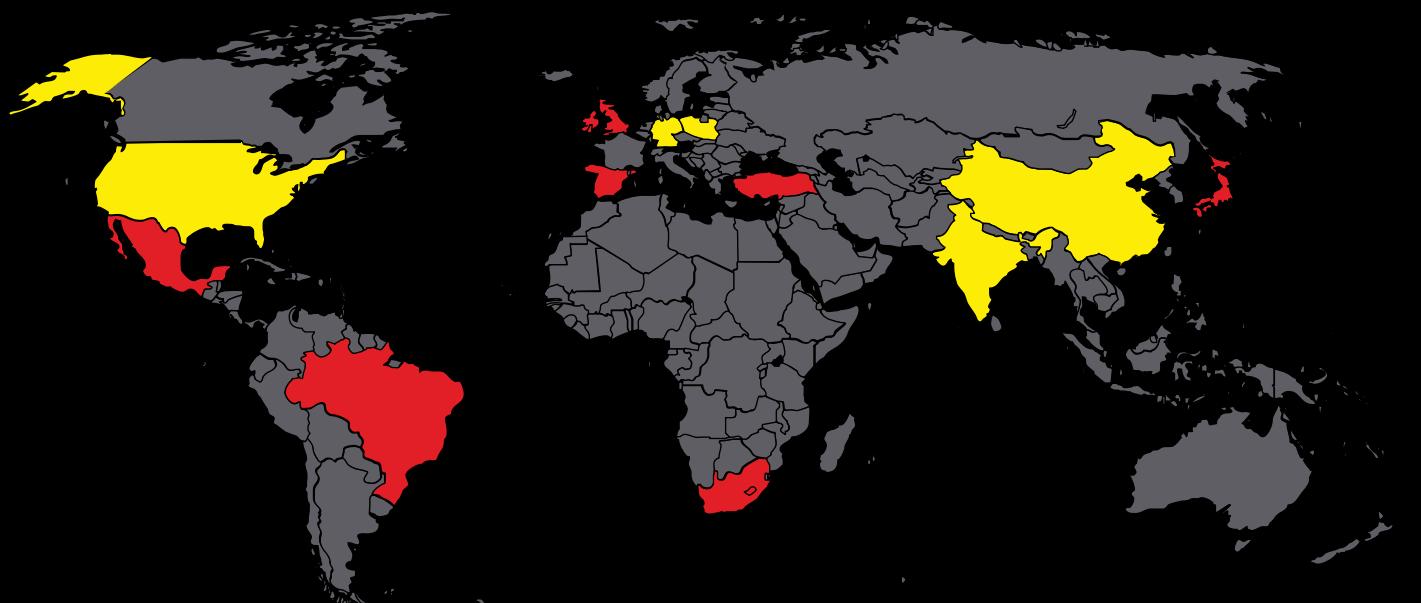




BERGOLIN

PROTECTIVE COATINGS



■ Branches

■ Distribution and sales partnerships



BERGOLIN

PROTECTIVE COATINGS



@ AP pic

GERMANY

Bergolin GmbH & Co. KG
Sachsenring 1
27711 Osterholz-Scharmbeck

www.bergolin.de
info@bergolin.de
+49 (0) 4795 / 95899-0

USA

Bergolin US LP
5126 South RoyalAtlanta
Dr. Tucker, GA 30084

www.bergolin.com
info@bergolin-usa.com
+1 832-384-1203

CHINA

Bergolin CoatingsTrading
(Shanghai) Co. Ltd.
RoomA18, Floor 35
PingAn Finance Center
No. 757 Mengzi Road
Huangpu District

www.bergolin.cn
info@bergolin.com.cn
+86 4001 0099 23

INDIA

Bergolin India Private Ltd.
Office No. 808
Lloyd Chambers
409 Barne Road

Mangalwar Peth
Pune-411011
Maharashtra
www.bergolin.com
info@bergolin.com
+91 (73) 18768097

POLAND

Bergolin-Polska Sp. z o.o.
ul. Staszica 2
60-527 Poznan

www.bergolin.pl
info@bergolin.pl
+48 (61) 8480-701

Pipe Coating 6E3500

The solvent free internal flowcoat

We don't follow industry standards – we set them

Designed specifically for Flowcoat applications and powered by cutting-edge technology, Pipe Coating 6E3500 establishes a new benchmark for sustainability, environment and cost-efficiency.

- Lower CO₂ emissions due to reduced VOC content
- Safer for workers – free of phenol
- Greater coverage per gallon



Product characteristics:

Solvent-Free (VdL-directive 04 compliant)

VOC content: 0.134 lb/gal mixture – significantly reducing carbon footprint

Up to 90% VOC reduction compared to conventional flowcoats

High productivity with 98% solid content

Conventional flowcoats at 3 mils DFT: typically 107.64 ft²/gal

Theoretical spreading rate at 3 mils DFT: 129.17 ft²/gal

Phenol-free

Improves occupational health and safety
Aligns with upcoming EU regulations

Additional features:

High abrasion resistance
No need to preheat spray equipment

Product comparison:

Conventional Flowcoat BERGOLIN Pipe Coating 6E3500

Theoretical spreading rate with 3 mils DFT	107.64 ft ² /gal	129.17 ft ² /gal
VOC	1.294 lb/gal	0.134 lb/gal
Solid Content by Volume	82%	98%
Abrasion (abrasion coefficient according to API RP 5L2)	>23	>115

Technical specifications:

High abrasion resistance (according to API RP 5L2):	Falling sand test value >115
Flowcoat Surface Roughness (Rz) at 3 mils DFT:	<19.7 µin
Gas resistance:	Withstands H ₂ , N ₂ and CO ₂
Thermal resistance:	Endures 482°F for 4 hours with no significant change in Rz (only discoloration)
Repair solution available:	In cartridges
Compliance:	API RP 5L2, DIN EN ISO 15741, DIN EN 10301

Nord Stream case study

If the Nord Stream 1 & 2 pipeline project had used Bergolin Pipe Coating 6E3500 instead of a conventional flowcoat, VOC emissions could have been reduced by 136.68 tons, with 38,526 gallons less coating required. This would have significantly lowered the environmental impact and improved cost efficiency.



Project data:

39.4 ft

Lengh of 1 pipe

5 ft

Pipe diameter:

144.3 ft²

Coating coverage per pipe (~3 mils DFT)

199,775

Pipes used

Results:

Conventional Flowcoat	BERGOLIN Pipe Coating 6E3500
Spreading Rate [ft ² /gal at 3 mils DFT]	107.64
Coating needed per Pipe [gal]	1.16
VOC of Coating [lb/gal]	1.29
VOC per pipe [lb]	1.5
VOC of the project [tons]	149.91
	13.23

Total potential benefits:

38,526 gal
coating savings

136.68 tons
VOC emissions savings