

Air-to-water reversible heat pumps

Reversible or cooling-only units with a thermal power ranging from 41 kW to 253 kW, designed for commercial applications.

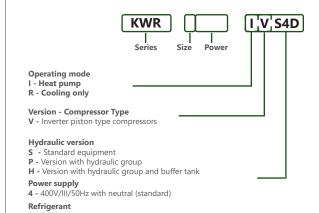
Optimized for the use of R290 refrigerant and Full-Inverter technology, these units are part of the new PRO Series developed by KEYTER.



Adaptation and Environment

- Reduced charge of natural R290 refrigerant (A3 class), environmentally friendly with low global warming potential (GWP=3) and high thermodynamic performance.
- O— High-temperature water production.
- The robust and reliable design integrates leak detection and an ATEX extraction fan for maximum safety.
- With careful insulation, they ensure proper equipment protection and noise reduction, achieving ultra-quiet operation.
- O— The units are equipped with intelligent control that ensures an optimal defrosting process.

Codification:



Energy Efficiency

- Compact Full-Inverter units equipped with BITZER semi-hermetic inverter piston compressors, high-quality EC fans ensuring the best seasonal performance (SEER/SCOP).
- O— High-efficiency heat exchangers.
- O— These units have a wide operating range with high efficiency and extended operating limits, functioning at full load down to -25°C outdoor temperature.



ziran pro

energy efficiency and design

Energy Efficiency

Equipment with Inverter technology

Compact **Full-Inverter** units equipped with BITZER semi-hermetic inverter piston compressors, high-quality EC fans, and high-efficiency heat exchangers, ensuring very high seasonal performance (SEER/SCOP).



High-efficiency and low-noise outdoor EC fans, with integrated curved nozzle.

Cu-Al coils with polyurethane, Blygold, and Cu-Cu coatings

Stainless steel AISI 316L brazed plate heat exchanger



SIEMENS electronic control, programmable AQUAMATIX, and CLIMATIX HMI terminal





Electronic expansion valve

BITZER semi-hermetic piston compressors with frequency INVERTER



Robust and safe design

- Robust and reliable outdoor design integrates leak detection and ATEX extraction fan for maximum safety.
- Compatible with optional sandwich panel with 20 mm thick rock wool insulation (M0).
- O— With careful insulation, it guarantees adequate equipment protection and noise level reduction, achieving ultra-silent operation.







Hydraulic components in open enclosure, unpanelled.

Optional paneling and insulation available.





Electrical panel in a sealed compartment with standard forced ventilation.

Units equipped with intelligent regulation that ensures an optimal defrosting process.

Refrigeration components separated in a closed compartment with easy accessibility via removable panels.

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decarbonization and the environment

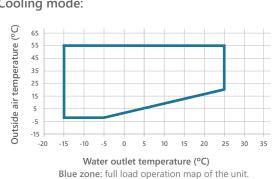


Decarbonization

Wide operating range with high efficiency and extended operating limits, functioning down to -25°C ambient temperature at full load.

Heating mode:



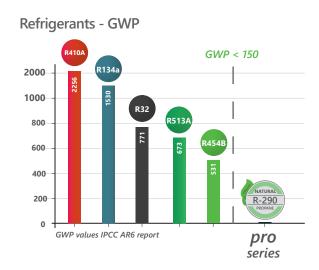




Adaptation and Environment

Reduced charge of natural R290 refrigerant, class A3, eco-friendly with low environmental impact (GWP=3) and high thermodynamic performance.





ziran pro range specification



KWR General characteristics Equipment with refrigerant charge Leak detector Refrigerant ATEX axial fan for refrigerant extraction ATEX centrifugal fan for refrigerant extraction Indicator light in case of leakage Self-supporting chassis/cabinet in galvanized steel with a polyester powder coating cured in an oven Customized color to suit the needs of the installation Enclosed compartment with panels for refrigeration components Polypropylene insulation of the panels in the refrigeration compartment Bodywork Enclosed compartment with 20 mm rock wool sandwich panels for refrigeration components Enclosed compartment with panels for hydraulic components Polypropylene insulation of the panels in the hydraulic compartment Enclosed compartment with 20 mm rock wool sandwich panels for hydraulic components Anti-vibration supplements BITZER piston technology with frequency inverter Compressors Compressor anti-vibration mounts Expansion valves Electronic expansion valves Fans EC axial fans with integrated curved nozzle Condensing pressure control High-performance EC axial fans Outdoor fans EC plug-fan radial fans Curved external nozzles (Silent ring) (available only with high-performance EC fans) AxiTop diffusers for axial fans (available only with high-performance EC fans) Heat exchangers Cu tube and Al fin coils Cu tube bundle / polyurethane pre-lacquered Al fins Coils BLYGOLD: Cu tubes / Al fins with Blygold coating COPPERFIN: Cu tubes / Cu fins Heat exchangers Propane-water heat exchanger, AISI 316L stainless steel plates, copper-welded and thermally insulated Energy Partial recovery of condensation energy for domestic hot water (DHW) Pump in the condensation heat recovery circuit Energy recovery

Electric anti-icing heater in the plate heat exchanger for domestic hot water (DHW) recovery

- ✓ Included as standard
- Optional
- Not applicable

ziran pro range specification



KWR



Hydraulic Single pump, normal available pressure (7-12 mH₂O) Single pump with high pressure available (15-20 $\mathrm{mH}_2\mathrm{O}$) Single pump, very high available pressure (25-30 mH_2O) Pumps (version P/H) Pump with variable speed drive Backup pump (standard pressure, high pressure, and very high pressure available) Electronic pump Electronic backup pump Low temperature kit for operation with water outlet temperature < 0 $^{\circ}\text{C}$ Low outdoor temperature kit Flexible water inlet and outlet connections Hydraulic components Water filter Installation of pressure gauges at the inlet and outlet of the equipment for S version Independent module with available buffer tank of 200 liters / 375 liters / 725 liters + electric heaters



Installation

Protection grilles	Coil protection grille	•
Insulation	Thermal insulation in all cold metal lines (refrigerant or water)	•
	400 V / III ph / 50 Hz with neutral	✓
Power supply	400 V / III ph / 60 Hz	•
	Other electrical voltages (see different options available)	•
Packaging	Packaging for maritime transport	•



Control

Electronic control and communication	Programmable electronic control AQUAMATIX			
	Climatix HMI user terminal for AQUAMATIX control			
	RS485 communication interface for ModBus communication			
	Modbus TCP/IP and BACnet IP communication	✓		
	Main switch in electrical panel	✓		
	Magneto-thermal protections for compressors, fans and pumps	✓		
Additional control and safety components	Differential switches	•		
	Low pressure switch for pump protection	•		
	PREMIUM phase control relay, with phase failure detection and direction of rotation protection	✓		
	EXCELLENT phase monitoring relay, adds phase unbalance, overvoltage and undervoltage detection	•		
	Triple protection for the plate heat exchanger with a water flow switch and anti-ice protections for both water and refrigerant	✓		
	Energy meter	•		
	Electrical panel insulated against refrigerant leaks	✓		
Electrical panel	Fully wired electrical panel, with IP54 protection	✓		
	Forced ventilation of the electrical panel	✓		
	Design of electrical switchgear for high temperatures	✓		
	Tropicalised electrical panel	•		
	Socket for common use	•		
	Antifreeze electrical resistor in electrical panel for low outdoor temperatures	•		

Hydraulic versions

Available in three versions depending on the hydraulic components included:

- O— S Version Standard unit, without hydraulic group.
- O— P Version Unit with hydraulic group, including hydraulic pump and without buffer tank.
- O H Version Unit with hydraulic group, including hydraulic pump and buffer tank.



Ziran pro R290 technical data







						•		
KWR model			1030	1060	2070	2080	2100	
COOLING-ONLY VERS	ION (R) HEAT PUMP VERSION (I)							
Cooling mode		kW	33,4	55,2	72,5	81,0	92,0	
	Nominal cooling capacity (1)	TR	9,5	15,5	20,5	23,0	26,0	
		kBTU/h	114	186	246	276	312	
	Absorbed power (2)	kW	11,1	20,5	27,5	31,9	38,9	
	FFD (2)	kW/kW	3,00	2,70	2,64	2,54	2,36	
	EER (3)	BTU/(h*W)	10,24	9,20	8,99	8,66	8,06	
	SEER (4)	kWh/kWh	4,3	4,1	4,3	4,1	4,1	
	ηs,c (5)	%	168,0%	162,0%	167,9%	162,6%	162,1%	
EAT PUMP VERSION	(I)							
	Nominal heating power (6)	kW	41,5	68,1	91,4	107,7	124,9	
	Absorbed power (2)	kW	9,5	16,3	23,4	27,8	33,1	
	500 (3)	kW/kW	4,38	4,18	3,90	3,88	3,78	
Heating mode	COP (3)	BTU/(h*W)	14,95	14,27	13,30	13,24	12,88	
	SCOP (7)	kWh/kWh	4,2	4,1	4,1	4,1	4,1	
	ηs,h (7) (5)	%	163,2%	161,2%	161,3%	161,2%	160,8%	
	SCOP (8)	kWh/kWh	3,7	3,6	3,6	3,6	3,6	
	ηs,h (8) (5)	%	143,2%	141,2%	141,3%	141,2%	140,8%	
ECHNICAL SPECIFICA	ATIONS							
Power supply			400 V / III / 50 Hz with neutral					
	Refrigerant fluid / GWP	kg CO₂	R290/3					
Refrigeration circuit	No. of refrig. circuits / compressor	S	1/1	1/1	1/1	1/1	1/1	
5	No. power stages		50-100%	50-100%	50-100%	50-100%	50-100%	
	Indoor water flow rate	m³/h	7,1	11,7	15,7	18,6	21,5	
Hydraulic circuit	Type of heat exchanger		brazed stainless steel plate heat exchanger					
	Ø hydraulic connections	(inch)	1 1/2"	2''	2''	2"	2''	
	Outside air flow for cooling	m³/h	19000	19000	38000	38000	38000	
Outdoorfor	Outside air flow for heating	m³/h	21000	21000	35000	39000	39000	
Outdoor fan	Number of fans		1	1	2	2	2	
	Ø and Type of fan	mm	800 EC-Z	800 EC-Z	800 EC-Z	800 EC-Z	800 EC-Z	
Sound pressure level	of the equipment (Lp10) (9)	dB(A)	55	60	60	62	62	
Mainhte (Countier)	Empty weight	kg	997	1059	1271	1285	1290	
Weights (S version)	In-service weight	kg	1003	1067	1280	1294	1300	

⁽¹⁾ Nominal cooling capacity for an inlet/outlet water temperature of $12/7^{\circ}$ C (53.6/44.6°F) and an outdoor air temperature of 35° C (95°F). Capacities calculated with a fouling factor in the plate heat exchanger of 0.43° 10 $^{\circ}$ 4 (m²K/W).

KWR series 1



KWR series 2



⁽²⁾ Nominal power absorbed by compressors and outdoor fans.
(3) EER and COP calculated according to the EN 14511:2022 standard.

⁽⁴⁾ Seasonal efficiencies calculated according to EN 14825:2022.
(5) Values of ns.c in compliance with EU Ecodesign Regulation 2016/2281 for comfort applications. Values of ns.h conforming to Ecodesign under EU Regulation 813/2013 for heat pump applications.

Ziran pro R290 technical data











KWR model			3120	4140	4160	4200	
COOLING-ONLY VERS	ION (R) HEAT PUMP VERSION (I)	1					
Cooling mode		kW	113,5	148,1	167,6	193,9	
	Nominal cooling capacity (1)	TR	32,5	42,0	47,5	55,0	
		kBTU/h	390	504	570	660	
	Absorbed power (2)	kW	40,5	54,5	63,2	77,5	
	55D (2)	kW/kW	2,80	2,72	2,65	2,50	
	EER (3)	BTU/(h*W)	9,55	9,27	9,04	8,54	
	SEER (4)	kWh/kWh	4,2	4,3	4,2	4,1	
	ηs,c (5)	%	164,1%	169,7%	165,6%	162,7%	
IEAT PUMP VERSION	(I)						
	Nominal heating power (6)	kW	137,9	177,1	209,2	252,8	
	Absorbed power (2)	kW	30,9	46,0	54,2	65,5	
	COP (3)	kW/kW	4,47	3,85	3,86	3,86	
Heating mode		BTU/(h*W)	15,25	13,12	13,17	13,16	
	SCOP (7)	kWh/kWh	4,1	4,1	4,1	4,1	
	ηs,h (7) (5)	%	161,7%	161,8%	161,3%	160,9%	
	SCOP (8)	kWh/kWh	3,6	3,6	3,6	3,6	
	ηs,h (8) (5)	%	141,7%	141,8%	141,3%	140,9%	
ECHNICAL SPECIFICA	ATIONS						
Power supply				400 V / III / 50	Hz with neutral		
	Refrigerant fluid / GWP	kg CO₂		R29	90/3		
Refrigeration circuit	No. of refrig. circuits / compressor	s	2/2	2/2	2/2	2/2	
_	No. power stages		25-100%	25-100%	25-100%	25-100%	
	Indoor water flow rate	m³/h	23,7	30,5	36,0	43,5	
Hydraulic circuit	Type of heat exchanger		brazed stainless steel plate heat exchanger				
•	Ø hydraulic connections	(inch)	DN80	DN80	DN80	DN80	
	Outside air flow for cooling	m³/h	38000	76000	76000	76000	
Outdoor fan	Outside air flow for heating	m³/h	39000	70000	78000	78000	
	Number of fans		2	4	4	4	
	Ø and Type of fan	mm	800 EC-Z	800 EC-Z	800 EC-Z	800 EC-Z	
Sound pressure level	of the equipment (Lp10) (9)	dB(A)	63	63	65	65	
Weight (Committee)	Empty weight	kg	2023	2387	2400	2411	
Weights (S version)	In-service weight	kg	2039	2408	2423	2434	

- (6) Nominal heating power for an inlet/outlet water temperature of 30/35°C (86/95°F) and outdoor air temperature of 7°C (44.6°F). Power ratings calculated with a fouling factor in the plate heat exchanger of 0.43*10E-4 (m²K/W).

 (7) Seasonal coefficient of performance (SCOP) and seasonal heating energy efficiency (ns,h) calculated for low-temperature applications and moderate climate.

 (8) Seasonal Coefficient of Performance (SCOP) and Seasonal Heating Energy Efficiency (ns,h) calculated for medium temperature applications and moderate climate.

- (9) Sound pressure level in dB(A) in free field, at 10 m distance from the source, and directivity 1.

KWR series 3



KWR series 4

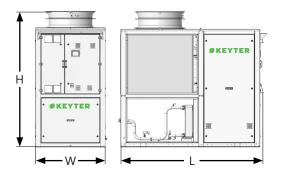


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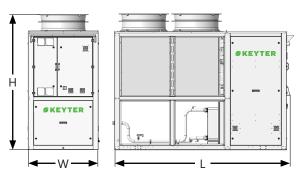


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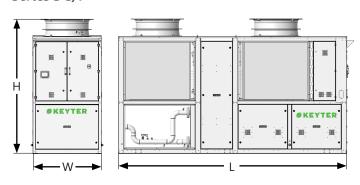
Series 1 S/P/H



Series 2 S/P/H

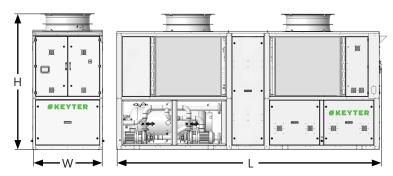


Series 3 S/P



Dimensions (mm)							
	Series 1	Series 2	Series 3		Series 4		
Bodywork	S/P/H	S/P/H	S/P	Н	S/P/H		
L	2640	3240	4340	4940	5350		
W	1300	1300	1300	1300	1300		
Н	2550	2550	2550	2550	2550		

Series 3 H



Series 4 S/P/H

