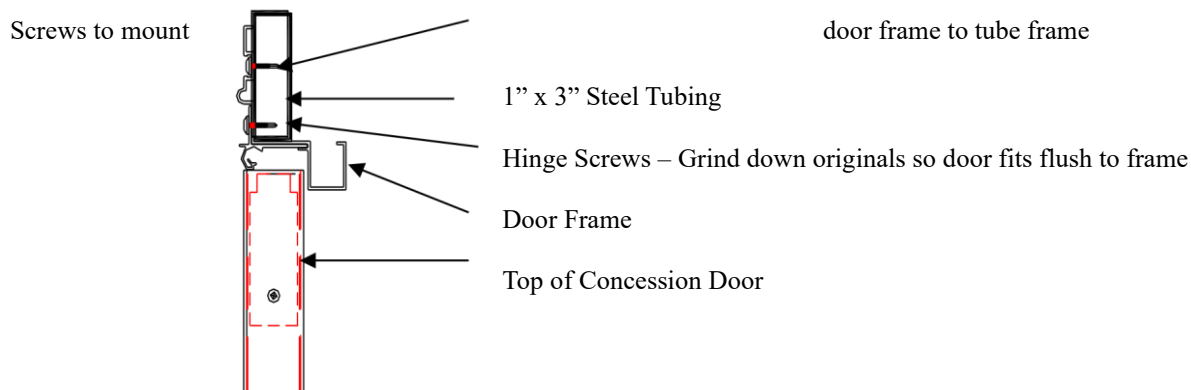


Elixir Cargo Concession Door

Installation Instructions

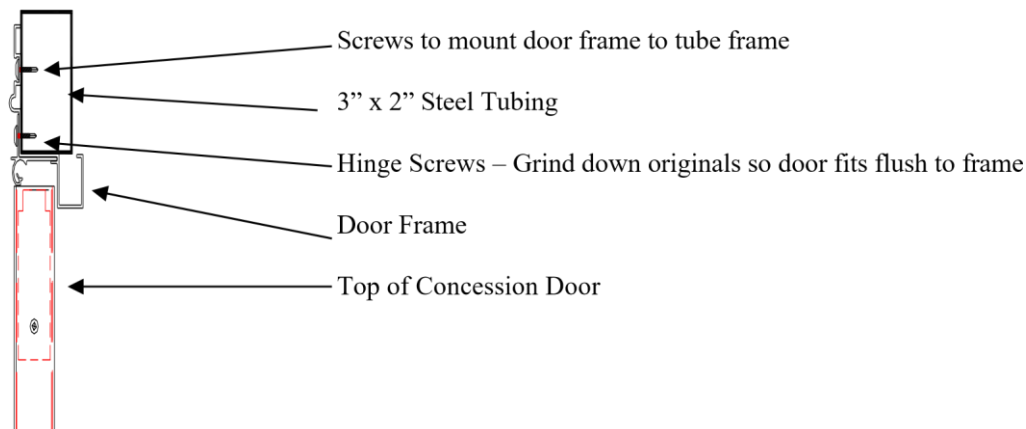
Window Framing 72 x 36 and Smaller

- 1) The framing should be at least 14 gage 3" x 1" steel tubing all the way around the window opening.
- 2) The frame opening for the window should be the same size as the call size of the door. (i.e. 72 x 36 call size should have a 72" x 36" opening.)
- 3) Make sure that the window fits flush against the trailer.
- 4) Grind down the original screws in the hinge so that the door will fit flush against the frame. Mount the door to frame using #10 x 3/4" self-tapping sheet metal screws in outer frame as shown in picture A.



Window Framing 72 x 48 and Larger

- 1) The framing should be a minimum 14 gage, 3" x 2" steel tubing all the way around the window opening.
- 2) The opening for the window should be the same size as the call size of the door. (i.e. 72 x 48 call size should have a 72" x 48" opening.)
- 3) Make sure that the window fits flush against the trailer.
- 4) Grind down the screws in the hinge so that the door will fit flush against the frame. Mount the door to frame using #10 x 3/4" self tapping sheet metal screws in outer frame as shown in picture A.



Mounting Concession Door

- 1) Once the door is installed into the opening, you will need to install the frame mounting screws every 8 to 10 inches.
- 2) Once the door frame is screwed to the trailer, put screws in-between the existing screws on the hinge. Hinge screws should be approximately 6 inches apart.
- 3) Remove and replace the original Elixir screws that you ground down flush before installing the door into the trailer. Replace original screws with #10 x $\frac{3}{4}$ " self-tapping screws driving them securely into metal frame and be careful not to strip out screws. All hinge screws must be securely fastened to the 14 gauge, 3" metal frame.

Picture A

