AEROGLIDE TOPCOAT 6D3800-P

Series 6D3800-P · Pigmented, solvent-free 2K PU gelcoat/topcoat for glass-fibre composites (GRP); erosion-resistant

01 PRODUCT DESCRIPTION

Aeroglide Topcoat 6D3800-P, color is a pigmented, solvent-free, lightfast two-component liquid plastic with excellent adhesion on polyester- and epoxy-based glass-fibre composites (GRP). It can be used both as a gelcoat in the mould process and as a topcoat on the finished component and is characterised by excellent erosion resistance, high light resistance and fast drying.

02 PRODUCT PROPERTIES

Binder system	Polyurethane
Hardener system	Aeroglide Hardener 7D3800
Cleaning thinner	Bergolin Cleaning Agent 5P1100
Characteristics	Solventfree · Lightfast · Erosion-resistant · High adhesion · Fast drying
Color shade	RAL 7035 (other colors on request)
Gloss	Application-/form-dependent
Shelf life	Approx. 12 months in the unopened original container at +4 °C to +40 °C. Protect from frost and moisture.

Property	Comp. A	Comp. B	Mixture
Density · DIN EN ISO 2811-1 · +20 °C *¹	Approx. 1.46 g/cm³	Approx. 1.15 g/cm³	Approx. 1.39 g/cm³
VOC content · IE Directive 2010/75/EU *¹	Approx. 0.39 g/l	Approx. 0 g/l	Approx. 0.27 g/l
Solid content (wt.-%) · SDS *¹	Approx. 99.6 %	Approx. 100 %	Approx. 99.7 %
Viscosity · DIN EN ISO 2555 · +20 °C	Approx. 8000 mPas	Approx. 750 mPas	Approx. 4000 mPas

*¹ *Depending on color shade*

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03 APPLICATION

The following information may vary depending on the application. Please contact your direct contact person for more detailed information.

Substrate	GRP (further substrates on request)
Surface preparation	The surfaces to be coated must be clean, dry, load-bearing and free from contamination (e.g. oil, grease and dust). Release-agent residues must be removed completely. The substrate must be mechanically sanded. After sanding, remove all sanding residues completely.
Mixing ratio	100 : 39 by weight | 100 : 50 by volume
Mixing	Processing from the 2K cartridge with static mixer or via a 2K airless unit.
Theoretical consumption	Approx. 1.39 kg/m² per mm dry film thickness
Film thickness	Min. 400 µm total dry film thickness (wear layer); multi-layer structure required.
Application method	Roll Spraying
Application conditions	**Application temperature** Room temperature +10 °C to +35 °C (above +20 °C accelerated curing); surface temperature +20 °C to +25 °C. Spraying: material temperature 50–60 °C (do not exceed the maximum). **Relative humidity** 20–80 %; dew point 3 °C below object temperature
Pot life[*2]	Approx. 15 min
Working time[*2]	Approx. 6–7 min
DRYING[*2]	
Laminatable / can be covered with glass fabric	Earliest after 30 min; max. 72 h

[*2] *Values are based on laboratory measurements at +20 °C. Lower temperatures slow down drying; higher temperatures accelerate it. For optimum adhesion between gelcoat and resin we recommend tempering the component directly after resin infusion; please coordinate the tempering parameters with Bergolin Technical Service.*

04 NOTE

This product data sheet supersedes all previously published product data sheets. The information contained herein is based on practical experience under standard conditions and assumes proper storage and processing. Substrates, materials and working conditions may vary. Therefore, no warranty or liability can be derived from the information contained in this document or from verbal consultation. It is the buyer's responsibility to verify the product's suitability for the intended use. Preliminary trials are recommended. The relevant legal regulations, the leaflets of the BG RCI and the accident prevention regulations of the responsible employers' liability insurance association must be observed. In all other respects, our General Terms and Conditions of Sale and Delivery apply.

MODIFIED BY
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