

# FUSION ADA KEYPAD REPLACEMENT INSTRUCTIONS

## WARNING:

Disconnect power to the unit before servicing. Follow all lock out/tag out procedures established by the user. Verify all power is off to the unit before performing any work.

**Failure to comply could result in serious injury, death or damage to the equipment.**

## WARNING:

Only trained and certified electrical, plumbing and refrigeration technicians should service this unit.

**All wiring and plumbing must conform to national and local codes. Failure to comply could result in serious injury, death or equipment damage.**

## Parts List

Item Number	Part Number	Description	Quantity
1	620049051	Decal Set, Pepsi	1
2	620055739	Gasket	1
3	620055740	Keypad Assembly	1
4	620051389	Screw 4x3/8" LG Phillips Hi-Lo	6
5	620055773	Decal Set, Coke	1
6	620055774	Decal Set, General	1

1. Disconnect power from the unit.
2. Remove the lower splash panel from the unit.
3. Disconnect the three wiring harnesses from the keypad, as shown.



## CAUTION:

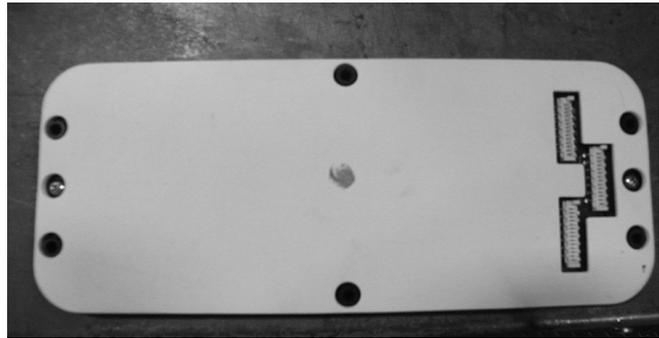
Pulling on an angle or rotating the harness during the removal process could damage the connector terminals.

4. Remove the six screws attaching the keypad to the panel, as shown.



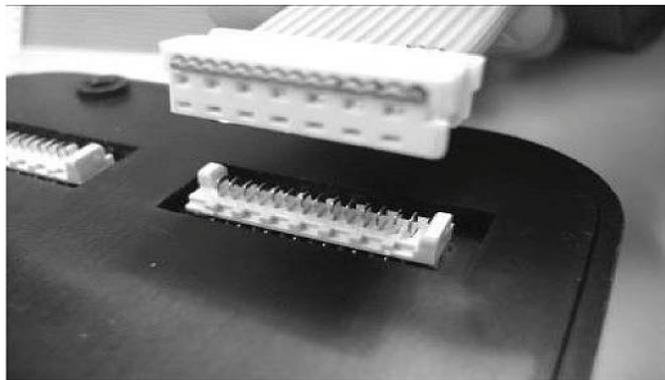
5. Remove and discard the old keypad and gasket.

6. Place the new gasket onto the back of the keypad assembly, as shown.



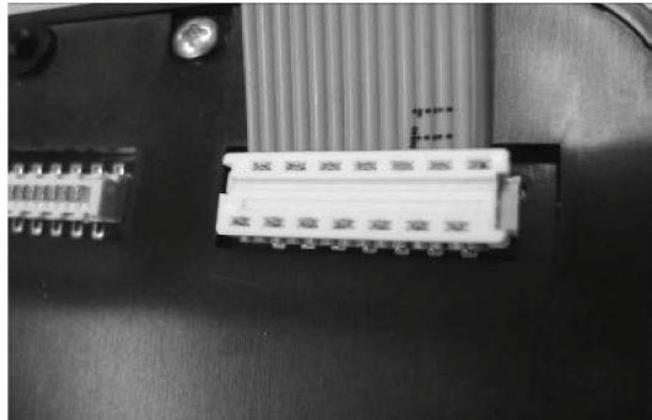
7. Carefully align the holes on the keypad assembly with the splash panel and install with the provided 4x3/8" Phillips Hi-Lo screws. Press firmly down to ensure that the screws engage the keypad housing.

**⚠ CAUTION:**  
To avoid stripping the screw threads, do not over-torque the screws during installation.



8. Place the new splash panel in front of the unit. Connect the cable connectors to the new panel. Make sure to match the cable number to the connector number to insure proper connections.

**⚠ CAUTION:**  
For proper connector orientation, line up the large and small slots on the harness connector with the large and small posts on the header.



9. Carefully replace the new splash panel on the front of the unit, securing it with the two screws used to hold the panel.

**⚠ CAUTION:**  
Take care not to damage or pinch the insulation, tubing or connectors.

10. Reconnect power to the unit.
11. Apply the proper flavor decals to the keypad.