# Tectonic<sup>30</sup> Kratir PA11 CF

### **BASE MATERIAL FEATURES**



High temperature resistance (HDT under load 1.8 Mpa 180 °C)



Excellent chemical resistance (including acids, bases and salts)



Carbon fiber for high stiffness



Very low moisture uptake, resulting in excellent dimension stability



97% European sourced biobased material (castor oil)



Outperforming PA12 in terms of impact (double at -30 °C notched charpy)



>15% recycled content



# PRINTING PERFORMANCE



Low moisture uptake for trouble free printing



Extremely ductile in Z-direction

# **APPLICATIONS**



- Where performance and sustainability is needed.
- → Airducts for defense vehicles

# HDT (1.80 MPA) [°C]

180



153

KRATIR PA11 CF

KRATIR PA6/66 CF

## MOISTURE ABSORPTION [%]

2.8

0,8

KRATIR PA11 CF

KRATIR PA6/66 CF

### VOICE OF CUSTOMER

"KRATIR PA11CF enabled the possibility of producing large parts for specific engineering applications. Thanks to the consistency of the filament, the production is reliable and repeatable"

**Riku Hietarinta** MiniFactory