



INSTALLATION INSTRUCTIONS

DRIP TRAY DRAIN HOSE KIT (P/N 326002000) FOR FCB POST-MIX BEVERAGE DISPENSERS

The Drip Tray Drain Hose Kit (P/N 326002000) when installed on the FCB Post-Mix Dispenser, eliminates the need to periodically remove and empty the drip tray waste. After installation of the Drip Tray Kit, drip tray waste is routed to a permanent drain through the drain hose connected to the drip tray.

SAFETY

**WARNING:**

Before starting installation, read and understand all safety label and warnings on the machine. Also review and understand all safety instructions in the owners, installation and service manuals.

Failure to comply could result in serious injury, death or damage to the equipment.

QUALIFIED SERVICE PERSONNEL

**WARNING:**

Only trained and certified electrical, plumbing and refrigeration technicians should service this unit.

All wiring and plumbing must conform to national and local codes. Failure to comply could result in serious injury, death or equipment damage.

SAFETY PRECAUTIONS

This unit has been specifically designed to provide protection against personal injury. To ensure continued protection observe the following:

**WARNING:**

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

Failure to comply could result in serious injury, death or damage to the equipment.

**CAUTION:**

Always be sure to keep area around the unit clean and free of clutter. Failure to keep this area clean may result in injury or equipment damage.

NOTE: Unpack and inspect the Kit. Make sure all parts listed are present and in good condition.

Table 1. Loose-Shipped Parts

Item No.	Part No.	Name	Qty.
1	170413000	Drain Fitting	1
2	151281000	Lock washer, Internal Tooth	1
3	170423000	Hex Nut, 5/8-32	1
4	140133000	Drain Hose Clamp	1
5	315865000	Drain Hose, 5/8-inch	1
6	3129	Coupler, Drain Hose, 5/8-inch	1
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FCB OVERCOUNTER POST-MIX DISPENSER

(See Figure 1)

1. Remove cup rest and drip tray from the Dispenser.
2. Drill a 5/8-inch diameter hole in the lowest point (center) in the bottom of the drip tray.
3. Install DRAIN FITTING (Item 1) in the drip tray hole and secure with LOCK WASHER, INTERNAL TOOTH (Item 2) and HEX NUT (Item 3).
4. Cut a 5-inch piece of hose from the DRAIN HOSE, 5/8-inch (Item 5).
5. Install one half of the COUPLER, DRAIN HOSE (Item 6) on one end of the 5-inch piece of drain hose. Install the other half of the drain hose coupler on the 70-inch piece of drain hose.
6. Connect the 5-inch piece of drain hose to the drip tray fitting. Secure the connection with the DRAIN HOSE CLAMP (Item 4).
7. Install the drip tray on the Dispenser, then install the cup rest in the drip tray.
8. Connect the drain hose coupler half to drip tray coupler half.

NOTE: The drip tray drain hose may be routed to a waste container, but is not recommended due to sanitation and cleaning problems. Connection of the drain hose to a permanent drain is most highly recommended.

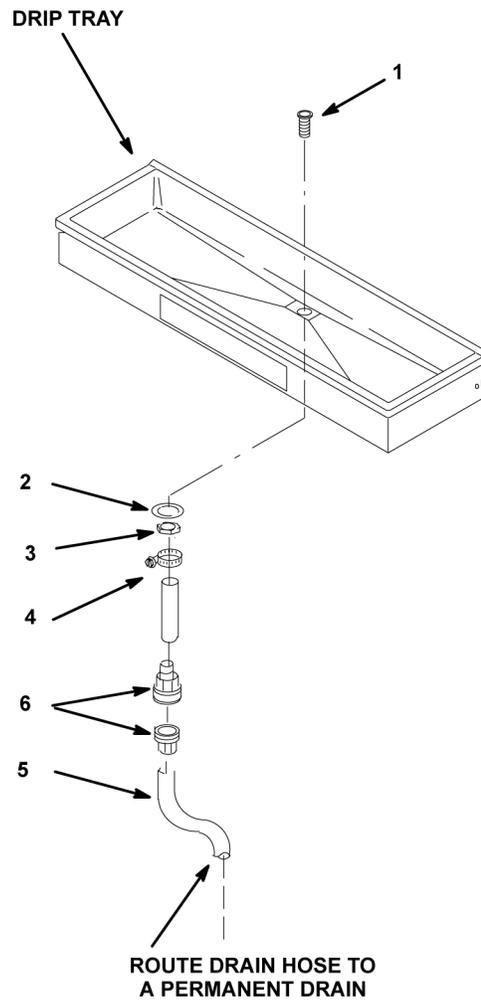


Figure 1.



FCB TWO AND FOUR-FLAVOR FLOOR MODEL POST-MIX DISPENSERS

(See Figure 2)

1. Remove cup rest and drip tray from the Dispenser.

NOTE: The DRAIN FITTING (Item 1) must be installed in the Dispenser drip tray to connect the DRAIN HOSE, 5/8-inch (Item 5). The drain fitting must be installed in the back-side wall of the drip tray and when the drip tray is in place on the Dispenser, the drain fitting must be pointing toward the 2-inch hole in the front of the Dispenser.

2. Drill a 5/8-inch diameter hole at the lowest point (center) in back-side wall of the drip tray.
3. Install DRAIN FITTING (Item 1) in the drip tray hole and secure with LOCK WASHER, INTERNAL TOOTH (Item 2) and HEX NUT (Item 3).
4. Cut a 5-inch piece of hose from the DRAIN HOSE, 5/8-inch (Item 5).
5. Install one half of the COUPLER, DRAIN HOSE (Item 6) on one end of the 5-inch piece of drain hose. Install the other half of the drain hose coupler on the 70-inch piece of drain hose.
6. Connect the 5-inch piece of drain hose to the drip tray fitting. Secure connection with DRAIN HOSE CLAMP (Item 4).
7. Remove left-side panel from the Dispenser.
8. Insert hose end of the 70-inch drain hose through the 2-inch hole in front of the Dispenser to the inside of the Dispenser. The coupler end of the drain hose will be on the drip tray side.
9. Route drain hose over top of the condenser coil to the back of the Dispenser, then down through the hole in the Dispenser floor pan. DRAIN TUBE MUST BE ROUTED AND FASTENED SO AS NOT TO MAKE CONTACT WITH THE CONDENSER FAN OR REFRIGERATION COMPONENTS AND THE TUBING.
10. Install drip tray on the Dispenser, then connect drain hose coupler half to the drip tray drain hose coupler half.
11. Install Unit side panel.

NOTE: The drip tray drain hose may be routed to a waste container, but is not recommended due to sanitation and cleaning problems. Connection of the drain hose to a permanent drain is most highly recommended.

12. Route drip tray drain hose and connect to a permanent drain.

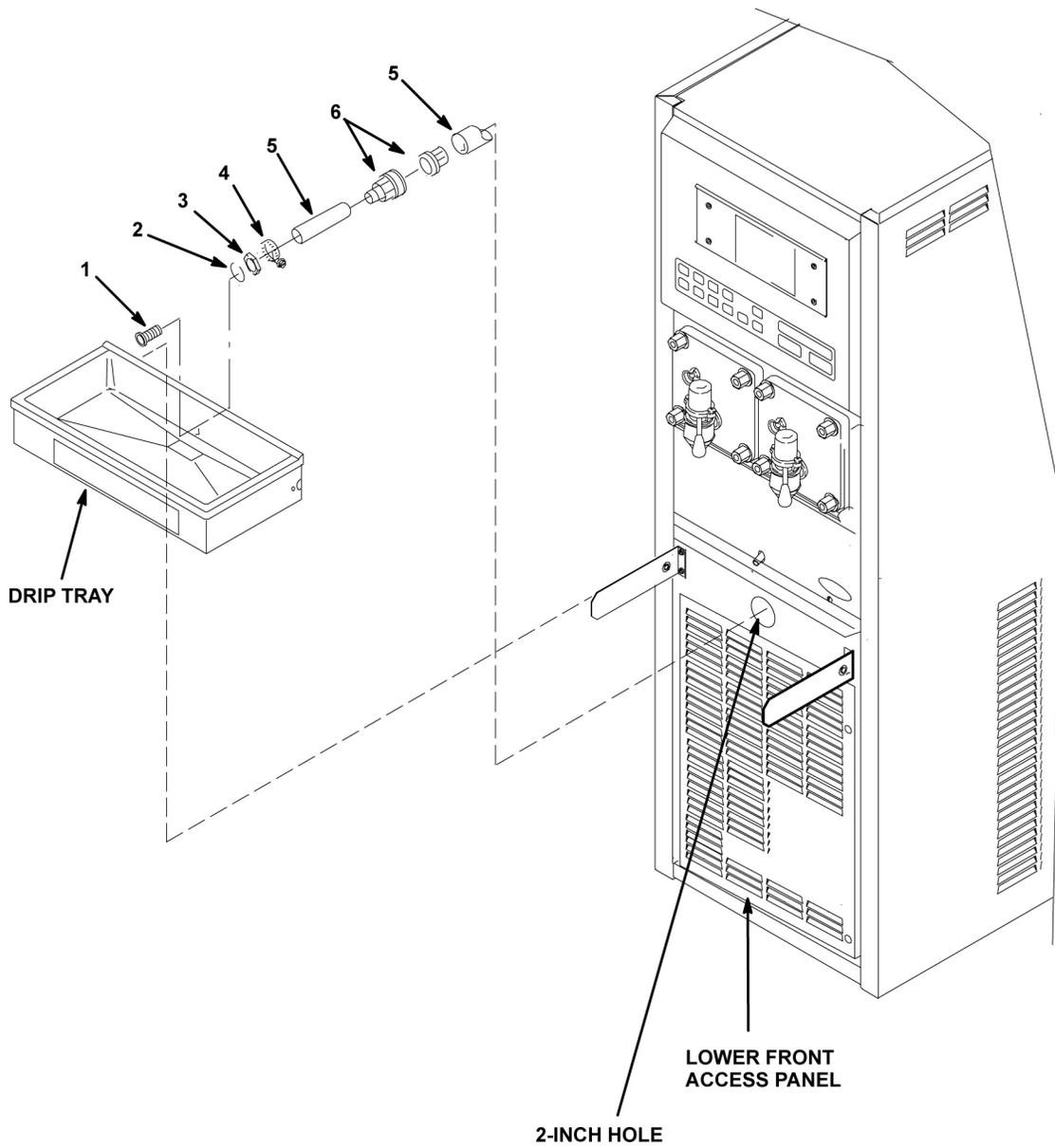


Figure 2.