XCMG

# ROUGH TERRAIN CRANE

# XCR60_U

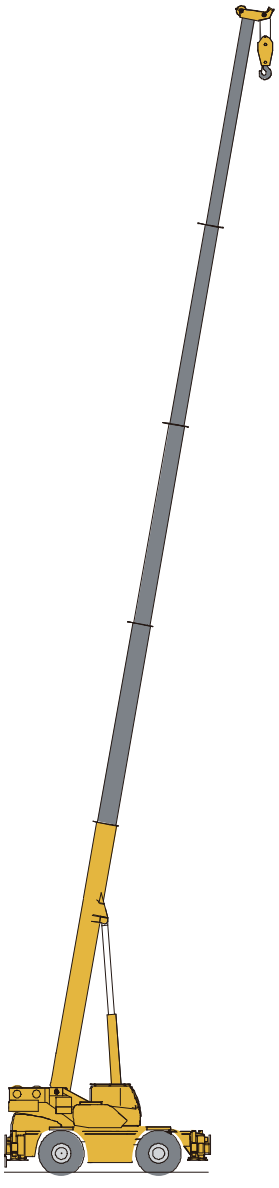
## Reach That Matters

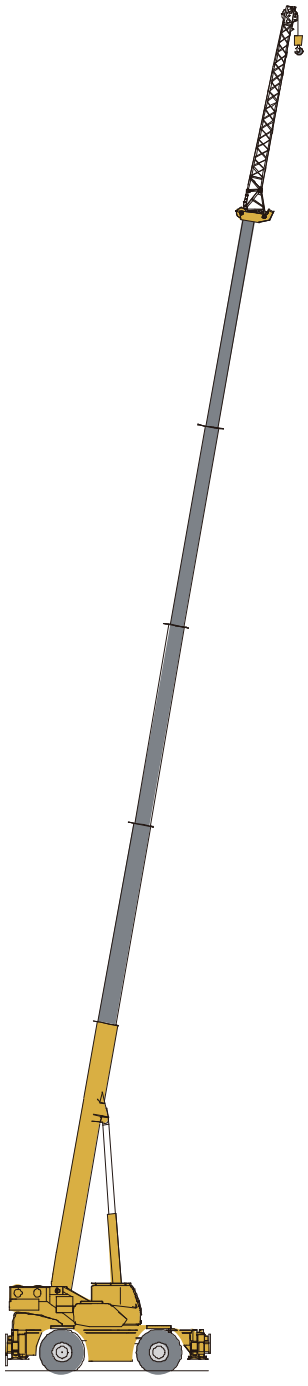
55 mt (60 USt) | 43.6 m (143.0 ft) | 36 m (118.1 ft) | 57.1 m (187.3 ft)

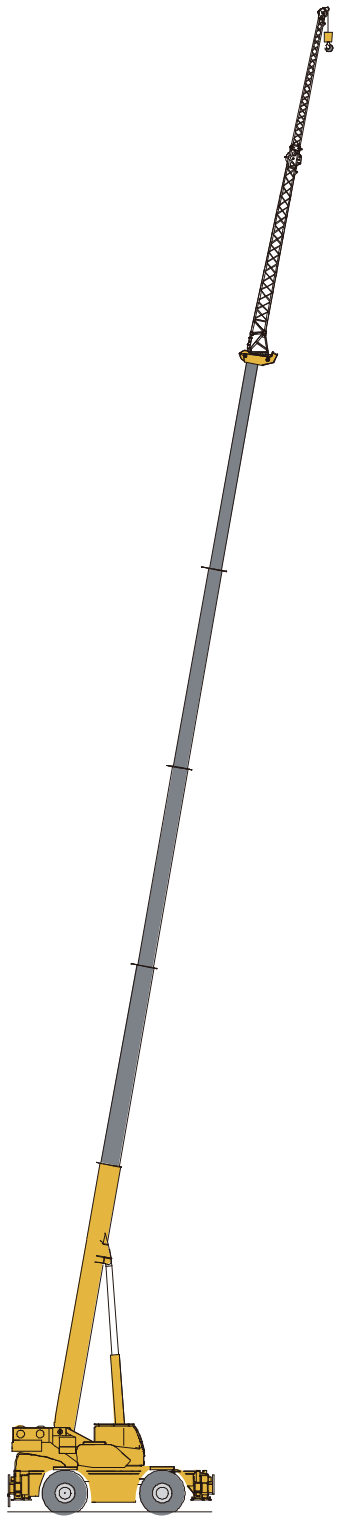

V.1_2025

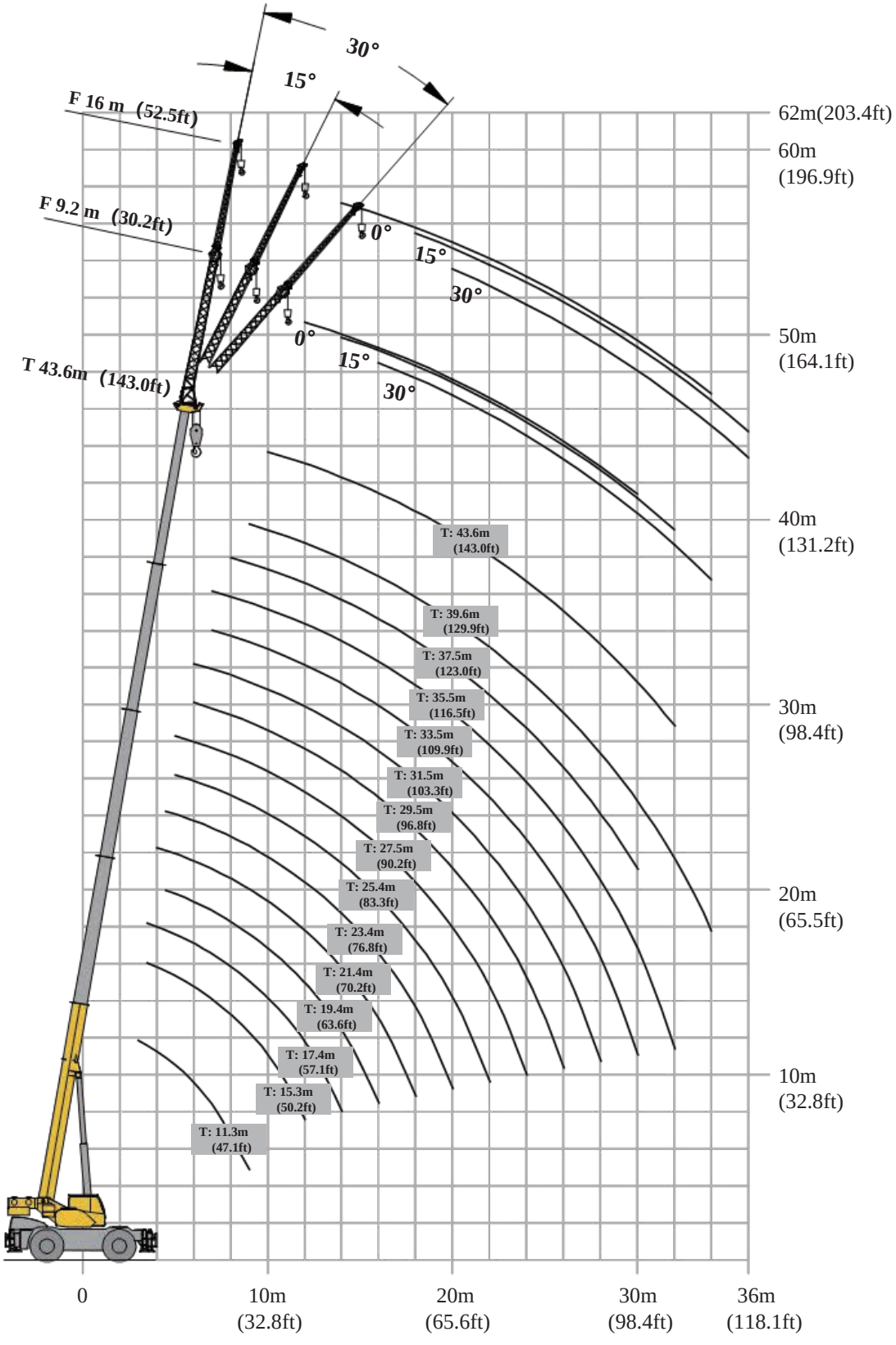
# BOOM / JIB COMBINATIONS

| BOOM | BOOM + ONE JIB SECTION | BOOM + TWO JIB SECTIONS |
|---|---|---|
| 11.3~43.6m<br>(37.1~143.0ft) | 43.6m+9.2m<br>(143.0ft+30.2ft) | 43.6m+16 m<br>(143.0ft+52.5ft) |





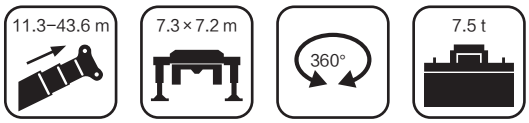



30°
15°
F 16 m (52.5ft)
F 9.2 m (30.2ft)
T 43.6m (143.0ft)
0°
15°
30°
0°
15°
30°
62m(203.4ft)
60m
(196.9ft)
50m
(164.1ft)
40m
(131.2ft)
30m
(98.4ft)
20m
(65.5ft)
10m
(32.8ft)
T: 43.6m (143.0ft)
T: 39.6m (129.9ft)
T: 37.5m (123.0ft)
T: 35.5m (116.5ft)
T: 33.5m (109.9ft)
T: 31.5m (103.3ft)
T: 29.5m (96.8ft)
T: 27.5m (90.2ft)
T: 25.4m (83.3ft)
T: 23.4m (76.8ft)
T: 21.4m (70.2ft)
T: 19.4m (63.6ft)
T: 17.4m (57.1ft)
T: 15.3m (50.2ft)
T: 11.3m (47.1ft)
0
10m
(32.8ft)
20m
(65.6ft)
30m
(98.4ft)
36m
(118.1ft)

# LOAD CHARTS

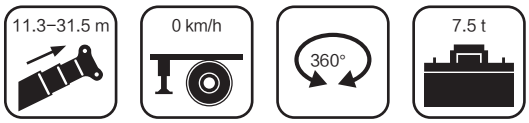
## T 11.3~43.6 m

**ASME B30.5 85%** **Units:t**



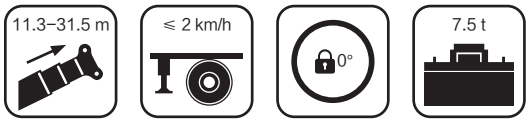

| | 11.3 | 15.3 | 17.4 | 19.4 | 21.4 | 23.4 | 25.4 | 27.5 | 29.5 | 31.5 | 33.5 | 35.5 | 37.5 | 39.6 | 43.6 | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 3 | 55 | | | | | | | | | | | | | | | 3 |
| 3.5 | 51.5 | 45 | 24 | | | | | | | | | | | | | 3.5 |
| 4 | 47.5 | 43 | 24 | | 24 | | | | | | | | | | | 4 |
| 4.5 | 43 | 40 | 24 | 33 | 24 | 25 | | | | | | | | | | 4.5 |
| 5 | 41.5 | 37.5 | 24 | 31.5 | 24 | 25 | 22.5 | 24.5 | | | | | | | | 5 |
| 6 | 31 | 33 | 24 | 25 | 24 | 23.2 | 22.5 | 24.5 | 16.5 | 17.5 | | | | | | 6 |
| 7 | 27.6 | 27 | 24 | 22.5 | 24 | 21.6 | 19 | 23.2 | 15.4 | 17.5 | 15.9 | 12.3 | | | | 7 |
| 8 | 21.5 | 23.2 | 24 | 20.5 | 23 | 20.2 | 16.6 | 21.8 | 14.2 | 16.5 | 15 | 11.7 | 12 | | | 8 |
| 9 | 16.3 | 18.1 | 20.2 | 17.7 | 19.5 | 18.8 | 14.7 | 20.3 | 13.2 | 13.5 | 14.1 | 11 | 11.2 | 11.1 | | 9 |
| 10 | | 14.5 | 16.5 | 14.2 | 15.9 | 17.2 | 12.6 | 16.6 | 12.2 | 10.5 | 13.2 | 10.4 | 8.7 | 10.4 | 9 | 10 |
| 12 | | 9.9 | 11.7 | 9.6 | 11.2 | 12.3 | 10.8 | 11.8 | 10.6 | 9.5 | 12.3 | 9.4 | 8.2 | 9.7 | 7.4 | 12 |
| 14 | | | 8.7 | 6.8 | 8.2 | 9.3 | 7.9 | 8.9 | 9.7 | 8.5 | 9.3 | 8.3 | 7.3 | 9.5 | 6.5 | 14 |
| 16 | | | | 4.8 | 6.2 | 7.3 | 5.9 | 6.8 | 7.6 | 6.5 | 7.2 | 7.9 | 6.6 | 7.4 | 5.9 | 16 |
| 18 | | | | | 4.8 | 5.8 | 4.5 | 5.4 | 6.1 | 5 | 5.7 | 6.4 | 5.4 | 5.9 | 5.7 | 18 |
| 20 | | | | | | 4.7 | 3.4 | 4.3 | 5 | 3.9 | 4.6 | 5.3 | 4.3 | 4.8 | 4.6 | 20 |
| 22 | | | | | | | 2.5 | 3.4 | 4.1 | 3.1 | 3.7 | 4.4 | 3.4 | 3.9 | 3.7 | 22 |
| 24 | | | | | | | | 2.7 | 3.4 | 2.4 | 3 | 3.7 | 2.7 | 3.2 | 3 | 24 |
| 26 | | | | | | | | | 2.8 | 1.8 | 2.5 | 3.1 | 2.1 | 2.6 | 2.4 | 26 |
| 28 | | | | | | | | | | 1.3 | 2 | 2.6 | 1.7 | 2.1 | 1.9 | 28 |
| 30 | | | | | | | | | | | 1.5 | 2.2 | 1.3 | 1.7 | 1.5 | 30 |
| 32 | | | | | | | | | | | | 1.8 | | 1.4 | 1.1 | 32 |
| 34 | | | | | | | | | | | | | | 1.1 | | 34 |

## T 11.3~31.5 m
**ASME B30.5 85%** **Units:t**




| | 11.3 | 15.3 | 19.4 | 25.4 | 31.5 | |
|---|---|---|---|---|---|---|
| 4 | 10.8 | 8.8 | 8.5 | | | 4 |
| 4.5 | 9.1 | 7.4 | 7.1 | | | 4.5 |
| 5 | 7.7 | 6.3 | 6 | 7 | | 5 |
| 5.5 | 6.6 | 5.4 | 5.1 | 6.1 | | 5.5 |
| 6 | 5.7 | 4.6 | 4.4 | 5.3 | 5.8 | 6 |
| 6.5 | 4.9 | 4 | 3.7 | 4.6 | 5.1 | 6.5 |
| 7 | 4.2 | 2.9 | 2.6 | 3.5 | 4 | 7 |
| 7.5 | 3.1 | 2.1 | 1.8 | 2.7 | 3.1 | 7.5 |
| 8 | | | | 1.4 | 1.9 | 8 |
| 9 | | | | | 1.1 | 9 |

## T 11.3~31.5 m
**ASME B30.5 85%** **Units:t**




| | 11.3 | 15.3 | 19.4 | 25.4 | 31.5 | |
|---|---|---|---|---|---|---|
| 3 | 10.6 | | | | | 3 |
| 3.5 | 9.4 | 9.1 | 8.8 | | | 3.5 |
| 4 | 8.3 | 8 | 7.8 | | | 4 |
| 4.5 | 7.4 | 7.1 | 6.9 | | | 4.5 |
| 5 | 6.6 | 6.3 | 6.1 | 6.8 | | 5 |
| 5.5 | 5.9 | 5.6 | 5.4 | 6.1 | | 5.5 |
| 6 | 5.2 | 5 | 4.7 | 5.5 | 6 | 6 |
| 6.5 | 4.7 | 4.4 | 4.2 | 4.9 | 5.4 | 6.5 |
| 7 | 4.2 | 3.9 | 3.7 | 4.4 | 4.9 | 7 |
| 7.5 | 3.2 | 3 | 2.8 | 3.6 | 4 | 7.5 |
| 8 | | 2.3 | 2.1 | 2.9 | 3.3 | 8 |
| 9 | | 1.1 | | 1.7 | 2.2 | 9 |
| 10 | | | | | 1.3 | 10 |

# LOAD CHARTS

## J 9.2-16 m

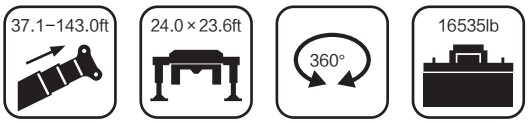
**ASME B30.5 85%** **Units:t**


| | 43.6 +9.2 | | | |
|---|---|---|---|---|
| | 0° | 15° | 30° | |
| 12 | 5.0 | | | 12 |
| 14 | 4.8 | 3.2 | | 14 |
| 16 | 4.5 | 3.1 | 2.5 | 16 |
| 18 | 4.0 | 3.0 | 2.4 | 18 |
| 20 | 3.2 | 2.9 | 2.2 | 20 |
| 22 | 2.6 | 2.7 | 2.2 | 22 |
| 24 | 2.1 | 2.3 | 2.0 | 24 |
| 26 | 1.7 | 1.9 | 1.9 | 26 |
| 28 | 1.4 | 1.5 | 1.8 | 28 |
| 30 | 1.1 | 1.2 | 1.6 | 30 |
| 32 | | 0.9 | 1.2 | 32 |
| 34 | | | 0.9 | 34 |


| | 43.6 +16 | | | |
|---|---|---|---|---|
| | 0° | 15° | 30° | |
| 14 | 2.9 | | | 14 |
| 16 | 2.8 | | | 16 |
| 18 | 2.7 | 1.9 | | 18 |
| 20 | 2.5 | 1.8 | 1.3 | 20 |
| 22 | 2.3 | 1.7 | 1.2 | 22 |
| 24 | 2.1 | 1.5 | 1.2 | 24 |
| 26 | 1.9 | 1.4 | 1.2 | 26 |
| 28 | 1.7 | 1.3 | 1.1 | 28 |
| 30 | 1.6 | 1.3 | 1.1 | 30 |
| 32 | 1.2 | 1.2 | 1.0 | 32 |
| 34 | 0.9 | 1.2 | 1.0 | 34 |
| 36 | | 1.0 | 0.8 | 36 |

## T 37.1~143.0 ft

**ASME B30.5 85%** **Units: lb**

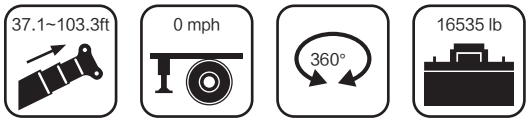



| | 37.1 | 50.2 | 57.1 | 63.6 | 70.2 | 76.8 | 83.3 | 90.2 | 96.8 | 103.3 | 109.9 | 116.5 | 123.0 | 129.9 | 143.0 | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 9.8 | 120,000 | | | | | | | | | | | | | | | 9.8 |
| 11.5 | 113,537 | 99,207 | 52,910 | | | | | | | | | | | | | 11.5 |
| 13.1 | 104,719 | 94,798 | 52,910 | | 52,910 | | | | | | | | | | | 13.1 |
| 14.8 | 94,798 | 88,184 | 52,910 | 72,752 | 52,910 | 55,115 | | | | | | | | | | 14.8 |
| 16.4 | 91,491 | 82,673 | 52,910 | 69,445 | 52,910 | 55,115 | 49,604 | 54,013 | | | | | | | | 16.4 |
| 19.7 | 68,343 | 72,752 | 52,910 | 55,115 | 52,910 | 51,147 | 49,604 | 54,013 | 36,376 | 38,581 | | | | | | 19.7 |
| 23.0 | 60,847 | 59,524 | 52,910 | 49,604 | 52,910 | 47,619 | 41,887 | 51,147 | 33,951 | 38,581 | 35,053 | 27,117 | | | | 23.0 |
| 26.2 | 47,399 | 51,147 | 52,910 | 45,194 | 50,706 | 44,533 | 36,596 | 48,060 | 31,305 | 36,376 | 33,069 | 25,794 | 26,455 | | | 26.2 |
| 29.5 | | 39,903 | 44,533 | 39,021 | 42,990 | 41,446 | 32,408 | 44,753 | 29,101 | 29,762 | 31,085 | 24,251 | 24,692 | 24,471 | | 29.5 |
| 32.8 | | 31,967 | 36,376 | 31,305 | 35,053 | 37,919 | 27,778 | 36,596 | 26,896 | 23,148 | 29,101 | 22,928 | 19,180 | 22,928 | 19,841 | 32.8 |
| 39.4 | | 21,826 | 25,794 | 21,164 | 24,692 | 27,117 | 23,810 | 26,014 | 23,369 | 20,944 | 27,117 | 20,723 | 18,078 | 21,385 | 16,314 | 39.4 |
| 45.9 | | | 19,180 | 14,991 | 18,078 | 20,503 | 17,416 | 19,621 | 21,385 | 18,739 | 20,503 | 18,298 | 16,094 | 20,944 | 14,330 | 45.9 |
| 52.5 | | | | 10,582 | 13,669 | 16,094 | 13,007 | 14,991 | 16,755 | 14,330 | 15,873 | 17,416 | 14,550 | 16,314 | 13,007 | 52.5 |
| 59.1 | | | | | 10,582 | 12,787 | 9,921 | 11,905 | 13,448 | 11,023 | 12,566 | 14,109 | 11,905 | 13,007 | 12,566 | 59.1 |
| 65.6 | | | | | | 10,362 | 7,496 | 9,480 | 11,023 | 8,598 | 10,141 | 11,684 | 9,480 | 10,582 | 10,141 | 65.6 |
| 72.2 | | | | | | | 5,512 | 7,496 | 9,039 | 6,834 | 8,157 | 9,700 | 7,496 | 8,598 | 8,157 | 72.2 |
| 78.7 | | | | | | | | 5,952 | 7,496 | 5,291 | 6,614 | 8,157 | 5,952 | 7,055 | 6,614 | 78.7 |
| 85.3 | | | | | | | | | 6,173 | 3,968 | 5,512 | 6,834 | 4,630 | 5,732 | 5,291 | 85.3 |
| 91.9 | | | | | | | | | | 2,866 | 4,409 | 5,732 | 3,748 | 4,630 | 4,189 | 91.9 |
| 98.4 | | | | | | | | | | | 3,307 | 4,850 | 2,866 | 3,748 | 3,307 | 98.4 |
| 105.0 | | | | | | | | | | | | 3,968 | | 3,086 | 2,425 | 105.0 |
| 111.5 | | | | | | | | | | | | | | 2,425 | | 111.5 |

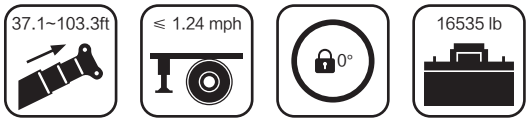
# LOAD CHARTS

## T 37.1~103.3 ft

**ASME B30.5 85%** **Units: lb**




| | 37.1 | 50.2 | 63.6 | 83.3 | 103.3 | |
|---|---|---|---|---|---|---|
| 9.8 | 23,369 | | | | | 9.8 |
| 11.5 | 20,723 | 20,062 | 19,400 | | | 11.5 |
| 13.1 | 18,298 | 17,637 | 17,196 | | | 13.1 |
| 14.8 | 16,314 | 15,653 | 15,212 | | | 14.8 |
| 16.4 | 14,550 | 13,889 | 13,448 | 14,991 | | 16.4 |
| 18.0 | 13,007 | 12,346 | 11,905 | 13,448 | | 18.0 |
| 19.7 | 11,464 | 11,023 | 10,362 | 12,125 | 13,228 | 19.7 |
| 21.3 | 10,362 | 9,700 | 9,259 | 10,803 | 11,905 | 21.3 |
| 23.0 | 9,259 | 8,598 | 8,157 | 9,700 | 10,803 | 23.0 |
| 24.6 | 7,055 | 6,614 | 6,173 | 7,937 | 8,818 | 24.6 |
| 26.2 | | 5,071 | 4,630 | 6,393 | 7,275 | 26.2 |
| 29.5 | | 2,425 | | 3,748 | 4,850 | 29.5 |
| 32.8 | | | | | 2,866 | 32.8 |




| | 37.1 | 50.2 | 63.6 | 83.3 | 103.3 | |
|---|---|---|---|---|---|---|
| 13.1 | 23,810 | 19,400 | 18,739 | | | 13.1 |
| 14.8 | 20,062 | 16,314 | 15,653 | | | 14.8 |
| 16.4 | 16,975 | 13,889 | 13,228 | 15,432 | | 16.4 |
| 18.0 | 14,550 | 11,905 | 11,243 | 13,448 | | 18.0 |
| 19.7 | 12,566 | 10,141 | 9,700 | 11,684 | 12,787 | 19.7 |
| 21.3 | 10,803 | 8,818 | 8,157 | 10,141 | 11,243 | 21.3 |
| 23.0 | 9,259 | 6,393 | 5,732 | 7,716 | 8,818 | 23.0 |
| 24.6 | 6,834 | 4,630 | 3,968 | 5,952 | 6,834 | 24.6 |
| 26.2 | | | | 3,086 | 4,189 | 26.2 |
| 29.5 | | | | | 2,425 | 29.5 |

## J 30.2-52.5 ft

**ASME B30.5 85%** **Units: lb**


| | 143.0 ft+30.2ft | | | |
|---|---|---|---|---|
| | 0° | 15° | 30° | |
| 39.4 | 11,023 | | | 39.4 |
| 45.9 | 10,582 | 7,055 | | 45.9 |
| 52.5 | 9,921 | 6,834 | 5,512 | 52.5 |
| 59.1 | 8,818 | 6,614 | 5,291 | 59.1 |
| 65.6 | 7,055 | 6,393 | 4,850 | 65.6 |
| 72.2 | 5,732 | 5,952 | 4,850 | 72.2 |
| 78.7 | 4,630 | 5,071 | 4,409 | 78.7 |
| 85.3 | 3,748 | 4,189 | 4,189 | 85.3 |
| 91.9 | 3,086 | 3,307 | 3,968 | 91.9 |
| 98.4 | 2,425 | 2,646 | 3,527 | 98.4 |
| 105.0 | | 1,984 | 2,646 | 105.0 |
| 111.5 | | | 1,984 | 111.5 |

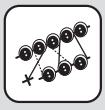

| | 143.0 ft+52.5 ft | | | |
|---|---|---|---|---|
| | 0° | 15° | 30° | |
| 45.9 | 6,393 | | | 45.9 |
| 52.5 | 6,173 | | | 52.5 |
| 59.1 | 5,952 | 4,189 | | 59.1 |
| 65.6 | 5,512 | 3,968 | 2,866 | 65.6 |
| 72.2 | 5,071 | 3,748 | 2,646 | 72.2 |
| 78.7 | 4,630 | 3,307 | 2,646 | 78.7 |
| 85.3 | 4,189 | 3,086 | 2,646 | 85.3 |
| 91.9 | 3,748 | 2,866 | 2,425 | 91.9 |
| 98.4 | 3,527 | 2,866 | 2,425 | 98.4 |
| 105.0 | 2,646 | 2,646 | 2,205 | 105.0 |
| 111.5 | 1,984 | 2,646 | 2,205 | 111.5 |
| 118.1 | | 2,205 | 1,764 | 118.1 |

# TABLE OF MAIN TECHNICAL PARAMETERS

| CATEGORY | ITEM | | UNIT | PARAMETER | ALLOWANCE |
|---|---|---|---|---|---|
| Dimensions | Dimensions (L×W×H) | | mm (ft) | 13762×3000×3590 (45.1×9.8×11.8) | ±1% |
| | Axle spacing | | mm (ft) | 3850 (12.6) | ±1% |
| | Track (front / rear) | | mm (ft) | 2330/2330 (7.6/7.6) | ±1% |
| | Front/rear overhang | | mm (ft) | 2104/2544 (6.9/8.3) | ±1% |
| | Front/rear extension | | mm (ft) | 5264/0 (17.3/0) | ±1% |
| Weights | Maximum permissible total weight | | kg (lb) | 41800 (92,153) (7.5t (16,535 lb) counterweight) | ±3% |
| | Axle load | Axle 1 | kg (lb) | 21204 (46,746) | ±3% |
| | | Axle 2 | kg (lb) | 20596 (45,407) | ±3% |
| Power | Engine model | | —— | QSB6.7 | - |
| | Rated power/rpm | | kW/(r/min) (bhp/(r/min)) | 194/2200 (260/2,200) | - |
| | Maximum output torque/rpm | | N.m/(r/min) (lb-ft/(r/min)) | 990/1500 (730/1,500) | - |
| Travel | Maximum travel speed | | km/h (mph) | 35 (21.7) | ≥ |
| | Minimum stable travel speed | | km/h (mph) | 1.8 (1.1) | ≤ |
| | Minimum turning diameter | | m (ft) | ≤12 (39.4) | - |
| | Minimum ground clearance | | mm (ft) | 445 (1.5) | ±1% |
| | Approach angle | | ° | 26 | ±1% |
| | Departure angle | | ° | 20.5 | ±1% |
| | Braking distance (initial speed at 24km/h (14.91 mph)) | | m (ft) | 9 (29.5) | ≤ |
| | Maximum grade ability | | % | 86 | ≥ |

| CATEGORY | ITEM | | | UNIT | PARAMETER | ALLOWANCE |
|---|---|---|---|---|---|---|
| Main performance | Maximum rated lifting capacity | | | t (USt) | 55 (60) | ±5% |
| | Minimum rated working radius | | | m (ft) | 3 (9.8) | ±1% |
| | Slewing radius at turntable tail | At counterweight | | mm (ft) | 4158 (13.6) | ±1% |
| | Maximum load moment | Base boom section | | kN.m (lb-ft) | 2033.5 (1,499,832) | ±1% |
| | | Fully-extended boom | | kN.m (lb-ft) | 934.9 (689,546) | ±1% |
| | Outrigger span | Longitudinal | | m (ft) | 7.3 (23.9) | ±1% |
| | | Lateral | | m (ft) | 7.2 (23.6) | ±1% |
| | Maximum outrigger load | | | kN(lb) | 481.3 | —— |
| | Lifting height | Base boom section | | m (ft) | 11.9 (39.0) | ±1% |
| | | Fully-extended boom | | m (ft) | 43.7 (143.3) | ±1% |
| | | Fully-extended boom + jib | | m (ft) | 57.1 (187.3) | ±1% |
| | Boom length | Base boom section | | m (ft) | 11.3 (37.1) | ±1% |
| | | Fully-extended boom | | m (ft) | 43.6 (143.0) | ±1% |
| | | Fully-extended boom + Jib | | m (ft) | 59.6 (195.5) | ±1% |
| | Jib offset angle | | | ° | 0, 15, 30 | ±1% |
| Working speeds | Time for raising boom | | | s | 45 | ≤ |
| | Time for fully extending boom | | | s | 80 | ≤ |
| | Maximum slewing speed | | | r/min | 1.5 | ≤ |
| | Time for extending and retracting outriggers | Outrigger beams | Retracting | s | 20 | ≤ |
| | | | Extending | s | 30 | ≤ |
| | | Outrigger jacks | Retracting | s | 30 | ≤ |
| | | | Extending | s | 35 | ≤ |
| | Lifting speed (single line, 4th layer, no load) | Main winch | | m/min (fpm) | 150 (492.1) | ≥ |
| | | Auxiliary winch | | m/min (fpm) | 130 (426.5) | ≥ |

# DESCRIPTION OF SYMBOLS

| | |
|---|---|
|  | Superstructure |
|  | Rated lifting load |
|  | Counterweight |
|  | Slewing radius of variable-position counterweight |
|  | Hook block |
|  | Parts of line |
|  | Boom length combination |
|  | Wind speed |
|  | Configuration |
|  | Optional equipment |
|  | Wire rope length |
|  | Wire rope diameter |

| | |
|---|---|
|  | Boom |
|  | Boom length |
|  | Working radius |
|  | Lifting height with boom |
|  | Boom angle |
|  | Extension |
|  | Independent jib head |
|  | Simple jib head |
|  | Fixed jib |
|  | Fixed jib length |
|  | Fixed jib offset angle |
|  | Luffing jib |

| | |
|---|---|
|   | Maximum single line pull |
|   | Maximum working speed |
|   | Main winch |
|   | Auxiliary winch |
|  | Chassis |
|  | Outrigger span |
|  | Tires |
|  | Axle load |
|   | Grade ability |
|  | Travel speed |
|  | Luffing |
|   | EN 13000 standard |

| | |
|---|---|
|  | Maximum lifting height |
|  | Maximum working radius |
|   | Super lift |
|   | Wind power jib |
|  | Telescoping |
|  | Slewing |
|   | 360° slewing |
|   | 360° slewing with the 5th jack down |
|  | Side and rear operation |
|   | Operation over front |
|  | Crane on tires |

# NOTES FOR LIFTING

- The total rated loads given in the rated load charts are the maximum lifting capacity when the crane is set up on firm and level ground with the tires free of the ground. The weights of the hookblock, rigging and the rope between the boom tip and block must be deducted as well as optional items such as the auxiliary sheave and jib.
- The working radius shown in the rated load charts is the radius when the load is lifted off the ground, and it is the actual value including loaded boom deflection. The operator will need to take boom deflection into consideration before beginning a lifting operation.
- A lifting operation is permissible only when the wind force is below grade 5 (instantaneous wind speed is 14m/s (46.2ft/s), and wind pressure is below 124Pa (2.59lb/ft2).
- Before beginning lifting operation, the operator should know the weight of the load to be lifted and the crane's working range, and then select proper working conditions. Never operate the crane beyond the limit shown in the chart. Use the lower value from the chart when the boom length or working radius is between the range of values.
- Observe the boom angle limit. Never operate the crane with the boom angle beyond the recommended limit even if a load is not being carried. Otherwise, the crane may overturn.
- The boom should be extended according to the telescoping codes shown on the load charts.

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