

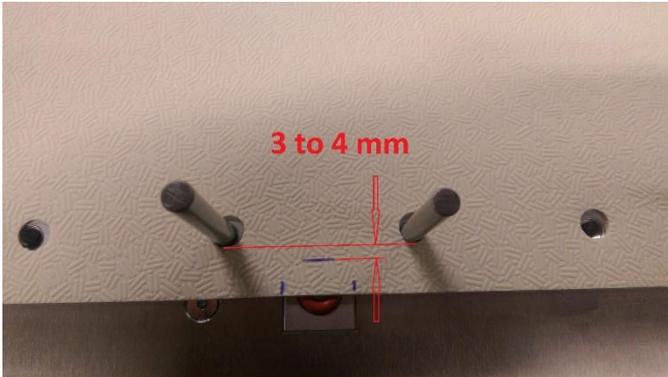
## Replacing membrane for SLT

1. Place the membrane over the supplied pins.



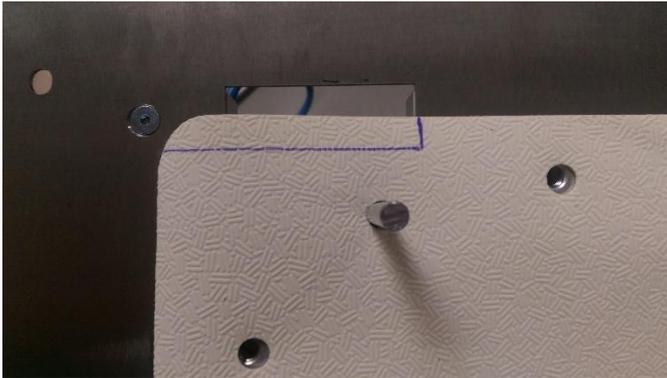
Bottom

2. Mark the location of where to put the O-rings.

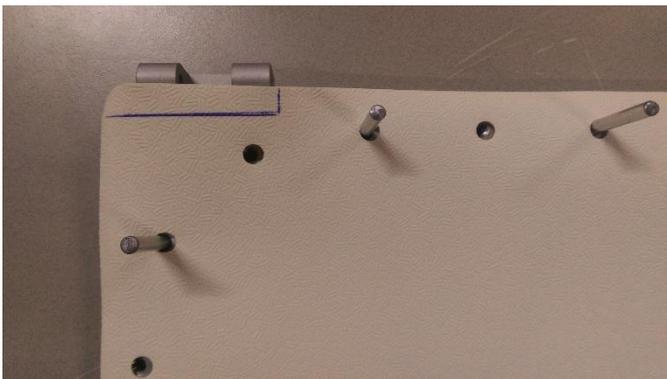


Bottom

3. Mark the location where the hinges should be.

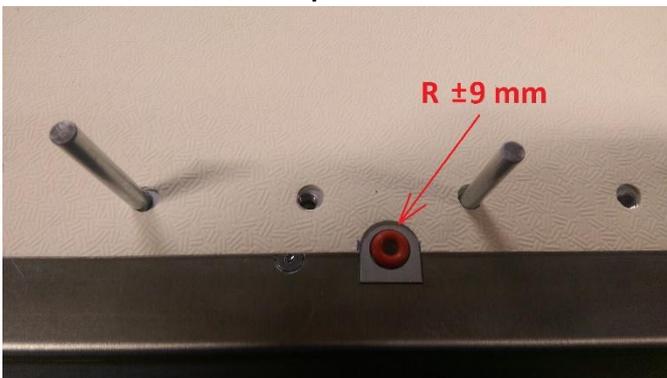


Bottom

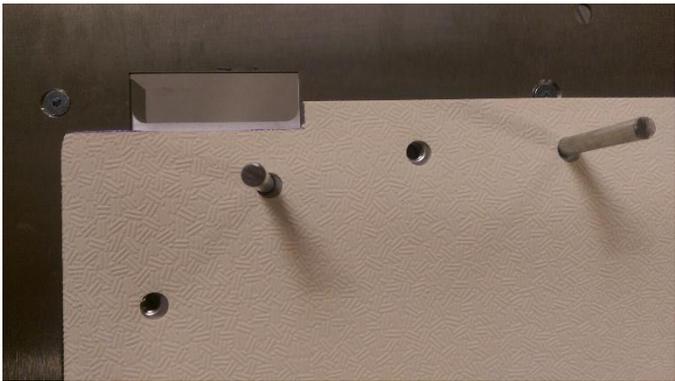


Lid

4. Punch or cut the marked piece out of the membrane.



Bottom



Bottom



Lid

5. Note that the old black O-ring is removed and replaced with the new red O-ring!



Bottom

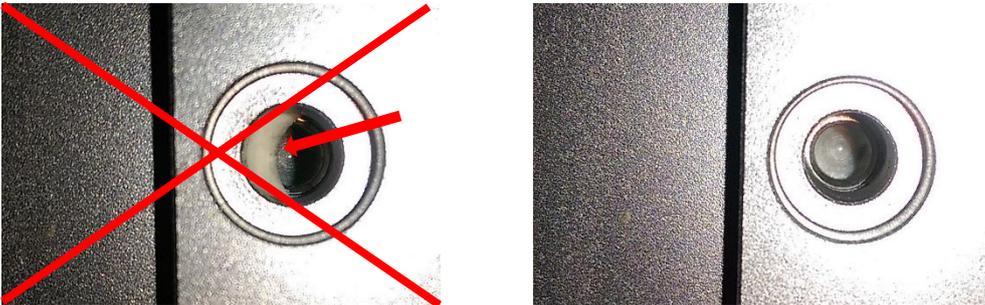
6. Place the flange over the supplied pins.



7. Place the bolts.



8. Ensure that the membrane holes are good in position before placing the bolts!



9. Remove the supplied pins and insert the other bolts.



10. Tighten the bolts with a torque wrench to 4 Nm (tighten the bolts for two rounds)

