



FRAGOL GEAR PGS 320 FG

FRAGOL GEAR PGS 320 FG is a synthetic ISO VG 320 high performance gear lubricant based on a mixture of water-soluble poly-alkylene-glycols (PAG). It provides outstanding load-carrying properties and micro pitting resistance required in gear systems.

FRAGOL GEAR PGS 320 FG meets the requirements of FDA 21 CFR 178.3570 and is H1-registered for processes where incidental food contact can occur. All FRAGOL H1-registered products are manufactured according to ISO 21469:2006 which supports producers' HACCP and GMP programs. FRAGOL H1-lubricants do not contain ingredients of animal origin or genetically modified products and are KOSHER and HALAL certified.

APPLICATIONS

- Worm-, (Bevel) helical-, Planetary-gears
- Medium loaded gears operating at high temperatures
- Gearing for conveyors
- Agitators and mixers
- Extruders – pulpers – presses
- Non-gear applications, e.g. medium loaded bearings, shaft couplings, etc.

BENEFITS

- Very good load carrying properties
- High wear protection
- High VI
- Water soluble
- Excellent thermal stability
- No deposit/lacquer formation
- Very good shear stability
- Extended drain intervals

TYPICAL CHARACTERISTICS

FRAGOL GEAR PGS 320 FG	Value	Unit	Method
Temperature range	-30 to 140	°C	-
Appearance	clear to hazy yellowish liquid	-	visual
Viscosity @ 40 °C	320	mm ² /s	DIN 51562
Viscosity @ 100 °C	61	mm ² /s	DIN 51562
VI	200	-	DIN ISO 2909
Density @ 20 °C	1.06	kg/l	ISO 23581
Total acid number	+/- 0.5	mg KOH/g	ISO 6618
Flash point (COC)	260	°C	DIN EN ISO 2592
Pour point	-35	°C	DIN ISO 3016
FZG A/8.3/90	> 14	load stage	ISO 14635
FZG A/16.6/90	> 14	load stage	ISO 14635

SPECIFICATIONS

FRAGOL GEAR PGS 320 FG meets or exceeds the requirements of the following specifications:

DIN 51517-3 CLP

FLENDER approval for worm, helical, bevel and planetary gear units (A+B, rev.13)

COMPATIBILITY

FRAGOL GEAR PGS 320 FG is not compatible with other chemistries. This chemistry also has the tendency to dissolve single component paints. For the compatibility with seals, gaskets and hoses we recommend to check with the supplier of those materials. Please check our technical guideline for information about how to convert to PAG-oils.