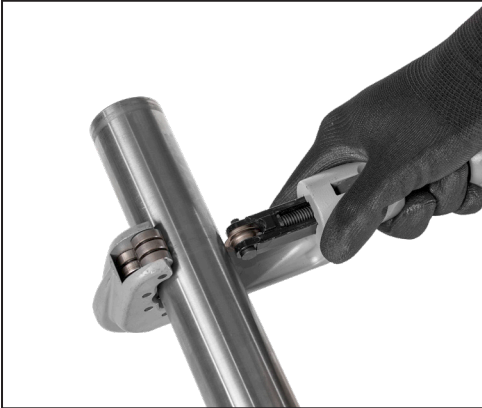


Airtite Pipe Installation Instructions



STEP 1. Select clean, undamaged pipe and cut to desired length using a wheel type cutter.
Do not use a hacksaw or reciprocating saw.



STEP 2. Ream and deburr inside and outside of pipe. Remove any sharp edges that could damage the O ring during insertion.

Inspect the pipe surface at full insertion depth to identify imperfections. If found, polish with sand cloth until smooth.

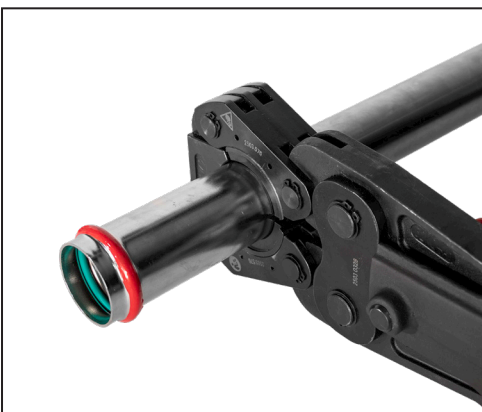


STEP 3. Mark the pipe at the proper insertion depth with a permanent marker.



STEP 4. Check each fitting to verify all components and seals are in place.

Insert pipe into the fitting to the marked depth.



STEP 5. Using the proper tools, place jaws around the fitting and ensure they are aligned with the contour of the fitting. Before pressing, make sure that the pipe is inserted to the proper depth. Start the pressing process. Refer to the tool operating instructions for tool operation.



STEP 6. Remove tool and inspect compression on the fitting and tube. Remove the red visual crimp indicator.

Once all fittings are installed and pressed, the system may be tested for leaks.