



INSTALLATION INSTRUCTIONS

Icemaker and Adaptor Hold-Down

Kit P/N 629096853

For FlavorFusion™/IDC Units Only

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The products, technical information, and instructions contained in this manual are subject to change without notice. These instructions are not intended to cover all details or variations of the equipment, nor to provide for every possible contingency in the installation, operation or maintenance of this equipment. This manual assumes that the person(s) working on the equipment have been trained and are skilled in working with electrical, plumbing, pneumatic, and mechanical equipment. It is assumed that appropriate safety precautions are taken and that all local safety and construction requirements are being met, in addition to the information contained in this manual.

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Contact Information:

To inquire about current revisions of this and other documentation or for assistance with any Cornelius product contact:

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This document contains the original instructions for the unit described.

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SAFETY INSTRUCTIONS

SAFETY

WARNING:

Before starting installation, read and understand all safety label and warnings on the machine. Also review and understand all safety instructions in the owners, installation and service manuals.

Failure to comply could result in serious injury, death or damage to the equipment.

QUALIFIED SERVICE PERSONNEL

WARNING:

Only trained and certified electrical, plumbing and refrigeration technicians should service this unit.

All wiring and plumbing must conform to national and local codes. Failure to comply could result in serious injury, death or equipment damage.

SAFETY PRECAUTIONS

This unit has been specifically designed to provide protection against personal injury. To ensure continued protection observe the following:

WARNING:

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

Failure to comply could result in serious injury, death or damage to the equipment.

CAUTION:

Always be sure to keep area around the unit clean and free of clutter.

Failure to keep this area clean may result in injury or equipment damage.

INSTALLATION INSTRUCTIONS

NOTE: Parts included in the kit are shown in Table 1:

Table 1.

Part No.	Description	Qty.
22127	Icemaker Rear Mounting Plate	2
50904	Silicone sealant	1 tube
620053922	Left Side Adapter Hold-Down Bracket	1
620053923	Right Side Adapter Hold-Down Bracket	1
620518916	Adaptor/Icemaker Side Hold-Down Plate (Flat)	2
620701601	#10-16 S.S. Sheet metal Screws	20

Tools Needed:

- Power Drill
- 9/64 in. (.140 in.) Drill Bit
- #2 Phillips Head Screwdriver

Instructions For Non-30 Inch Wide Icemaker – FlavorFusion™ Units



WARNING:

Failure to follow the installation instructions correctly may result in equipment damage and/or personal injury.

NOTE: The Parts Shown In Table 2 are Not Used For This Installation:

Table 2.

Part No.	Description	Qty.
620518916	Adaptor/Icemaker Side Hold-Down Plate (Flat)	2

1. Remove the two top black side panel screws from both sides of the FlavorFusion unit (See Figure 1.) and save the screws.

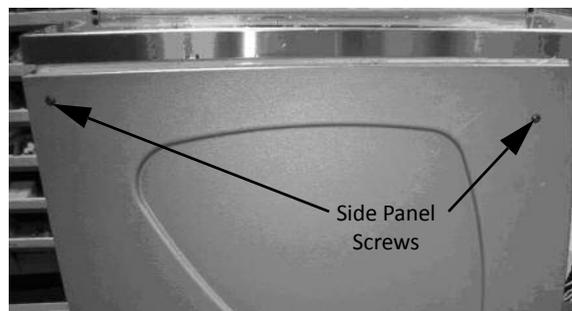


Figure 1.

2. Locate the two right and left side hold down brackets, shown in Figure 2. These are the brackets with the bent flange on them.



Figure 2.

3. There are two options for installing the brackets, outside of the side panels or behind the side panels, as shown in Figure 3. Left side of unit is shown in Figure 3.

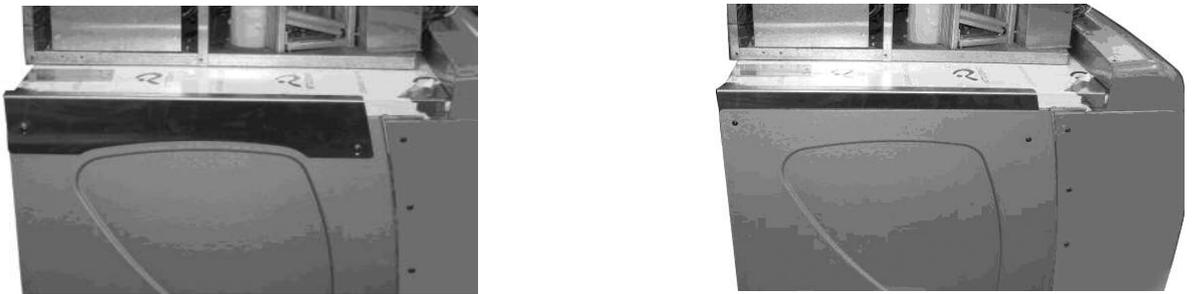


Figure 3.

4. Place the bracket over the adapter lid then re-install the black screws that were removed in Step 1.

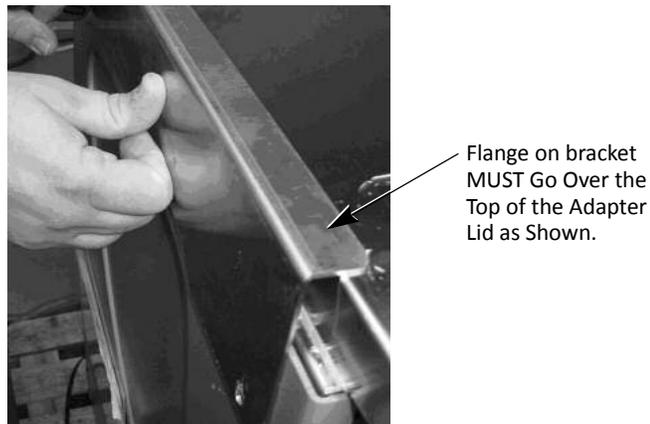


Figure 4.

5. Repeat Steps 1 through 4 for the opposite side of the dispenser.

- Using the supplied silicone tube, seal icemaker all around to the adapter top, as shown in 6.



Run a Continuous Bead of Caulking Around the Adapter Top

Figure 5.

- Locate the icemaker mounting plates at the rear of the icemaker and position as shown in Figure 6. If plates are not already installed.

NOTE: Kit contains two plates, both mounting plates must be installed.



Figure 6.

- Using the plate as a template, drill 9/64 in. (0.140 in.) holes into the icemaker base and the dispenser, as shown in Figure 7.

CAUTION:

Be careful not to drill too deep and/or too fast into the icemaker base and dispenser wrapper as damage may occur to unseen parts.

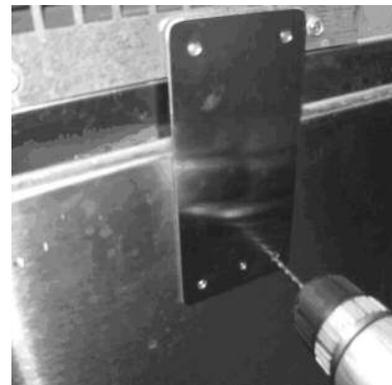
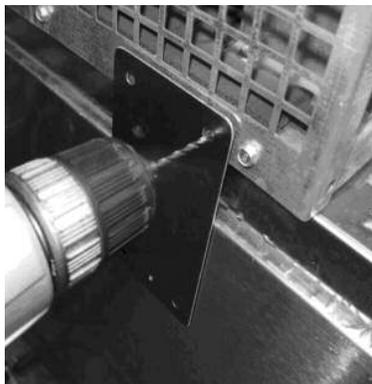


Figure 7.

- Install the second mounting plate on the other side of the icemaker base. Using supplied sheet metal screws, screw four (4) screws per plate into the icemaker base and dispenser wrapper.

Instructions For 30 Inch Wide Icemakers – FlavorFusion™ Units

WARNING:

Failure to follow the installation instructions correctly may result in equipment damage and/or personal injury.

NOTE: The parts shown in Table 3 are not used for this installation:

Table 3.

Part No.	Description	Qty.
22127	Icemaker Rear Mounting Plate	2
620053922	Left Side Adapter Hold-Down Bracket	1
620053923	Right Side Adapter Hold-Down Bracket	1

- Using the supplied silicone tube, seal icemaker all around to the adapter top, as shown in Figure 8.



Figure 8.

- Remove the two top black side panel screws from both sides of the FlavorFusion unit (See Figure 1.) and save the screws.
- Locate the two flat, hold down brackets, shown in Figure 9.

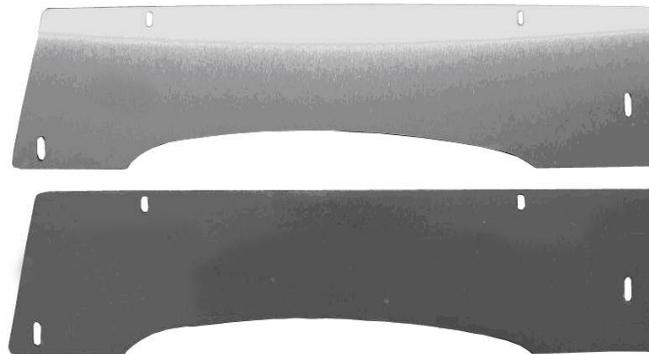


Figure 9.

- There are two options for installing the brackets, outside of the side panels or behind the side panels, as shown in Figure 10. Right side of unit is shown in Figure 10.



Figure 10.

- Place bracket as shown then re-install the black screws (see Figure 11.) that were removed in Step 1.

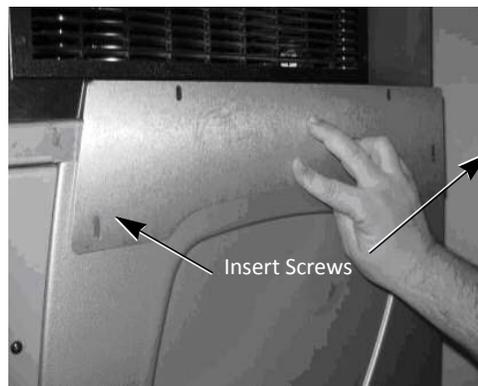


Figure 11.

- Using the plate as a template, drill $9/64$ in. (0.140 in.) holes in the icemaker base, as shown in Figure 12. Be careful not to drill too deep and/or too fast into the icemaker base and dispenser wrapper as damage may occur to unseen parts.



Figure 12.

- Using the supplied sheet metal screws, screw four (4) screws per plate into the dispenser wrapper and icemaker base.
- Repeat Steps 2 through 7 on the other side of the dispenser.

Instructions For Non-30 Inch Wide Icemaker – IDC Series Units

WARNING:

Failure to follow the installation instructions correctly may result in equipment damage and/or personal injury.

NOTE: The parts shown in Table 4 are NOT used for this Installation:

Table 4.

Part No.	Description	Qty.
620518916	Adaptor/Icemaker Side Hold-Down Plate (Flat)	2

1. Locate the two right and left side hold down brackets, shown in Figure 2. These are the brackets with the bent flange on them.
2. Position bracket with the straight edge towards the rear of the unit, as shown in Figure 13. Also, the flange of the bracket must be over the adapter lid, as shown in Figure 4.

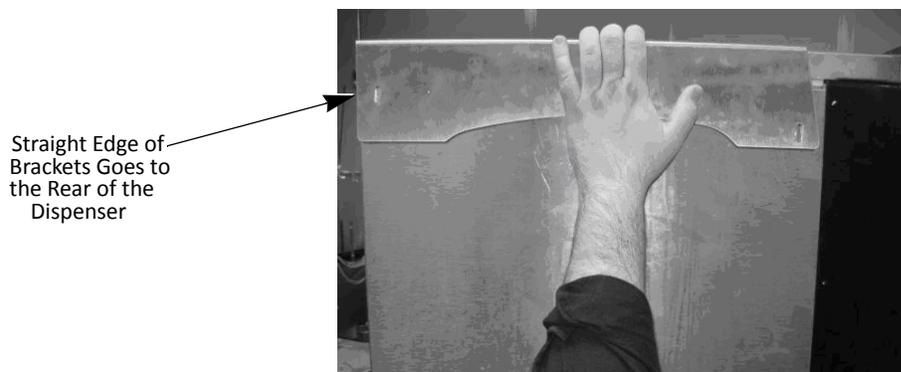


Figure 13.

3. Using the bracket as a template, drill two 9/64 in. (0.140 in.) holes in the dispenser wrapper. Be careful not to drill too deep and/or too fast into the dispenser wrapper as damage may occur to unseen parts.
4. Using supplied sheet metal screws, screw two (2) screws per bracket into the dispenser wrapper, as shown in Figure 14.



Figure 14.

5. Repeat Steps 1 through 4 for the opposite side of the dispenser.
6. Using the supplied silicone tube, seal icemaker all around to the adaptor top, as shown in 6.
7. Locate the icemaker mounting plates at the rear of the icemaker and position as shown in Figure 6. If plates are not already installed.

NOTE: Kit contains two plates, both mounting plates must be installed.

8. Using the plate as a template, drill 9/64 in. (0.140 in.) holes into the icemaker base and the dispenser, as shown in Figure 7. Be careful not to drill too deep and/or too fast into the icemaker base and dispenser wrapper as damage may occur to unseen parts.

9. Using the supplied sheet metal screws, screw four (4) screws per plate into the dispenser wrapper and icemaker base.
10. Repeat Steps 7 through 9 on the other side of the dispenser.

Instructions For 30 Inch Wide Icemaker – IDC Series Units



WARNING:

Failure to follow the installation instructions correctly may result in equipment damage and/or personal injury.

NOTE: The Parts shown in Table 5 are NOT used for this Installation:

Table 5.

Part No.	Description	Qty.
22127	Icemaker Rear Mounting Plate	2
620053922	Left Side Adapter Hold-Down Bracket	1
620053923	Right Side Adapter Hold-Down Bracket	1

1. Using the supplied silicone tube, seal icemaker all around to the adapter top, as shown in Figure 15.



Figure 15.

2. Locate the two flat hold down brackets, shown in Figure 9.
3. Position the plate as shown in Figure 16. With the straight edge towards the rear of the unit and the top of the plate is about $\frac{3}{4}$ in. above the adapter lid.

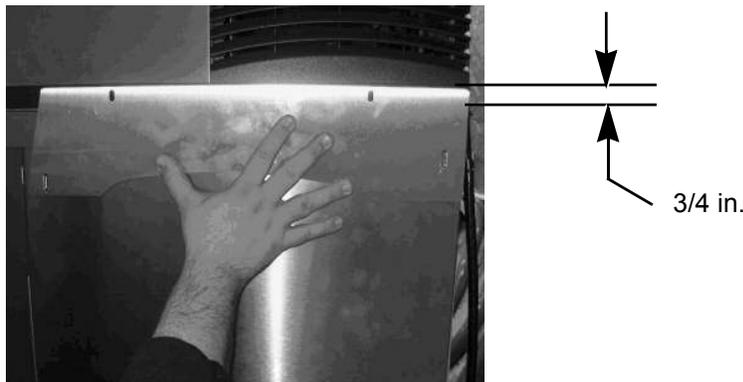


Figure 16.

- Using the plate as a template, drill $\frac{9}{64}$ in. (0.140 in.) holes into the icemaker base and the dispenser, as shown in Figure 17. Be careful not to drill too deep and/or too fast into the icemaker base and dispenser wrapper as damage may occur to unseen parts.

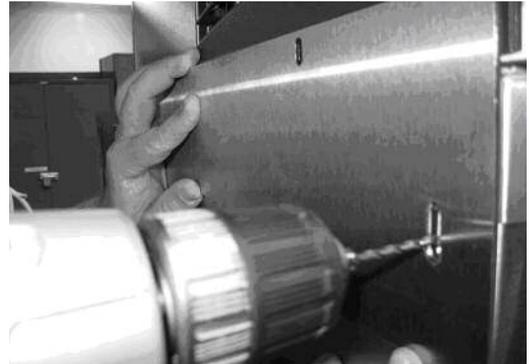
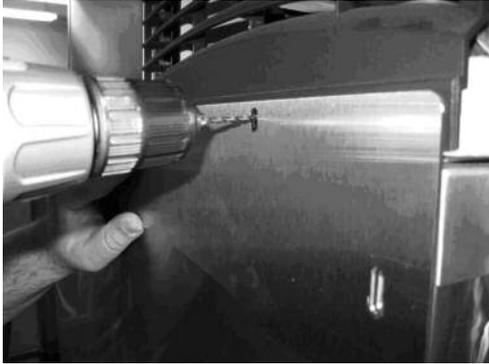


Figure 17.

- Using the supplied sheet metal screws, screw four screws per plate into the dispenser wrapper and icemaker base.
- Repeat Steps 1 through 5 on the other side of the dispenser.

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