



Releasing Value Through Lean

“Built for Manufacturers. Tailored to your operation”

A practical Lean playbook to drive cost reduction and performance uplift

Challenging the Way Things Run



How much margin is being lost to activities your customer doesn't care about?



Do your current systems fix root causes, or simply manage the symptoms?



Are your teams equipped, and empowered to improve what they control?



Is operational discipline helping or hindering your agility?

Core Lean Tools & When to Use Them

Tool	When to Use it	What it Helps with
5S	Daily, during shift handovers	Workplace order, safety, and efficiency
Visual Management	All day, every day	Real-time performance tracking
DMS / KPI Boards	Shift start, end, and weekly reviews	Monitoring flow, spotting anomalies
SMED / RIE	Before product changes or when flow is blocked	Reduce changeover and lead time
PDCA	Any improvement loop	Iterative problem-solving
Root Cause Analysis (5 Whys)	Post-issue or recurring problems	Sustainable fix, not firefighting

Daily Lean Routines

Routine	Who	When	Purpose
Shift Start-up Meeting	Team Leader + Line	Start of shift	Check yesterday's results, assign focus areas
DMS Review	Line Manager + Team	Daily	Track KPIs, discuss issues
Gemba Walk	Ops Leader + CI Coach	Weekly	Observe processes, ask questions
Weekly CI Huddle	CI Team / Leads	Weekly	Share wins, review actions

Our Performance System

Making performance measurable, manageable and accountable

- KPI Board Template
- Visual symbols (green/yellow/red)
- Root cause & countermeasure log
- Action tracker with owner and deadline

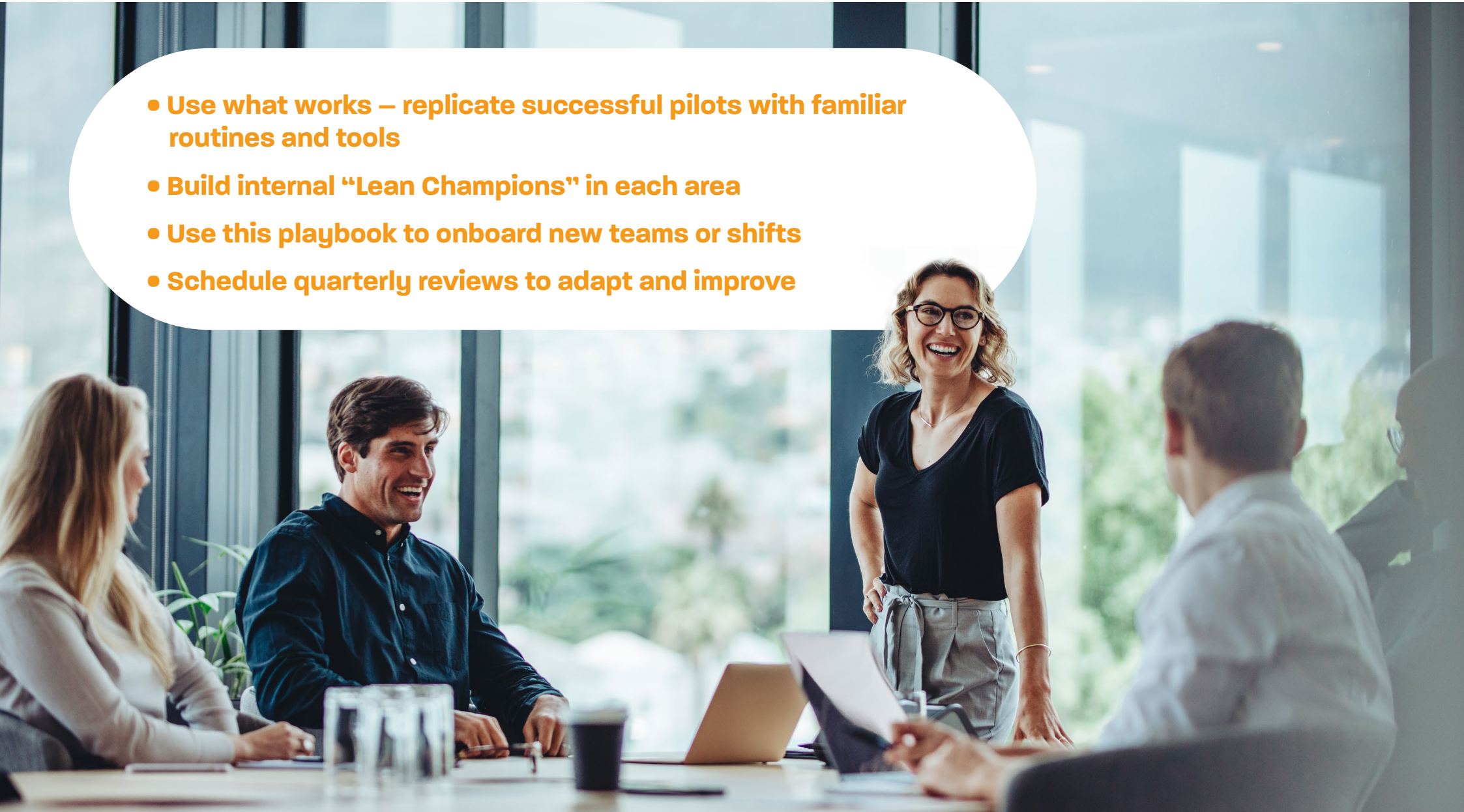
Empowering Performance

Lean isn't about squeezing more from the same people—it's about removing the barriers that stop them from delivering. How well is your system enabling that?

For Frontline Teams	For Line Managers
Can they see and act on performance data in real time?	Are reviews driving accountability and improvement?
Are they equipped to prevent small problems from becoming big ones?	Are you growing capability, not just hitting KPI's?
Do they feel ownership of results?	Are quick wins being used to build momentum?

How You Scale Lean Across Your Operation

- **Use what works – replicate successful pilots with familiar routines and tools**
- **Build internal “Lean Champions” in each area**
- **Use this playbook to onboard new teams or shifts**
- **Schedule quarterly reviews to adapt and improve**



Unlock Margin. Release Capacity. Fast.

Lean isn't a cost, it's a multiplier.

It releases working capital, increases throughput, and delivers ROI in months, not years.

We'll help you:

- Uncover hidden inefficiencies across the value stream
- Quantify savings, capacity gains, and service improvement
- Deliver results without risky overhead or CapEx

Let's talk about how Lean could drive your P&L forward.

