



WEBB DIVISION
A division of Marmon Industries, Inc.
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SERVICE BULLETIN (NO. 12)

(NOTICE OF PRODUCT CHANGE)

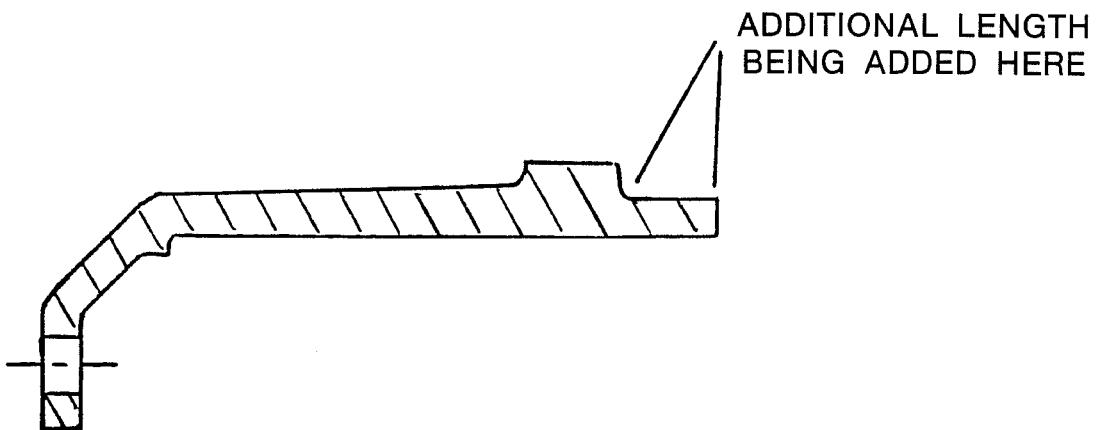
BRAKE DRUMS:	67517	67537
	67518	67598
	67519	

As a part of our ongoing effort toward product improvement, we are making the following change to the above listed brake drums.

To allow use of these brake drums by "all axle manufacturers," we are adding 0.19 to the overall depth of each of these brake drums. This additional material is required to cover the brake shoes within the location tolerances of the brake spiders used by various manufacturers. This change will add approximately 1.6 lbs. in weight to each of these brake drums.

The revised brake drums will continue to interchange with all brake drums in the field on which there is a current interchange established. This change will be accomplished as a running change and should not affect the use of brake drums which you have in inventory.

The additional length will be added to these brake drums in the location illustrated below.



A member of The Marmon Group of companies