

Punches & Dies Procurement Form



Client	Company Name: _____ Plant Location: _____ Date: _____				
	Contact Person: _____		Email Id: _____		Tel: _____
Contact Person Designation: _____ If Repeat Order Please Provide Previous P.O. No.: _____					
Tablet Details	Attach available tablet drawings OR provide Brijon Tableting Drawing Number: _____				
	If drawings are not available provide the details below:				
	Product Name: _____ API Details: _____				
	Tablet Size: _____		Coating Percentage: _____		
	Film Coated: ☐ Sugar Coated: ☐ Enteric Coated: ☐ New Product: ☐				
Bi-Layer Tablet: ☐ Effervescent Tablet: ☐ MUPS Tablet: ☐ Replacement Tooling: ☐					
Tablet Shape (Any One)			Tablet Shape (Any One)		
Round ☐ Capsule ☐ Modified Capsule ☐ Oval ☐ Ellipse ☐ Pentagon ☐ Diamond ☐ Heart ☐ Bone ☐ Other			Flat Faced ☐ FFBE ☐ Convex ☐ Modified Ball ☐ Bevel Convex ☐ Double radius ☐ Dimple ☐ Ring ☐ Other		
Upper Punch Embossing Details (IF ANY)			Lower Punch Embossing Details (IF ANY)		
Plain: ☐ Breakline: ☐ Embossed: ☐			Plain: ☐ Breakline: ☐ Embossed: ☐		
Embossing Text: _____			Embossing Text: _____		
Tooling Details	Attach Available tooling drawings OR Provide Brijon Tableting drawing number: _____				
	Tablet Press Make: _____ Model: _____ Stations: _____				
	Upper Punch Qty: _____ Lower Punch Qty: _____ Die Qty: _____				
	If tooling drawing is not available, provide below details:				
	D ☐ B ☐ BB ☐ DB ☐ Others: _____				
DUST CUP & BELOW GROOVE					
None ☐ Standard ☐ Bellow ☐					
Upper ☐ Lower ☐					
Dust Cup Qty: _____ Bellow Qty: _____					
DIE TAPER					
None ☐ Single Side ☐ Double Side ☐					
SPECIAL DESIGN					
Stress Relief Upper Punches ☐ Double Keyway ☐					
Stress Relief Lower Punches ☐ LP Bakelite ☐					
MOC	PUNCH STEEL				
	PUNCH COATING				
	DIE STEEL				
	DIE COATING				
ISSUES	ISSUES FACED WITH EXSITING TOOL SETS (IF ANY):				
	Black Spots ☐ Edge Erosion ☐ Picking ☐ Unequal Breakability ☐ Die Ring ☐				
	Capping ☐ Faint Embossing ☐ Poor Tablet Finish ☐ Weight Variation ☐ Head Flat Wear ☐				
	Collar Formation ☐ Lamination ☐ Sticking ☐ Cavity Pitting ☐ Tip Breakage ☐				
	Edge Chipping ☐ Low Hardness ☐ Twinning ☐ Corrosion ☐ Tip Erosion ☐				
Additional Comments/Requests: _____					