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1. Product description

Bergolin LEP 6D2900 is a pigmented, solvent free, light stable an flexible 2 component liquid plastic designed for the erosion protection of the rotor blades of wind turbines

2. General information

Manufacturer	Bergolin GmbH & Co. KG Sachsenring 1 27711 Osterholz-Scharmbeck	Contact	Tel. +49 4795 / 95899-0 Fax: +49 4795 / 95899-290 E-Mail: info@bergolin.de Web: www.bergolin.de
Product	Bergolin LEP 6D2900, Farbton	Series	6D2900
Approvals and specifications	N/A		

3. Produkteigenschaften

Binder system	Polyurethan
Hardener	Bergolin Hardener 7D2800
Thinner	N/A
Cleaning thinner	5P1100
Characteristics	pigmented solvent free light stable flexible
Color	RAL 7038 Additional colors on request
Gloss	glossy
Shelf life	Component A 18 months / Component B 12 months In the closed original container at temperatures from +4°C to +40°C. Protect from frost and moisture!

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	A Component	B Component	Mixture
Density DIN EN ISO 2811-1/+20°C	Approx. 1.43 g/cm ³	Approx. 1.12 g/cm ³	Approx. 1.25 g/cm ³
VOC content IE Directive 2010/75 / EU	Approx. 37 g/l	Ca. 6 g/l	Ca. 22 g/l
Solid body weight percentage: Acc. MSDS	Approx. 97 %	Approx. 99 %	Approx. 98 %
Viscosity DIN EN ISO 2555/ +20°C	Approx. 6,000 mPas	Approx. 7,000 mPas	Approx. 10,000 mPas

4. Processing

The following information can vary depending on the application. Please get in touch with your direct contact person for more detailed information.

Substrate	GRP Other substrates on request	
Substrate pretreatment	Prior to application the suitability of substrate as to be determined.	
Mixing ratio	100:80 by weight / 100:100 by volume	
Mixing	2 component machine with static mixer 2 chamber cartridge with static mixer	
Theoretical consumption	approx. 1.25 kg/m ² per mm film thickness	
Application type		Rolling
	A dry film of at least 400 µm is required for optimal protection. The application of multiple thinner layer on top each other is recommended.	
Processing conditions	Between +10°C and +35°C and between 30 and 80 % relativ humidity The dew point must be 3° C below the object temperature.	
Pot life * ¹ +20°C, 50% RH	Approx. 14 minutes. / 100 g mixture	
Processing time * ¹ +20°C, 50% RH	Approx. 4 to 5 minutes	
Overcoating time * ¹ +24°C, 54% RH	Min. as soon as the previous layer is stable to carry another layer Max.: as long as the previous layer is still tacky	
Drying time * ¹ +24°C, 58% RH	Drying stage 1: approx. 4 h Drying stage 7: approx. 16 h	

*¹ Lower temperature and humidity slow the drying process. Higher temperature and humidity accelerate the drying process.

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5. Note

With this product data sheet, all previously published product data sheets lose their validity. Based on our experience, our product data sheets provide information to the best of our knowledge and serve the user's technical support. The information contained herein is based on experience under standard conditions and assuming proper storage and processing of the product. Substrates, materials, and working conditions may differ. Therefore, neither a guarantee of the results of work nor liability can be justified on whatever legal grounds on the basis of the information contained in this document or on the basis of a verbal consultation. Our technical product leaflets cannot and should not represent any guarantee of characteristics in the legal sense. Furthermore, our product data sheets do not constitute a contractual legal relationship and do not represent the contractually agreed quality of our products. A guarantee of certain properties/quality characteristics or the suitability of the product for a specific application cannot be derived from our information. The information contained herein is not binding and we assume no liability for its completeness, correctness or accuracy. This exclusion of liability does not apply to claims under the Product Liability Act, claims due to malicious, intentional or grossly negligent behavior of the contractual partners, claims arising from liability for guaranteed characteristics of the quality as well as damages from injury to life, body or health. Our general terms and conditions for sales and delivery also apply.

Our products are made exclusively for the professional industrial user who has appropriate expertise in handling and using chemical/technical surface finish products. In individual cases, the application and processing of our products requires individual coordination of the coating structure or the working process due to the differing surfaces and occurring stresses. The purchaser is responsible for the examination of the product for the intended application. Preliminary tests are recommended. When applying our products, the relevant statutory regulations (in particular regulations governing hazardous substances), leaflets issued by the German Trade Association for Raw Materials and Chemical Industry (BG RCI) and the accident prevention regulations of the relevant professional association must be observed. Further details can be found in the respective safety data sheets. Processing should only be carried out under consideration of current safety regulations in the relevant country/state. We reserve the right to adapt the content of our product data sheets without prior notice to the state of the art and to supplement, update or change without prior notice and without obligation.

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