

FOR SALE

GESTAMP HARDTECH COMPLETE PLANT CLOSURE

Hot Forming & Press Hardening Lines | Laser Cutting Cells
Blanking Lines | Robotics & Toolroom Equipment

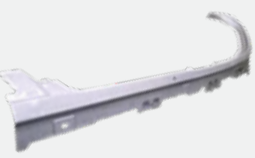
Gestamp 



PROJECT DESCRIPTION

Due to the strategic closure of Gestamp HardTech, this state-of-the-art facility is being offered for sale. Located in Luleå, Sweden, the plant has manufactured press hardened body components for the automotive industry. The facility's core technology is press hardening (hot stamping), a hot-forming process used to produce structural and safety-critical components for passenger cars and commercial vehicles.

PRODUCTS

PRODUCT RANGE				
	Length: 450 mm Width: 400 mm Thickness: 5,9 mm	Length: 1030 mm Width: 60 mm Thickness: 1,5 mm	Length: 2450 mm Width: 200 mm Thickness: 1,5 mm	Length: 2450 mm Width: 200 mm Thickness: 1,5 mm
				
Length: 2160 mm Width: 180 mm Thickness: 1,5 mm	Length: 2160 mm Width: 180 mm Thickness: 1,5 mm	Length: 695 mm Width: 125 mm Thickness: 2 mm	Length: 585 mm Width: 90 mm Thickness: 2 mm	Length: 2280 mm Width: 300 mm Thickness: 2,5 mm

SALES DETAILS

Sales Type
Private Treaty

Location
Luleå, Sweden

Delivery
As is – Where is, Ex Works

Inspection
By Appointment Only

Sweden

Luleå

YOUR TEAM FOR THIS PROJECT



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DEPARTMENTS

1 HOT FORMING AND PRESS HARDENING DEPARTMENT

Hydraulic Press Hardening Line with Furnace (2007) SCHULER SHC 1200-3,2x1.4
Deep Drawing Press (2007) SCHULER SML4-1000-3,6x2,6-1100
Blanking Line (2012) MÜLLER-WEINGARTEN HUQ 630.28
Blanking Line (1962) BENELLI
Hydraulic Press Hardening Line with Furnace (2002) SCHULER HPDZB 500-2150/500
Hydraulic Press Hardening Line with Furnace (1994) CAVENAGHI CRH12 000KNKM
Hydraulic Press Hardening Line with Furnace (1989) CAVENAGHI CRCK 15001

2 LASER CUTTING DEPARTMENT

5-Axis 3D Laser Cutting Machine (2015) Trumpf TruLaser Cell 8030 L45
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5-Axis 3D Laser Cutting Machine (2010) Trumpf TruLaser Cell 7040 L31
5-Axis 3D Laser Cutting Machine (2010/2021) Trumpf TruLaser Cell 7040 L31
5-Axis 3D Laser Cutting Machine (2010/2021) Trumpf TruLaser Cell 7040 L31

3 MACHINE TOOL SHOP

5-Axis CNC Machining Center (2008) Deckel Maho DMU 80P duoBlock
5-Axis CNC Machining Center (2007) Deckel Maho DMU 100 monoBlock
5-Axis CNC Machining Center (2004) Deckel Maho DMU 125 P hi-dyn
3-Axis High-Speed Machining Center (1997) Matsuura FX-10
CNC Surface Grinding Machine (1993) Danobat RMT-1600 CNC-1
5-Axis CNC Machining Center (2004) Zayer KPU/AR
CNC Horizontal Milling Machine (1996) Nicolas Correa CF 20 20
Automatic Band Saw (2025) Pilous ARG 300 plus F
Surface Grinding Machine Jakobsen 1032

4 FINISHING, AUTOMATION AND QUALITY CONTROL

ROBOTICS AND AUTOMATION

Automated Grinding Robot Cell (2019) ABB

SURFACE FINISHING DEPARTMENT

Shot Blasting System (1988) Schlick Roto-jet
Shot Blasting System (1995) Spencer & Halstead 12 Wheel Monorail

CMM & QUALITY INSPECTION EQUIPMENT

3-axis Coordinate Measuring Machine (2001) Carl Zeiss Prismo 10
3-axis Coordinate Measuring Machine (2007) Carl Zeiss Contura G2 RDS

Hydraulic Press Hardening Line with Furnace (2007) SCHULER SHC 1200-3.2x1.4

Manufacturer: **Schuler**

Model: **SHC-1200-3.2x1.4**

Year of Manufacture: **2007**

Press Force: **1200t**

Stroke: **1200 mm**

Max. Working Speed: **360 mm/s**



Blanking Line (1962) BENELLI

Manufacturer: **Benelli**

Year of Manufacture: **1962**

Press Force: **250t**

Stroke: **150 mm**



Deep Drawing Press (2007) SCHULER SML4-1000-3,6x2,6-1100

Manufacturer: **Schuler**

Model: **SML4-1000-3,6x2,6-1100**

Year of Manufacture: **2007**

Press Force: **1000t**

Stroke: **1200 mm**

Working Capacity at Stroke Rate: **400 kJ at 9 strokes/min**



Blanking Line (2012) MÜLLER-WEINGARTEN HUQ 630.28

Manufacturer: **Müller-Weingarten**

Model: **HUQ 630.28**

Year of Manufacture: **1996/2012**

Press Force: **630t**

Continuous Stroke Rate: **15-60 strokes/min**



Hydraulic Press Hardening Line with Furnace (2002) SCHULER HPDZB 500-2150/500

Manufacturer: **Schuler**

Model: **HPDZB 500-2150/500**

Year of Manufacture: **2002**

Press Force: **500t**

Stroke: **1200 mm**

Max. Working Speed: **110 mm/s**



Hydraulic Press Hardening Line with Furnace (1994) CAVENAGHI CRH12 000KNKM

Manufacturer: **Cavenaghi**

Model: **CRH12 000KNKM**

Year of Manufacture: **1994**

Press Force: **1200t**

Stroke: **720 mm**

Max. Working Speed: **120 mm/s**



Hydraulic Press Hardening Line with Furnace (1989) CAVENAGHI CRCK 15001

Manufacturer: **Cavenaghi**

Model: **CRCK 15001**

Year of Manufacture: **1989**

Press Force: **1200t**

Stroke: **800 mm**

Max. Working Speed: **60 mm/s**



5-Axis 3D Laser Cutting Machines

(2015) Trumpf TruLaser Cell 8030 L45

Laser Model: **TruDisk 3001**

Laser Power at Workpiece: **3,000 W**



(2015) Trumpf TruLaser Cell 8030 L45

Laser Model: **TruDisk 3001**

Laser Power at Workpiece: **3,000 W**



(2014) Trumpf TruLaser Cell 8030 L45

Laser Model: **TruDisk 3001**

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5-Axis 3D Laser Cutting Machines

(2014) Trumpf TruLaser Cell 8030 L45

Laser Model: **TruDisk 3001**

Laser Power at Workpiece: **3,000 W**



(2010) Trumpf TruLaser Cell 7040 L31

Laser Model: **TruDisk 4001**

Laser Power at Workpiece: **4,000 W**



(2010/2021) Trumpf TruLaser Cell 7040 L31

Laser Model: **TruDisk 4001**

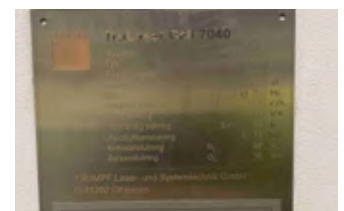
Laser Power at Workpiece: **4,000 W**



(2010/2021) Trumpf TruLaser Cell 7040 L31

Laser Model: **TruDisk 4001**

Laser Power at Workpiece: **4,000 W**



5-Axis CNC Machining Center (2008) Deckel Maho DMU 80P duoBlock

Travel (X/Y/Z): **800/800/800 mm**
Max. Spindle Speed: **18,000 rpm**



5-Axis CNC Machining Center (2007) Deckel Maho DMU 100 monoBlock

Travel (X/Y/Z): **1250/710/710 mm**
Max. Spindle Speed: **12,000 rpm**



5-Axis CNC Machining Center (2004) Deckel Maho DMU 125 P hi-dyn

Travel (X/Y/Z): **1250/880/800 mm**
Max. Spindle Speed: **12,000 rpm**



3-Axis CNC Machining Center (1997) Matsuura FX-10

Travel (X/Y/Z): **2000/1500/400 mm**
Max. Spindle Speed: **27,000 rpm**



CNC Surface Grinding Machine (1993) Danobat RMT-1600 CNC-1

Grinding Length: **1600 mm**
Max. Grinding Wheel Speed: **1,150 rpm**



5-Axis CNC Machining Center (2004) Zayer KPU/AR

Travel (X/Y/Z): **3700/3050/1100 mm**
Max. Spindle Speed: **6,000 rpm**



CNC Horizontal Milling Machine (1996) Nicolas Correa CF 20 20

Travel (X/Y/Z): **1800/800/800 mm**
Max. Spindle Speed: **2,500 rpm**



Automatic Band Saw (2025) Pilous ARG 300 plus F



Surface Grinding Machine Jakobsen 1032



ROBOTICS AND AUTOMATION

Automated Grinding Robot Cell
(2019) ABB - 4 Grinding Robots



SURFACE FINISHING DEPARTMENT

Shot Blasting System
(1988) Schlick Roto-jet



Shot Blasting System
(1995) Spencer & Halstead 12 Wheel Monorail

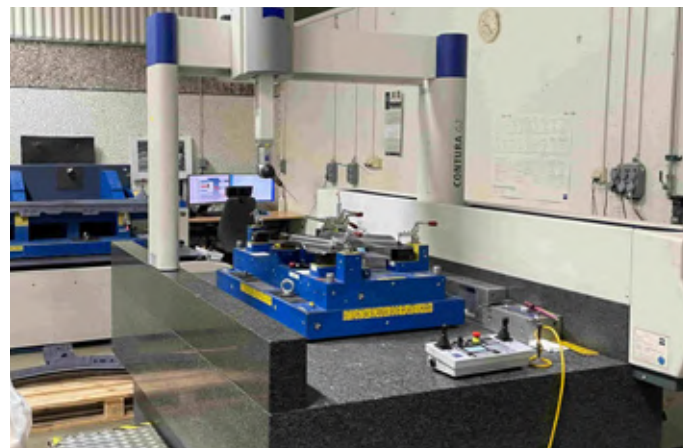


CMM & QUALITY INSPECTION EQUIPMENT

3-Axis Coordinate Measuring Machine
(2001) Carl Zeiss Prismo 10



3-Axis Coordinate Measuring Machine
(2007) Carl Zeiss Contura G2 RDS





PRODUCT RANGE



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FOR MORE INFORMATION:

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