Expertise. Support. Value.

PAC SERIES



PAC SERIES 30-37KW

User's Maintenance & Spare Parts Manual

Dear Customer,

Thank you for choosing Pilot Air.

In order to get the best performance out of this product, please read this manual carefully.

To avoid incorrect operation of the equipment and possible physical risk to the operator, please read and strictly follow the instructions contained in this manual.

Note, these instructions are in addition to the safety rules that apply in the country where the air compressor is installed.

Before packing for shipment, each machine undergoes a rigorous test to ensure the absence of any manufacturing faults and to demonstrate that the device can perform all the functions for which it has been designed.

This manual must be maintained available in any moment for future references and it has to be intended as inherent part of the relevant dryer.

Due to the continuous technical evolution, we reserve the right to introduce any necessary change without giving previous notice.

Should you experience any trouble, or for further information, please do not hesitate to contact us.

Best Regards,



PILOT AIR COMPRESSORS
http://www.pilotair.com
Phone: 1300 667 579
Email: service@pilotair.com.au / spares@pilotair.com.au

DECLARATION OF CONFORMITY

The following declaration is attached to the compressor in original copy.
All identification data: manufacturer, model, code and serial number are stamped on EC label.
For any request for copies it is ESSENTIAL to provide ALL the data stamped on EC label.

IT- Dichiara sotto la sua esclusiva responsabilità, che il compressore d'aria qui di seguito descritto è conforme alle prescrizioni di sicurezza delle direttive: 2006/42/CE, 2006/95/CE, 2004/108/CE, 2009/105/CE, EN 1012-1, EN 60204-1, EN 61000-6-3/4.	**SI** - Na lastno odgovornost izjavlja, da je spodaj opisani zračni kompresor v skladu z varnostnimi predpisi, ki veljajo za stroje 2006/42/EU, 2006/95/EU, 2004/108/EU , 2009/105/EU, EN 1012-1, EN 60204-1, EN 61000-6-3/4.
GB - Declares under its sole responsibility that the air compressor described below complies with the safety requirements of directives: 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4	**HU** Kizárólagos felelössége tudatában kijelenti, hogy a lent megnevezett légsürítö megfelel a 2006/42/EK, 2006/95/EK, 2004/108/EK, 2009/105/EK, EN 1012-1, EN 60204-1 és EN 61000-6-3/4 irányelvek rendelkezéseinek
FR - Déclare sous son entière responsabilité que le compresseur d'air décrit ci-après est conforme aux prescriptions de sécurité des directives : 2006/42/CE, 2006/95/CE, 2004/108/CE, 2009/105/CEE, EN 1012-1, EN 60204-1, EN 61000-6-3/4..	**CZ** - prohlašuje s plnou odpovědností, že uvedený vzduchový kompresor vyhovuje bezpečnostním požadavkům směrnic : 2006/42/ES, 2006/95/ES, 2004/108/ES , 2009/105/ES, EN 1012-1, EN 60204-1, EN 61000-6-3/4.
DE - erklärt unter ihrer alleinigen Verantwortung, daß der in Folge beschriebene Luftkompressor den Sicherheitsvorschriften der Richtlinien: 2006/42/EG, 2006/95/EG, 2004/108/EG, 2009/105/EG, EN 1012-1, EN 60204-1, EN 61000-6-3/4..	**SK** - Zodpovedne vyhlásuje, že uvedený vzduchový kompresor zodpovedá bezpečnostným požiadavkám smernic: 2006/42/ES, 2006/95/ES, 2004/108/ES, 2009/105/ES, EN 1012-1, EN 60204-1, EN 61000-6-3/4.
ES - Declara bajo su exclusiva responsabilidad que el compresor de aire descrito a continuación responde a las prescripciones de seguridad de las directivas : 2006/42/CE, 2006/95/CE, 2004/108/CE, 2009/105/CEE,EN 1012-1, EN 60204-1, EN 61000-6-3/4	**RU** - Заявляет под свою полную ответственность, что нижеописанный воздушный компрессор соответствует требованиям безопасности согласно директивам 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1,EN 60204-1, EN 61000-6-3/4
PT - Declara sob a sua exclusiva responsabilidade que o compressor de ar descrito a seguir está em conformidade com as prescrições de segurança das directivas: 2006/42/CE, 2006/95/CE, 2004/108/CE, 2009/105/CEE, EN 1012-1, EN 60204-1, EN 61000-6-3/4	**NO** - Erklærer under eget ansvar at luftkompressoren her beskrevet er i overensstemmelse med sikkerhetsforskriftene i direktivene: 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4..
NL - Verklaart onder zijn eigen verantwoordelijkheid dat de hieronder beschreven luchtcompressor in overeenstemming is met de veiligheidsvoorschriften van de richtlijnen: 2006/42/EG, 2006/95/EG, 2004/108/EG, 2009/105/EG(ex 87/404/EEG), EN 1012-1, EN 60204-1, EN 61000-6-3/4	**TR** - Tek sorumluluk kendisinde olmak üzere, aşağıda anlatılan hava kompresörünün şu direktifl erin güvenlik gereklerine uygun olduğunu beyan eder/ederiz: 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4
DK - Forsikrer på eget ansvar, at luftkompressoren, der beskrives nedenfor, er i overensstemmelse med sikkerhedsforskrifterne i direktiverne: 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4..	**RO** - Declara pe propria raspundere ca,compresorul de aer denumit in continuare,este in conformitate cu cerintele de securitate cuprinse in directivele: 2006/42/CE, 2006/95/CE, 2004/108/CE , 2009/105/CE, EN 1012-1, EN 60204-1, EN 61000-6-3/4
SE - Försäkrar under eget ansvar att den luftkompressor som beskrivs följande är i överensstämmelse med säkerhetsföreskrifterna i EU-direktiv: 2006/42/EG, 2000/14/EG, 2006/95/EG, 2009/105/EG, EN 1012-1, EN 60204-1, EN 61000-6-3/4..	**BG** - Декларира на собствена отговор ност, че въздушният компресор описан по-долу е в съответствие с изискванията на директивата за безопасност: 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4
FI - vakuuttaa, että seuraavassa esitelty ilmakompressori vastaa alla lueteltujen direktiivien turvallisuusvaatimuksia: 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4..	**RS** - Izjavljuje pod punom odgovornošću da je dole opisan kompresor vazduha u skladu sa sigurnosnim zahtevima sledećih Direktiva: 2006/42/EZ, 2006/95/EZ, 2004/108/EZ, 2009/105/EZ, EN 1012-1, EN 60204-1, EN 61000-6-3/4
GR - Δηλώνει με αποκλειστική δική της ευθύνη, ότι ο συμπιεστής αέρος που περιγράφεται παρακάτω ανταποκρίνεται στις προδιαγραφές ασφαλείας των οδηγιών: ☐2006/42/ΕΚ, 2006/95/ΕΚ, 2004/108/ΕΚ, 2009/105/ΕΚ, EN 1012-1, EN 60204-1, EN 61000-6-3/4.	**LT** - Su visa atsakomybe pareiškia, kad žemiau aprašytas oro kompresorius atitinka saugumo direktyvų 2006/42/ES, 2006/95/ES, 2004/108/ES, 2009/105/ES, EN 1012-1, EN 60204-1, EN 61000-6-3/4
PL - Deklaruje pod pełną własną odpowiedzialność, że opisana niżej sprężarka powietrzna odpowiada wymaganiom bezpieczeństwa zawartym w Dyrektywach 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4	**EE** - Avaldab enda täieliku vastutusega, et edaspidi kirjeldatud õhukompressor vastav ohutuse nõudmistele direktiividele 2006/42/CE, 2006/95/CE, 2004/108/CE, 2009/105/CE, EN 1012-1, EN 60204-1, EN 61000-6-3/4.
HR - Izjavljuje pod punom odgovornošću da je dolje opisan kompresor zraka u skladu sa sigurnosnim zahtjevima sljedećih direktiva 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4	**LV** - Apliecinā zem savas pilnīgas atbildības, ka apakšā aprakstītais gaisa kompresors atbilst direktīvu, 2006/42/EC, 2006/95/EC, 2004/108/EC, 2009/105/EC, EN 1012-1, EN 60204-1, EN 61000-6-3/4..

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GB

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OUTFIT

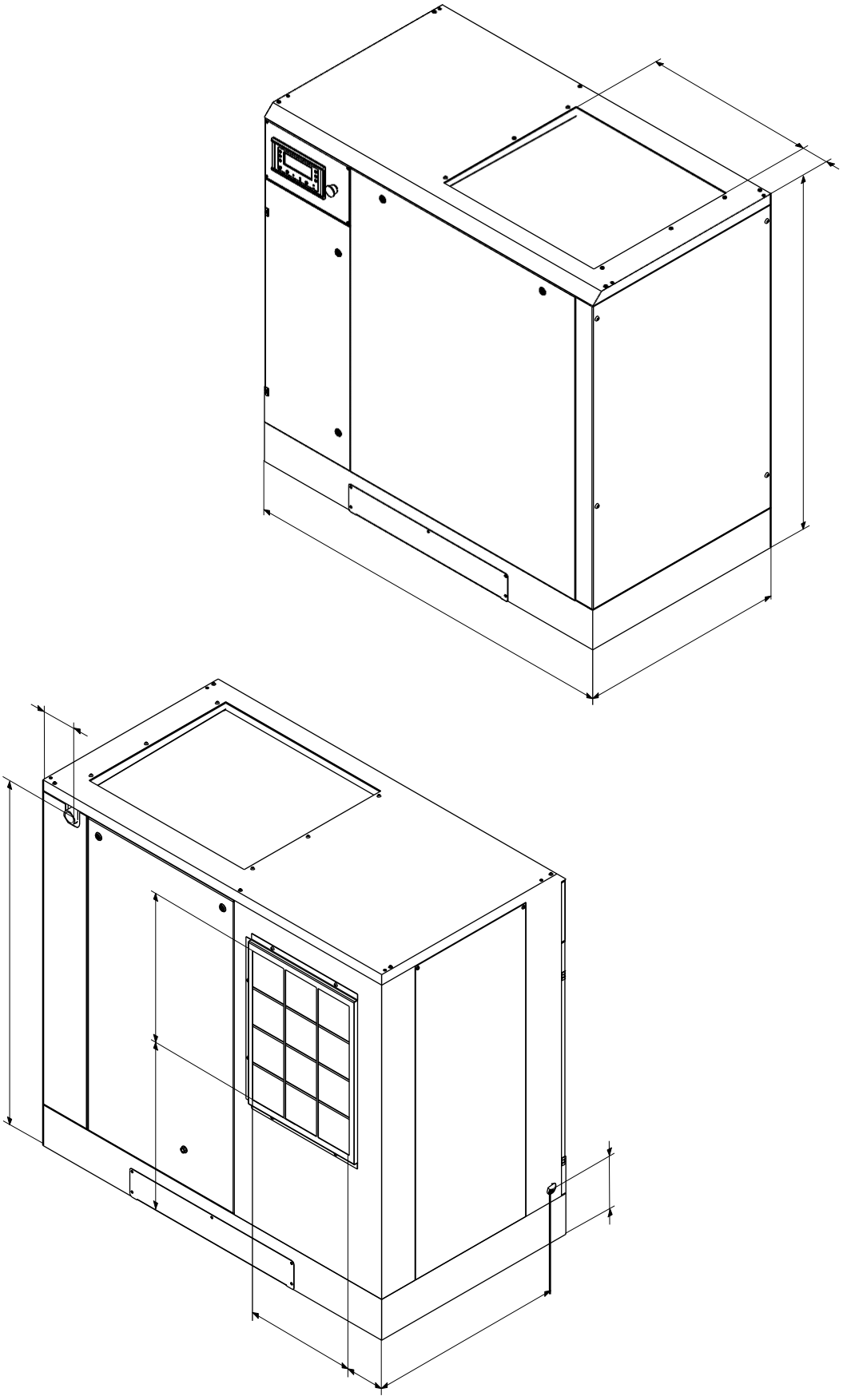
The following accessories are supplied with the compressor:

- use and maintenance manual
- anti-vibration elements
- electric box panel key
- oil/condensate exhaust tube

Check that the above accessories are available. Once the goods have been delivered and accepted, no complaints are accepted.

CONDITION OF THE MACHINE WHEN SUPPLIED

Every compressor is shop tested and delivered ready to be installed and to be set at work.
Oil used is: ROTENERGY PLUS.



READ THIS PAGE CAREFULLY BEFORE PERFORMING ANY OPERATION ON THE COMPRESSOR

GENERAL WARNINGS

- The rotating compressors are destined for arduous and continuous industrial use. They are particularly adapt for application in industries where a large consumption of air is requested for long periods of time.
- The compressor must be used exclusively as indicated in this manual, which must be kept carefully in an easily accessible place known to everyone, as it must remain with the machine for its entire duration.
- The company in which the compressor is to be installed must appoint a person in charge of the compressor itself. Controls, adjustments and maintenance interventions are under his responsibility: if this person must be replaced, the substitute must read the user and maintenance manual and any notes made regarding technical and maintenance interventions carried out up to this time.

SYMBOLS USED IN THE MANUAL

Several symbols have been used inside the manual, which highlight dangerous situations, give practical advice or simple information. These symbols are found at the side of a text, at the side of a figure or at the top of a page (in this case they refer to all subjects considered on the entire page).

Pay attention to the meaning of the symbols.



ATTENTION!
Highlights an important description regarding: technical interventions, dangerous conditions, safety warnings, advice and/or very important information.



MACHINE AT A STANDSTILL!
Every operation highlighted by this symbol must only be carried out with the machine at a standstill.



REMOVE VOLTAGE!
It is compulsory to deactivate the electric power supply to the machine before carrying out any interventions on the machine.



SPECIALISED STAFF!
All interventions highlighted with this symbol must be carried out exclusively by a specialised technician.

.

READ THIS PAGE CAREFULLY BEFORE PERFORMING ANY OPERATION ON THE COMPRESSOR

SYMBOLS USED ON THE COMPRESSOR

Several different labels are applied to the compressor. Their function is most of all to highlight any hidden dangers and to indicate correct behavior during use of the machine or in particular situations.

It is of fundamental importance that they are respected.

Warning symbols


High temperature risk


Electric shock risk


Risk from hot or dangerous gases in the work area


Pressurised container


Moving mechanical parts


Maintenance in progress


Machine with automatic start-up

Prohibition symbols


Do not open hatches when the machine is functioning


If necessary, always use the emergency stop button and not the line isolating switch


Do not use water to put out fires on electrica appliances

Obligation symbols


Carefully read the user instructions

TO DO:

- Make sure that mains voltage corresponds to the voltage indicated on CE plate and that cable of suitable cross-section are used for electric connections.
- Always check oil level before starting the compressor.
- Be familiar with emergency stop control and all other controls.
- Unplug the connector before any maintenance work, so to avoid accidental start.
- Ensure that all parts have been correctly reassembled after any maintenance work.
- Keep children and animals off the working area to avoid injuries caused be devices connected to the compressor.
- Ensure that temperature of the working environment ranges between +2 and + 45 ºC. Compressor working temperature shall range between 70÷85°C (20-25°C room temperature). Lower temperatures may cause condensate accumulation inside the oil separator tank (inside the compressor). **Check for condensate and if necessary, drain it (see maintenance).**
- The compressor should be installed and operated in a non-explosive environment.
- Allow at least 80 cm between the compressor and the wall so to allow free air flow to the fan.
- Press the emergency button on the control panel only in case of actual need so as to avoid possible damages to people or the very compressor.
- When calling for technical assistance and/or advice, always mention model, code and serial number indicated on CE plate.
- Always follow the maintenance schedule specified in the user's guide.

READ THIS PAGE CAREFULLY BEFORE PERFORMING ANY OPERATION ON THE COMPRESSOR

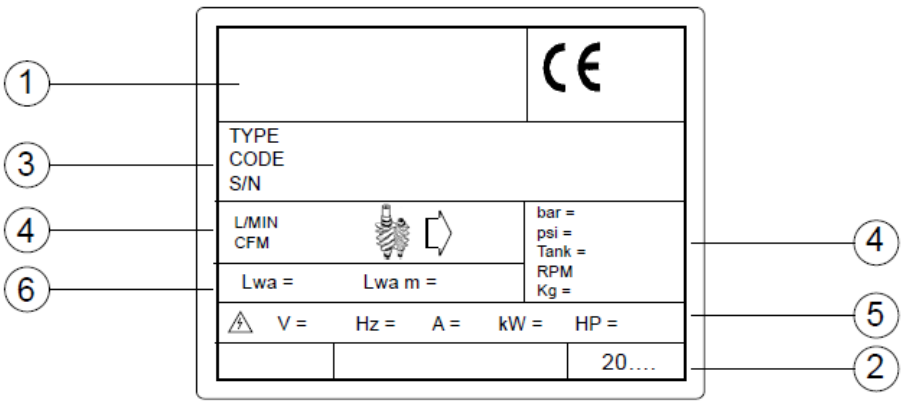
DO NOT:

- Do not touch inner parts and pipes as they are very hot during compressor operation and stay hot for a certain time after compressor stops.
- Do not position inflammable close to and onto the compressor.
- Do not move the compressor when the tank is under pressure.
- Do not operate the compressor if the power cable is damaged or defective or if connection is unstable.
- Do not operate the compressor in wet or dusty environments.
- Never aim the air jet at people or animals.
- Do not allow unauthorized people to operate the compressor and give them all required instructions.
- Do not hit fans with blunt objects as they might break during compressor operation.
- Never operate the compressor without air filter.
- Do not tamper with safety and adjusting devices.
- Never operate the compressor when doors/panels are open or removed.
- Do not strike the fans with contusive or metal objects as they could cause sudden breakage during functioning.
- Do not allow the compressor to function without the filter and/or air pre-filter.
- Do not tamper with safety and adjustment devices.
- Never allow the compressor to function with the hatches/panels open or removed.

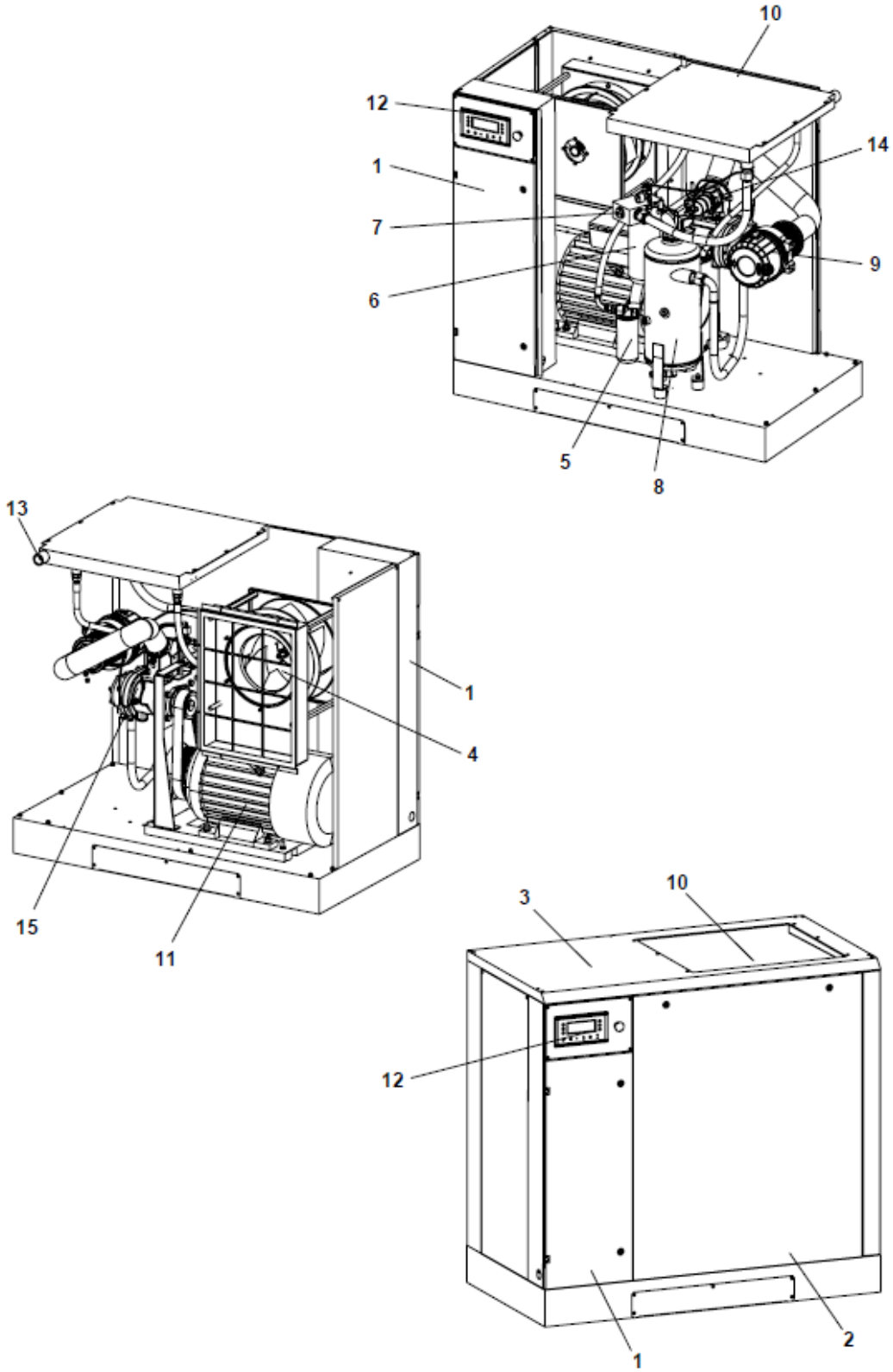
PRODUCT IDENTIFICATION

The compressor you have purchased has its own CE plate showing the following data:

1. Manufacturer's data
2. CE mark – year of manufacture
3. TYPE = name of the compressor
   CODE = compressor code
   SERIAL NO. = serial number of the compressor You have purchased (to be always mentioned when calling for technical assistance)
4. Max. operating pressure (bar and PSI) – compressor noise level in db(A)
5. Electric data: voltage (V/ph), frequency (Hz), absorption (A) - power (HP and kw), rotations per minute (Rpm).
6. Other approvals



DESCRIPTION OF THE COMPRESSOR



DESCRIPTION OF THE COMPRESSOR

1. Electrical Equipment
2. Front Panel / Oil Indicator Level
3. Lid
4. Electric Fan
5. Oil Filter
6. Oil Separator Filter
7. Minimum Pressure Valve
8. Oil Separator Tank
9. Air Filter
10. Air/Oil Radiator
11. Electric Motor
12. Control Panel
13. Air Intake Outlet
14. Suction Regulator
15. Screw Compressor

UNPACKING AND HANDLING THE MACHINE

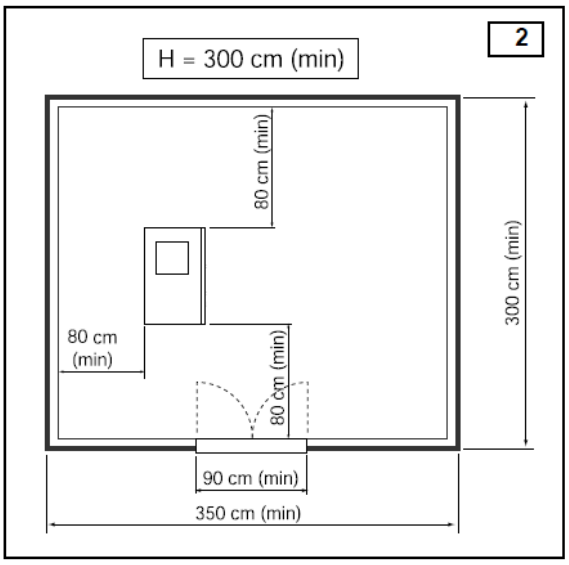
- When delivered, compressor top is protected by cardboard packing.
- Wear suitable protective gloves and then cut outer straps and then remove cardboard from the top. Check the (outer) good condition of the machine before moving the compressor. Visually check that no parts are damaged. Also ensure that all accessories are available
- Lift the machine using a fork lift truck. Fit the anti-vibration elements into their proper seat and move the machine to the room chosen for its location with maximum care.
- Keep all packaging materials at least for the warranty period for possible moving. In case of need, it will be safer for delivery to the technical assistance department.
- **Then, dispose of packing materials in compliance with current laws.**

LOCATION (fig. 2)

The room chosen for the installation of the compressor should meet the following requirements and comply with what is specified in the current safety and accident prevention regulations:

- Low percentage of fine dust,
- Proper room ventilation and size that allow room temperature under 45° C. In the event of inadequate hot air, discharge, fit the exhaust fans as high as possible.

Condensate should be collected either into a container or a tank, or a water/oil separator should be fitted.
CONDENSATE IS A POLLUTING MIXTURE! It must not be let into the sewage.
The dimensions of the spaces are indicative.



Electric connection	400 V	31	37	38
Supply cable min. section	mm2	4G25	4G25	4G25
Isolator/ circuit breaker (cat D)	A	80	80	80
Fuses	AgI	80	80	80

Electric connection	230 V	31	37	38
Supply cable min. section	mm2	4G50	4G70	4G70
Isolator/ circuit breaker (cat D)	A	125	160	160
Fuses	AgI	125	160	160

TECHNICAL FEATURES

Technical characteristics	Type	31			37			38		
Working pressure	bar g	8	10	13	8	10	13	8	10	13
Air-end	type		FS100			FS100			FS130	
F.a.d. (according to ISO 1217 annex C)	l/min	4600	4200	3400	5700	5100	4000	6000	5300	4000
Oil quantity	l		15			15			15	
Oil quantity for topping-up	l		2			2			2	
Max final air temperature above ambient	°C		7			10			10	
Re-claimable heat	kJ/h		102600			126540			126540	
Cooling fan flow rate	m3/h		5500			5500			5500	
Rated power cooling fan	kw		0,65			0,65			0,65	
Oil carry over	mg/m3		2-4			2-4			2-4	
Electric motor	type		200 B3			200 B3			200 B3	
Rated power	kW		30			37			37	
Max. power absorbed, ventilation included	kW		34			41			41	
Electrical box protection class	IP		54			54			54	
Maximum ambient temperature	°C		+2/+45			+2/+45			+2/+45	
Noise level (according Pneurop/ Cagi PN2CPTC2)	dB(A)		69			70			68	
Electrical data										
Voltage	V/Ph/Hz		400/3 ~/50			400/3 ~/50			400/3 ~/50	
Auxiliary voltage	V/Ph/Hz		24/1~/50			24/1~/50			24/1~/50	
Start-up absorbed current	A		144			180			180	
Max. absorbed current, ventilation included	A		57			72			72	
Idle running absorbed power	kW		10,2			13,5			13,5	
Electrical motor protection class	IP		55			55			55	
Motor insulation class			F			F			F	
Service factor			1,2			1,2			1,2	
Protection devices										
Max oil temperature	°C		110			110			110	
Pre-alarm oil temperature	°C		105			105			105	
Motor overload switch setting	A		36			44,5			44,5	
Safety valve setting	bar		14			14			14	
Dimensions										
Length	mm		1530			1530			1530	
Width	mm		840			840			840	
Height	mm		1450			1450			1450	
Weight	kg		630			677			705	
Air outlet size	G		1-1/4"			1-1/4"			1-1/4"	

1 – CHECKS TO BE CARRIED OUT PRIOR TO START-UP

N.B.: The customer is responsible for installing the machine and making the required electrical and air connections.

Initial system start-up must be carried out by skilled personnel who will make the various checks required and follow the respective instructions.

Each machine was thoroughly tested at the plant before shipping.

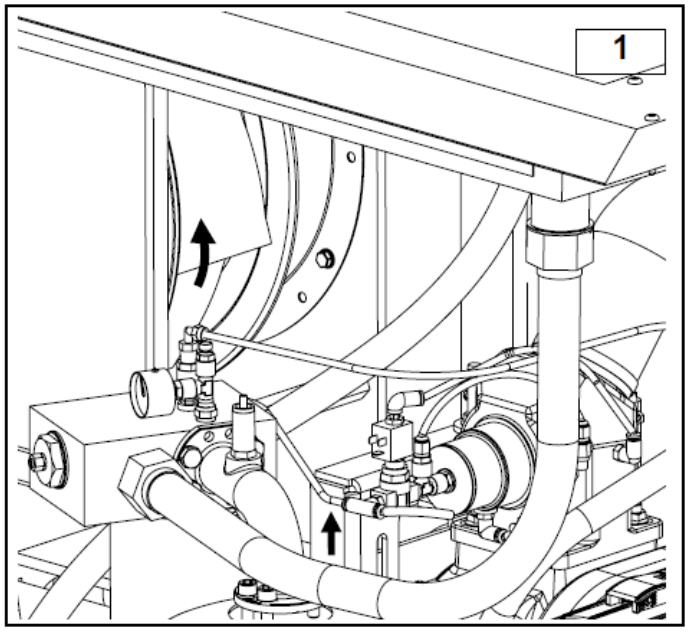
You should monitor the compressor during the first hours of operations to check for faults.

- Follow the installation prescriptions given in the previous chapters.
- Remove all packaging materials and tools.
- Connect the compressor to the distribution line.
- Check the oil level in the tank: refer to section “Maintenance, oil control and topping up.” In the vent of low oil level, top up with rot-energy plus.
- Check for correspondence between the compressor plate data with the actual specifications of the electrical system. A variation of ± 5% with respect to the rated value is allowed.
- Connect the machine to the electrical system as described in the previous chapters.

Compliance with the correct voltage phase sequence is fundamental since this defines the direction of rotation of the motor. The direction of rotation must be that indicated by the adhesive label located to the side of the screw unit (see picture).

Note that even a few seconds of incorrect rotation may cause serious damage.

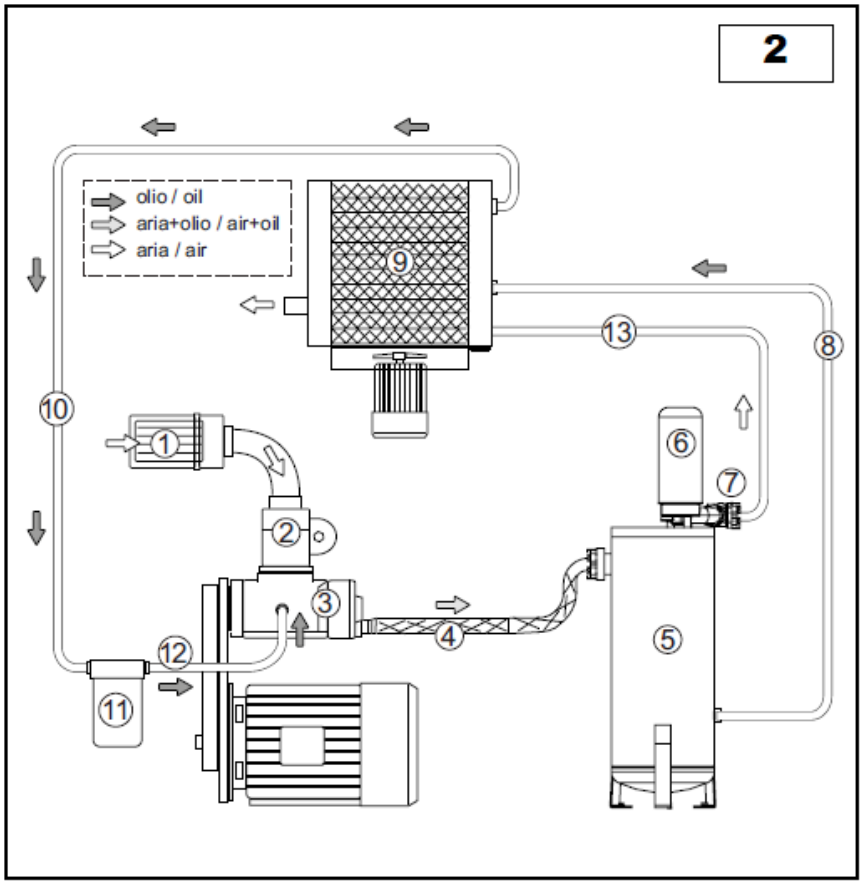
A phase sequence checking device to prevent mistakes is fitted in the electrical panel.



Before starting the machine, read the following sections and the chapter on maintenance operations for in depth knowledge of the machine.

OPERATING MODE

- **During first start-up,** motor is started and “star” powered. During this phase compressor starts slowly, solenoid valve is closed and suction regulator **(2)** is closed.
- **The compressor** is kept under these conditions for about 6 seconds.
- **This time over,** motor is “delta” powered. Solenoid valve is powered and enables suction regulator **(2)** opening. The regulator sucks in air through filter **(1).**
- During this phase, compressor is working at peak rpm and starts compressing air inside oil separator tank **(5),** through tube **(4).**
- **Compressed air** cannot escape through the min. pressure valve **(7),** which is set at **3÷4 bar.**
- **Compressed air** compresses oil inside tank **(5)** and causes it to flow through **tube (8)** to the radiator **(9).** Cooled oil is returned to filter **(11)** through tube **(10).**



- **From filter (11),** oil reaches compressor **(3)** through tube **(12).** Oil is mixed with sucked air to form an air/oil mixture that provides sealing and lubrication of compressor moving parts.
- The **air/oil mixture** goes back to tank **(5),** where air and oil are first separated by centrifugation and then by the oil separator filter (**6).**
- As a result, **tank (5)** will deliver air only to air radiator **(9)** through tube (**13).** Air is then conveyed to mains through a cut-off cock.
- **Min. pressure valve (7)** serves also as a check valve.
- **Compressor** delivers compressed air to outer air tank.
- **Tank inner pressure** increases until reaching max. calibration value.
- **Once max. value is reached,** pressure gauge starts timer and powers off solenoid valve of regulator **(2).**
- **Regulator (2)** closes and compressor stops compressing and starts idling.
- **Timer** continues counting until reaching set value and, if pressure is unchanged, stop the electric motor. If pressure drops to minimum value set on controller, solenoid valve is powered and opens before timer counting is over.
- **Regulator (2)** opens and compressor operates under normal load; timer is reset.
- **This cycle** is automatically repeated.

2 – “ET-IV” CONTROL PANEL

The compressor is fitted with a “control panel” for setting up and monitoring machine operation. The operating parameters were entered by the Manufacturer during “testing”. The parameters were tested for several hours in the various operating conditions.

The features offered by this electronic control system include:

- **Fully automatic compressor operation**.
- **Real-time operating parameter display.**
- **Customization operating parameter.**
- Programming of compressor operation on a daily or weekly basis.
- Programming and signalling of the Manufacturer’s maintenance schedule.
- Machine self-protection system to signal fault pre-alarms and automatically stop the machine in the event of serious problems.
- Remote machine control.
- Possibility of connecting the compressor via CAN-BUS interface (optional) to other similar compressors for integrated management of the set of machines.
- Remote compressor monitoring via personal computer and dedicated software (optional).

COMMAND AND PROGRAMMING KEYPAD

1 Scroll menu \ change values keys

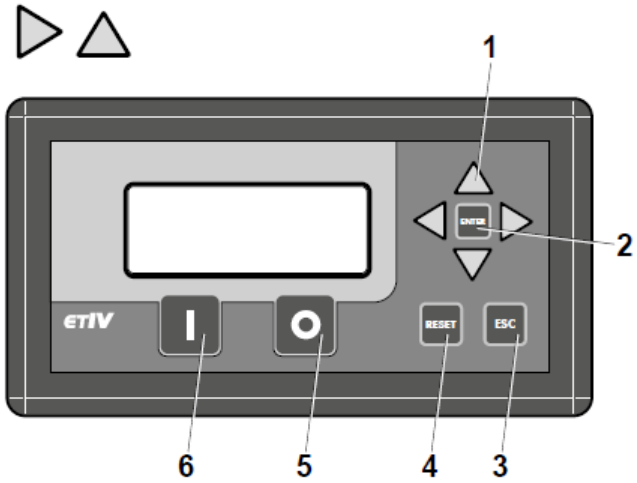
2 Enter key – ENTER to confirm settings

3 Esc key – ESC to return to the previous menu

4 Reset – RESET to silence the alarms

5 0 / Off key – shut-down - STOP

6 I / On key – start-up - START

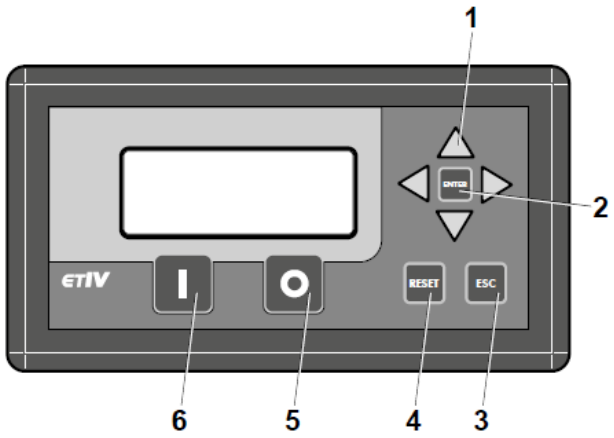


COMPRESSOR FUNCTIONING

Start-up procedure:

Press the **START (I)** button. If no alarms are on, the start-up cycle activates:
Stand-by for start-up: the control unit is waiting to verify the following conditions before starting the compressor:

- If the machine was switched off or a previous stoppage was executed, the control unit waits 15 seconds before starting the compressor.
- The control unit waits for the pressure to go below the value set in the “Load pressure” set before starting the compressor. (“**STAND -BY**” is displayed)
- **Star compressor start-up:** the line and star remote control switch for the time defined in the parameter “Star/delta time” (“**NO LOAD**” is displayed)
- **Transition from star to delta:** the remote control switch for the line remains active, while the star relay is deactivated; this phase lasts for the set time of 20 msec. (“**NO LOAD**” is displayed)
- **Fully operational compressor start-up:** the line relay is maintained active and also the delta relay is activated; this phase lasts for the time set in the parameter “Load delay”. (“**NO LOAD**” is displayed)
- **Compressor loading phase:** the solenoid valve relay of the load is active. This phase lasts until the pressure measured reaches the pressure set in the parameter "No load pressure". ("LOADED" is displayed)
- **Compressor no load phase:** the solenoid valve relay of the load is deactivated; this phase lasts as long as set in the parameter “No load time”. After this, the cycle re-starts from the Start-up stand-by phase (“**NO LOAD**” is displayed).



Stoppage Procedure

- Press the **STOP button (O)** to activate the stoppage procedure. The load solenoid valve is deactivated and the no load cycle starts for the time set in the parameter “Stoppage time” (“**NO LOAD**” and then “**STATUS – OFF**” are displayed)

Remote Pressure

- By enabling remote pressure control using the parameter “**Enable remote**”, the remote pressure digital input is enabled. The control unit in this configuration keeps the remote input under control like an external pressure switch. Furthermore, it is also controlled that this acts within the range of the values set)load set, no load set or working and delta pressure in the event of an inverter). If the set pressure is surpassed due to an anomaly on the remote pressure control, the control unit will take command of the compressor cycle by working with the internal set values, signalling a “**remote press. err.**”
- If the anomaly is solved, pressure control is again entrusted to the remote pressure input, (at this point the alarm can be reset).

ON/OFF Remote

Using the “**ON/OFF from remote**” the compressor can be activated remotely, by pressing the **Start (I)** key. Provided no alarms are on, remote start-up takes place. The remote command has less priority over the **Start (I)** and **Stop (O)** keys on the panel.

COMPRESSOR FUNCTIONING WITH AN INVERTER

Start-up procedure:

Press the **START (I)** button. If no alarms are on, the start-up cycle activates:

- **Stand-by for start-up:** the control unit is waiting to verify the following conditions before starting the compressor.
- If the machine was switched off or a previous stoppage was executed, the control unit waits 15 seconds before starting the compressor.
- The control unit waits for pressure to go under the value set in the "working Pressure-working Delta/2" set before starting the compressor. **("STAND-BY"** is displayed)
- **Compressor start-up:** the line remote control switch is powered
- Fully operational compressor start-up: the line relay is maintained active and also the delta relay is activated; this phase lasts for the time set in the parameter "Load delay". ("NO LOAD " is displayed)
- **Compressor loading phase:** the solenoid valve relay of the load is active. This phase lasts until the pressure measured reaches that set in the parameter "working Press. + working Delta/2". **("LOADED "** is displayed)
- **Compressor no load phase:** the solenoid valve relay of the load is deactivated; this phase lasts as long as set in the parameter "No load time". After this, the cycle re-starts from the Start-up stand-by phase (**"NO LOAD "** is displayed).

In this phase, the control unit executes a control algorithm to keep the pressure as close as possible to the working pressure by adapting the speed of the motor based on air consumption.

Dryer Functioning

- For machines supplied with a dryer, the control unit can control the drying cycle.
- Using the **"Dryer ON"** parameter, if its functioning is enabled, which can be continuous or linked to compressor motor functioning, by setting the parameter "Functioning mode"
- The dryer motor is activated if the temperature is over the total of the temperatures defined in the parameters
- **"Temperature OFF" and "Thermic drift"** and deactivated if lower than the parameter **"Temperature OFF"**.

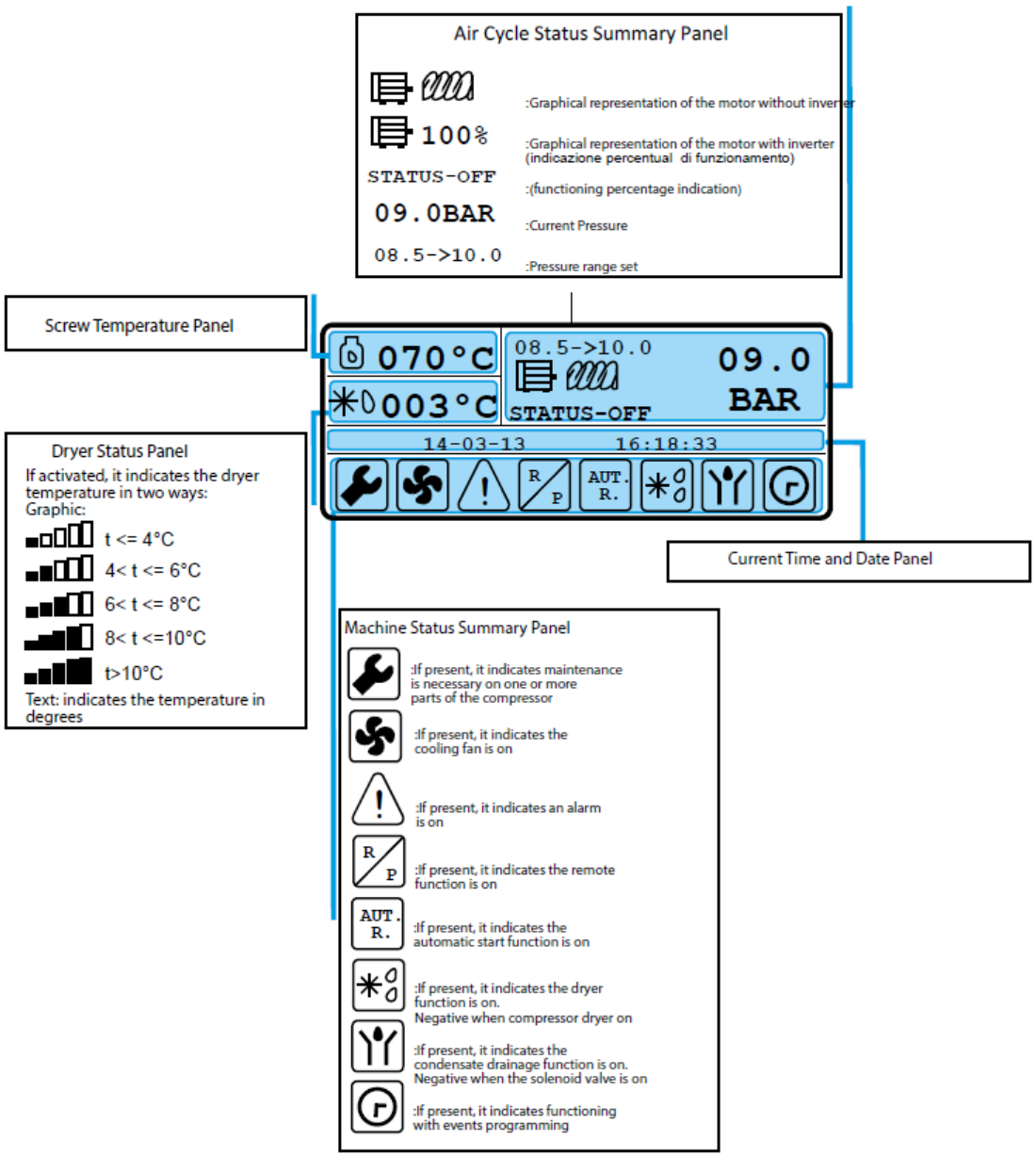
If the temperature remains outside the aforementioned limits for a time over that set in the parameter "Alarms delay", an alarm sounds (see ALARMS and WARNINGS paragraph)
To avoid damaging the motor due to over-frequent start-ups you can moderate re-starts for the time defined in the parameter "Minimum time". (see DRYER MENU paragraph)

Condensate Drainage Functioning

For machines requiring the condensate drainage function using the parameter **"Condensate Drainage ON"**, the function can be enabled and defined by setting the parameter **"Functioning mode"**
The drainage solenoid valve stays on for the time set in the "Interval" parameter and remains deactivated for the time defined in the parameter "Opening time" (**see the CONDENSATE DRAINAGE MENU paragraph).**

MAIN SCREEN

The main screen summarises the current status of the machine

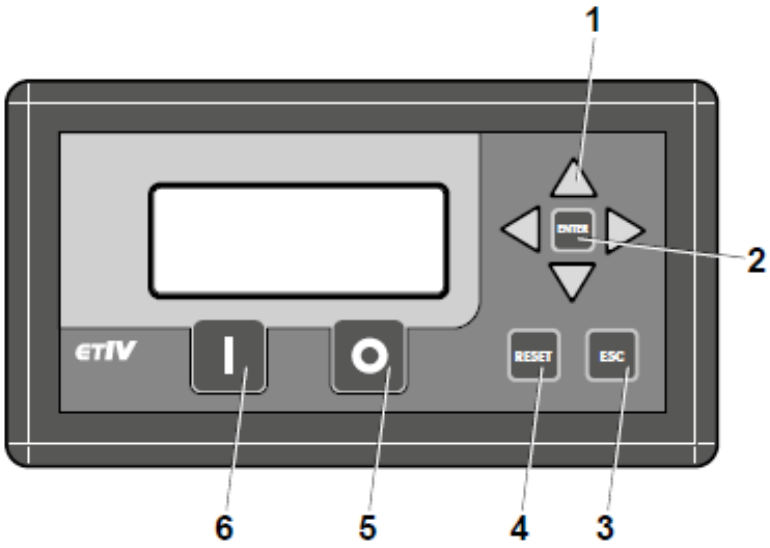


Current Air Cycle Status (1):

a) **STAND-BY** : on status but motor off.
b) **STATUS-OFF** : the motor is off and the load solenoid valve is disabled.
c) **NO LOAD** : the motor is on but the load solenoid valve is disabled.
d) **LOADED** : the motor is on and the load solenoid valve is enabled.
e) **REMOTE-OFF** : Remote program enabled in stand-by for the start-up remote command.
f) **TIME-OFF** : Start-up program enabled, in stand-by for start time.

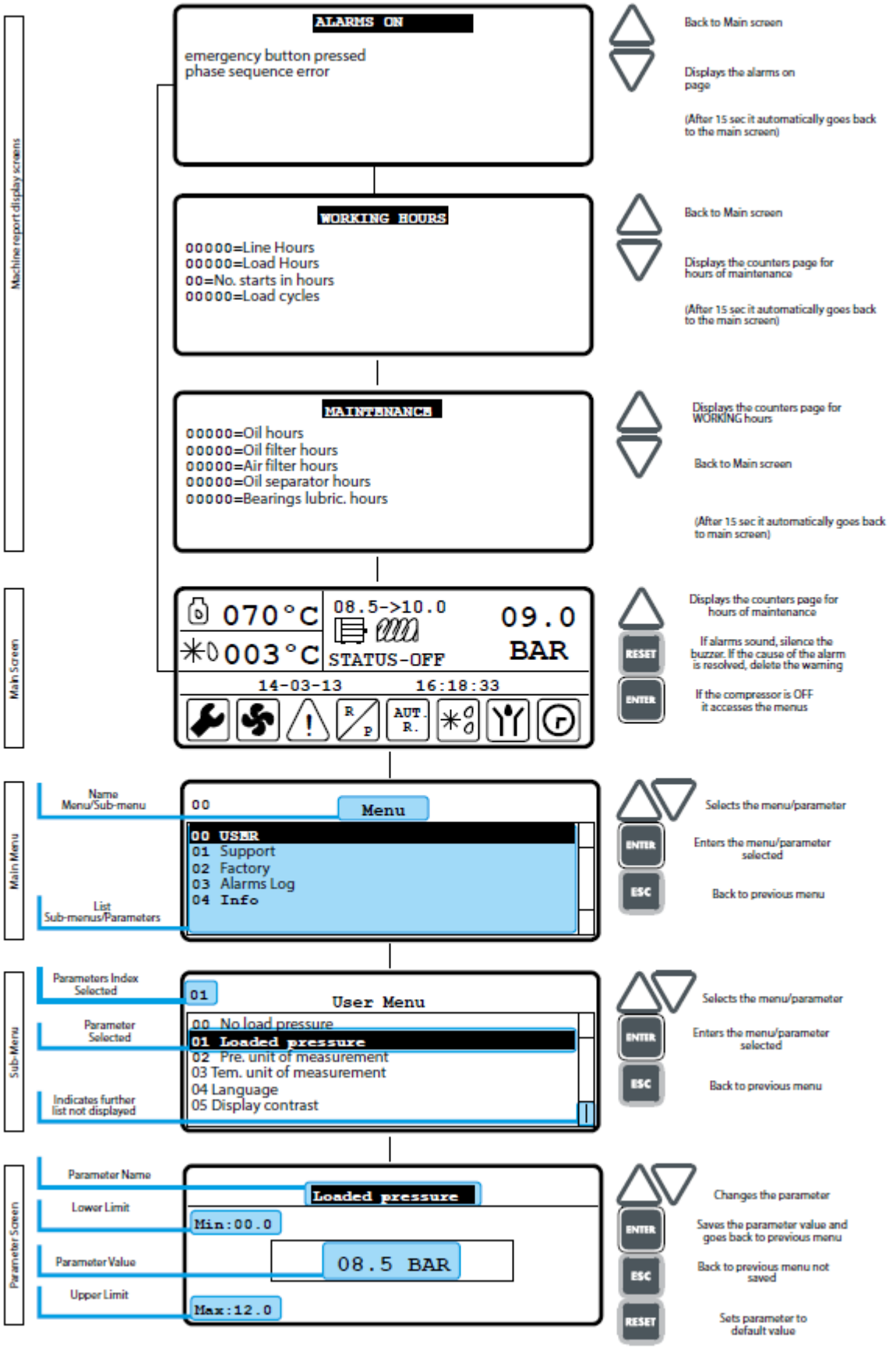
MENUS AND PARAMETERS

The menus are structured as vertical drop-down menus;



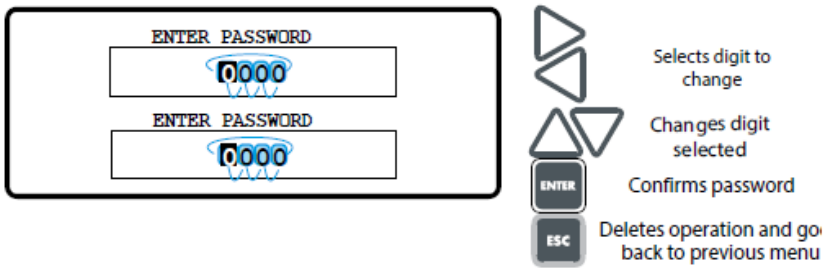
- the title is on top and is followed by the list of parameters or sub-menus available.
- If the menu contains more items than the LCD display can show, two arrows (Up and Down) appear on the right to indicate more items are present.
- Use the “Arrow up” and “Arrow down” keys to find the parameter or sub-menu and highlight it to then open it by pressing the “Enter” key; go back by pressing the “Esc” key.
- If you go to a parameter screen you can change its value using the “Arrow up” and “Arrow down” keys or you can make this value the default value using the “reset” key.
- By pressing the “Enter” key, you exit the menu, saving the parameter value.
- Press the “Esc” key to return to the previous menu only.

Some menus contain exceptions in relation to parameter entries, which will be dealt with individually in the following paragraphs.


Machine report display screens
ALARMS ON
emergency button pressed
phase sequence error
Back to Main screen
Displays the alarms on page
(After 15 sec it automatically goes back to the main screen)
WORKING HOURS
00000=Line Hours
00000=Load Hours
00=No. starts in hours
00000=Load cycles
Back to Main screen
Displays the counters page for hours of maintenance
(After 15 sec it automatically goes back to the main screen)
MAINTENANCE
00000=Oil hours
00000=Oil filter hours
00000=Air filter hours
00000=Oil separator hours
00000=Bearings lubric. hours
Displays the counters page for WORKING hours
Back to Main screen
(After 15 sec it automatically goes back to main screen)
Main Screen
070°C
003°C
08.5->10.0
STATUS-OFF
09.0
BAR
14-03-13
16:18:33
AUT.
R.
Displays the counters page for hours of maintenance
RESET
If alarms sound, silence the buzzer. If the cause of the alarm is resolved, delete the warning
ENTER
If the compressor is OFF it accesses the menus
Main Menu
Name Menu/Sub-menu
List Sub-menus/Parameters
00
Menu
00 USER
01 Support
02 Factory
03 Alarms Log
04 Info
Selects the menu/parameter
ENTER
Enters the menu/parameter selected
ESC
Back to previous menu
Sub-Menu
Parameters Index Selected
Parameter Selected
Indicates further list not displayed
01
User Menu
00 No load pressure
01 Loaded pressure
02 Pre. unit of measurement
03 Tem. unit of measurement
04 Language
05 Display contrast
Selects the menu/parameter
ENTER
Enters the menu/parameter selected
ESC
Back to previous menu
Parameter Screen
Parameter Name
Lower Limit
Parameter Value
Upper Limit
Loaded pressure
Min:00.0
08.5 BAR
Max:12.0
Changes the parameter
ENTER
Saves the parameter value and goes back to previous menu
ESC
Back to previous menu not saved
RESET
Sets parameter to default value

PASSWORD

Certain menus are password protected. A password is requested if you try to access the reserved areas. Removal of menu protection persists until you go back to the main screen.



MAIN MENU

User : Menu containing the User parameters (see USER MENU paragraph).
Support : Menu containing the Support parameters (see SUPPORT MENU paragraph). Password protected.
Factory : Menu containing the Factory parameters (see FACTORY MENU paragraph). Password protected.
Alarms Log : List of last alarms.

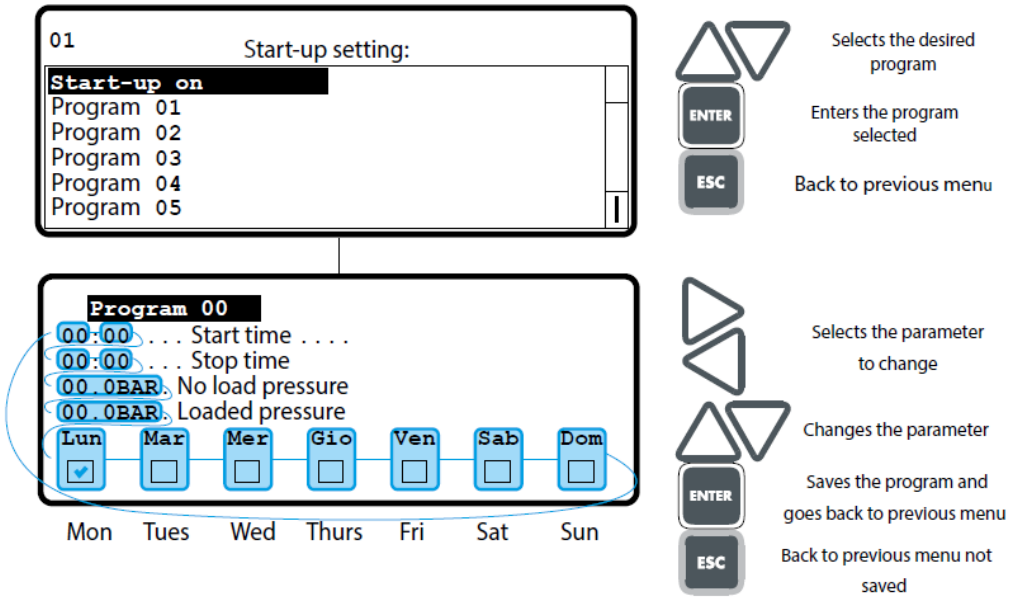
Pressing **"ENTER"** on the highlighted alarm not only displays the type of alarm, but also the date, time, pressure and the oil temperature in the instance in which the alarm occurred.

Info : Displays information on the board and firmware.

USER MENU

No load pressure : Defines the pressure at which the compressor must run with noload. The maximum value you can set is defined by the parameter "Maximum pressure" in the factory menu.
Loaded pressure : Defines the pressure necessary to restart the compressor. The recommended value is 1.5 bar lower than that defined in the "No load pressure" parameter.
Pre. unit of measurement: Defines the pressure unit of measurement.
Tem. unit of measurement: Defines the temperature unit of measurement.

Language : Defines the language used in the menus.
Display contrast : Defines the display contrast level.
Display lighting : Defines the display backlighting level.
Time/Date setting : Sets the date and time. Entry is guided and the procedure is only complete when all the settings are saved.
Start-up setting : Sub-menu where you can define 10 programs (0-9) per week for compressor start-up and stoppage. The parameters you can set are the start time, stoppage time, no load pressure, loaded pressure and the day of the week. (see page 23)



SUPPORT MENU

Oil hours **:** Indicates the hours remaining before the oil needs to be changed.
Oil filter hours : Indicates the hours remaining before the oil filter needs to be changed.
Air filter hours : Indicates the hours remaining before the air filter needs to be changed.
Oil separator hours **:** Indicates the hours remaining before the oil separator filter needs to be changed.
Bearings lubric. hours : Indicates the hours remaining before the main electric motor bearing needs to be lubricated.
Fan temperature **:** Defines the working temperature of the cooling fan. The threshold set has a hysteresis that can be changed by 10°C. e.g. if the operating temperature is set at 80°C, the fan will activate at 80°C and stop at 70°C (screw unit supply temperature).
No load time : Defines the motor stoppage time from the moment the load solenoid valve Was deactivated because the desired pressure was reached.
Stoppage time : Defines the stoppage time of the compressor from the moment in which stoppage is requested using the STOP(O) key. The solenoid valve is immediately deactivated.
Automatic start : If the compressor is on, it starts automatically after an electricity cut. The first Start should be activated by pressing the START (I) key on the panel.
Max start-up hours : Defines the maximum number of start-ups of the main electric motor within the arc of one hour. If surpassed, the compressor will stay on (loaded or with no load depending on the pressure) until the hour is up as calculated from first start-up and then returning to normal functioning.
Remote enabling : Remote command enabling.

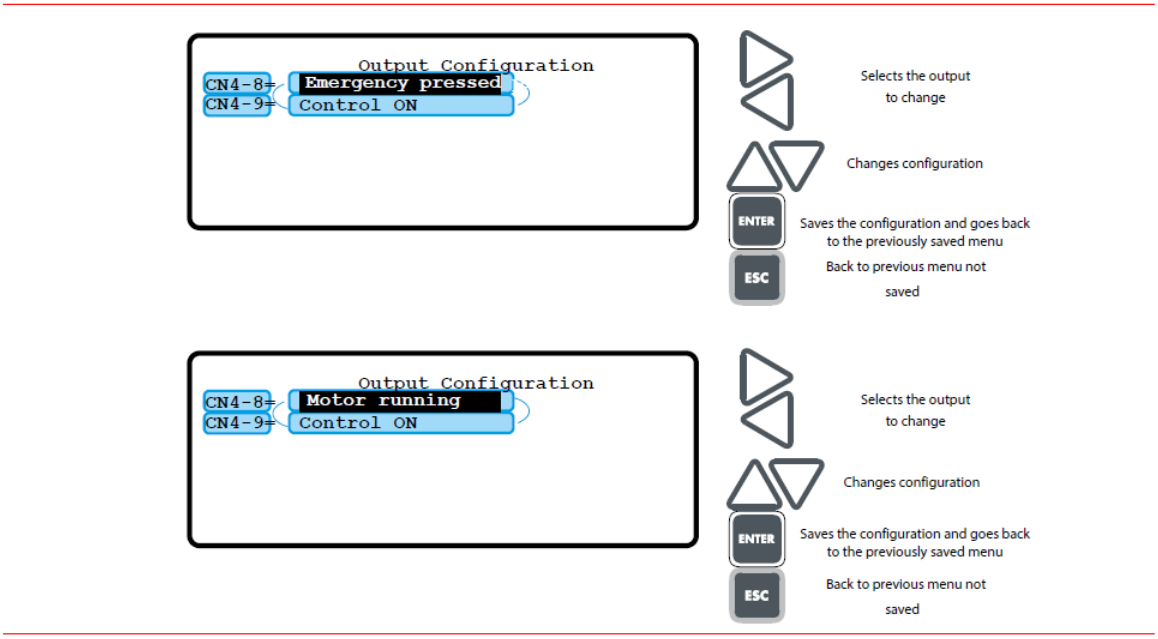
Fan extra time **:** Defines the time in which the cooling fan stays on after the working temperature of the compressor has returned within the safety limits.
Inverter **:** Sub-menu for inverter configuration (see INVERTER MENU paragraph).
Fan temperature hysteresis: Defines the delta temperature in which the main cooling fan must work.
Diagnostic : Using the diagnostic menu, you can control the various inputs and outputs of the control unit.
Input : The status of 9 digital inputs can be controlled
Output : Using the right and left keys, you can move on the relay output you want to command, while using the up and down buttons to activate the output

AN1 : Indicates pressure in bar with centesimal precision
AN2 : Indicates the temperature in °C Screw probe
AN3 : Indicates the temperature in °C Dryer probe
INV : Indicates the inverter output automatically switches 4-20mA

Keeping the I key pressed, you can execute a motor start-up test. Pressing the 0 key, you can upload the default parameters (there are 32 sets of parameters present). The Factory password is required.

Press the **RESET** key to execute calibration of the pressure transducer (the Factory password is required)

Output configuration **:** Sub-menu that allows you to associate the outputs CN4-8 and CN4-9 with a function, choosing from: “Pre-alarm”, “Control ON”, “Compressor ON”, “Motor running” and “Compress No Load/Loaded”



Comp. rotation man. **:** To define.
Dryer **:** Sub-menu for dryer configuration (see DRYER MENU paragraph).
Condensate drainage : Sub-menu for dryer configuration (see CONDENSATE DRAINAGE MENU paragraph).

INVERTER MENU

Enable Inverter: Inverter enabling.

% Min functioning : Defines the frequency minimum percentage at which the inverter must work. The maximum is 100%
Inverter Integral : Defines the integral part on the PID calculation of the inverter percentage.
Inverter Proportional : Defines the proportional part on the PID calculation of the inverter percentage.
Inverter Differential : Defines the differential part on the PID calculation of the inverter percentage.
Pressure at 100% : The pressure at which the inverter can work up to 100%
Minimum pressure % **:** The pressure at which the inverter must work at the % Min functioning percentage set.

DRYER MENU

Dryer ON : Dryer Enabling.
Minimum time : Defines the minimum maintenance time of the deactivated dryer. It serves to protect the dryer compressor from over-frequent start-ups.
Temperature OFF : Defines the value of the temperature at which the dryer compressor is deactivated.
Temp. differential : Defines the positive differential between the OFF temperature and the re activation temperature.
Temperature offset : Defines the difference between the temperature measured and the Temperature displayed.
Functioning mode : Defines the functioning mode of the dryer:
Automatic : The compressor starts and stops based on the main motor of the compressor functioning.
Continuous : The dryer starts as soon as the compressor is switched on and will only stop when it is switched off.
Alarms Delay : Defines the delay with which the dryer alarms are displayed.
Alarm type : Defines the effects of the alarm on the compressor:
Alarm : Blocks the compressor.
Warning : Warning without blocking the compressor.
Extra run : Defines the time in which the dryer must continue to work, also after the compressor motor has stopped, if the functioning mode is set to automatic.

CONDENSATE DRAINAGE MENU

Condensate drainage on **:** Condensate drainage enabling.
Interval : Defines the time in which the condensate drainage solenoid valve remains closed.
Opening time **:** Defines the time in which the condensate drainage solenoid valve must stay open.
Functioning mode : Defines the functioning mode of condensate drainage:
Automatic : Condensate drainage only takes place when the compressor is on and in loaded mode.
Continuous : Condensate drainage is always on.

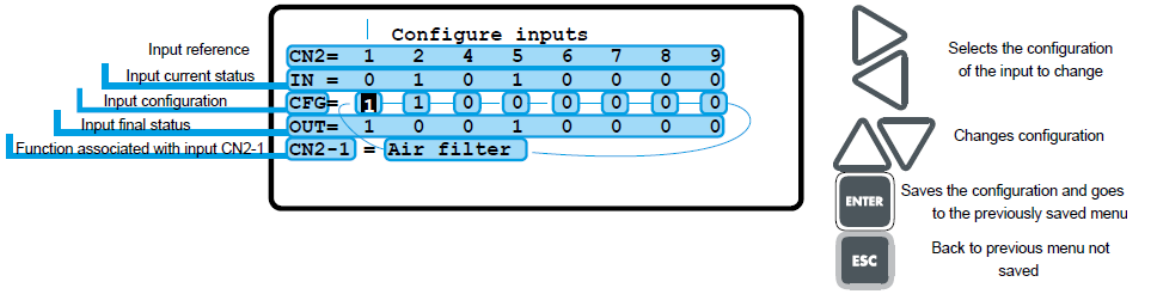
FACTORY MENU

Oil pre-alarm : Defines the advance time with which an oil temperature pre-alarm should sound compared to the maximum oil temperature.
Maximum temperature : Defines the surpassed maximum oil temperature value to generate an alarm and block the compressor.
Minimum temperature : Defines the minimum oil temperature. If the oil temperature detected is lower, an alarm sounds and the compressor is blocked.
Thermic drift : Defines the maximum variation per second of the oil temperature. If surpassed, an alarm sounds and the compressor is blocked.
Max. Press. Alarm : Defines the permitted pressure of the compressor. If surpassed, an alarm sounds and the compressor is blocked.
Maximum Pressure : Defines the maximum pressure value which can be set in the parameter “No Load Pressure”.
Total Hours : Indicates the working hours of the main motor.
Loaded hours : Indicates the working hours the compressor is loaded.
AN3 : Indicates the dryer probe temperature
INV : Indicates the inverter output automatically switches 4-20mA
Star/delta time : Defines the duration of the star phase during start-up of the main motor of the compressor.
Load delay : Defines the delay to enable the solenoid valve to command the calculated suction of the regulator from the moment in which the motor is considered fully operational.
Inverter : Sub-menu for inverter configuration (see INVERTER MENU paragraph).
Load insertion temperature: Defines the screw oil probe temperature threshold in which the loaded command solenoid valve of the suction regulator can work
Stand-by time : Defines the stand-by time in which the compressor cannot re-start after a stoppage or a re-start of the control unit.

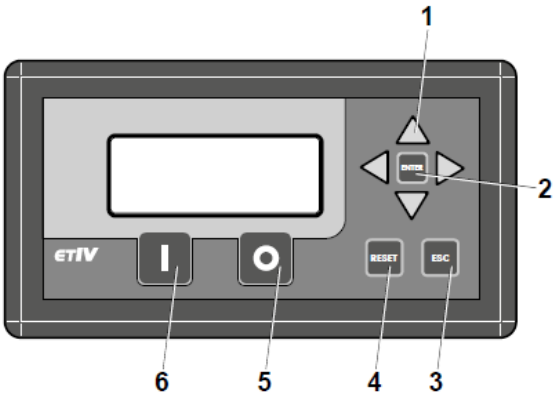
Input configuration :Sub-menu allowing you to configure the logic of all the control unit inputs and associate a function of your choice to input CN2-1, among: “oil filter, “air filter” and “air pressure switch”. by setting the configuration equal to 1, the input logic will be denied. Vice versa, if left at 0 the logic will be normal.

ALARMS & WARNINGS

All the alarms that occur are visually displayed on the main screen in the “Alarms and Warnings Panel”, in the “Machine Status Summary Panel” (see Main Screen paragraph) and acoustically via the buzzer.



The acoustic alarm can be immediately silenced by pressing the “RESET” key, while the alarm indication on the LCD will only disappear if the cause of the alarm has been resolved.



The last 50 alarms are visible in the “Alarms log“ (see Main menu paragraph) where you can check their chronological order, the pressure and temperature in the instant in which they occurred.

The possible alarms are as follows:

Alarm! Minimum temp.: Having reached the oil minimum temperature, the alarm BLOCKS the compressor. To re-start the compressor, you need to wait for the temperature to rise above the programmed value.

Alarm! Maximum temp.: Having reached the oil maximum temperature, the alarm BLOCKS the compressor. To re-start the compressor, you need to wait for the temperature to go below the programmed value.

Warning! Pre-alarm temp.: Having reached the oil pre-alarm temperature, the alarm DOES NOT BLOCK the compressor.

Alarm! Temp. sen. fault: when an anomaly occurs on the oil temperature sensor (sensor short-circuits or open), the alarm BLOCKS the compressor. To re-start the compressor, you need to replace the probe.

Alarm! Motor thermal switch: when the main motor thermal switch activates, the alarm BLOCKS the compressor. To re-start the compressor, wait for the motor to cool down.

Alarm! Fan thermal switch: when the fan thermal switch activates, the alarm BLOCKS the compressor. To re-start the compressor, wait for the fan to cool down.

Alarm! Max. press. alarm: Having reached the maximum permitted pressure, the alarm BLOCKS the compressor. To re-start the compressor, you have to bring pressure under the maximum pressure programmed.

Alarm! Press. sen. fault: when a pressure sensor anomaly occurs (sensor broken or disconnected), the alarm bLOCKS the compressor. To re-start the compressor, you need to reset the probe.

Alarm! Rotation direction err.: when a wrong sequence of the main motor phases occurs, the alarm BLOCKS the compressor. To re-start, you need to check the phases sequence is right.

Alarm! Emergency button pressed: Having pressed the emergency button, the alarm BLOCKS the compressor. To re-start, you need to reset the emergency button.

Alarm! Air filter: when an air filter anomaly occurs, the alarm BLOCKS the compressor.

Alarm! Oil separator filter: when an oil separator filter anomaly occurs, the alarm BLOCKS the compressor.

Alarm! Inverter fault: when an inverter anomaly occurs, the alarm BLOCKS the compressor. To re-start the compressor, you need to reset the inverter. (NOTE: there is an alarm only if the inverter is enabled).

Warning! Remote press. alarm: when the remote command and the loaded/no load pressures set on the control unit are inconsistent, the alarm DOES NOT BLOCK the compressor. The compressor continues to work with the pressures programmed on the control unit. The alarm stops only when the remote command starts working correctly again. (NOTE: there is an alarm only if remote is enabled)

Warning! High dew point: The dryer temperature remains over the total of the temperatures defined in the parameters “Temperature OFF” and “Temperature differential” for the time defined in the parameter “Alarms delay”. (NOTE: there is an alarm only if the dryer is enabled)

Warning! Ice alarm: The dryer temperature remains under the temperature defined in the parameter “Temperature OFF” for the time defined in the parameter “Alarms delay” (NOTE: there is an alarm only if the dryer is enabled)

Alarm! Dryer sen. fault: when an anomaly occurs on the dryer temperature sensor (sensor short-circuited or open), if the parameter “Alarm type” is set as the “alarm”(see Dryer menu paragraph), the alarm BLOCKS the compressor, otherwise the compressor continues to work. To re-start the compressor, you need to replace the probe. (NOTE: there is an alarm only if the dryer is enabled).

Attention: ET-IV control unit connection diagram (see wiring/electronic diagrams section)



- Correct maintenance is crucial to achieve maximum efficiency of your compressor, and to lengthen its operating life.
- It is also important to comply with the maintenance intervals recommended, but it must be remembered that such intervals are suggested by the manufacturer in the event that the environmental conditions of use of the compressor are optimal (see “Installation” chapter).
- The maintenance intervals can therefore be reduced depending on the environmental conditions in which the compressor operates.
- The oil used is RotEnergy Plus, the use of a different oil does not guarantee perfect efficiency and compliance with the maintenance intervals.

The following pages describe the routine maintenance operations which can be performed by the person in charge of the compressor, the non-routine maintenance operations must instead be performed by an authorised technical assistance centre.

Maintenance table

TYPE OF MAINTENANCE	MAINTENANCE SCHEDULE	
	work hours	o at least
ORDINARY MAINTENANCE		
Drain condensate	50	weekly
Clean cabinet pre-filter panel	50	weekly
Checking and topping up oil	500	once per month
Clean air intake filter cartridge	500	-
Check transmission belt tension	500	-
Check and clean radiator	1000	once a year
Greasing motor bearings	3000	-
Replace primary intake air filter cartridge	1000	Twice a year
Replace secondary intake air filter cartridge	1000	Twice a year
Replace oil filter	**2000***	**Twice a year**
Replace oil separator filter	**4000***	**once a year**
Replace oil	**2000***	**Twice a year**
EXTRAORDINARY MAINTENANCE		
Replace scavenge non return valve	4000	
Intake valve service	8000	
Minimum pressure valve service	8000	
Solenoid valve replacement	12000	
Electric motor bearings replacement	12000	
Replace flexible hoses	12000	
Replace drive belt	12000	
Air-end service	20000	

* When using mineral oils, intervals are reduced to 1000 hours

If the hourly limit is not reached, the maintenance operations **highlighted** in **bold** must be performed at least **once a year**.
To verify correct machine operation, perform the followng checks **after the first 100 hours of work:**

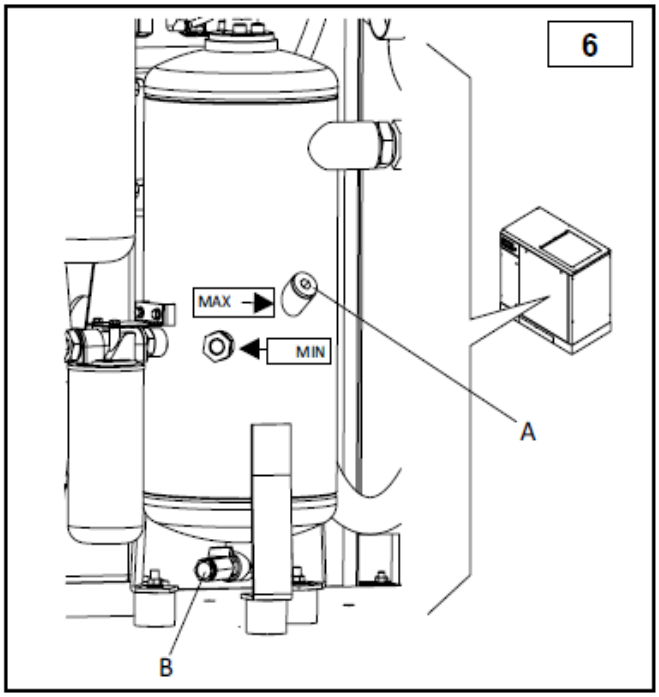
1) Check the oil level: top up with the same type of oil if necessary.
2) Check for proper screw tightening: in particular the power electric connection screws.
3) Visually check that all **fittings seal properly.**
4) Check the **belt tension** and if necessary, reset it.
5) Check the **hours of work** and the **type of service selected**
6) Check **room temperature**.

BEFORE MAINTAINING THE MACHINE ALWAYS PERFORM THE FOLLOWING:

√ **Press the machine automatic stop button** (do not use the emergency button).
√ Power the machine off by means of the wall outer switch.
√ Close the line cock.
√ Make sure that no compressed air is inside the oil separator tank.
√ Remove fairing and/ or panels.

DRAIN CONDENSATE (Fig. 6)

- The oil/air mixture cooling is set at a higher temperature with respect to the dew point of the air (under standard operating conditions of the compressor). However, the condensate in the oil cannot be fully removed.
- Blow off compressed air through cock B and then close it as soon as oil begins to flow out instead of water. Check the oil level and top up if necessary.
- **CONDENSATE IS A POLLUTING MIXTURE!** It must not be let into the sewage.

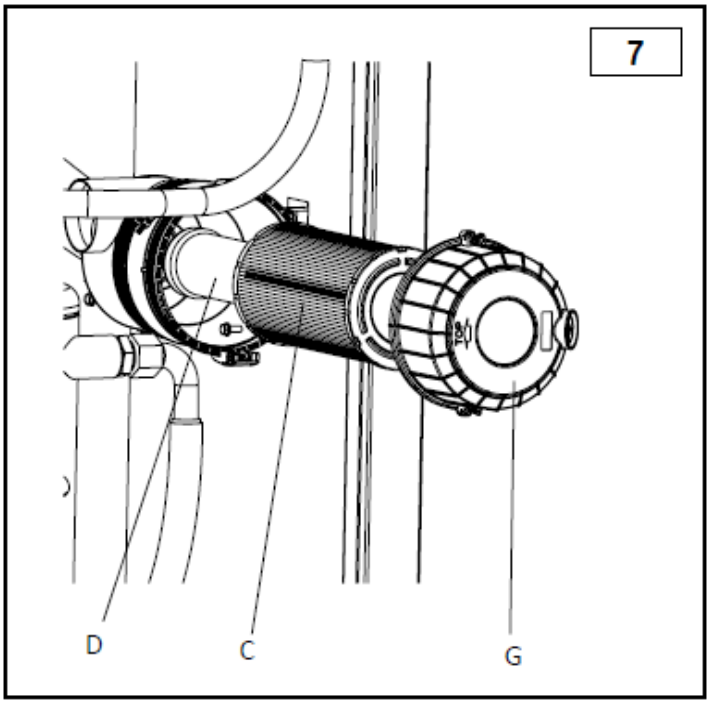


OIL CHECK AND TOP UP ID NECESSARY (Fig. 6)

- With the compressor off, check the oil level by means of the warning indicator positioned on the front panel 2.
- If the level is under the minimum, remove the front and refill through hole A. Quantity of oil for refilling from the min to the max level – 6 litres.
- Use ONLY oil of the same type (RotEnergy Plus).

CLEANING/REPLACING THE FILTERING ELEMENT (Fig. 7)

- Remove the rear panel, unhook the clips and remove the cover **G.** Extract the two filtering elements (primary element C) and (security element D). Clean them using compressed air, acting from the inside towards the outside.
- Control, against the light, <u>for the presence of splits: in this case replace filters.</u>
- The filtering elements and the cover must be assembled carefully, so as not to allow the passage of dust into the compressor unit.



Never allow the compressor to function without the filtering element.

CLEANING THE RADIATOR

It is recommended that in case of over temperature anomalies and however, at least once a year that the radiator is cleaned.

Proceed as follows:

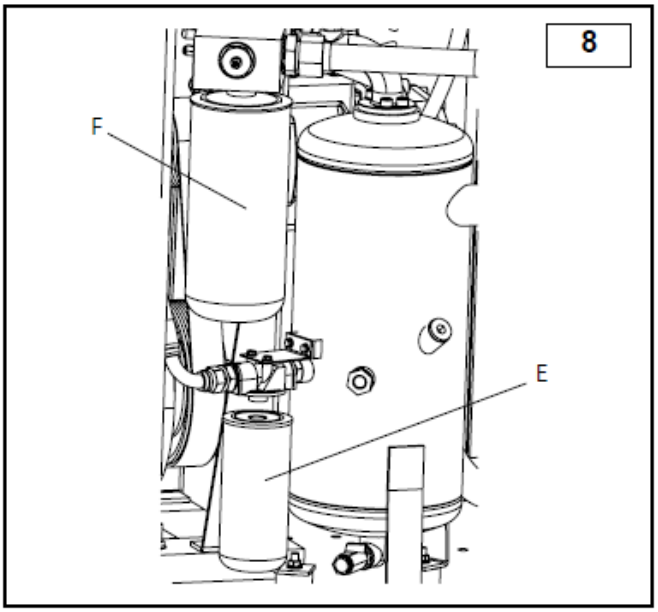
- Position a sheet of protective plastic under the radiant pack; spray (with a washing + detergent gun) from inside towards the outside:
- Check that the air flows correctly by means of the radiator.

REPLACING THE OIL FILTER (Fig. 8)

With the compressor stopped, remove the front panel.

Alarm Signal

At each change, replace also the oil filter **E**, unscrew the old filter and replace it. Always apply some oil on the edge of the filter and on the seal before refitting manually the filter.



REPLACING THE SEPARATOR FILTER (Fig. 8)

With the compressor stopped, remove the font panel.

Alarm Signal

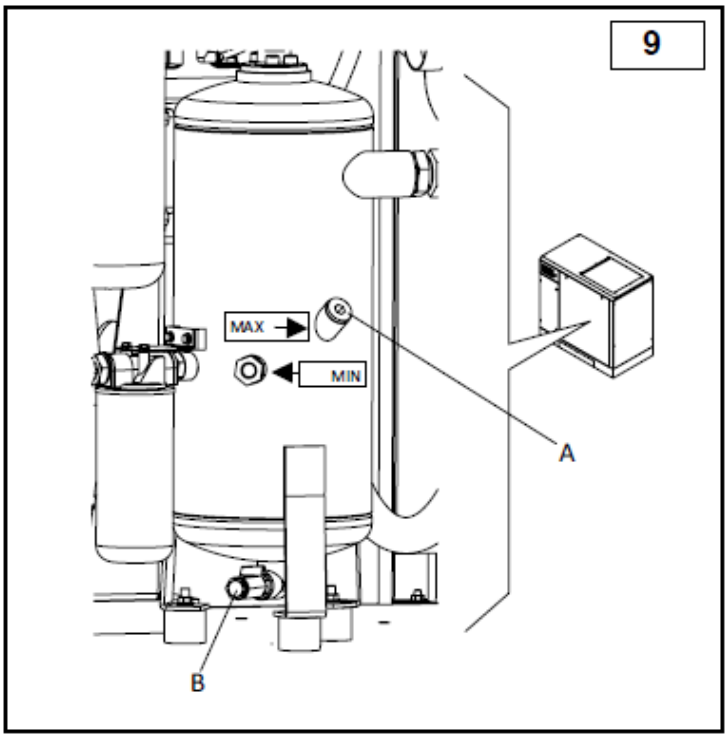
- The oil separator filter **F** cannot be cleaned, but must be replaced.
- Unscrew filter manually (or if necessary use an appropriate filter tool) turning it anti-clockwise.
- After having slightly greased the oil separator filter seal and O-ring, fit the new filter by turning clockwise.

REPLACING THE OIL (Fig. 9)

When the compressor is hot - above 70 °C, replace the oil.

Alarm signal

- Remove the front panel
- Connect the drain hose provided to cock **B** located at the base of the separator tank.
- Unscrew the plug from hole **A**, open the cock and allow the oil to drain in to a container until draining is complete.
- Close cock **B** and withdraw the hose.
- Refill with new oil using hole A (quantity for complete refilling: 15 litres) and refit the plug.
- Start up the compressor and allow to function for 5 minutes, and then shut it down. Discharge all of the air and wait 5 minutes before controlling the oil level. Top up, if necessary.
- THE EXHAUSTED OIL IS HIGHLY POLLUTANT! For its disposal comply with the current laws on environmental protection.
- <u>The first equipment oil is: RotEnergy Plus.</u>
- In the case of changing the type of oil, operate only for the complete replacement. NEVER MIX DIFFERENT TYPES OF OIL.
- In this case, change also the oil filter and the separator filter.

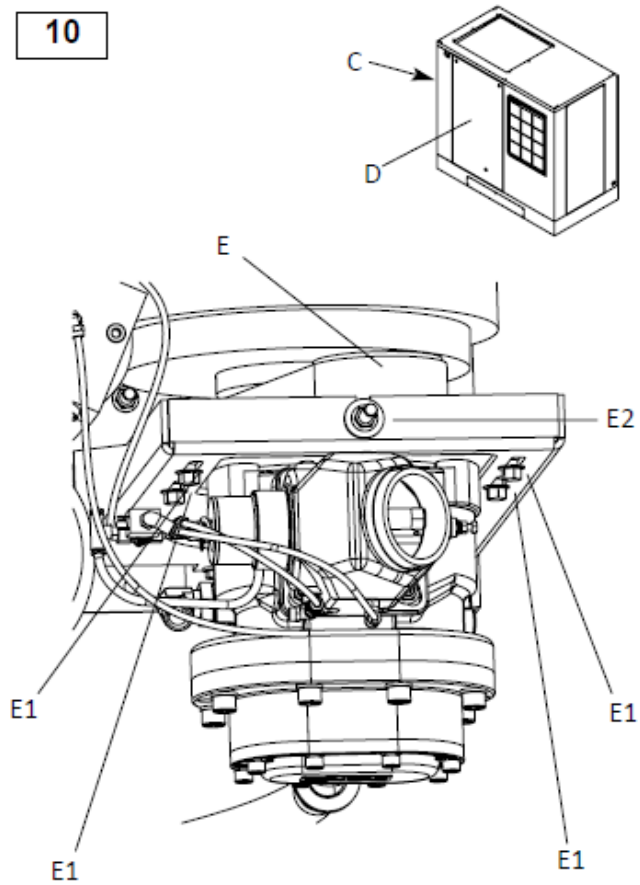


CHECKING THE TRANSMISSION BELT TENSION (Fig. 10)

- When the compressor is stopped, remove the right side panel **C** e the rear panel **D** and check the belt tension.
- Use a suitable measuring instrument that determines with precision the belt tension degree by means of a frequency measuring device in order to perform this control.
- Operate as follows:
  - Place the microphone of the measuring instrument near to the belt (about half way) and hit the belt with a wrench.
  - Read the value detected by the instrument and if different from the values indicated in the table (fig. 9A), adjust the tension:

<u>Value higher = belt too tight</u>
<u>Value lower = belt too loose</u>

10



- Adjust by loosening the four bolts **E1** and adjust the tension with the nut **E2.**
- After adjusting, tighten the bolts **E1**.
- Check the frequency value again and if necessary, repeat the operation.

REPLACING THE TRANSMISSION BELT (Fig. 10)

- When the compressor is stopped, remove the right-side panel **C** e the rear panel **D**. Loosen the four bolts **E1** and act on the nut **E2** loosening belt **E** until completely loose.
- Remove the belt and replace it with a new one.
- Having made the replacement, after the first 30 minutes of operation, stop the machine, wait approximately 30 minutes (cooling) and check tightening of the belts as previously described.

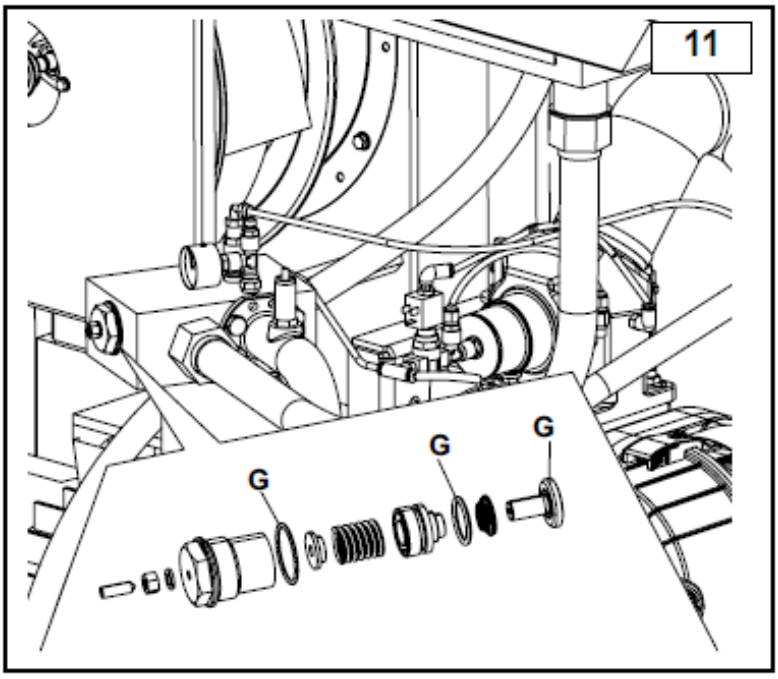
BELT TENSION

9A

Working pressure (bar)	31	37	38	kW
8	91	94	102	Tension frequency Hz
10	94	95	100	
13	98	101	100	

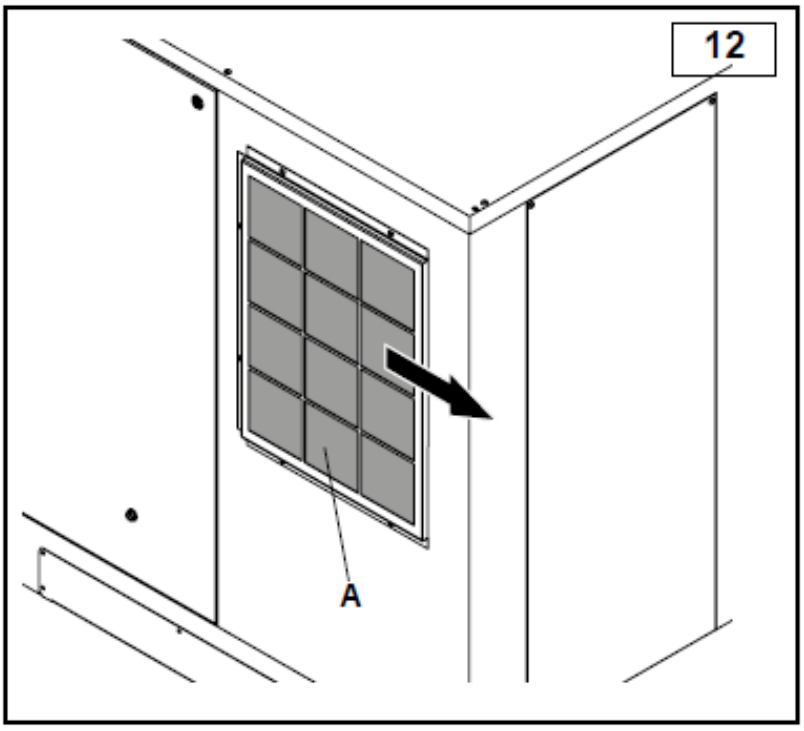
REPLACING THE MINIMUM VALVE (Fig. 11)

- Replace the seals highlighted with the letter G.

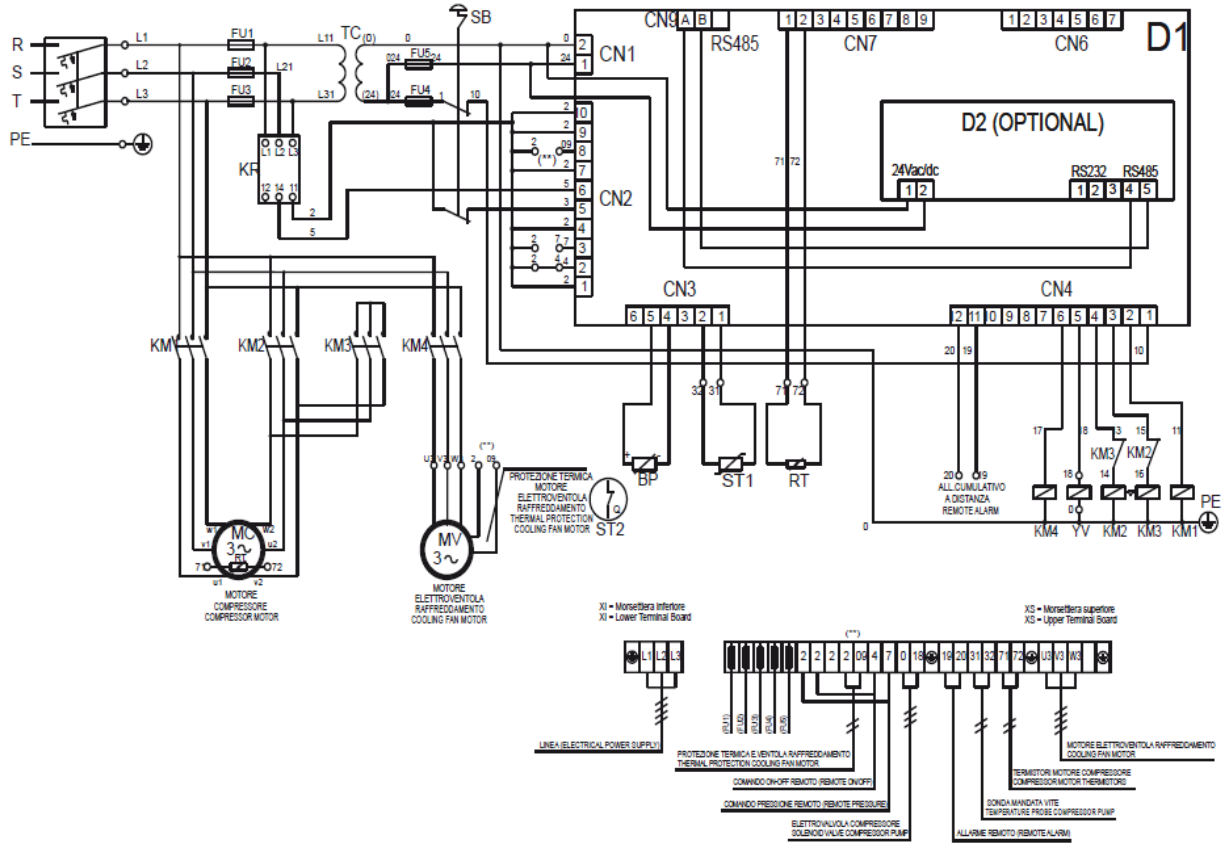


CLEAN AIR PREFILTER (Fig. 12)

- Remove the prefilter A from its seat.
- Wash it with soapy water solution, dry it completely before restarting the machine.



Problem	Cause	Remedy
Motor stopped (thermal relay operation signal)	Voltage too low.	Check voltage, press Reset and then restart.
	Overtemperature.	Check motor absorption and relay setting. In case of regular absorption press Reset and restart.
Oil consumption high	Drainage faulty.	Check oil drain hose and check valve.
	Oil level too high.	Check oil level and drain some, if necessary.
	Oil separator filter broken.	Replace oil separator filter.
	Oil separator filter seal leaking.	Replace oil separator nipple seals.
Intake filter leaks oil	Intake regulator stays open.	Check regulator and solenoid valve.
Safety valve opening	Pressure too high.	Check the pressure setting.
	Intake regulator does not close at the end of the cycle.	Check regulator and solenoid valve.
	Oil separator filter clogged.	Replace oil separator filter.
Sensor for compressor temperature triggered	Room temperature too high	Improve ventilation.
	Radiator clogged.	Clean radiator with solvent.
	Oil level too low.	Top up oil.
	Cooling fan does not start.	Check the electric fan motor.
Compressor performance low	Air filter dirty or clogged.	Clean or replace filter.
Compressor does not compress air while running	Regulator closed. It cannot open because dirty.	Remove intake filter and check for proper manual opening. Remove and clean, if necessary.
	Regulator closed. It cannot open because no command is received.	Check for signal on solenoid valve. Replace damaged part, if any.
Compressor compresses air over max. pressure value	Regulator open. It cannot open because dirty.	Remove and clean regulator.
	Regulator open. It cannot open because no command is received.	Check for signal availability between pressure switch and solenoid valve. Replace damaged part, if any.
Compressor hardly starts	Oil separator filter clogged.	Replace oil separator filter.
	Min. pressure valve does not close perfectly.	Remove the valve, clean and replace seal, if n ecessary.
	Voltage too low.	Check mains voltage.
	Tube leaking.	Tighten fittings.



Ref.	Denomination	kW 30		kW 37	
		230 V	400 V	230 V	400 V
TC	Trasformatore Pr.0/230/400 Sec.0/24 (Transformer)	220VA	150VA	220VA	150VA
SB	Pulsante emergenza + n.2 NC 230V 10A (Emergency button)				
FU1.FU2.FU3	Fusibile ceramico 2A (Ceramic fuses)				
FU4	Fusibile ceramico (Ceramic fuse)	8A	6A	8A	6A
FU5	Fusibile ceramico 1A (Ceramic fuse)				
KM1	Contattore linee bob. 24 V 50/60 Hz (Line Contactor)	30 kW(*)	18,5 kW(*)	37 kW(*)	22 kW(*)
KM2	Contattore triangolo bob. 24 V 50/60 Hz (Delta Contactor)	30 kW(*)	18,5 kW(*)	37 kW(*)	22 kW(*)
KM3	Contattore stella bob. 24 V 50/60 Hz (Star Contactor)	30 kW(*)	15 kW(*)	30 kW(*)	18,5 kW(*)
KM4	Contattore el. raffreddamento bob.24 V 50/60 Hz (Cooling fan conctactor)	3 kW(*)	3 kW(*)	3 kW(*)	3 kW(*)
YV	El. carico compressore 24 VAC 50/60 Hz (Solenoide valve compressor pump)				
BP	Trasduttore di pressione 0-16 Bar 4-20mA (Pressure transducer)				
KR	Dispositivo sequenza fasi (Phase sequence device)				
D1	Controllore elettronico 24 VAC (Electronic controller)				
D2	Dispositivo SMS (SMS Device) 24 VAC				
ST1	Sonda termica mandata vite (Temperature probe compressor pump)				
RT	Termistori motore compressore (Compressor motor thermistors)				
	Sez. cavo motore (Motor cable cross-section) (mmq)	7x25	7x10	7x25	7x16

1) Aux. section = 1mmq

2) (*) = 400V AC3

WARRANTY

Pilot Air Compressors Pty Ltd manufactured goods - 1 Year Warranty and 3 Year Warranty (where applicable)

November 2024

Pilot Air Compressors Pty Ltd (Pilot Air) warrants to the first purchaser of goods (manufactured by it) (Product) from Pilot Air and the last purchaser prior to installation that, subject to compliance with the Conditions of Warranties below that:

1. **For a period of 12 months from the date of purchase, the Product will be free from defects due to defective factory workmanship or materials; and**

2. **For a period of 12 months from the date of purchase that Pilot Air branded accessories supplied by Pilot Air will be free from defects due to defective factory workmanship or materials.**

3. **The compressor pump only (and excluding all other components of the unit) in the following units:**

   - **TM Series Units**
   - **Professional K11/K17 Units**

   will be free from defects due to defective factory workmanship or materials for a period of 3 years from the date of purchase.

4. **The compressor pump, receiver tank and platform only (and excluding all other components of the unit) in the following units:**

   - **Classic K Series Units**
   - **Petrol Industrial Series Units**
   - **Diesel Industrial Series Units**
   - **Three Phase Industrial Series Units**

   will be free from defects due to defective factory workmanship or materials for a period of 5 years from the date of purchase. All warranties subject to recommended servicing being carried out by PilotAir Service or authorised repair agents using genuine PilotAir Spare parts.

5. **The 'PAC' and 'ATVS' Series of Rotary Screw type compressors will be free from defects due to defective factory workmanship or materials for 3,000 working hours in the first 12 months from the date of purchase. This warranty is extended to a period of 3 years for the air end of the PAC and ATVS Series Compressors.**

6. **Where compressors are powered with either petrol or diesel engines, the engine only is subject to the warranty provided by the manufacturer of the engine.**

WARRANTY

7. Non-Pilot Air accessories (meaning accessories which are not Pilot Air manufactured and branded) which are supplied by Pilot Air are not covered by this warranty. Purchasers are referred to the individual manufacturer's warranty. Purchasers can request a copy of the applicable warranties by contacting Pilot Air using the contact details below.

Conditions of Warranties

a) **The warranties specified herein are subject to the following conditions:**

b) **Pilot Air will not be liable for a breach of any of its warranties unless the Claimant provides proof of purchase of the Product and makes a written claim to Pilot Air at the address set out below, either within 30 days after the defect would have become reasonably apparent, or if the defect was reasonably apparent prior to installation, then the claim must be made prior to installation;**

c) **The warranties are not transferable;**

d) **The Product must be installed, operated, maintained and serviced strictly in accordance with the relevant Pilot Air literature current at the time of installation and must be installed in conjunction with the components or products specified in the Pilot Air literature. To obtain copies of such literature go to www.pilotair.com.au or telephone Pilot Air on (02) 9648 3099;**

e) **If the claimant chooses to rely upon any warranty specified herein the claimant's sole remedy under the warranty for breach of the warranty is (at Pilot Air's option) that Pilot Air will either supply replacement Product, rectify the affected Product or pay for the cost of the replacement or rectification of the affected product;**

f) **In the circumstances where the guarantees under the Australian Consumer Law do not apply in respect to the purchase of its Products, Pilot Air will not be liable for any losses or damages (whether direct or indirect) including property damage or personal injury, consequential loss, economic loss or loss of profits, arising in contract or negligence or howsoever arising. Without limiting the foregoing, Pilot Air will not be liable for any claims, damages or defects arising from misuse of the Product, inadequate maintenance and storage of the Product, repairs rendered necessary or arising from the use of non-genuine Pilot Air parts in the product, normal wear and tear maintenance of the Product, deterioration of any part of the Product due to normal wear and tear, work performed on the Product other than by an authorised Pilot Air service technician or their agent, use of the Product for any purpose other than which it was intended to be used, use of the Product after essential parts and accessories have been removed, operating the Product continuously under excessive load, and if the serial/model label has been removed or obscured on the Product;**

g) **In circumstances where the guarantees under the Australian Consumer Law do not apply in respect to the purchase of its Product/s: all warranties, conditions, liabilities and obligations other than those specified herein are excluded to the fullest extent allowed by law.**

h) **Parts repaired or replaced under any warranty specified herein are warranted only for the remaining period of the original warranty period.**

i) **All defective parts that are the subject of a claim under any warranty specified herein become the property of Pilot Air.**

j) **The warranties specified herein do not apply to the following parts or conditions and cannot be relied upon in the situation whereby:**

   i. **any Pilot Air product or part has been subject to misuse, negligence, accidental damage, improper or inadequate use, inadequate maintenance or improper storage or been operated under unusual conditions or continuously under excessive load;**

   ii. **the defect has been caused by the use of non genuine Pilot Air parts;**

   iii. **the defect or deterioration was due to normal use, fair wear and tear and exposure, unless due to any defect in material or workmanship;**

   iv. **work was undertaken on any Pilot Air product or part by an unauthorised Pilot Air agent;**

   v. **the serial /model label has been removed from any Pilot Air product or part;**

   vi. **normal maintenance items/parts including valves and piston rings**

k) **Warranty repairs on all 240 Volt and portable units shall be on a back to base basis that the Claimant is required to return the Product to the nominated warranty agent as advised by Pilot Air, provided that such costs are not significant;**

l) **The replacement or repair of any defective part or correction of operating faults under any warranty specified herein is to be made only after Pilot Air, or its authorised representative, have examined the unit to their satisfaction, with their decision being final.**

m) **In the circumstances where Pilot Air accepts or it is determined by Pilot Air that the claimant has a valid claim under this warranty, and subject to paragraph (m) below, Pilot Air will bear all of the claimant's reasonable and proximate expenses incurred as a result of claiming under this warranty. The claimant is to inform Pilot Air in writing to the address identified below within 21 days from when the claimant first makes a claim under this warranty of all such claims and expenses and provide it with copies of all receipts and invoices where relevant before any reimbursement is made by Pilot Air to the claimant. The claimant is responsible for all other costs of claiming under this warranty.**

n) **Pilot Air will not be responsible for any courier, transport or freight related costs whatsoever associated with the return to it of any defective Product that have not first been approved by it. Pilot Air reserves the right to first inspect any defective Product and decide how, if at all, the defective Product is to be returned to it. Any unapproved courier, transport or freight related costs will be to the claimant's account.**

Important Note:

If you acquire goods from Pilot Air as a consumer according to the Australian Consumer Law, our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Any rights a consumer may have under any warranty specified herein are in addition to other rights and remedies of a consumer under a law in relation to the goods to which these warranties relate. Nothing in this document shall exclude or modify any legal rights a customer may have under the Australian Consumer Law or otherwise which cannot be excluded or modified at law.

Contact details if you wish to make a claim under any warranty specified herein:

For more information or to make a claim under any warranty specified herein please telephone Pilot Air on 1300 667 579 , email Pilot Air via our website: http://www.pilotair.com.au or write to Pilot Air at:

Pilot Air Compressors Pty Ltd

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Silverwater NSW 2128