

Punches & Dies Procurement Form



Client	Company Name: _____ Plant Location: _____ Date: _____				
	Contact Person: _____		Email Id: _____		Tel: _____
Contact Person Designation: _____ If Repeat Order Please Provide Previous P.O. No.: _____					
Tablet Details	Attach available tablet drawings OR provide Brijon Tableting Drawing Number: _____				
	If drawings are not available provide the details below:				
	Product Name: _____ API Details: _____				
	Tablet Size: _____		Coating Percentage: _____		
	Film Coated: ☐ Sugar Coated: ☐ Enteric Coated: ☐ New Product: ☐				
Bi-Layer Tablet: ☐ Effervescent Tablet: ☐ MUPS Tablet: ☐ Replacement Tooling: ☐					
Tablet Shape (Any One) Round ☐ Capsule ☐ Modified Capsule ☐ Oval ☐ Ellipse ☐ Pentagon ☐ Diamond ☐ Heart ☐ Bone ☐ Other ☐ Tablet Shape (Any One) Flat Faced ☐ FFBE ☐ Convex ☐ Modified Ball ☐ Other ☐ Bevel Convex ☐ Double radius ☐ Dimple ☐ Ring ☐					
Upper Punch Embossing Details (IF ANY) Plain: ☐ Breakline: ☐ Embossed: ☐ Embossing Text: _____ Lower Punch Embossing Details (IF ANY) Plain: ☐ Breakline: ☐ Embossed: ☐ Embossing Text: _____					
Tooling Details	Attach Available tooling drawings OR Provide Brijon Tableting drawing number: _____				
	Tablet Press Make: _____ Model: _____ Stations: _____				
	Upper Punch Qty: _____ Lower Punch Qty: _____ Die Qty: _____ Tooling Type: EU TSM				
	If tooling drawing is not available, provide below details:				
	D ☐ B ☐ BB ☐ DB ☐ Single Tip ☐ Multi Tip ☐ Others: _____				
DUST CUP & BELOW GROOVE Upper ☐ Lower ☐ None Standard Bellow Dust Cup Qty: _____ Bellow Qty: _____					
DIE TAPER None ☐ Single Side ☐ Double Side ☐ Others: _____					
SPECIAL DESIGN Stress Relief Upper Punches ☐ Stress Relief Lower Punches ☐ Double Keyway ☐ LP Bakelite ☐ Others: _____					
MOC	PUNCH STEEL O1 ☐ S7 ☐ D3 ☐ 440 C ☐ D2 ☐ Others: _____				
	PUNCH COATING HCP ☐ CRN ☐ TIN ☐ DLC ☐ MCRN ☐ Others: _____				
	DIE STEEL D3 ☐ D2 ☐ 440C ☐ TC INSERT ☐ Others: _____				
	DIE COATING HCP ☐ CRN ☐ MCRN ☐ NONE ☐ Others: _____				
ISSUES	ISSUES FACED WITH EXSITING TOOL SETS (IF ANY):				
	Black Spots ☐ Edge Erosion ☐ Picking ☐ Unequal Breakability ☐ Die Ring ☐ Capping ☐ Faint Embossing ☐ Poor Tablet Finish ☐ Weight Variation ☐ Head Flat Wear ☐ Collar Formation ☐ Lamination ☐ Sticking ☐ Cavity Pitting ☐ Tip Breakage ☐ Edge Chipping ☐ Low Hardness ☐ Twinning ☐ Corrosion ☐ Tip Erosion ☐ Additional Comments/ Requests: _____				