

INSTALLATION INSTRUCTIONS

UC 150 Field Service Bracket Kit (P/N 629087428)

SAFETY INSTRUCTIONS

 **WARNING:**

Before starting installation, read and understand all safety label and warnings on the machine. Also review and understand all safety instructions in the owners, installation and service manuals.

Failure to comply could result in serious injury, death or damage to the equipment.

QUALIFIED SERVICE PERSONNEL

 **WARNING:**

Only trained and certified electrical, plumbing and refrigeration technicians should service this unit.

All wiring and plumbing must conform to national and local codes. Failure to comply could result in serious injury, death or equipment damage.

SAFETY PRECAUTIONS

This unit has been specifically designed to provide protection against personal injury. To ensure continued protection observe the following:

 **WARNING:**

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

Failure to comply could result in serious injury, death or damage to the equipment.

 **CAUTION:**

Always be sure to keep area around the unit clean and free of clutter.

Failure to keep this area clean may result in injury or equipment damage.

Table 1. Loose-Shipped Parts

Item No.	Part No.	Name	Qty.
1	620045950	Bracket, Support Tower Base	2
2	620919527	Installation Instructions	1
3	70190	Machine Screw, Hex Washer Hd, No. 8-32 By 1/2-In. Long	4

PROCEDURE

WARNING:

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

Failure to comply could result in serious injury, death or damage to the equipment.

1. Remove tower cap, ice chute, auger and auger tubes. Refer to Owners Manual for additional detailed instructions.
2. Remove rear tower panel by removing the two screws at the bottom rear of the tower (See Figure 1).
3. Remove the tower wrapper by tilting the top forward and sliding it toward the front (See Figure 1).
4. Remove any remaining plastic from the top of the tower base retainer areas. Use a grinding wheel, file or hack saw (See Figure 2).
5. Using the bracket (Item 1) as a guide, drill four (4) 1/8-Inch holes (See Figure 3).
6. Clean area of burrs and debris.
7. Install two (2) brackets (Item 1) using four (4) screws (Item 3) (See Figure 4).
8. Reinstall tower wrapper, rear tower panel, auger tubes, auger, ice chute and tower cap.
9. Reconnect power to Unit.

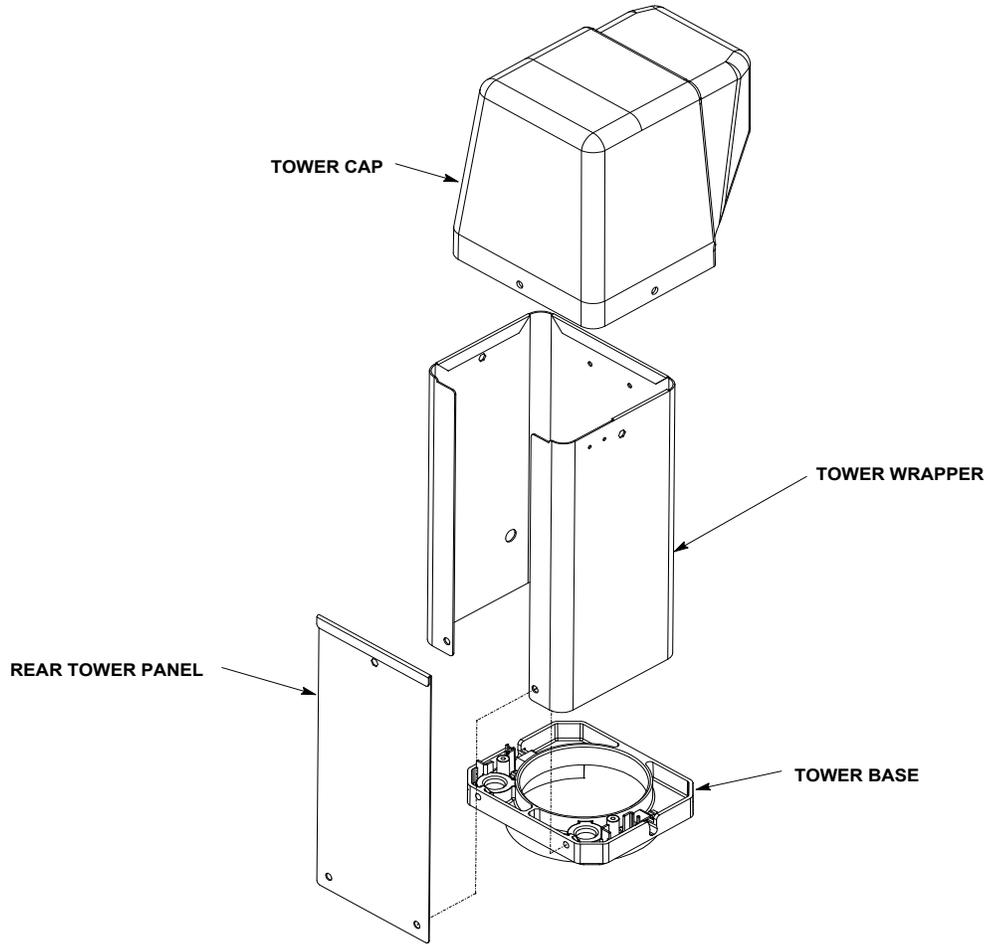


Figure 1.

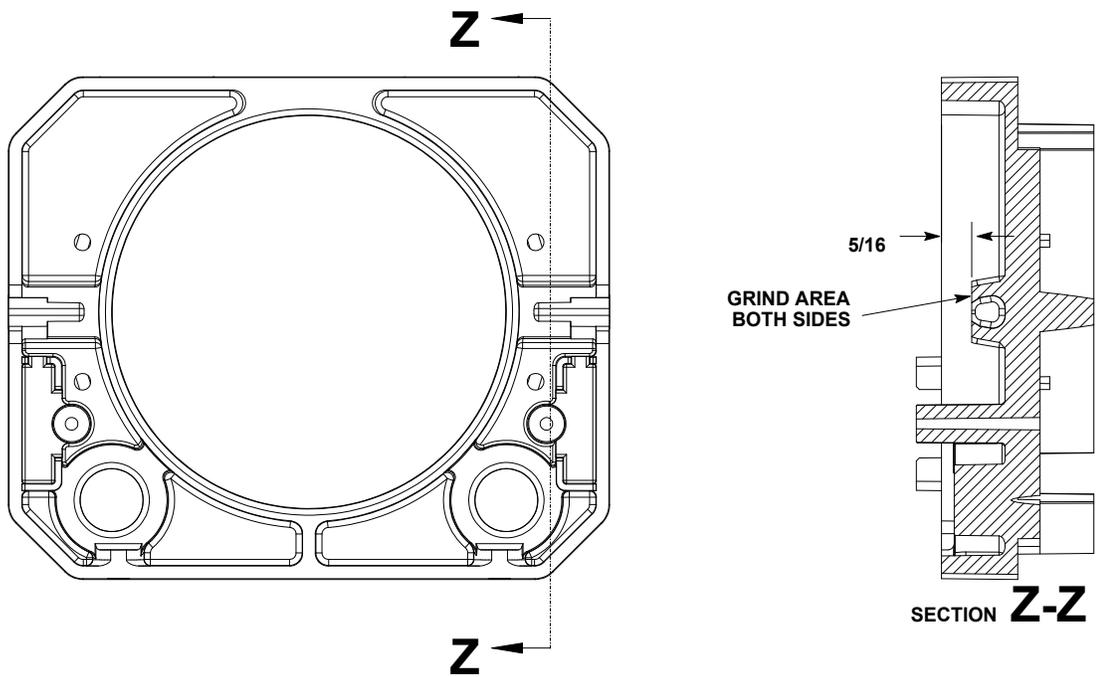


Figure 2.

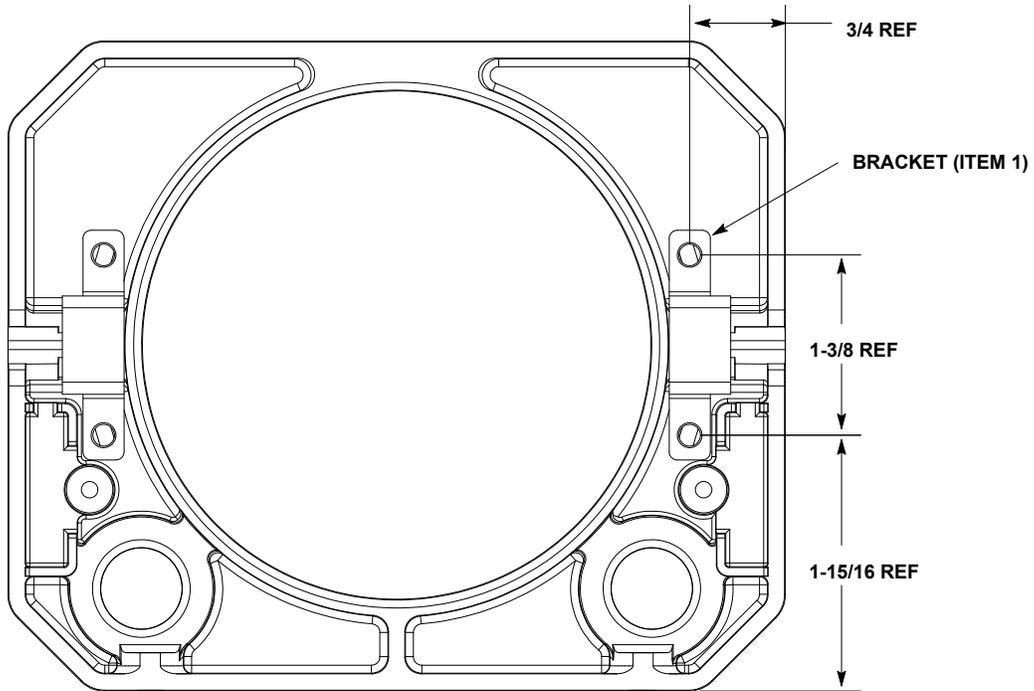


Figure 3.

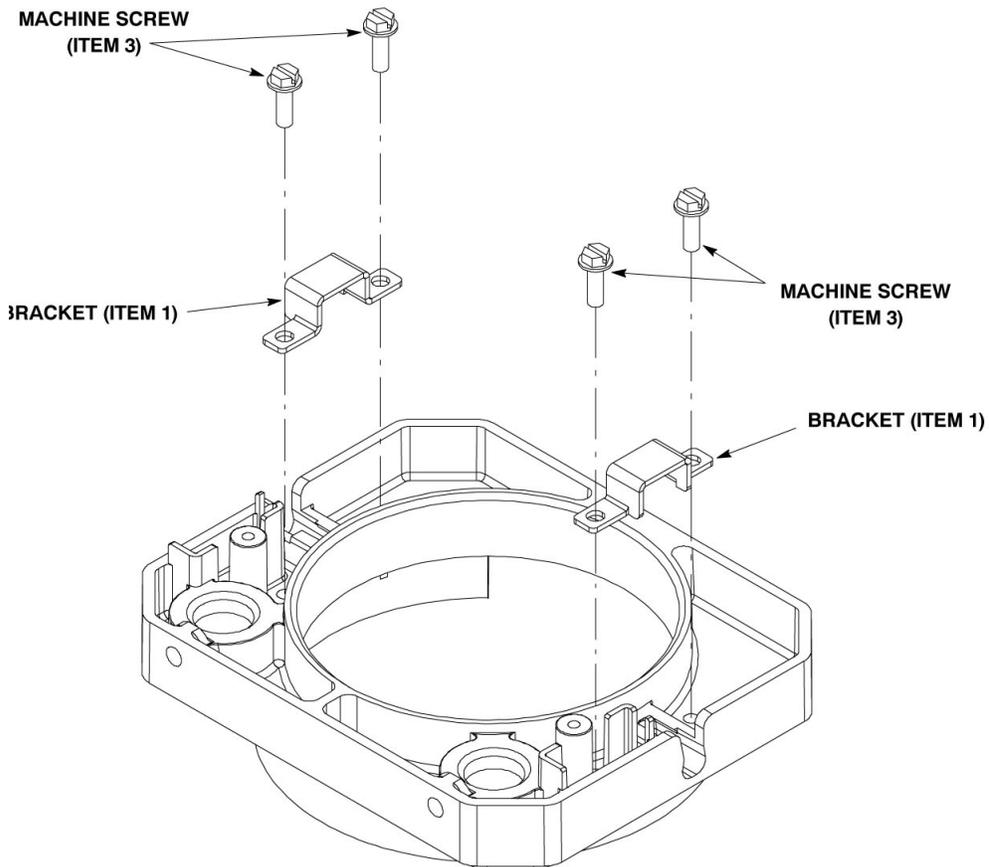


Figure 4.