



SOL - A - TROL[®]

aluminum products

4101 N.W. 132nd Street • Miami, Florida 33054
Telephone: (305) 681-2020 • Fax: (305) 681-2035

SPECIFICATIONS

SERIES 400 ALUMINUM FIXED LOUVERS

1. **GENERAL**

Aluminum fixed louvers as shown in the architectural drawings shall be Series 400 as manufactured by SOL-A-TROL Aluminum Products, Miami FL

2. **MATERIAL**

12 Gauge Extruded aluminum 6063-T6 (Alloy and Temper)

3. **CONSTRUCTION**

The window frame shall be a minimum of 4" deep and .062" thick throughout, Blades are fastened to frame with 4 #12 screws per blade

4. **FINISHES**

Electro-statically applied baked enamel to meet AAMA 2603.

Clear Anodized.

Dark, Bronze, Medium Bronze or Light Bronze Anodized

Electro-statically applied baked enamel to meet AAMA 2605, 70% PVDF "Kynar"

8. **SCREENS**

Standard screens shall be roll formed aluminum box frame fitted in pockets in frame. Optional screens shall be extruded box frame. Screen frame shall be screened with 18 x 16 mesh charcoal fiberglass screen cloth, Optional bird screens shall be extruded aluminum box frame with .062 x 1/2" aluminum mesh.