



Composites For Today's Challenges

(302) 652-3621

info@lamitex.com

Lamitex® PK50M

Lamitex® PK50M is composed of a 17 oz fabric woven blend of aramid and "soft glass" fibers that is stronger than 100% aramid and less abrasive than glass fabrics. It is impregnated with a high temperature phenolic resin matrix that includes a non-conductive solid lubricant. PK50M has excellent mechanical strength at elevated temperatures, adverse environments and possesses excellent moisture and chemical resistance while maintaining dependable dimensional stability in continuous high temperature environments. PK50M is custom formulated for use as rotor vane material in compressors and vacuum pumps for industrial processing and liquefied gas transfer. It is also an exceptional material for high temperature bearings, wear strips and other high temperature and high load bearing applications.

<u>Physical Properties</u>	<u>Test Condition</u>		<u>ASTM</u>	<u>PK-50</u>
Specific Gravity			D792	1.54
Rockwell Hardness (M scale)				95
Moisture Absorption (.125")	D1-24/23			1.94%
Flexural Strength (.125")	Condition A	lengthwise	D790	36,700 psi / 253 MPa
		cross wise		17,500 psi / 120.7 MPa
	E-1/1500 T150	lengthwise	D790	29,200 psi / 201.3 MPa
		cross wise		15,500 psi / 106.9 MPa
Tensile Strength (.125")	Condition A	lengthwise	D638	25,600 psi / 176.5 MPa
		cross wise		9,700 psi / 66.9 MPa
Compressive Strength (.500")	Condition A	Flatwise	D695	40,700 psi / 280.6 MPa
Izod Impact Strength	E-48/50	lengthwise	D256	22.9 ft-lb/in / 12.22 J/cm
		cross wise		7.3 ft-lb/in / 3.90 J/cm
<u>Thermal Properties</u>				
Temperature Index (UL Bulletin 746b)		Electrical / Mechanical		- / 165°C
Coefficient of Linear Thermal Expansion	X Axis			27.0"/ "/ °C x 10 ⁻⁶
	Y Axis			39.8"/ "/ °Cx10 ⁻⁶
Flammability Rating (UL Bulletin 94)				HB

All information and suggestions pertaining to the properties and uses of the materials described herein are based upon tests and data believed to be accurate; however, the final determination regarding the suitability of any material for such use is the sole responsibility of the user. No warranty is expressed or implied, including, without limitation, warrant of merchantability or fitness for a particular purpose. Under no circumstances shall Lamitex, LLC be liable for incidental or consequential loss or damage.

Composite Tubes • Bearings • Molded Shapes • Rotary Vanes • Fabricated Parts • Vulcanized Fibre • High Temp Insulation