



## PELLA<sup>®</sup> WOOD ENTRY DOOR

### I. LIMITED WARRANTY AND II. FACTORY-FINISH LIMITED WARRANTY

**IMPORTANT NOTICE:** Read this entire Pella Limited Warranty and Limitation of Liability ("Limited Warranty") before purchasing or installing this product. By installing or using this product you are acknowledging that this Limited Warranty is part of the terms of sale.

#### I. PELLA WOOD ENTRY DOOR LIMITED WARRANTY

This Limited Warranty applies only to Pella wood entry doors, door frames, sidelights and transoms ("Covered Products"). Pella makes the following exclusive express Limited Warranties for Pella Wood Entry Door System products installed within the United States and Canada, subject to the stated conditions and limitations. This Limited Warranty is not transferable.

##### **Nonglass Materials and Workmanship — Nontransferable Limited Warranty.**

Pella warrants that the nonglass components of its Pella Wood Entry Doors shall be free of manufacturing defects in material or workmanship that significantly impair their proper operation and function for two (2) years from the date of sale by Pella or its authorized dealer. Should the warranted wood entry door be found to contain defects in materials or workmanship as installed in its original door opening occurring within two (2) years from the date of sale by Pella or its authorized dealer, Pella shall, and at its sole option: 1) repair or replace defects, material or workmanship that significantly impairs the proper operation and function (with cost of labor being included within two [2] years of the date of sale by Pella or its authorized dealers) or 2) refund the original purchase price. Grilles or any other alterations not installed by Pella Corporation may void this warranty. This Limited Warranty on Nonglass Components does not apply to hardware finishes.

Since many minor flaws can be repaired or corrected, all items should be inspected thoroughly for such defects upon receipt and **before** machining. Please be aware that the machining of a door, sidelight or transom constitutes acceptance of the product as it was received by our customer. Any minor flaws or defects that may exist at the time of machining will not be considered as defective product or claimable once machining has been completed. So, please inspect all items thoroughly before the machining process takes place. These doors are shipped to you unsealed and unfinished, so we do not warrant against the natural characteristics of the wood which may occur in the various conditions encountered from our plant to your finished opening. Because the wood can respond in different ways to the variety of atmospheric and environmental conditions, it is imperative that special attention is given to the door and the necessary care and effort taken to protect the door in the unfinished state to minimize the potential for problems.

**Nondecorative and Decorative Glass Ten-Year (10-Year) Limited Warranty.**

Pella warrants that all the glass (clear insulated and decorative insulated) shall be free from premature failure or permanent material obstruction of vision due to a failure of the glass seal for ten (10) years from the date of sale by Pella or its authorized dealer. If Pella is given notice of a glass defect occurring within ten (10) years of the date of sale by Pella or its authorized dealer, Pella shall, at its sole option: 1) repair or replace the defective glass (with the cost of labor included only within two [2] years of the date of sale by Pella or its authorized dealer) or 2) refund the original purchase price.

**IMPORTANT REQUIREMENTS FOR YOUR WARRANTY:**

1. Doors must be installed providing protection from exposure, typically with a standard overhang extending outward a distance equal to one-half its height from the bottom of the door up to the overhang to be covered by this warranty.
2. Any deterioration caused by failure to finish and seal all exposed surfaces and edges of the door within 14 days of delivery are not covered by this warranty. For continued protection, the finish needs to be maintained yearly.
3. Please comply with all of the handling and finishing instructions completely to validate the warranty. The product must be hand-sanded before finishing.

**IMPORTANT HANDLING, FINISHING AND INSTALLATION INSTRUCTIONS:**

1. Most finishes on exterior doors deteriorate relatively quickly. To insure exterior doors receive the protection required, inspect the condition of exterior finish at least once a year and refinish as often as needed to maintain the protective stability of the finish.
2. Entrance doors shall always be shipped and stored vertically (not leaning).
3. Doors shall not be exposed to excessive heat, dryness, humidity or direct sunlight prior to finishing.
4. Handle door with clean gloves and do not drag doors across each other or other surfaces.
5. If doors are stored on the job site for more than 14 days, all exposed surfaces and edges of the door must be finished and sealed — even if stored out of the elements.
6. All hardware locations, preparations and methods of installation must be appropriate for the specific door.
7. All doors 7' and under must have three hinges. Doors over 7' must have four hinges. (Exception: 8' Round Top will have three hinges)
8. Prior to finishing, remove all handling marks with 150-grit or finer sandpaper and remove all sanding dust.
9. Apply sealer, primer or first coat of required finish immediately after fitting, cutting for hardware, etc., and before the installation of hardware.
10. **ALL EXPOSED SURFACES OF THE DOOR MUST BE SEALED, INCLUDING THE TOP, BOTTOM, SIDE EDGES AND THE HARDWARE CUTOUTS.**
11. NOTE: An interior-grade lacquer is NOT a satisfactory product for exterior use.
12. All exterior surfaces — including the top, bottom and sides of the door — must be finished

coated with a good quality exterior- grade paint or top coat. **(AT LEAST 3 COATS OF EXTERIOR GRADE TOP COAT WITH A UV INHIBITOR MUST BE APPLIED.)**

13. In order not to induce warpage or excessive deterioration of your door, avoid using dark stains or paints on the door surfaces exposed to direct sunlight.

## CONDITIONS APPLICABLE TO ALL SALES AND LIMITED WARRANTIES

**Limitation of Warranty.** **FAILURE TO COMPLY WITH PELLA HANDLING, FINISHING, INSTALLATION AND MAINTENANCE INSTRUCTIONS VOIDS ALL WARRANTIES UNLESS IT IS CLEARLY ESTABLISHED BY THE BUYER OR USER OF THE PRODUCT THAT THE DEFECT OR FAILURE IS UNRELATED TO SUCH NONCOMPLIANCE.** These warranties do not extend to the use of Covered Products under abnormal conditions, conditions that exceed the stated performance parameters of the product as provided on the product labeling and in the *Pella® Architectural Design Manual*, or under conditions not reasonably foreseeable to, or beyond the control of Pella. Buyer and User assume the risk of any such use. This Limited Warranty is the exclusive warranty for Pella wood entry door products. **NEITHER PELLA NOR SELLER MAKE ANY OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR OTHERWISE. NO IMPLIED WARRANTY SHALL EXTEND BEYOND THE PERIODS COVERED BY THIS EXPRESS LIMITED WARRANTY.** This disclaimer of implied warranties may be limited or ineffective if you are a consumer, as that term is defined by the Magnuson Moss Act, 15 U.S.C. § 2301, in which case the duration of any implied warranties shall be two (2) years from the date of sale by Pella or its authorized dealer. Some states do not allow limitations on how long an implied warranty lasts for consumers, so the above limitation may not apply to you, in which event the manner of presenting any claim thereon shall be the same as provided in the express warranties stated herein. This Limited Warranty gives you specific legal rights, and you may have additional rights, which vary from state to state.

### **Allocation of Risks of Pella® Wood Entry Door Systems Performance.**

Because all construction must anticipate some water infiltration, it is important that the wall system be designed and constructed to properly manage moisture. Pella Corporation is not responsible for claims or damages caused by anticipated or unanticipated water infiltration; deficiencies in building design, construction and maintenance; failure to install Pella wood entry door products in accordance with Pella Installation Instructions; or the use of Pella wood entry door products in barrier wall systems, which do not allow for proper management of moisture within the wall system (see the following). The determination of the suitability of all building components, including the use of Pella entry door products, as well as the design and installation of flashing and sealing systems, is the responsibility of Buyer or User, the architect, contractor, installer or other construction professional and is not the responsibility of Pella. All risks related to building design and construction or the maintenance, installation, and use of Pella wood entry door products shall be assumed by Buyer and/or User.

**IMPORTANT NOTICE—** Pella wood entry door products **should not** be used in barrier wall systems, which do not allow for proper management of moisture within the wall systems, such as Exterior Insulation Finish Systems, (EIFS) (also known as synthetic stucco) or similar systems. Except in the states of California, New Mexico, Arizona, Nevada, Utah and Colorado, Pella makes **no warranty of any kind on and assumes no responsibility for Pella wood entry doors installed in barrier wall systems. In the states listed above, the installation of Pella products in EIFS or similar barrier systems must be in accordance with Pella's instructions for that type of construction.**

### **Limitation of Liability.**

This Limited Warranty sets forth the maximum liability for our products. **IN NO EVENT (INCLUDING WHERE THIS LIMITED WARRANTY IS DEEMED NOT TO APPLY TO THE SALE OR PRODUCT IN QUESTION) SHALL PELLA OR SELLER BE LIABLE FOR ANY**

**INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM THE SALE, INSTALLATION OR USE OF ANY PELLA PRODUCTS.** Some states do not allow the exclusion or limitation of incidental or consequential damages for consumers, so the above limitation or exclusion may not apply to you.

**Limitation of Remedy.**

**THE EXCLUSIVE REMEDY OF THE BUYER OR USER, AND THE SOLE LIABILITY OF PELLA AND SELLER FOR ANY AND ALL CLAIMS, LOSSES, INJURIES OR DAMAGES (INCLUDING CLAIMS BASED ON BREACH OF WARRANTY, CONTRACT, NEGLIGENCE, TORT, STRICT LIABILITY OR OTHERWISE) RESULTING FROM THE SALE, INSTALLATION OR USE OF THESE PRODUCTS, SHALL BE, AT THE OPTION OF PELLA, THE REPAIR OR REPLACEMENT OF THE PRODUCT OR THE RETURN OF THE ORIGINAL PURCHASE PRICE OF THE PRODUCT, AS PROVIDED HEREIN. IN NO EVENT SHALL THE LIABILITY OF PELLA OR SELLER EXCEED THE PRICE PAID FOR THE PRODUCT.** Replacement product shall be a reasonably similar current product and may not exactly match the original. Even where Pella chooses to repair or replace product within two (2) years of the date of sale, the costs covered by this warranty do not include any labor or material costs associated with finishing space surrounding or adjacent to the repaired or replaced product including furnishing any trim or other carpentry work. Replacement product provided pursuant to this Limited Warranty shall be subject to the applicable Pella® Product Limited Warranty only for the remainder of the original warranty period on the product being replaced. If Pella or Seller provides any of the remedies identified in the Limited Warranties above (i.e., repair, replacement of product or refund of the purchase price), then Buyer and/or User agree that this limitation of remedy shall not have failed of its essential purpose.

**DISCLAIMER— WHAT THIS LIMITED WARANTY DOES NOT COVER**

**Pella is not responsible for or makes no warranty as to:**

**1) Product failure, loss or damage due to:**

- Normal wear from product usage or age, including normal wear and tear of weatherstrip.
- Warpage not exceeding one-fourth inch (1/4") in the plane of the door. ALL 8' height doors are NOT warranted against warpage.
- Warranty is null and void if deterioration occurs due to the failure to finish and seal all exposed surfaces and edges of the door within 14 days of delivery.
- Damages caused by failure of Homeowner to annually (or sooner) re-finish all doors, sidelights and frames, if necessary, by lightly sanding and re-coating with clear exterior-grade top coat that contains UV protection.
- Pella wood entry door used with any storm door.
- Doors finished or painted Black (or any Dark Color) with any sun exposure.
- Improper storage, handling, installation, finishing, use, modification or maintenance.
- Mechanical abrasion to finishes.
- Structural settlement, movement or vibration.
- Product or finishes exposed to excessive localized heat, high-moisture environments (including pools, hot tubs and greenhouses) or water leakage.
- Normal wear, fading or discoloration of finish from product usage, age or exposure to direct sunlight.
- Products (panel, moldings, light rims and frame) not properly finished within 14 days of delivery.
- Acts of God.
- Acid rain or other corrosive elements.
- Salt spray, including exposure to coastal weather conditions.
- Accidents, including accidental glass breakage.
- Application of after-market window films to glass surfaces.
- Damage caused by inappropriate finishes, solvents, brickwash or cleaning chemicals.
- Glass breakage, not the fault of Pella, that results in seal failure.
- Damage to glass as a result of installation at elevations above 4,000 feet.

- Damage caused by high in-home humidity (condensation, frost and mold).
- Accident, misuse, abuse, alterations, improper handling, operation or cleaning.
- Products subjected to conditions outside product design limitations.
- Improperly installed security systems.
- Products with modifications that are not approved by Pella Corporation.
- Hardware finishes including decorative metal accent options (clavos, hinge straps, etc.) and wrought iron.
- Pella® doors, transoms and sidelights installed in non-Pella frames; the purchase, damage, repair or replacement of non-Pella products.
- Finishing or modifying the structure containing repaired or replaced product.
- The purchase, damage, repair or replacement of non-Pella products.
- Products that have not been paid for in full.

**2) Minor imperfections in the product:**

- Minor imperfections in the panel and/or frame graining or color.
- Variations in wood grain, color, texture or natural characteristics.
- Variations or unsatisfactory results in gloss levels, texture or appearance resulting from the field application of paint or other finishing material.
- Minor imperfections in glass that do not affect the product's structural integrity or significantly obscure vision (including textures, swirls and air bubbles in decorative glass).
- Minor variations in glass color.

**3) Installation inconsistent with Pella Installation Instructions:**

- Damage resulting in whole or in part from installation inconsistent with Pella's Installation Instructions.
- Altered or reinstalled products.
- Products used in nonvertical glazing applications.
- Combinations not built by Pella or not built in accordance with Pella's recommendations for mulling and combining Pella products.

**WDMA Hallmark Certification.**

Pella products labeled with the Window & Door Manufacturers Association (WDMA) Hallmark Certification are tested in accordance with applicable WDMA performance standards, which require products to be tested for air infiltration, water infiltration and structural performance. The WDMA certification standards measure the performance of a single sample of the product at the time of manufacture. Performance of Pella products, as measured by the WDMA standards, will change over time depending upon the conditions of use. For details on Hallmark Certification, go to [WDMA.com](http://WDMA.com). All Hallmark Certification performance ratings apply to individual products only. Pella makes no claims as to the overall performance of mulled and/or product combinations.

**NFRC Standards.**

Pella® products labeled with the National Fenestration Rating Council (NFRC) Energy Performance label are tested in accordance with NFRC standards. NFRC ratings are based on a combination of computer simulations and physical testing of product samples. For details on NFRC energy performance ratings, go to [NFRC.org](http://NFRC.org).

**Argon.**

For Pella wood entry door products labeled as having Low-E insulating glass with argon, Pella injects argon at the time of manufacture. No warranty is made as to the amount or percentage of argon present in the insulating glass. It is known that argon within insulating glass dissipates over time. The manner of use and conditions of installation of the product will affect the rate of dissipation of argon out of the insulating glass. Pella makes no warranty regarding the rate of dissipation of argon or the amount of argon remaining in the window at any time after manufacture.

## II. PELLA WOOD ENTRY DOORS FACTORY-FINISH LIMITED WARRANTY

Pella makes the following exclusive express Finish Warranty for Wood Entry Door Factory-Finished Products, subject to the stated conditions and limitations. Pella warrants that all factory-applied finishes to door panels or door frames by Pella Corporation will be free of any "Finish Defect" for a period of one (1) year from the date of sale by Pella or a Pella-authorized dealer. A Finish Defect includes cracking, peeling, blistering, chalking, surface contaminant and smudges in excess of a numerical rating of six (6) when measured in accordance with the standard practice specified in ASTM D659 or fading or change in color in excess of five (5) "E" units (NBS), calculated in accordance with ASTM 2244. A Finish Defect does not include fading due to UV or sunlight exposure or variation in stain absorption due to grain, color and texture differences in the wood. If Pella is given notice of such Finish Defect within one (1) year from the date of sale, Pella shall, at its sole option: 1) refinish the product (the finish may not necessarily be the same finish as originally applied to the product), 2) furnish labor to replace or repair any defective finish workmanship (and provide replacement materials if Pella determines such materials are necessary to make the repairs) or 3) refund the original purchase price of the defective item in question. This Finish Warranty is provided to the original Buyer and may not be assigned or transferred, although the limitations of liability set forth herein apply to all sales and persons.

In addition to this Finish Warranty, your Pella Wood Entry Door products are covered by separate product warranties. If this Finish Warranty does not apply to you, however, warranty and liability limitations still apply to the sale and use of your Pella products. You should review the applicable Pella product warranties for warranty coverage and limitations applying to your Pella products. By installing the Pella products, you are acknowledging that the product warranties are part of the terms of sale. You can review the applicable Pella product warranties at [pella.com](http://pella.com).

### **CONDITIONS APPLICABLE TO PELLA® WOOD ENTRY DOORS FACTORY-FINISHED PRODUCTS AND THIS FINISH WARRANTY**

#### **Limitation of Factory-Finish Warranty.**

**FAILURE TO COMPLY WITH PELLA INSTALLATION AND MAINTENANCE INSTRUCTIONS VOIDS ALL WARRANTIES UNLESS IT IS CLEARLY ESTABLISHED BY THE BUYER OR USER OF THE PRODUCT THAT THE DEFECT OR FAILURE IS UNRELATED TO SUCH NONCOMPLIANCE.** This Finish Warranty does not extend to finished products subjected to conditions not reasonably foreseeable by Pella that exceed the stated performance parameters of the finish and/or product as provided on the product labeling or in the *Pella Architectural Design Manual*. Buyer and User assume all risk of any such use. This Finish Warranty is the exclusive warranty for finishing of a Pella Wood Entry Door Factory-Finished Product. **NEITHER PELLA NOR SELLER MAKE ANY OTHER WARRANTIES WITH RESPECT TO THE PRODUCT FINISH, EXPRESS OR IMPLIED, INCLUDING ANY WARRANTY OF WORKMANLIKE PERFORMANCE, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR OTHERWISE. NO IMPLIED WARRANTY SHALL EXTEND BEYOND THE PERIODS COVERED BY THIS EXPRESS FINISH WARRANTY.** This disclaimer of implied warranties may be limited or ineffective if you are a consumer, as that term is defined by the Magnuson Moss Act, 15 U.S.C. § 2301, in which case the duration of any implied warranties shall be one (1) year from the date of sale by Pella or its authorized dealer. Some states do not allow limitations on how long an implied warranty lasts for consumers, so the above limitation may not apply to you, in such event the manner of presenting any claim thereon shall be the same as provided in the express warranties stated herein. This Limited Warranty gives you specific legal rights, and you may have additional rights, which vary from state to state.

#### **Limitation of Factory-Finish Liability.**

This Finish Warranty sets forth the maximum liability of Pella or Seller for the finish of the products. **IN NO EVENT, INCLUDING WHERE THIS FINISH WARRANTY IS DEEMED NOT TO APPLY TO THE SALE OR PRODUCT IN QUESTION, SHALL PELLA OR SELLER BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM THE SALE, INSTALLATION, FINISHING, OR USE OF ANY PELLA PRODUCTS.**

Some states do not allow the exclusion or limitation of incidental or consequential damages for consumers, so the above limitation or exclusion may not apply to you.

#### **Limitation of Factory-Finish Remedy.**

**THE EXCLUSIVE REMEDY OF THE BUYER OR USER, AND THE SOLE LIABILITY OF PELLA AND SELLER TO ALL PERSONS FOR ANY AND ALL CLAIMS, LOSSES, INJURIES OR DAMAGES (INCLUDING CLAIMS BASED ON BREACH OF WARRANTY, CONTRACT, NEGLIGENCE, TORT, STRICT LIABILITY OR OTHERWISE) RESULTING FROM THE FINISHING OF (OR THE APPLICATION OF A FINISHING PRODUCT TO) A PELLA PRODUCT, SHALL BE, AT THE OPTION OF PELLA, THE LABOR AND/OR MATERIALS TO REPAIR ANY DEFECTIVE FINISH OR THE RETURN OF THE ORIGINAL PURCHASE PRICE OF THE PRODUCT WITH THE DEFECTIVE FINISH, AS PROVIDED HEREIN. IN NO EVENT SHALL THE LIABILITY OF PELLA OR SELLER EXCEED THE PRICE PAID FOR THE PRODUCT.** When applicable, replacement products shall be reasonably similar to current product and may not exactly match the original or original finish. Even where Pella chooses to repair or replace product, the costs covered by this Finish Warranty do not include any labor or material costs associated with finishing space surrounding or adjacent to the repaired or replaced product including furnishing any trim or carpentry work. Replacement product provided pursuant to this Finish Warranty shall be subject to the applicable Pella® Product Limited Warranty only for the remainder of the original warranty period on the product being replaced. If Pella or Seller provides any of the remedies identified in the Finish Warranty above (i.e., refinishing, repair/replacement of product, or refund of the purchase price), then Buyer and/or User agree that this limitation of remedy shall not have failed of its essential purpose.

#### **DISCLAIMER– WHAT THIS LIMITED WARRANTY DOES NOT COVER**

##### **Pella is not responsible for or makes no warranty as to:**

- 1) Non-factory finishing, repairs or modifications performed by anyone other than Seller (or one of its subcontractors).
- 2) Finishes of non-Pella products.
- 3) The buyer's choice of finish, or whether the chosen finish is a match to other or existing finishes.
- 4) Finish failure due to:
  - Improper storage, handling, installation, finishing, use, modification or maintenance.
  - Normal wear from product usage or age.
  - Non-factory applied finishes, applied sealants or caulking. Finishes applied by your local dealer/contractor are not covered by this warranty.
  - Products or finishes exposed to excessive localized heat, high-moisture environments (including pools, hot tubs and greenhouses) or water leakage.
  - Acts of God.
  - Acid rain or other corrosive elements.
  - Damage caused by high in-home humidity (condensation, frost and mold).
  - Accident, misuse, abuse, alterations, improper handling, operation or cleaning.
  - Conditions outside product or finish design limitations.
  - Salt spray, including exposure to coastal weather conditions.
  - Damage caused by inappropriate finishes, solvents, brickwash or cleaning chemicals.
  - Normal wear, fading or discoloration of finish from product usage, age or exposure to direct sunlight.
  - Products that have not been paid for in full.

- Finish failure or any other losses arising from defects in the existing structure.

**Entire Agreement.**

With the exception of a written statement signed by an authorized Pella representative, this Limited Warranty and all terms contained herein constitutes the entire agreement between Pella/Seller and Buyer/User. This Limited Warranty, including all Limitations of Liability contained herein, are made a part of any such written agreement, unless expressly excluded therein. By purchasing or using the product covered by this Limited Warranty, Buyer and User agree that they are not relying on any oral statements made by anyone that are in any way contrary to this Limited Warranty.

**No Statement of Useful Life.**

This Finish Warranty is not a statement of the useful life of any Pella® product.

**No Amendment Except in Writing.**

Pella and Seller offer this product, and Buyer and User accept it, subject to the foregoing Finish Warranty, which may be modified only by written agreement signed by a duly authorized representative of Pella.

**CLAIMS UNDER THESE WARRANTIES**

**(I. Limited; II. Factory-Finish)**

**Prompt Notice of Claim.**

Within the warranty period, Buyer or User shall notify Pella immediately and in no case more than one (1) year after any defect or other basis of a claim covered by these Limited Warranties is discovered or should have been discovered. Any claims otherwise covered by the foregoing warranties, but for which Pella did not receive notice within one (1) year from the time the problem first became known, shall be barred.

**Limited Warranty Claim Procedure.**

Claims under these Limited Warranties may be made in writing to **Pella Corporation, Customer Service Department, 102 Main Street, Pella, Iowa, 50219**, or by calling for service at 800-374-4758. Claims to Pella should include the following information:

1. Claimant's name, address and phone number, and the installation address (if different);
2. A description of the product, purchase price, date and location of purchase, and copies of invoices;
3. A description of the product concerns (photos may be included); and
4. A brief summary of attempts made to address the concerns.

Pella may charge a fee for on-site product inspections.