

STANDARD WELDING PROCEDURE

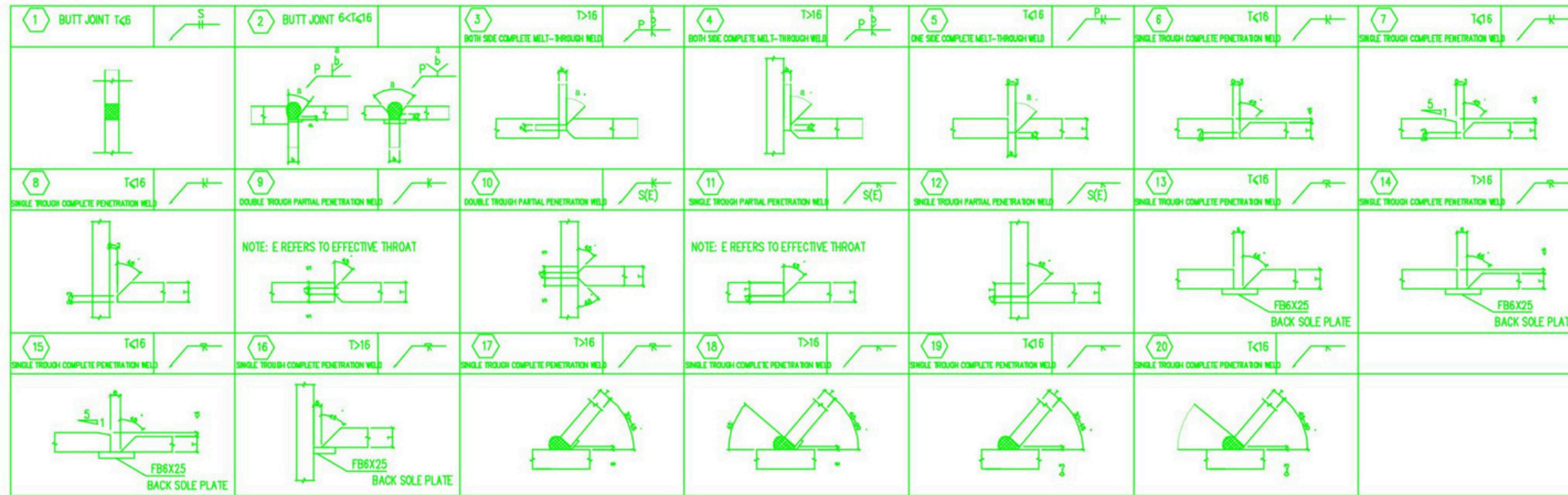


PLATE THICKNESS	WELD SIZE	WELD TYPE
6, 7		FILLET WELD
8, 9		FILLET WELD
10, 11		FILLET WELD
12		FILLET WELD
12 < T < 19		FILLET WELD
T > 19		ONE SIDE SLOPING TROUGH WELD

FOR GUSSET PL OR H-SHAPE WEB

PLATE THICKNESS	WELD SIZE	WELD TYPE
6, 7		FILLET WELD
8, 9		FILLET WELD
10, 11		FILLET WELD
12		FILLET WELD
12 < T < 19		FILLET WELD
T > 19		FILLET WELD

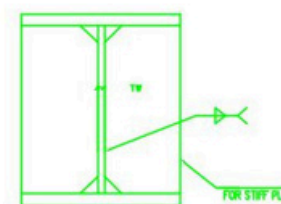
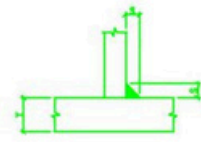
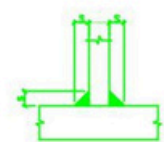
FOR STIFF PL

PLATE THICKNESS	WELD SIZE	WELD TYPE
VARIOUS PLATE THICKNESS		ONE-SIDE SLOPING TROUGH WELD

FOR H-SHAPE FLANGE (FIELD WELD)

PLATE THICKNESS	WELD SIZE	WELD TYPE
T < 16		ONE-SIDE SLOPING TROUGH WELD
T > 16		ONE-SIDE SLOPING TROUGH WELD

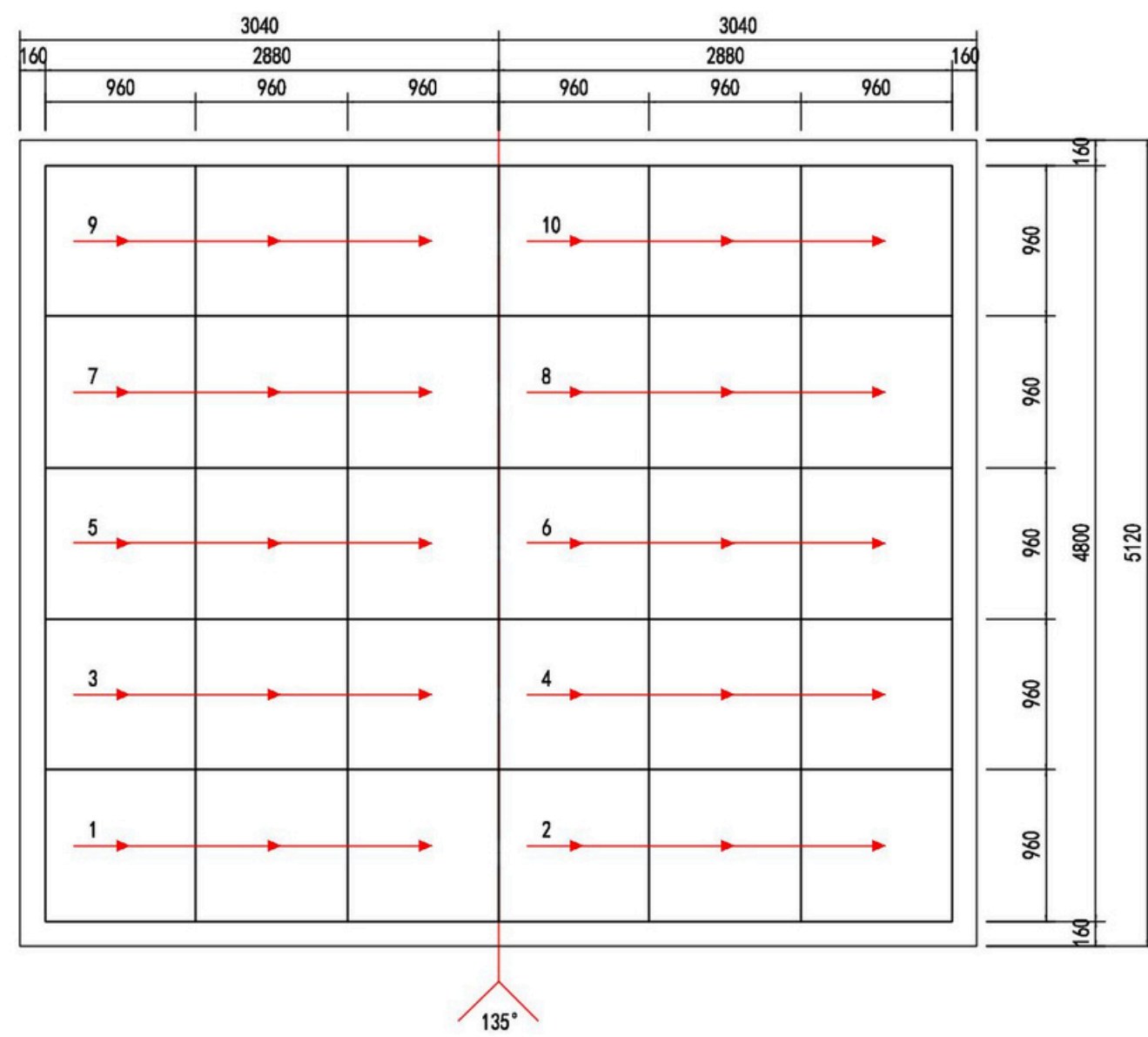
FOR H-SHAPE FLANGE (FIELD WELD)



LED electronic display screen project
Steel structure design drawing

STANDARD WELDING PROCEDURE

FA01

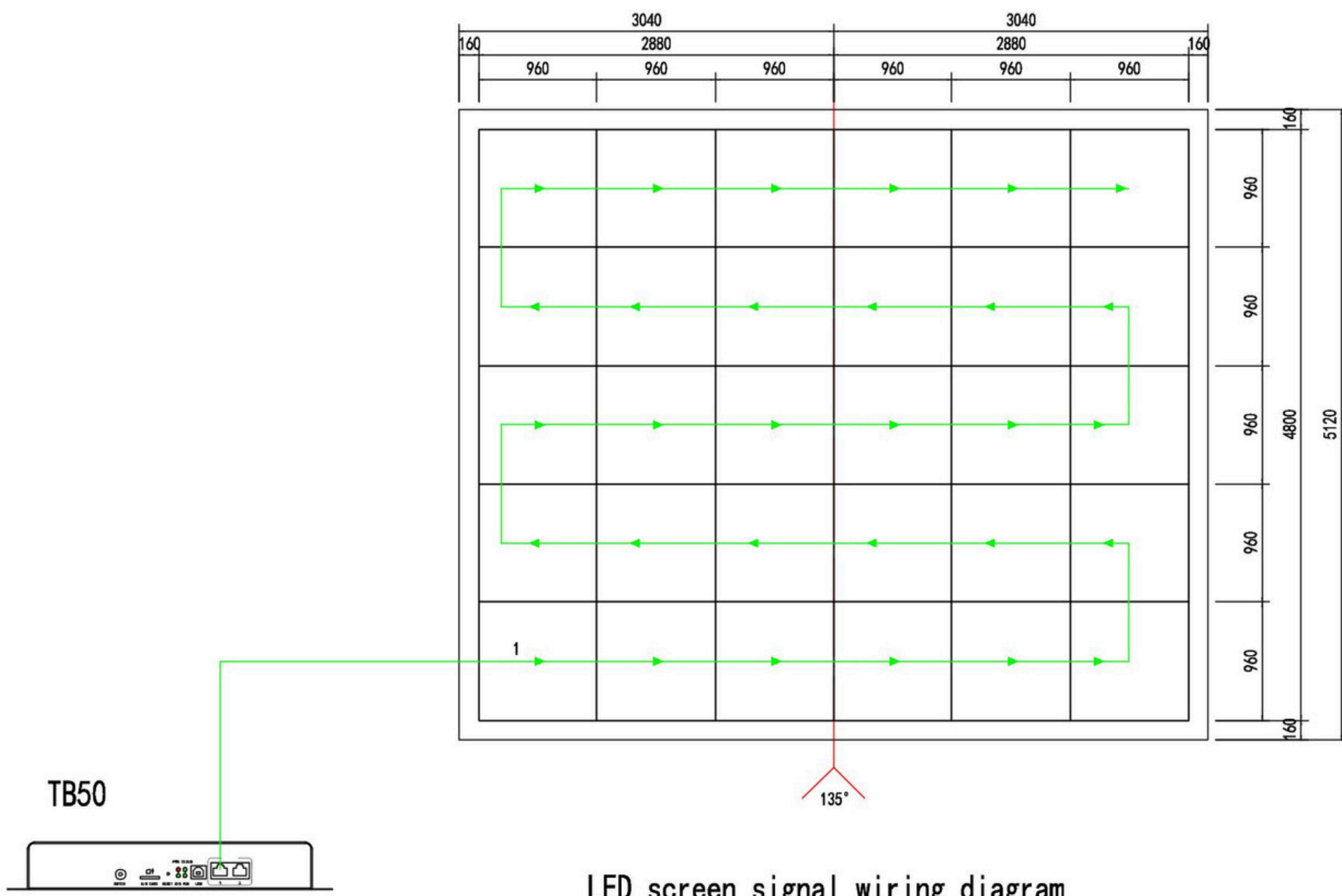


LED screen power wiring diagram

LED electronic display screen project
Steel structure design drawing

LED screen power wiring diagram

FA04



LED screen signal wiring diagram

LED electronic display screen project
Steel structure design drawing

LED screen signal wiring diagram

FA05