



SOL - A - TROL[®]

aluminum products

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SPECIFICATIONS

SERIES 450 FLUSH GLAZED STOREFRONT

1. **GENERAL**

Architectural Aluminum Storefront System as shown in the architectural drawings shall be Series 450 as manufactured by SOL-A-TROL Aluminum Products, Miami FL.

2. **MATERIAL**

Extruded aluminum 6063-T6 (Alloy and Temper)

3. **CONSTRUCTION**

1 3/4" x 4 1/2" Center flush glazed

4. **WEATHERSTRIPPING**

EDPM Glazing gasket at full perimeter of each glass lite.

5. **FINISHES**

Electro-statically applied baked enamel to meet AAMA 2603.

Clear Anodized.

Dark, Bronze, Medium Bronze or Light Bronze Anodized

Electro-statically applied baked enamel to meet AAMA 2605, 70% PVDF "Kynar"

6. **GLAZING**

Standard glazing is 1/4" Tempered Glass, Optional 5/8" Laminated glazing for STC 42 on Glass.