

# Patio Doors

Indoor and Outdoor Living at Its Finest





**Bifold Patio Door**  
 A White 4-panel Pella® Reserve™ — Traditional aluminum-clad wood door with Integral Light Technology® grilles and a Matte Black Virago handle.

# LIVE LARGE WITH PELLA

Extend your living space beyond the walls of your home. Whether your project calls for the rich details of wood, clean lines of aluminum, strong fiberglass or low-maintenance vinyl, you can create your desired look with the flexible design of large opening Pella® doors.\*



### SLIDING

*Aluminum-Clad Wood, Aluminum, Fiberglass and Vinyl*

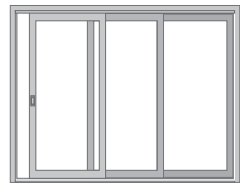
- Two, three or four panels of glass that slide open horizontally
- Sliding doors do not swing open, requiring less space to operate
- Bring in large amounts of fresh air and natural light to create bright and airy spaces



### HINGED

*Aluminum-Clad Wood, Aluminum, Vinyl*

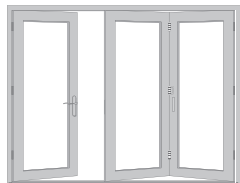
- One or two doors that swing open
- Creates a grand entrance into a backyard or patio area
- French doors add timeless style to any home



### MULTI-SLIDE

*Aluminum-Clad Wood, Aluminum and Vinyl*

- Feature two or more expansive panels of glass that glide open horizontally
- Used to invite the outdoors in and the indoors out with panels that travel to one side or part in the middle
- Panels stack neatly on top of one another and can tuck away out of sight into a wall pocket



### BIFOLD

*Aluminum-Clad Wood, Aluminum and Vinyl*

- Expansive panels of glass that fold like an accordion
- Used to extend your living space and blend your home's indoor and outdoor environments
- Commonly used in between entertainment areas such as a kitchen and patio area

\*Please see your Pella sales representative for more information on product performance ratings and their ability to meet local standards.

# ALUMINUM-CLAD WOOD PATIO DOORS

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency.

## MOST CUSTOMIZABLE DESIGN

Personalize your patio doors to match your home with special sizes, integrated blinds and shades, grilles, premium interior and exterior colors and hardware finishes. From traditional and historically authentic to contemporary and modern, we offer products for any style of home.

## LONG-LASTING BEAUTY & DURABILITY

Low maintenance aluminum cladding protects the exterior of your strong door. EnduraGuard® wood protection formula helps ensure protection on every wood surface from the effects of moisture, decay and stains from mold and mildew — as well as termite damage.

## TESTED BEYOND REQUIREMENTS

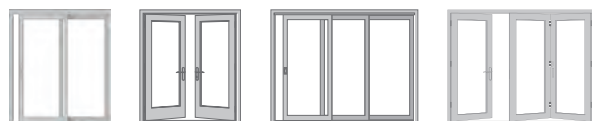
Our high-quality wood patio doors are designed and tested for enduring durability. Pella tests wood windows and patio doors beyond the industry standard to deliver long-lasting products and performance you can trust.



## COVERED FOR A LIFETIME<sup>1</sup>

Pella wood patio doors are backed by the best limited lifetime warranty in the industry for wood patio doors.<sup>2</sup>

Available in these patio door styles:



Multi-Slide Patio Door  
A stacking 4-panel Pella® Reserve™ — Traditional aluminum-clad wood door in a White finish with Integral Light Technology® grilles and flush Satin Brass hardware.

<sup>1</sup> Limited lifetime is for as long as the original purchaser of the Pella wood product owns and occupies the home into which the Pella wood product is installed.  
<sup>2</sup> Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty) or contact Pella Customer Service at 877-473-5527.

## COLORS & FINISHES

### Wood Types

Choose the wood species that best complements your project's interior.

Custom solutions:



### Prefinished Pine Interior Colors

When you select pine, we can prefinish in your choice of a variety of paints and stains. Unfinished or primed and ready-to-paint are also available.



### Extruded Aluminum-Clad Exterior Colors

Our low-maintenance EnduraClad® exterior finish resists chalking and fading. Take durability further with EnduraClad Plus protective finish, which meets the industry's highest exterior coating standard to defend against chalking and fading.\*



Custom colors are also available.



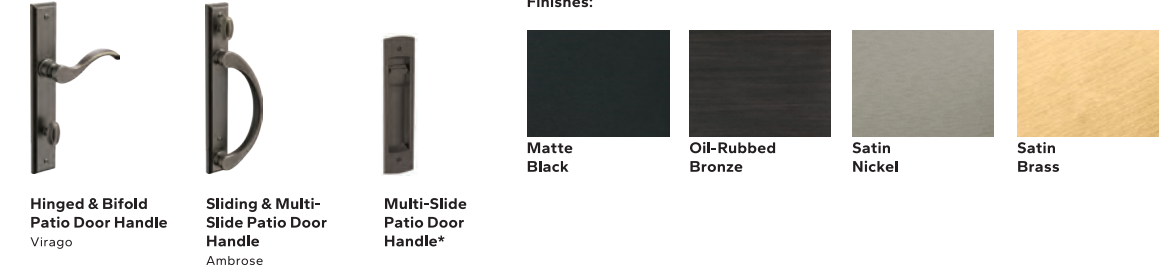
\* EnduraClad Plus protective finish is not available with all colors. See your local Pella sales representative for availability.

## PATIO DOOR HARDWARE

### Classic Collection

Choose timeless pieces, created in collaboration with Baldwin® Hardware, for a look that will never go out of style.

### BALDWIN



### Modern Collection

To complement your style, we've partnered with Baldwin, the #1 premium hardware brand. The hardware collection is made of solid-forged brass and features bold designs and added security enhancements.

### BALDWIN



Additional hardware collections available. See your local Pella sales rep for more options.

\* Flush multi-slide handle is a Pella exclusive design.

## CONFIGURATIONS

### Sliding

Available in two to four panels.



2-Panel

### Hinged

Choose from single- and double-door configurations.



Double

### Multi-Slide

Available in stacking, bi-parting and pocketing configurations with two to 10 panels.



3-Panel

### Bifold

Available in stacking and bi-parting configurations with two to 10 panels.



3-Panel

# ALUMINUM PATIO DOORS

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Make a statement with the true modern styling of thermally broken aluminum doors, expertly crafted by Pella.

## MODERN SIGHTLINES

Sophisticated aluminum designs feature slim profiles that maximize glass and natural light.

## EXCEPTIONAL DURABILITY

Strong and corrosion-resistant, aluminum doors with enduring anodized finishes are low-maintenance.

## ENGINEERED FOR STABILITY

Designed with precision-fit aluminum components that support your design.

Available in these patio door styles:



Multi-Slide Patio Door  
Stacking aluminum multi-slide patio door  
in a Black Anodized finish.

## COLORS & FINISHES

### Frame Colors

Achieve the exact vision for your project with durable solid-color frame finishes.



## PATIO DOOR HARDWARE

### Handles and Rollers

Complement your door's modern design with striking hardware finishes.



Contemporary Pull

Flush Handle



Standard Handle with Multi-Point Lock

### Finishes:



White\*

Satin Nickel

Matte Black

## CONFIGURATIONS

### Hinged

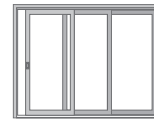
Choose from single- and double-door configurations.



Double

### Multi-Slide

Available in stacking, bi-parting and pocketing configurations with two to 10 panels.



3-Panel

### Bifold

Available in stacking and bi-parting configurations with two to 10 panels.



3-Panel

\* Available on multi-slide patio doors only.



Multi-Slide Patio Door  
Stacking aluminum multi-slide patio doors in a Black Anodized finish.

# FIBERGLASS PATIO DOORS

Add exceptional strength and durability to your home with fiberglass patio doors.

## UNMATCHED STRENGTH AND LASTING DURABILITY<sup>1</sup>

Pella fiberglass is the strongest material for windows and patio doors, engineered for lasting durability. Our fiberglass patio doors are built for long-lasting durability and tested for a lifetime of everyday use.

## DESIGNED FOR EXTREMES

Unlike other materials, Pella's exclusive fiberglass won't expand or become brittle, meaning these patio doors resist dents, bends and breaks. Tested from -40°F to 180°F, our fiberglass is designed to withstand subzero cold, the most extreme heat and the rigorous performance requirements of a commercial building.<sup>2,3</sup>

## LOW-MAINTENANCE DESIGN

Factory-applied and baked on, these doors feature a long-lasting powder-coat finish which resists chipping, chalking and fading for enduring beauty. The durable material will never rot or corrode, helping keep your sleek patio door beautiful with less maintenance.



## BACKED BY ONE OF THE STRONGEST WARRANTIES IN THE BUSINESS.

Pella products are backed by one of the strongest warranties in the industry. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).

Available in these patio door styles:



Sliding Patio Door  
A White 2-panel Pella® Impervia® fiberglass sliding patio door.

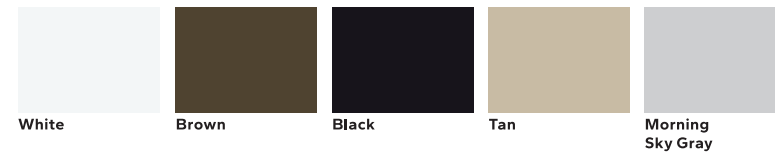
<sup>1</sup> Pella's proprietary fiberglass material has displayed superior strength over wood, vinyl, aluminum, wood/plastic composites, and other fiberglass materials used by leading national brands in tensile and 3-point bend tests performed in accordance with ASTM D638 and D790 testing standards.  
<sup>2</sup> In testing performed in accordance with ASTM testing standards, Pella's fiberglass has displayed superior performance in strength, ability to withstand extreme heat and cold and resistance to dents and scratches. Special shape windows are made from a fiberglass resin material.  
<sup>3</sup> Pella® Impervia® windows and patio doors have a performance class of LC or higher. For information on product ratings see [www.pella.com/performance](http://www.pella.com/performance).

## COLORS & FINISHES

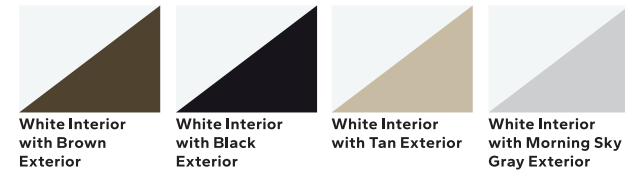
### Frame Color

Pella® Impervia® windows and patio doors feature a low-maintenance, durable powder-coat paint finish. Our long-lasting powder-coat finish resists chipping and fading so you never need to paint or refinish.

#### Solid-Color:



#### Dual-Color:



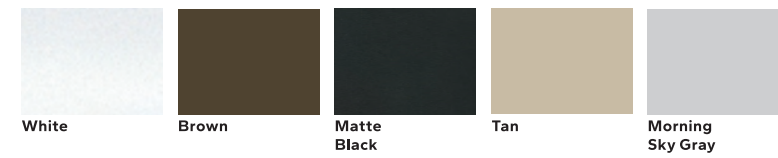
## PATIO DOOR HARDWARE

### Sliding Patio Door Handle and Secure Vent Lock

Elevate your style and transform your home with a timeless, easy-to-operate sliding patio door handle. A secure vent lock comes standard and provides added safety and security for your home. It withstands 500 pounds of opening force in the vent lock position.<sup>1</sup>



#### Color-Matched Finishes:



#### Additional Finish<sup>2</sup>:



## CONFIGURATIONS

**Sliding**  
Available in two to three panels.



<sup>1</sup> Based on the force to slide open testing defined in ASTM F842.

<sup>2</sup> Satin Nickel finish not available on sliding patio door Secure Vent Lock.



**Sliding Patio Door**  
A Black 3-panel Pella® Impervia® fiberglass sliding patio door with a low-profile sill.

# VINYL PATIO DOORS

Easy-care and energy-efficient Pella® vinyl patio doors are budget friendly.

## LOW-MAINTENANCE DESIGN

Made with Pella's unique vinyl formula, you won't need to paint or refinish your vinyl patio doors. These doors are fade resistant and tested for excellent weathering and durability.

Solid and dual-color frame options available to complement your home's style.

## EXCELLENT ENERGY EFFICIENCY

Slowing the transfer of heat, multichambered frames help keep your home more comfortable. Pella offers energy-efficient options that will meet or exceed ENERGY STAR® guidelines in all 50 states.\* Optional foam insulation further improves energy efficiency.

## QUALITY THAT LASTS

Vinyl patio doors are high quality and budget friendly. As a competitively priced material, vinyl still offers some of the most desired features and options, like blinds-between-the-glass, privacy and security innovations, and unique grille patterns.



## BACKED BY SOME OF THE STRONGEST WARRANTIES IN THE BUSINESS.

Pella products are backed by some of the strongest warranties in the industry. See written limited warranty for details, including exceptions and limitations, at [pella.com/warranty](http://pella.com/warranty).

Available in these patio door styles:



\* Some Pella products may not meet ENERGY STAR® guidelines in Canada. For more information, contact your local Pella sales representative or go to [energystar.gc.ca](http://energystar.gc.ca).



Corner Multi-Slide Patio Door  
Two stacking vinyl multi-slide patio doors that meet at a corner in a Black finish.

## COLORS & FINISHES

**Frame Color**  
Create a signature look with a solid-color frame. A solid color throughout the vinyl formula keeps minor dings and scratches virtually invisible. Or add design interest with dual-color frames, featuring a White interior frame and your choice of laminated exterior colors.

### Solid-Colors:



White

Almond

Fossil<sup>1</sup>

Black<sup>2</sup>

### Dual-Color Exterior:<sup>3</sup>



White Interior with Brown Exterior

White Interior with Black Exterior

## PATIO DOOR HARDWARE

**Handles**  
Match your door's interior and exterior color with a color-matched, corrosion-resistant handle, or choose to upgrade the interior finish to add a touch of style.



Standard Sliding and Multi-Slide Patio Door Handle with Standard Pull Exterior Handle

Standard Sliding and Multi-Slide Patio Door Handle with Matched Exterior Handle

Flush Sliding and Multi-Slide Patio Door Handle<sup>4</sup> For Premium Sliding and Multi-Slide Patio Door



Standard Bifold and Hinged Patio Door Handle Standard Multipoint Locking System



Passive Panel<sup>5</sup> Keyed or Unkeyed

### Color-Matched Finishes:



White

Almond

Fossil<sup>1</sup>



Brown (Exterior Only)

Black

### Additional Interior Finishes:



Satin Nickel<sup>6</sup>

## CONFIGURATIONS

**Sliding**  
Available in two to four panels.



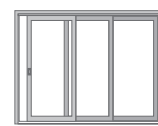
2-Panel

**Hinged**  
Choose from single- and double-door configurations.



Double

**Multi-Slide**  
Available in stacking, bi-parting and pocketing configurations with two to 8 panels.



3-Panel

**Bifold**  
Available in stacking and bi-parting configurations with two to 10 panels.



3-Panel

<sup>1</sup> Available on sliding patio doors only.

<sup>2</sup> Exterior and interior are an applied laminate finish, not an extruded color.

<sup>3</sup> Exterior is an applied laminate finish, not an extruded color.

<sup>4</sup> Available in White and Black only.

<sup>5</sup> Available in Satin Nickel and Black only.

<sup>6</sup> Available on standard hinged and bifold patio door hardware only.



**Bifold Patio Door**  
A Pella® 250 Series vinyl premium bifold patio door in a Black finish.



**Multi-Slide Patio Door**  
A 4-panel Pella® 250 Series vinyl premium multi-slide patio door in a Black finish.



**Multi-Slide Patio Door**  
Stacking aluminum multi-slide patio door in a Black Anodized finish.



**Hinged Patio Door**  
A Pella® Lifestyle Series aluminum-clad wood hinged patio door with grilles-between-the-glass.



**Sliding Patio Door**  
A black Pella® Lifestyle Series aluminum-clad wood three-panel sliding patio door.



**Bifold Patio Door**  
A Black Pella® 250 series vinyl premium bifold patio door with grilles-between-the-glass.



**Multi-Slide Patio Door**  
Aluminum pocketing multi-slide patio door in a Black Anodized finish.



**Bifold Patio Door**  
A White Pella Reserve – Traditional aluminum-clad wood bifold patio door with Integral Light Technology® grilles.

**BROWSE MORE  
INSPIRATION**





**BACKED BY SOME OF THE STRONGEST WARRANTIES IN THE BUSINESS.**

You can be confident in your investment. Pella products are backed by a strong national brand and some of the strongest warranties.

**NOTE:** Product specifications may change without notice.

Actual colors may vary from those shown and products may vary slightly from illustrations and photos. Additional features and options may be available. See a Pella representative for details.

**WANT TO LEARN MORE? CALL US AT 833-44-PELLA OR VISIT PELLA.COM**

