Standard Operating Procedure Oxipack Leak Tester

Before each shift:

1. Clean the membranes and seal with a damp cloth or alcohol wipe
2. Perform an empty machine test
   Result should always be: Pack OK.
   With a Pack OK result you have successfully checked the integrity of the Oxipack leak tester.

   In case you have another result:
   a. Error 202/201/101
      The machine has a leak; check for damages on the membrane and/or seal.
      If damages are found on the membrane or seal: replace membrane or seal (see instructional videos).
      If debris or dirt is found on the seal clean the seal with a damp cloth or alcohol wipe.

   b. Error 203
      Non-return valve is leaking: contact Oxipack support immediately.

3. Perform a dummy test
   Result should always be: Pack leak.
   With a Pack leak result you have successfully checked the ability of the Oxipack leak tester to find micro leaks.

   In case you have another result:
   a. Pack OK
      The micro-hole in the insert is clogged or blocked: contact Oxipack support immediately
4. The Oxipack leak tester is ready to test any packages.

Measurement cycle:

1. Open lid
2. Place pack
3. Close lid
4. Press start
   a. Result: Pack OK
      The package does not have any leaks; the package can be returned to the production line.

   b. Result: Pack NOK
      The package has a leak; keep the package separate and report the package for further inspection if necessary.

   c. Result: Error 202/201/101
      The package has a big leak; keep the package separate and report the package for further inspection if necessary.