Gorilla™ Super Glue Gel

Product Description: Gorilla Super Glue is a cyanoacrylate based formula with high impact strength, versatility to bond just about everything and viscosity optimized for easy dispense and flow control.

Standard Sizes 15 gram bottle, 20 gram bottle, 3 gram tube

Physical Properties (Typical)

Property	Value	Test Method
Viscosity at 25°C	55,000-75,000 cP	N/A
Lap Shear Bond Strength Steel Aluminum Polycarbonate EPDM	 > 1500 psi > 1500 psi > 900 psi > 500 psi	ASTM D1002
Fixture Time (1 drop/in^2)	10-45 s	N/A
Specific Gravity	1.1	N/A
Shelf-Life	18-24 months unopened, depending on storage conditions	N/A

Note: The technical information and data found in this data sheet is intended only as representative and should not be used for specification purposes. The information is given in good faith, with tests conducted by Quality Assurance and Technical Service Departments. Bond strength and cure times are dependent on a number of factors including moisture content and temperature during assembly and cure, bonding material and test method. Users should determine the suitability of the product for their own purposes by their own tests.