	1
13	UPPER PIN, HANDLE	807	1
14	COTTER KEY	242	10
15	LH HOOK	SS-1/2-LH-HOOK	1
16	RH HOOK	SS-1/2-RH-HOOK	1
17	SAFETY PIN	809	1
18	SNAP RING, EXTERNAL	803	2
19	LOCK-NUT, 1/2-13	SS-1/2-13-L-NUT	2
20	SAFETY CABLE	810	1



**BUTTERFLY VALVE**

**LH SIDE VIEW**

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**REPLACEMENT PART NO.  
AND DESCRIPTION  
T-500LPSW-B**

**BACK VIEW**

**FRONT VIEW**

**LH SIDE VIEW**

ITEM NO.	DESCRIPTION	PART NUMBER	QTY
1	HOPPER FLANGE	800	1
2	LOW PROFILE SWING-AWAY HOPPER TEE	T-500LPSWM-B	1
3	FRONT LINE-UP PIN .750 DIA.	SS-3/4-SWF-B	2
4	REAR LINE-UP PIN .500 DIA.	SS-1/2-SW-PIN	2
5	T-HANDLE	806	1
6	EYEBOLT PIN	808	4
7	TOP EYEBOLT, RH THREAD	098-SS-RH	2
8	BOTTOM EYEBOLT, LH THREAD	098-SS-LH	2
9	HEX ADJUSTER	SS-HEX-ADJ	2
10	JAM NUT, 1/2-13UNC	241	4
11	BRACKET W/T-HANDLE SLOT	HDL-BRKT	1
12	SLIDE BAR (LONG)	SS-1-HDL-BAR-B	1
13	UPPER PIN, HANDLE	807	1
14	COTTER KEY	242	10
15	LH HOOK	SS-1/2-LH-HOOK	1
16	RH HOOK	SS-1/2-RH-HOOK	1
17	SAFETY PIN	809	1
18	SNAP RING, EXTERNAL	803	2
19	LOCK-NUT, 1/2-13	SS-1/2-13-L-NUT	2
20	SAFETY CABLE	810	1

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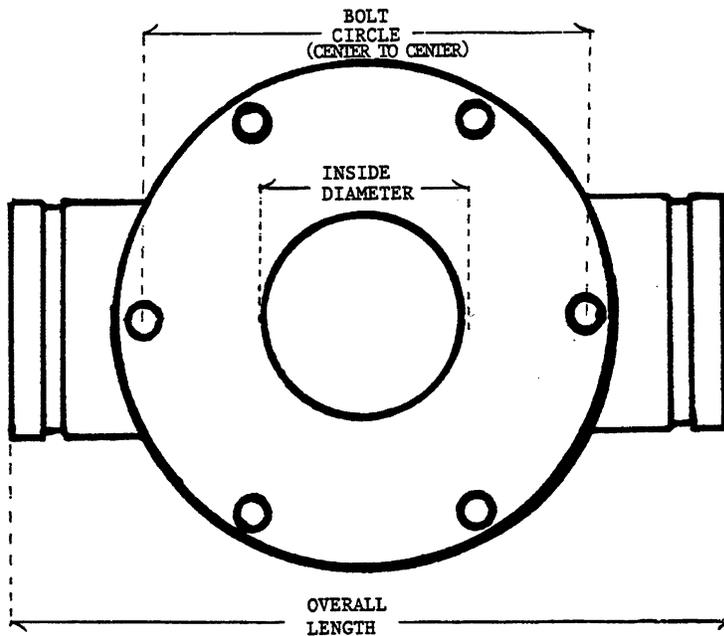
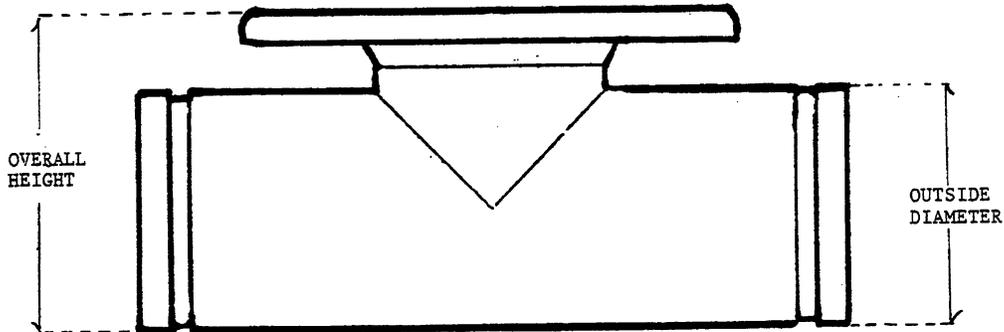
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## Discharge Tees

**DIMENSIONS NEEDED TO IDENTIFY AND ORDER TEES**

OLD PART # 158633      5"  
NEW PART # 1591-H50      5"



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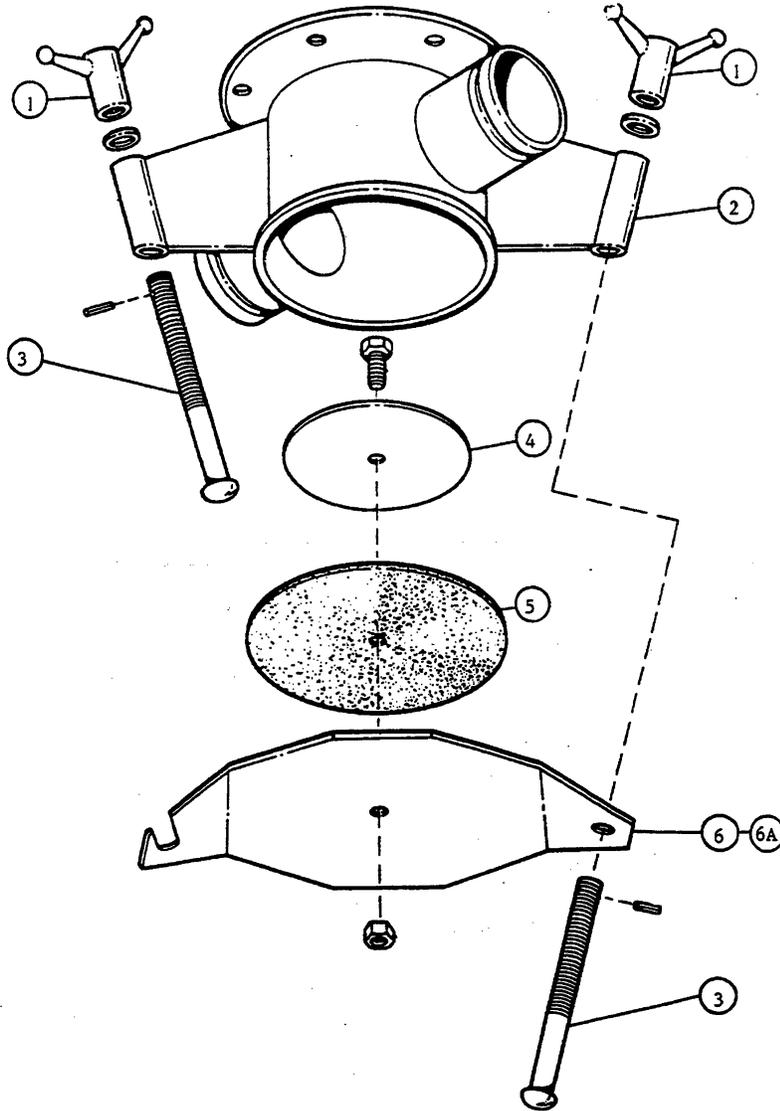
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## Aluminum Swing Away Gravity Drops

(FOR 5", 6" and 8" VALVES)



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## Gravity Drop Parts List

ITEM #	PART #	DESCRIPTION
	455106.....	5" CAST GRAVITY DROP ASSY.
	456108.....	6" CAST GRAVITY DROP ASSY.
	458110.....	8" CAST GRAVITY DROP ASSY.
1	316109.....	PLATED WING NUT 5/8
2	455106W.....	5" BODY ONLY
	456108W.....	6" BODY ONLY
	456110.....	8" BODY ONLY
3	381036.....	SWING BOLT 5"-8"
4	381681.....	GASKET RETAINER FOR 5"-8"
5	381679.....	5" GUM RUBBER GASKET (7" O.D.)
	381680.....	6" GUM RUBBER GASKET (8" O.D.)
	382766.....	8" GUM RUBBER GASKET (10" O.D.)

\* OTHER GASKET SIZES AVAILABLE

6	384831.....	GRAVITY DOOR 5"-6"
	381833.....	GRAVITY DOOR 8"
6A	381825.....	5" GRAVITY DOOR ASSY.
	381832.....	6" GRAVITY DOOR ASSY.
	381033.....	8" GRAVITY DOOR ASSY.

\* DOOR ASSYS. CONSIST OF ITEMS 4,5,6  
NUT AND BOLT.

## Gravity Drop Heil List

ITEM #	PART #	DESCRIPTION
158-1591-55	.....	5" CAST GRAVITY DROP ASSY.
158-1591-66	.....	6" CAST GRAVITY DROP ASSY.
158-1591-72	458110.....	8" CAST GRAVITY DROP ASSY.

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