



# INSTALLATION INSTRUCTIONS

## FOR KIT P/N 629082801 - ED2XX DISPENSER/HOSHIZAKI MODEL F650 ICE MAKER

Table 1. Loose Shipped Parts

Item No.	Part No.	Name	Qty.
1	620042003	Lid Assembly	1
2	22127	Bracket, Ice Maker Mounting	2
3	50904	RTV, 3 Oz. Tube	1
4	620042001	Cover Removable Rear	1
5	620701601	#10 x 1/2 LG. Sheet Metal Screw	12
6	91957	Label Disconnect Power Before Cleaning	1
7	70209	Thumbscrew, #8-32 x 3/822 Lg.	1
8	620908401	Installation Instructions	1
9	50316	Insulation Strip 1/822 TK. x 1/222 Wide	27-3/8"
10	15484	Ice Diverter	1

**WARNING:**

Disconnect power to the unit before installing the adaptor following all lockout/tag out procedures established by the user. Verify that all the power is off to the unit before performing any work.

**Failure to comply could result in serious injury, death or damage to the equipment.**

**WARNING:**

All ice baffle plates and bin stats, if included or recommended in this kit, must be installed as directed in this manual or the equipment manufacturer's instructions.

**Failure to comply could result in serious injury, death or damage to the equipment.**

**WARNING:**

All of the attachment screws and plates must be installed as directed in this manual.

**Failure to comply could result in serious injury, death or damage to the equipment.**

- Place lid assembly on the top of the dispenser and position it flush with the back and sides of the dispenser.
- Using the slotted holes in the lid as a template, drill four 0.147" diameter holes (#26 Drill) at the bottom of the slots (see Figure 1, detail A). Use extreme care not to drill into the hopper. Fasten the lid to the dispenser with 4-#10 sheet metal screws.
- Seal the ice maker to the top of the dispenser as follows (See Figure 2).
  - Run a bead of RTV around the opening in the lid and inside the perimeter of the ice maker outline so that the ice maker sets on the RTV.
  - Set the ice maker onto the lid and position it as shown in Figure 2.
  - Wipe away any excess RTV.
- Drill 0.147" diameter holes (#26 drill) into the ice maker cabinet and the dispenser lid using the ice maker mounting brackets as templates. **Use extreme caution not to drill into any ice maker components (condenser tubing etc.).** Secure the brackets using the #10 sheet metal screws provided.
- Follow the ice maker manufacturer's instructions to complete the installation of the ice maker including the bin thermostat, if so equipped or required.

**⚠ CAUTION:**

The bin thermostat location must not interfere with the agitator rotation.

6. Install the insulation strip (item 9) and the warning label (item 6) on the removable cover (item 4) as shown in Figure 1. Secure the cover in position on the lid over the rear bin access opening with the thumb screw (item 7). Note that the insulation strip should be compressed against the ice maker cabinet to form a seal with the cover and secured in position.
7. Install the ice diverter (item 10) on the dispenser according to the procedure shown in Figure 3.

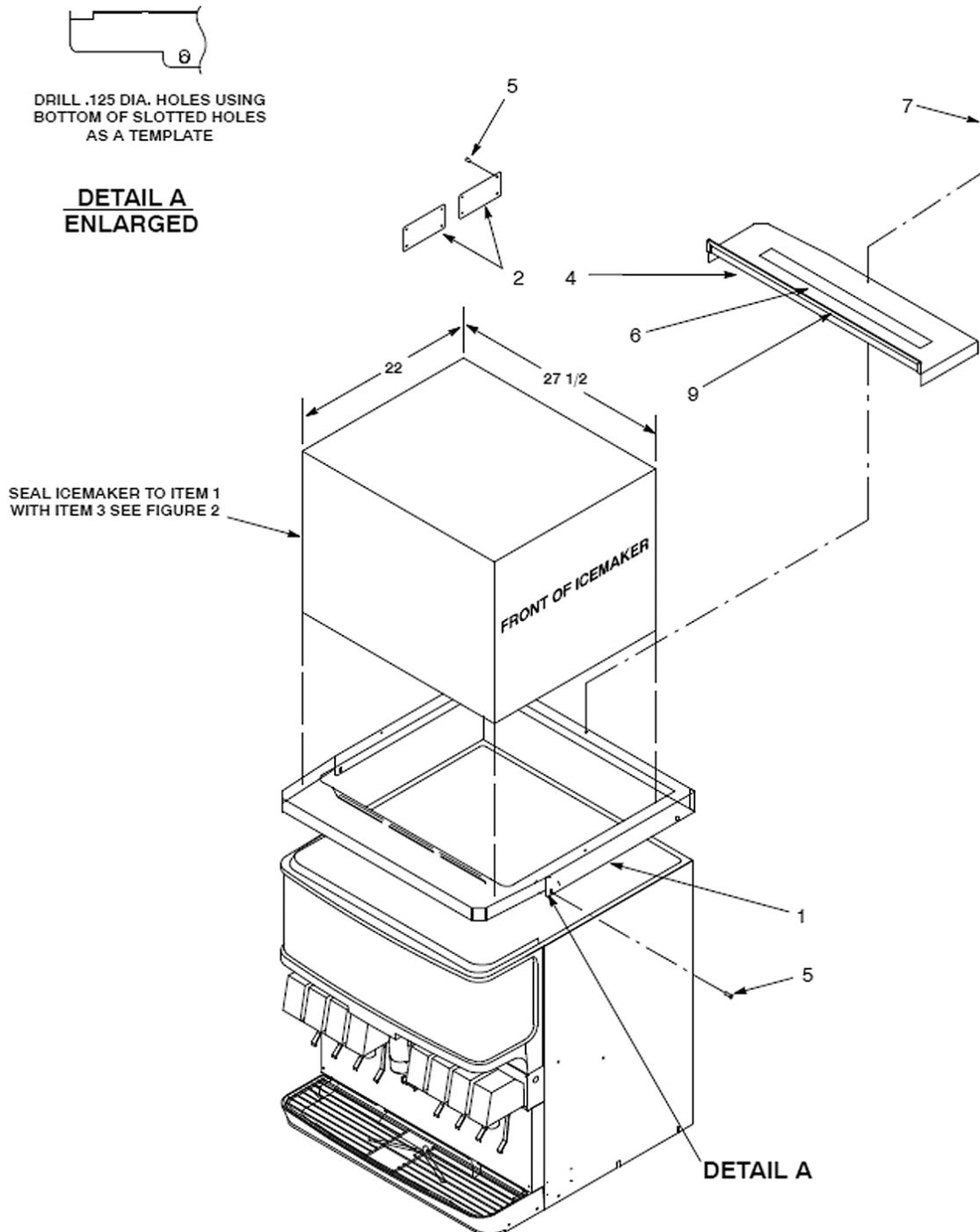


Figure 1. Dispenser Front View

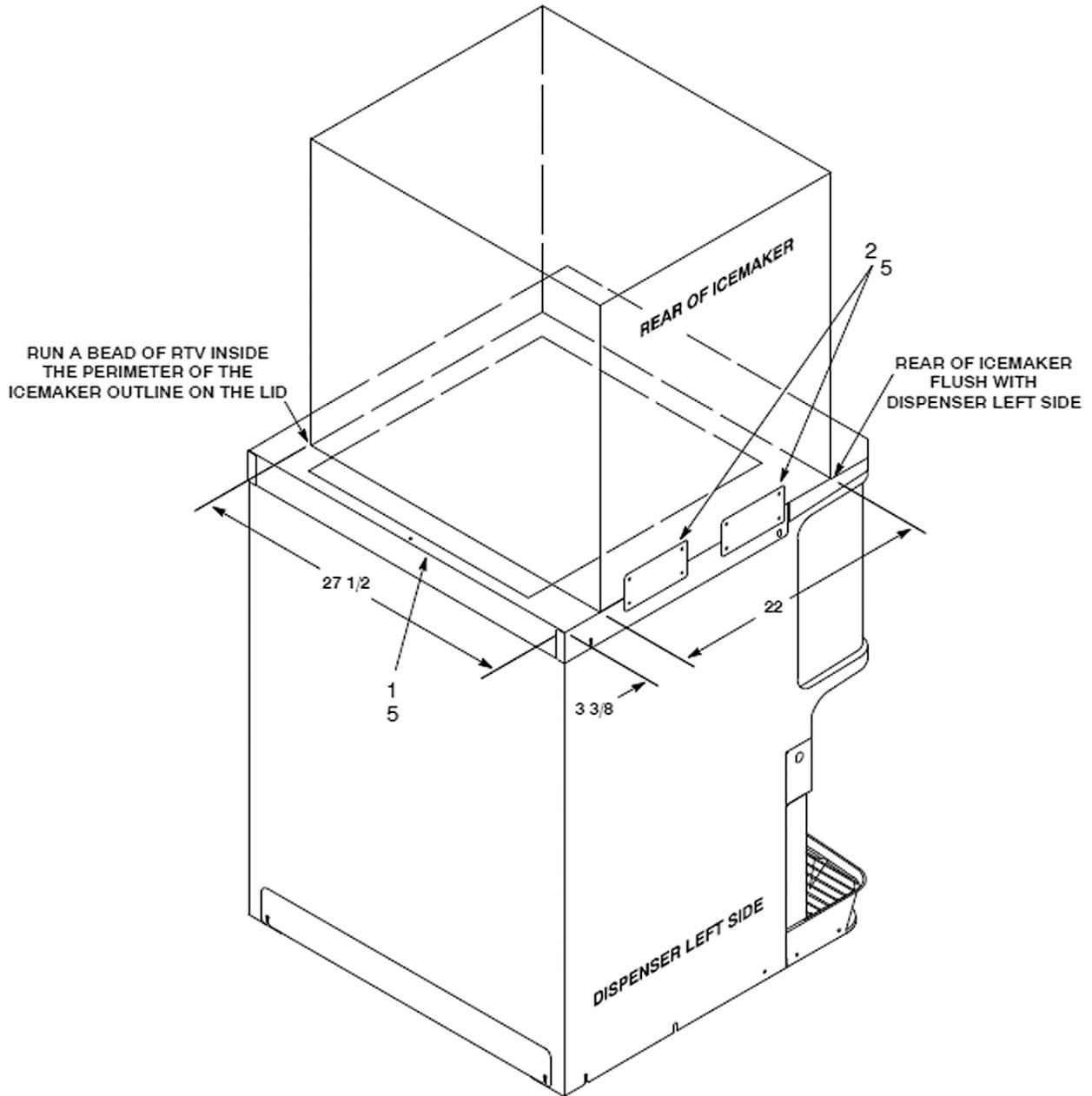


Figure 2. Dispenser Rear View

### Ice Diverter Installation Instructions (see Figure 3):

1. Disconnect power to the dispenser.
2. Remove upper front panel/merchandiser from dispenser.
3. Remove ice chute and discard gate restrictor.
4. Install ice diverter, as shown.
5. Reinstall front panel.
6. Reconnect power to the dispenser.

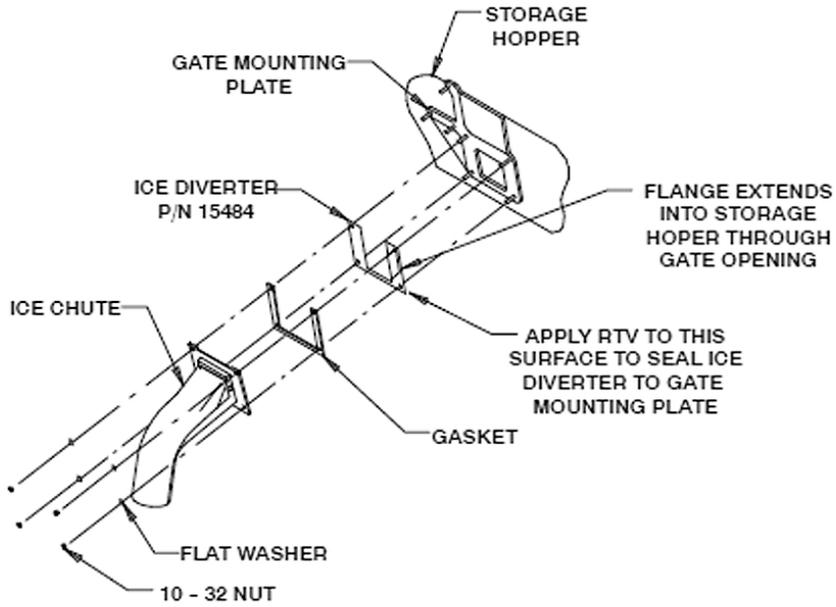


Figure 3. Ice Diverter Installation