

# INSTALLATION INSTRUCTIONS

## CASTER KIT WITH 4-INCH DIAMETER CASTER (P/N 325018-000) ON TWO OR FOUR FLAVOR POST-MIX FROZEN CARBONATED BEVERAGE (FCB) DISPENSERS

### SAFETY

 **WARNING:**

Before starting installation, read and understand all safety label and warnings on the machine. Also review and understand all safety instructions in the owners, installation and service manuals.

**Failure to comply could result in serious injury, death or damage to the equipment.**

### QUALIFIED SERVICE PERSONNEL

 **WARNING:**

Only trained and certified electrical, plumbing and refrigeration technicians should service this unit.

**All wiring and plumbing must conform to national and local codes. Failure to comply could result in serious injury, death or equipment damage.**

### SAFETY PRECAUTIONS

This unit has been specifically designed to provide protection against personal injury. To ensure continued protection observe the following:

 **WARNING:**

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

**Failure to comply could result in serious injury, death or damage to the equipment.**

 **CAUTION:**

Always be sure to keep area around the unit clean and free of clutter.

**Failure to keep this area clean may result in injury or equipment damage.**

Read and understand these instructions thoroughly before installing this kit. Retain these instructions as part of your equipment manual.

## LOOSE-SHIPPED PARTS

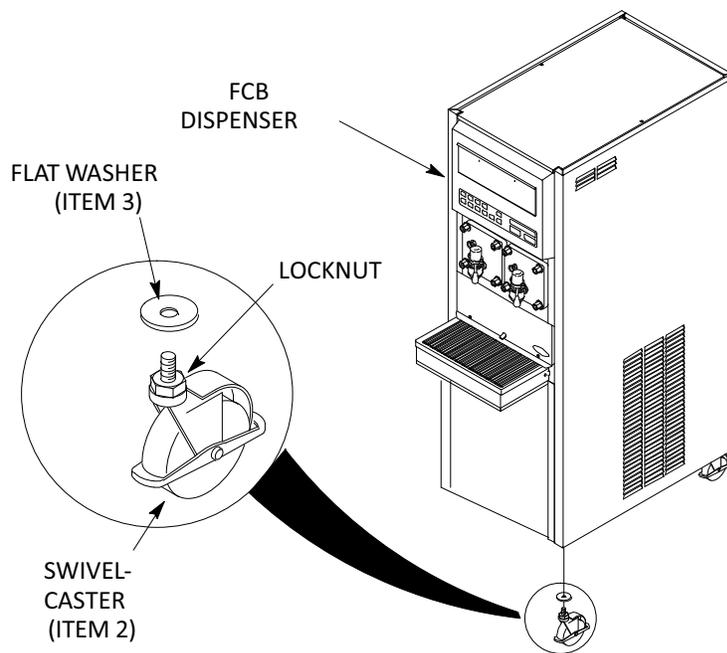
**NOTE: Only qualified Personnel should install this Kit.**

Unpack and inspect kit. Make sure items are present and in good condition.

**Table . Loose-Shipped Parts**

Item No.	Part No.	Description	Qty.
1	322026000	Caster Locknut Wrench (not shown)	1
2	322028000	Swivel caster (with locknut)	4
3	323185000	Flat washer	4

## SWIVEL CASTER INSTALLATION



**Figure 1.**

## INSTALLING CASTER KIT

1. Raise rear of dispenser.
2. Thread locknut all the way on to mounting stud of the SWIVEL CASTER (Item 2), then install FLAT WASHER (Item 3) on caster mounting stud. Screw caster mounting stud, with flat washer in place, into threaded hole provided in rear corner of the cabinet base, then tighten locknut with CASTER LOCKNUT WRENCH (Item 1). Repeat this step to install caster in other rear corner of the cabinet base.
3. Lower rear of Dispenser onto swivel casters, then raise front of dispenser in preparation to install casters under front of Dispenser.
4. Thread locknut all the way on mounting stud of SWIVEL CASTER (Item 2), then install FLAT WASHER (Item 3) on caster mounting stud. Screw caster mounting stud, with flat washer in place, into threaded hole provided in front corner of cabinet base, then tighten locknut with CASTER LOCKNUT WRENCH (Item 1). Repeat this step to install caster in other front corner of the cabinet base.
5. Lower front of dispenser onto swivel casters, then push dispenser into desired location.
6. Tighten caster locknuts after *leveling* the dispenser.