

Lamitex® G10 Tube

Lamitex® G10 is a non-brominated glass/epoxy convolute wound composite with excellent mechanical and electrical insulation properties. It meets or exceeds NEMA G10 and Mil-I-24768/2 specifications, has excellent resistance to chemicals and retains its electrical properties in high humidity environments.

<u>Mechanical Properties</u>	<u>Standard</u>	<u>Test Specimen</u>	<u>IEC 212</u>	<u>Conditioning</u>	<u>Values</u>
Flexural Strength	ISO 178	id>3.937 inches	1		50,760 psi
Compressive Strength, Axial	ISO 604		1		36,260 psi
Cohesion between layers	EN 61212-2	id<3.937 inches	1		69,600 psi

Electrical Properties

Electric Strength in oil @ 90C:

Perpendicular to Laminations	IEC 243-1	.118 inch wall thk	2	279 Vpm
Parallel to Laminations	IEC 243-1	>.118 inch wall thk	2	61 kV/inch

Insulation resistance after immersion in water

IEC 167 id>.315 inch and

4

10,000 M ohm

Permittivity:

50Hz

IEC 250

or od>.394 inches

3

4.5

1 MHz

IEC 250

3

4.5

Dissipation Factor:

50Hz

IEC 250

3

0.01

1 MHz

IEC 250

3

0.01

Physical and Thermal Properties

Thermal endurance index @ 20,000 hrs

IEC 216

-

140°C

Density

IEC 1183-A

All

1.8 g/cm³

Water Absorption

ASTM D348

D₁-24/23

0.60%

Conditioning: 1: 24h @ 23°C & 50%RH

2: 24h @ 23°C & 50%RH + 1hr in oil at 90°C

3: 96h @ 105°C + 1hr @ 23°C & 20%RH

4: 24h @ 50°C + 24hr in water at 23°C

The standard length(s) for inside diameters .118" to .472" is 48 inches and for IDs >.472" to 49.2" is 48 and 63 inches

All information and suggestions pertaining to the properties and uses of the materials described herein are based upon tests and data believed to be accurate; however, the final determination regarding the suitability of any material for such use is the sole responsibility of the user. No warranty is expressed or implied, including, without limitation, warrant of merchantability or fitness for a particular purpose. Under no circumstances shall Lamitex, LLC be liable for incidental or consequential loss or damage.

Composite Tubes • Bearings • Molded Shapes • Rotary Vanes • Fabricated Parts • Vulcanized Fibre • High Temp Insulation