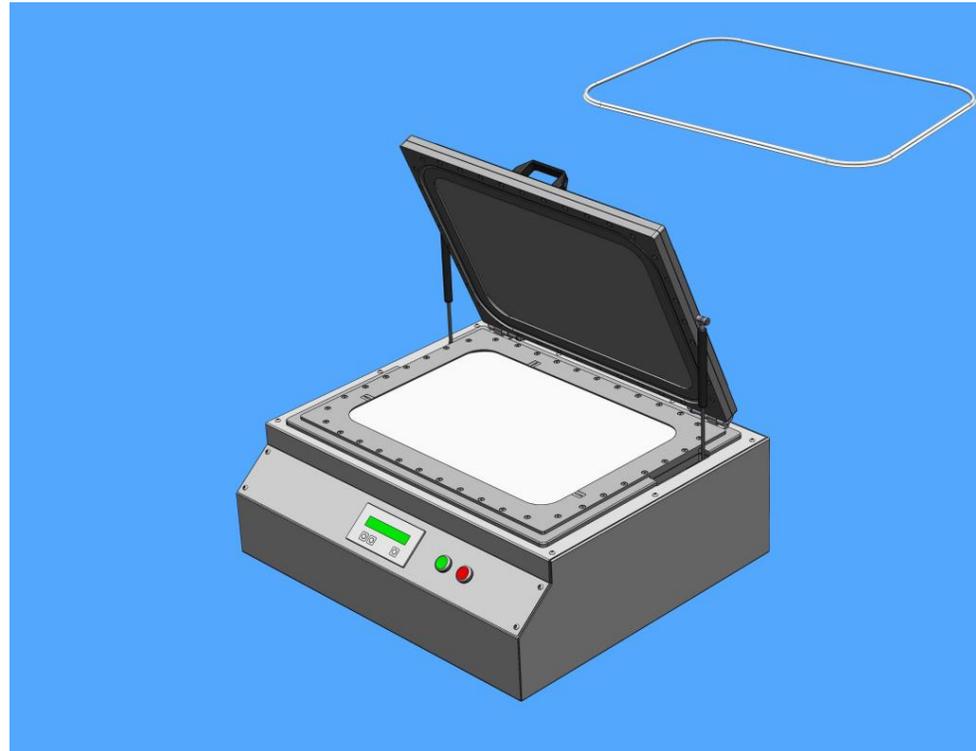
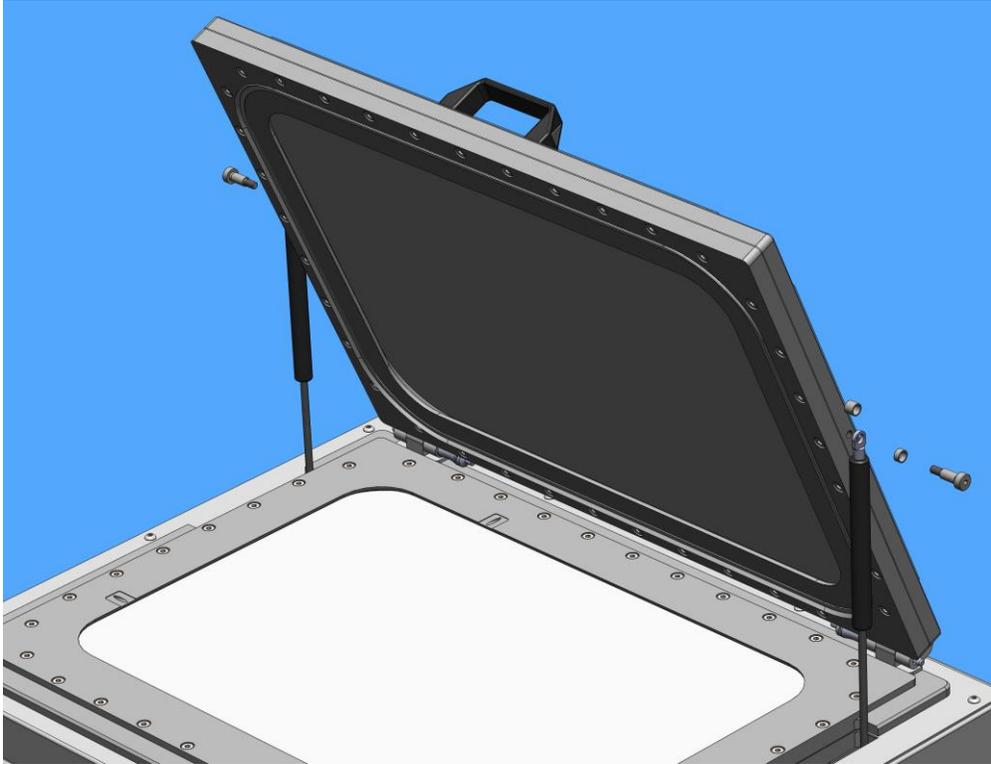


REPLACEMENT INSTRUCTION

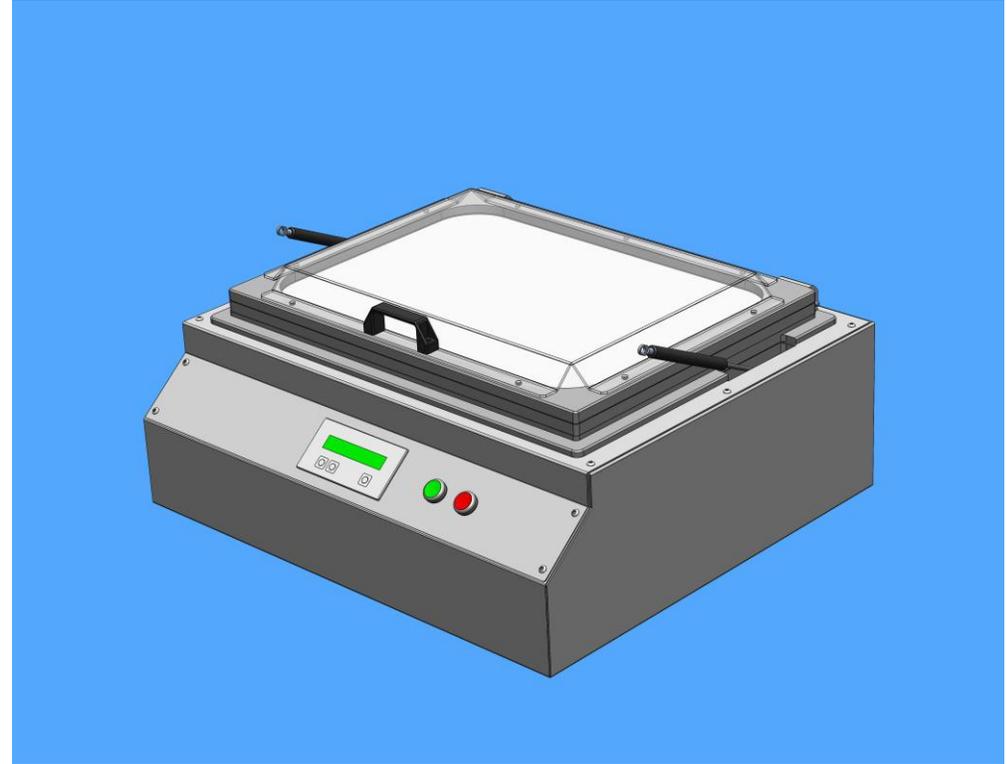
LIP SEAL SLT OX0102



1) UNSCREW THE GAS SPRINGS

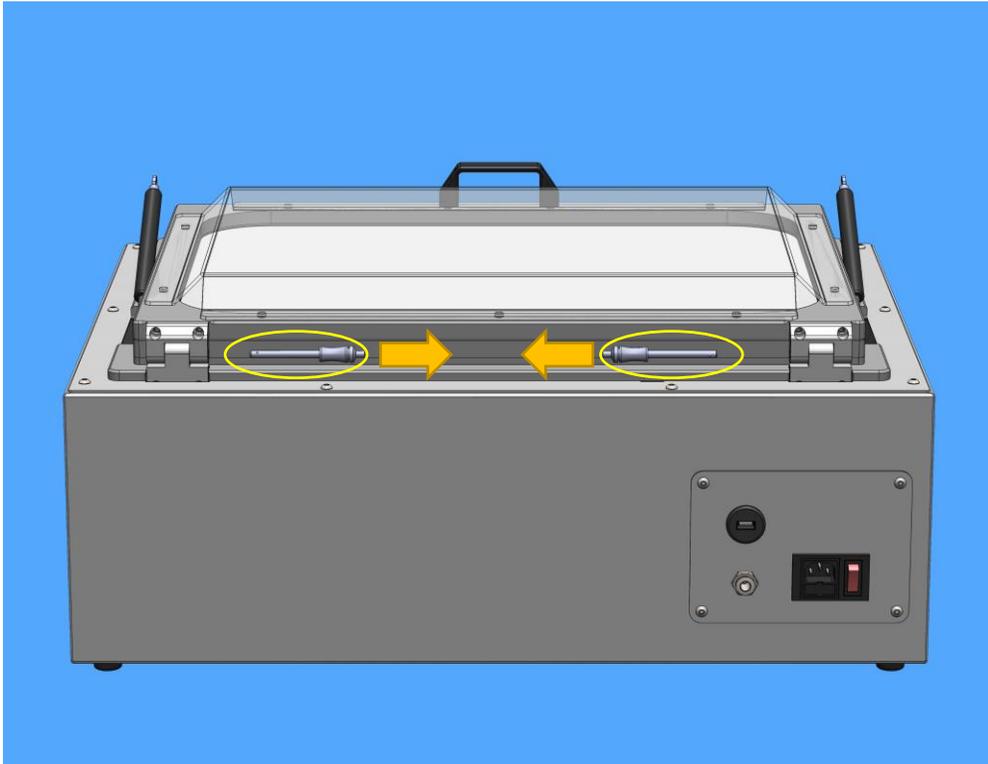


Remove the bolts and the spacers
Hold the lid by hand while unscrewing.



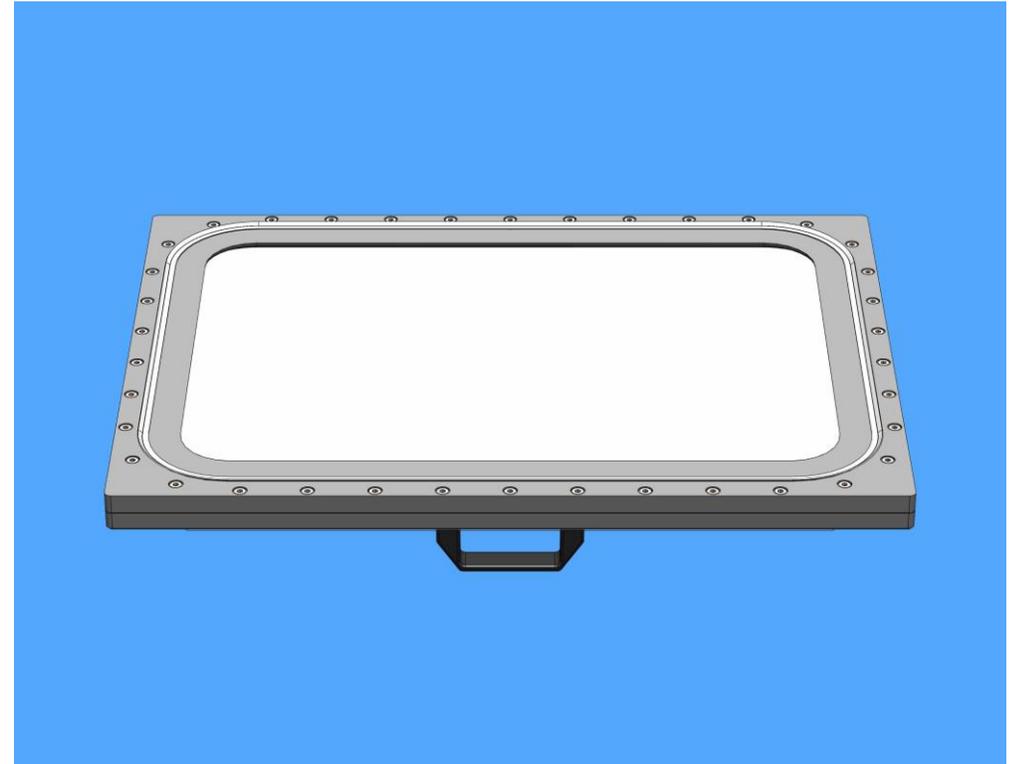
Close the lid

2) RELEASE THE LID



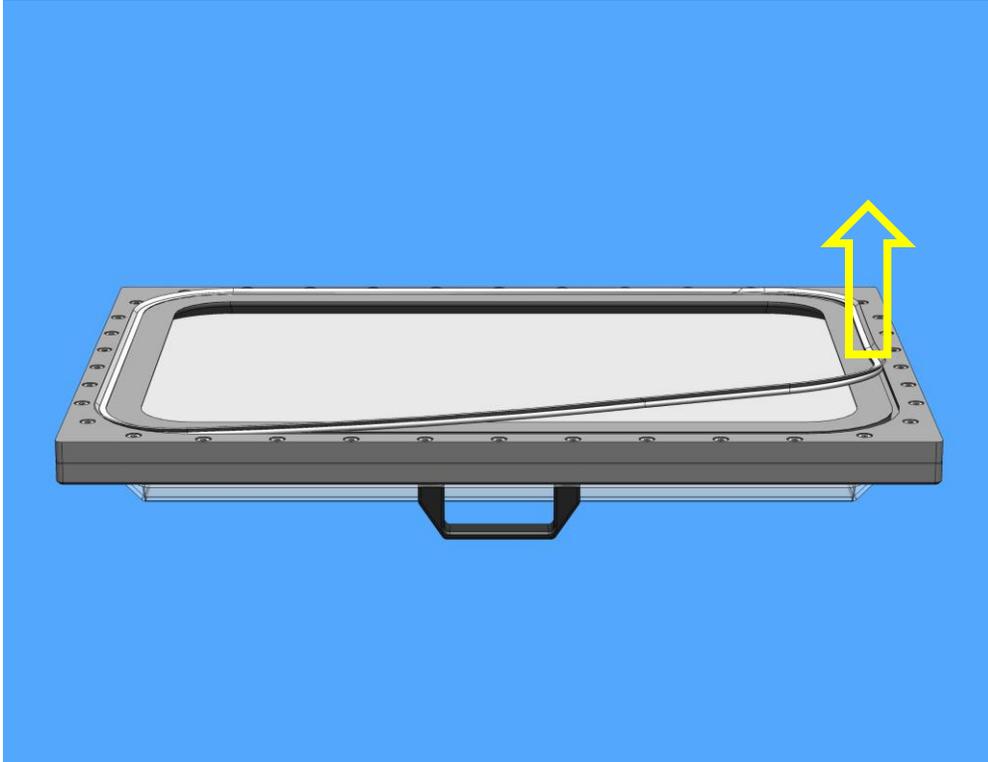
Remove the hinge pins

Push the unlock button and take out the pin.



Place the lid upside down

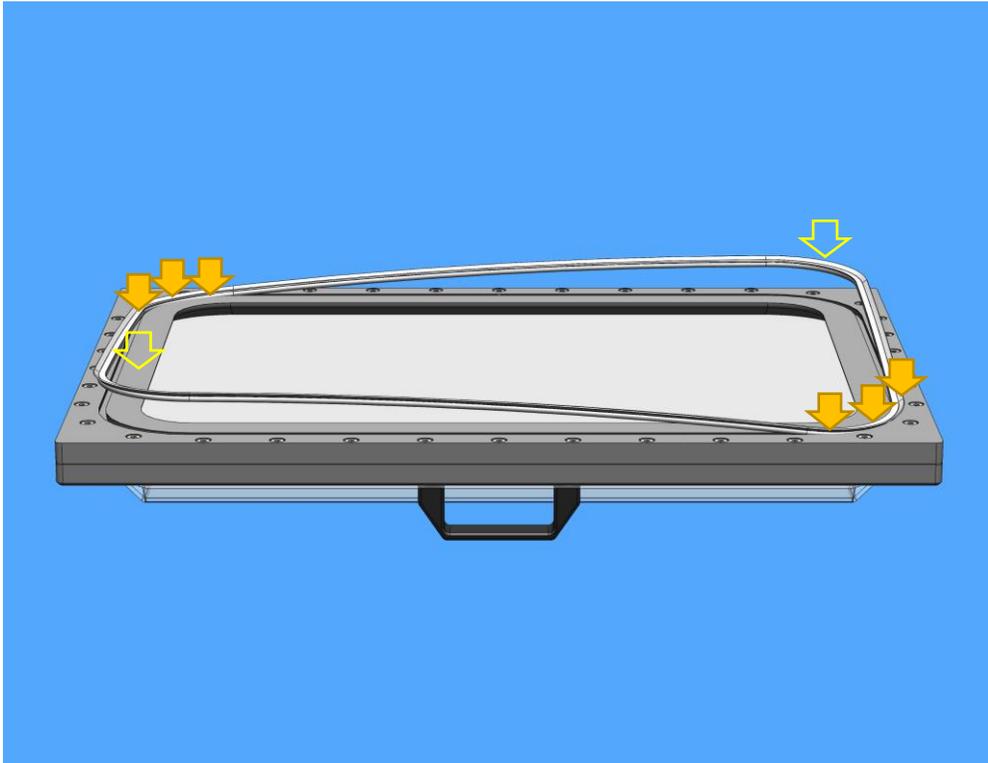
3) REMOVE THE OLD LIP SEAL



Remove the old lip seal

Lift the lip seal from 1 corner and take it out.

4) REPLACE THE LIP SEAL



Place the new lip seal

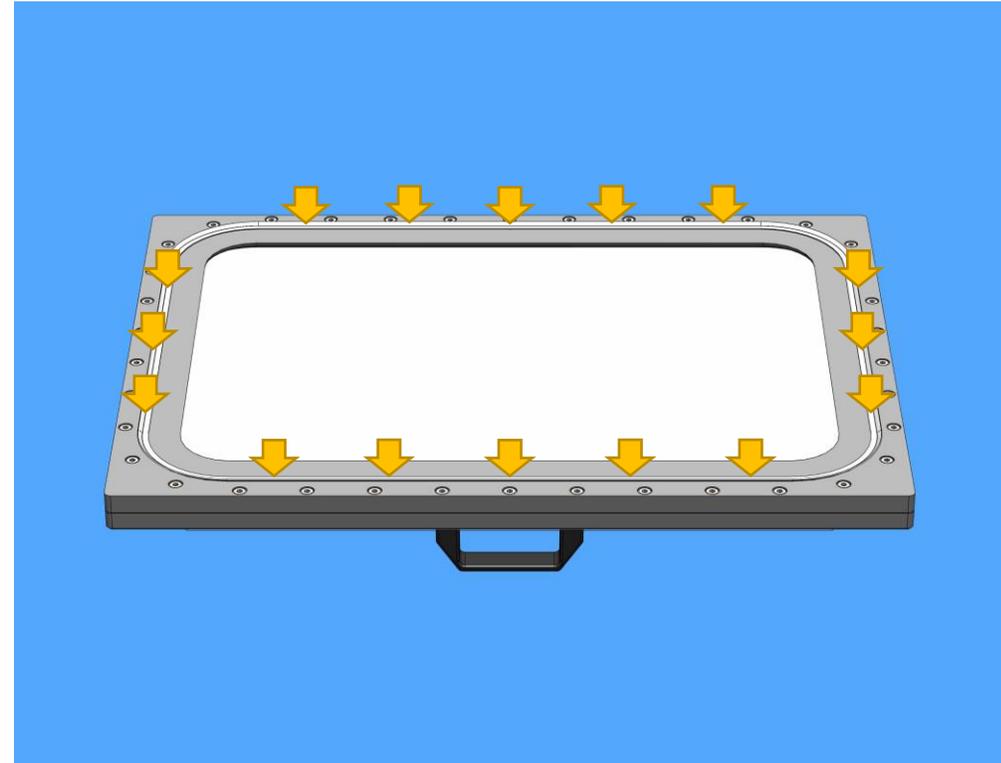
Start in 1 corner and push in the lip seal gently *.

Only push in the fillet range of the corner (orange arrows).

Then do the opposite corner.

Repeat this process for the other corners.

****See the next slide for the correct orientation!***



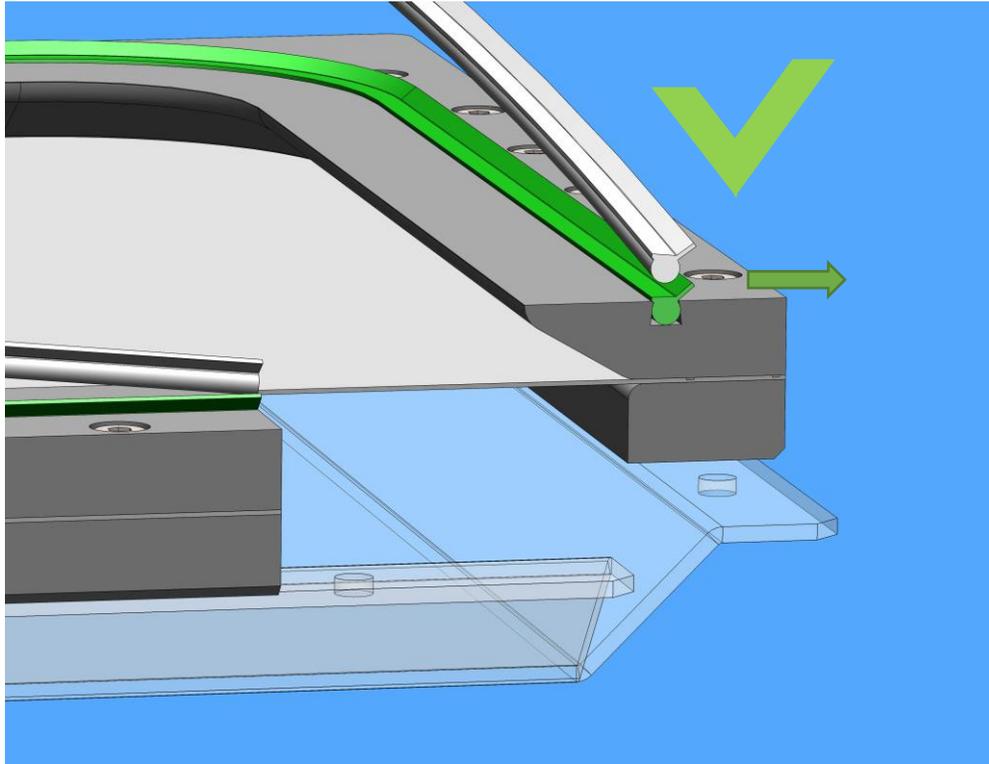
Lock in the new lip seal

Divide the seal (like above) and push in the seal only around these areas first.

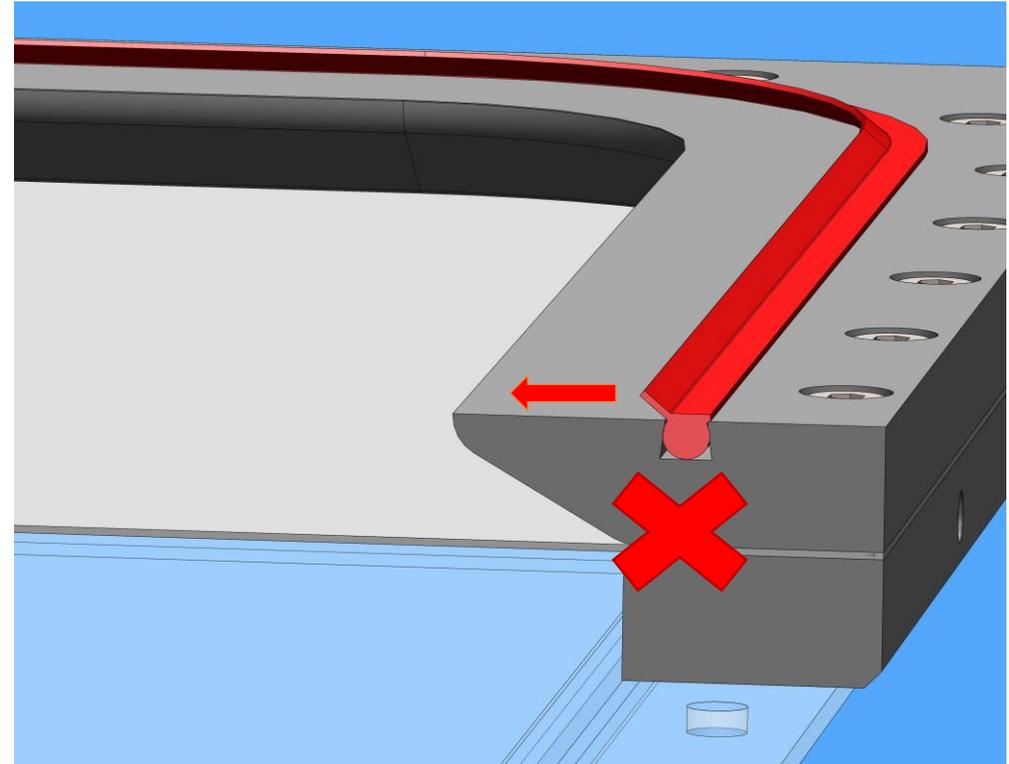
Finally push in the remaining areas of the seal.

****See the next slide for the correct orientation!***

* ORIENTATION

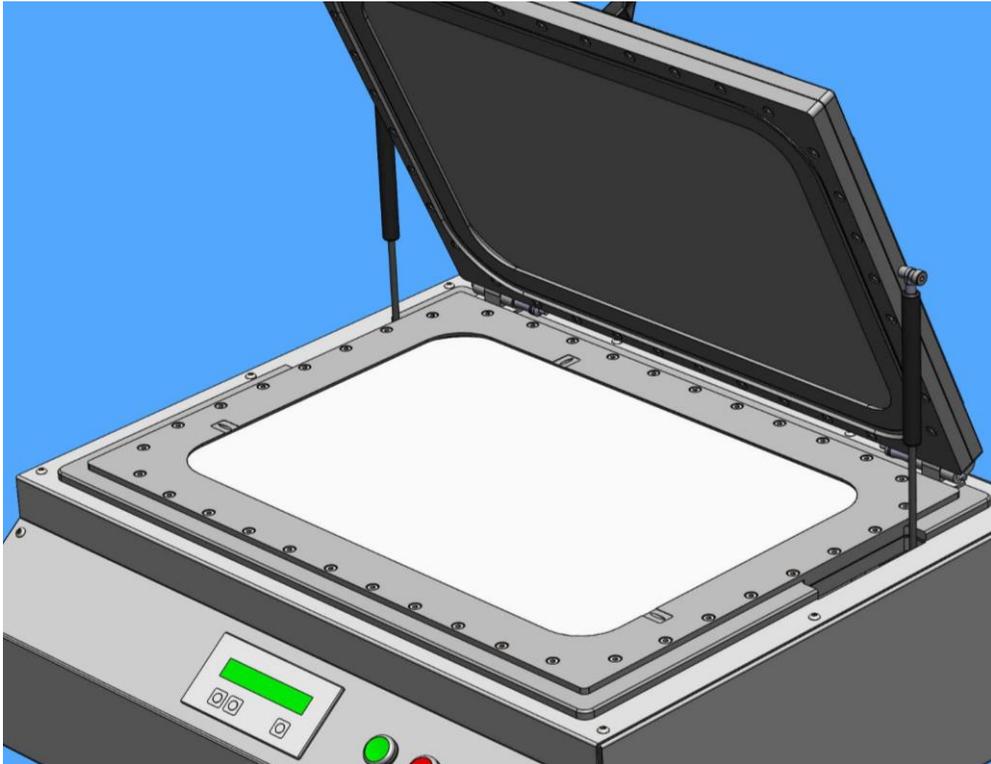


CORRECT ORIENTATION
The lip should face outwards.



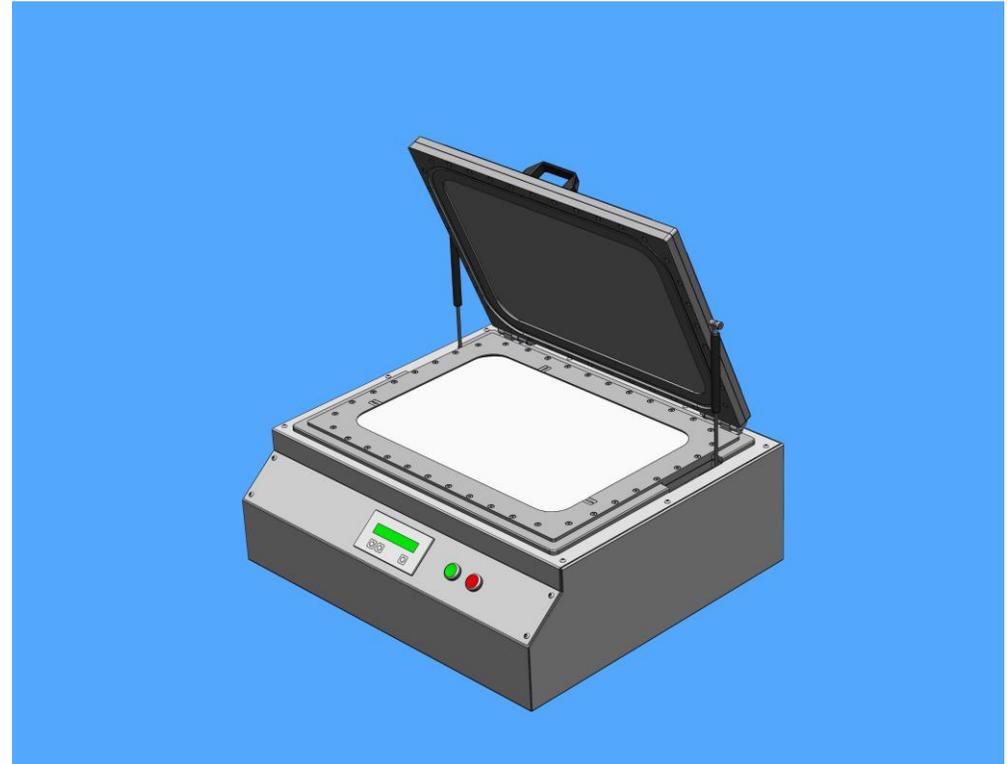
WRONG ORIENTATION
Lip faces inwards.

5) REASSEMBLE THE LID



Place back the lid

Reverse the release process (step 3 and step 2).
Start with the hinge pins.
Then place back the bolts and the spacers.



Ready to use

Make sure everything works correct and test the device.