



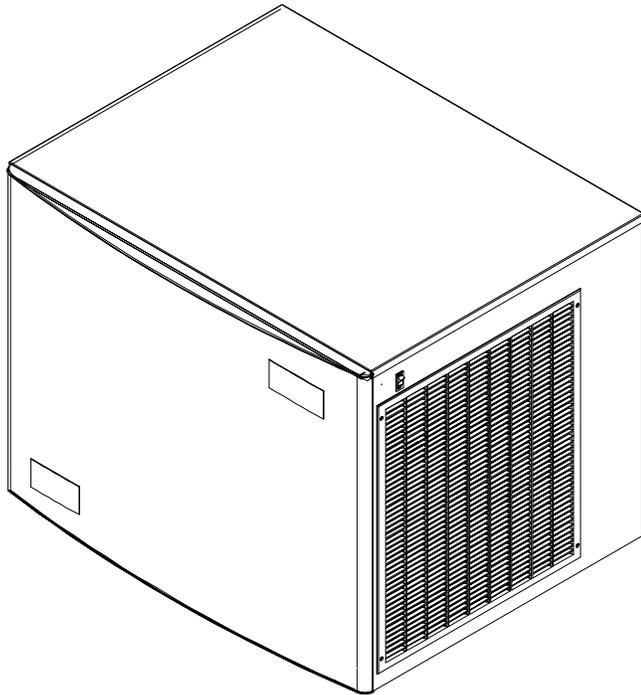
## ILLUSTRATED PARTS LIST

---

### XTREME ICE MAKER (1444 AND 1844 SERIES)

#### MODEL NO.

631814001  
631814002  
631814003  
631814004  
631814020  
631814040  
631814041  
631818001  
631818002  
631818003  
631818050  
631818051  
631818052





## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 AND 1844 SERIES)

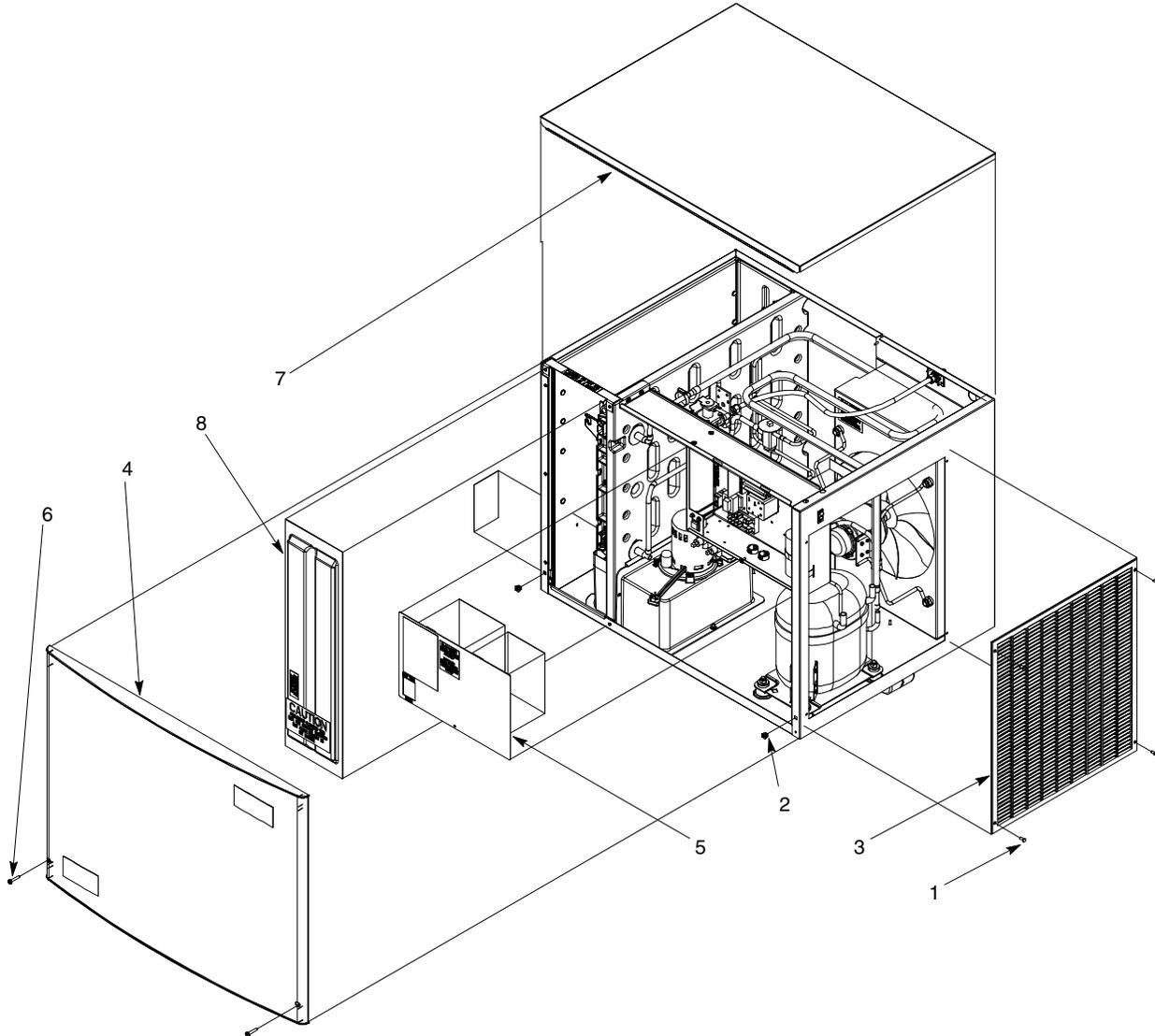


FIGURE 1. GENERAL ASSEMBLY (AIR CONDENSER SHOWN)

Item No.	Part No.	Name
1	161168006	Screw TC 8-32 HXWS 12
	161090000	Screw TC 8-32 HXWS 10 (Marine)
2	164510000	Grommet Nut
3	166194001	Grille
	630200510	Grille (Marine)
4	631500096	Front Panel Ass'y
	631500257	Front Panel Ass'y (XAC1844 only)

Item No.	Part No.	Name
5	630201041	Cover, Electrical Box (1444)
	630201235	Cover, Electrical Box (1844)
	630201247	Cover, Electrical Box (Marine)
6	318308000	Screw TR 10-32 PAPH 32
7	630201194	Cover, Top
8	630900887	Splash Panel



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 AND 1844 SERIES)

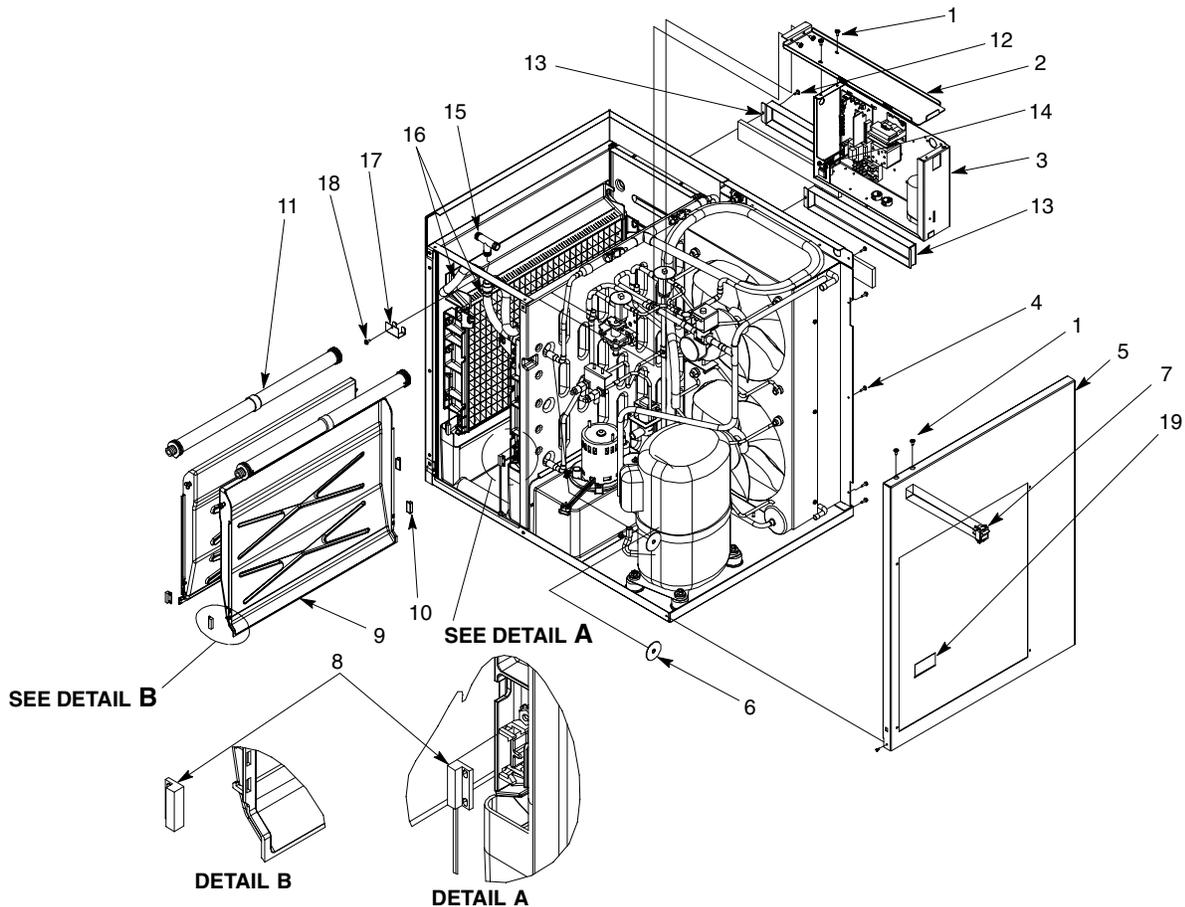


FIGURE 2. TRIM ASSEMBLY (AIR CONDENSER SHOWN)

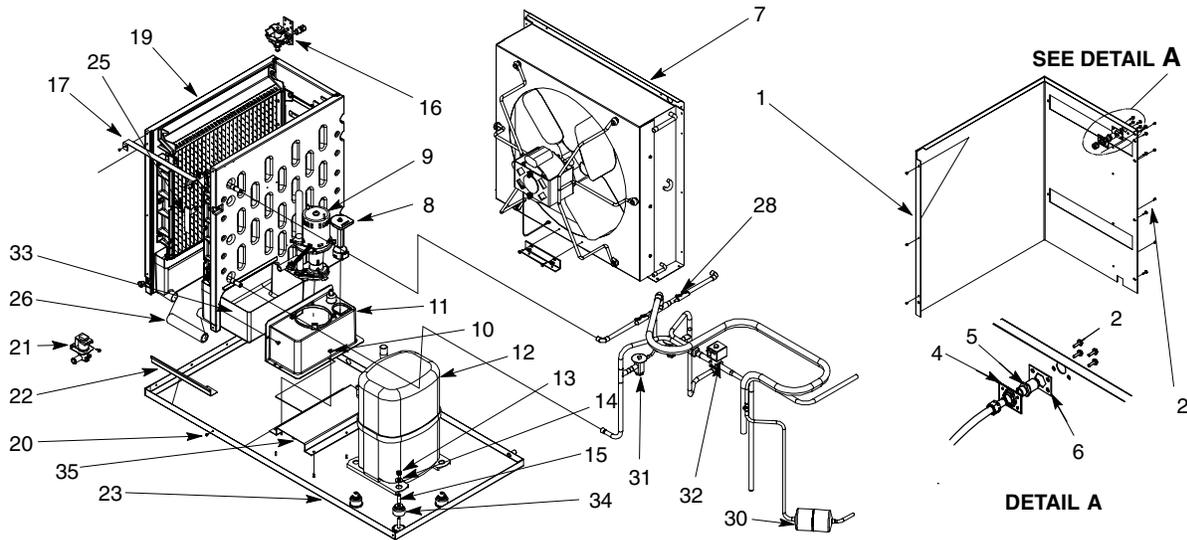
Item No.	Part No.	Name
1	07578	Thread Cutting Screw, Phil Truss Hd, No. 8-32 By 3/8-In. Long
2	630201160	Brace, Electrical Box
	630201271	Brace, Electrical Box (Marine)
3		Electrical Box Ass'y (See Figure 9)
4	165384000	Sheet Metal Screw, No. 8 By 1/2-In. Long
5	630201076	Panel, Side
	630201254	Panel, Side (Marine)
6	630901000	Washer, .340 I.D.
7	630900924	Switch, On/Off
8	630900798	Switch, Proximity
9	630900827	Cover, Evaporator, Large

Item No.	Part No.	Name
10	630900870	Fitting, Placeholder
11	631500120	Water Distributor Ass'y (See Figure 10)
12	164126000	Screw
13	630201190	Recess Panel
14	00311	Grommet
15	00987	Fitting
16	630900818	Tube, Vynl Mold
17	630201093	Bracket, Vynl Tube
18	164713001	Screw
19	162445002	Clip



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 AND 1844 SERIES)



**FIGURE 3. BUILD ASSEMBLY (AIR CONDENSER)**

Item No.	Part No.	Name
1	630201156	Wrap, Cabinet (1444)
	630201249	Wrap, Cabinet (1844)
2	165384000	Sheet Metal Screw, No. 8 By 1/2"
3	420906000	Tube, .265 I.D. (Not Shown)
4	630200935	Flange, Bulkhead
5	630900783	Fitting, Bulkhead
6	630201570	Flange, Bulkhead
7		Condenser Ass'y (See Figure 7)
8	630900868	Pressure Sensor Ass'y
9		Water Pump Ass'y (See Figure 11)
10	630900895	Hex Nut, No. 8-32
11	630900869	Pan, Water Wrap
12	631500148	Kit Comp 208V 60HZ (1444)
	631500161	Kit Comp 3HP 240V 50HZ (1444)
	631500098	Kit Comp 3-1/4HP 240V 60HZ (1844; 1PH)
	631500097	Kit Comp 3-1/4HP 230V 60HZ (1844; 3PH)
13	164083005	Hex Nut, 5/16-18
14	164154001	Washer, .375 I.D.
15	630900964	Sleeve Grommet 60HZ (1444)
	165596002	Sleeve Grommet 50HZ (1444)
	165596003	Sleeve Grommet (1844)
16	630900791	Solenoid Valve

Item No.	Part No.	Name
17	630201038	Brace, Bulkhead
18	638006070	Tube, .375 I.D. (Not Shown)
19		Bulkhead Ass'y (See Figure 6)
20	164126000	Screw, SM 8 PHTR 16
21	165637009	Dump Valve
22	630201113	Bracket, Water Pan
23	630000853	Base (1444)
	630000894	Base (1844)
24	630201112	Bracket (Not Shown)
25	630201092	Clip
26	630900930	Tube, Vynl
27	161862005	Sensor Temp (Not Shown)
28	161462001	Clamp, Screw
29	630000854	Service Valve and Bracket Ass'y (1444; Not Shown)
	630000886	Service Valve and Bracket Ass'y (1844; Not Shown)
30	166184003	Dryer
31	161921008	Expansion Valve (1444)
	630901095	Expansion Valve (1844)
32	165629009	Hot Gas Valve
33	630900833	Water Pan
34	630900963	Grommet
35	630201267	Bracket, Stiffener
36	630201250	Bracket, Fan Motor (Not Shown)



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 AND 1844 SERIES)

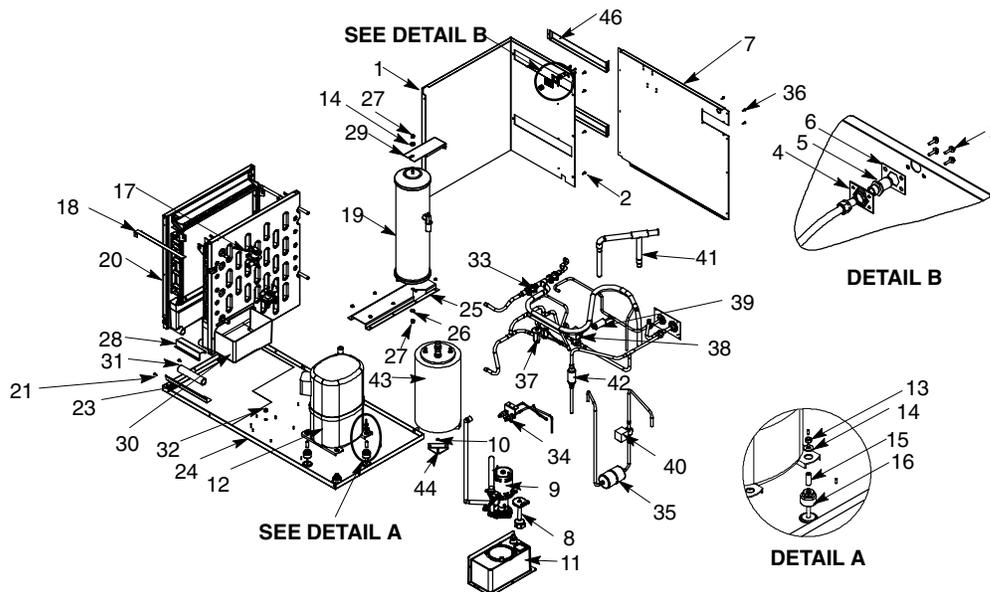


FIGURE 4. BUILD ASSEMBLY (REMOTE)

Item No.	Part No.	Name
1	630201156	Wrap, Cabinet
2	165384000	Sheet Metal Screw, No. 8 By 1/2-In.
3	420906000	Tube, .265 I.D. (Not Shown)
4	630200935	Flange, Bulkhead
5	630900783	Fitting, Bulkhead
6	630201570	Flange, Bulkhead Fitting Flat
7	630201158	Panel, Back
8	630900868	Pressure Sensor Ass'y
9		Water Pump Ass'y (See Figure 11)
10	630900895	Hex Nut, No. 8-32
11	630900869	Pan, Water, Wrap
12	631500148	Kit Comp 208V 60HZ (1444)
	631500098	Kit Comp 3-1/4HP 240V 60HZ (1844; 1PH)
	631500097	Kit Comp 3-1/4HP 230V 60HZ (1844; 3PH)
13	164083005	Hex Nut, 5/16-18
14	164154001	Washer, .375 I.D.
15	630900964	Sleeve, Grommet (1444)
	165596003	Sleeve, Grommet (1844)
16	630900963	Grommet (1444)
17	630900791	Solenoid Valve
18	630201038	Brace, Bulkhead
19	166225000	Receiver (1444)
	630901097	Receiver (1844)
20		Bulkhead Ass'y (See Figure 6)
21	164126000	Screw SM 8 PHTR 16
22	165637009	Dump Valve

Item No.	Part No.	Name
23	630201113	Bracket, Water Pan
24	630000853	Base (1444)
	630000894	Base (1844)
25	630201234	Mounting Plate, Receiver (1444)
	630201270	Mounting Plate, Receiver (1844)
26	01022	Washer
27	09652	Hex Nut
28	630201112	Bracket
29	630201182	Bracket, Receiver Top
30	630900833	Water Pan
31	630900930	Tube, Vynl
32	300098000	Button Plug
33	161426001	Clamp
34	630000854	Service Valve and Bracket (1444)
	630000886	Service Valve and Bracket (1844)
35	166184003	Dryer
36	165384000	Screw
37	161921008	Expansion Valve (1444)
	630901095	Expansion Valve (1844)
38	165629009	Hot Gas Valve
39	165677008	Switch Ass'y
40	165629011	Solenoid Valve
41	630900479	CRO Valve
42	41275	Check Valve
43	630001146	Foamed Accumulator Assembly
44	630201524	Accumulator Bracket
45	630901346	Compressor Crankcase Heater (1444 only - Not Shown)
46	630201190	Evaporator Wrap



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 AND 1844 SERIES)

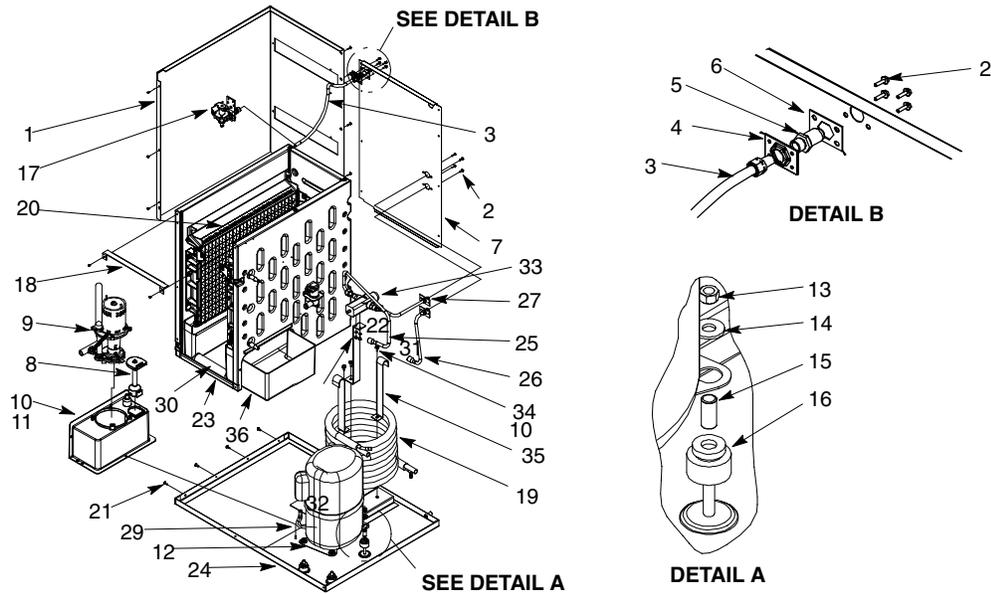


FIGURE 5. BUILD ASSEMBLY (WATER COOLED)

Item No.	Part No.	Name
1	630201156	Wrap, Cabinet
2	165384000 161090000	Screw SM 8 HX 16 Screw TC 8-32 HXWS 10 (Marine)
3	420906000	Tube, .265 I.D.
4	630200935	Flange, Bulkhead
5	630900783	Fitting, Bulkhead
6	630201570	Flange, Bulkhead
7	630201157 630000899	Panel, Back Panel, Back (Marine)
8	630900868	Pressure Sensor Ass'y
9		Water Pump Ass'y (See Figure 11)
10	630900895	Hex Nut, No. 8-32
11	630900869	Pan, Water, Wrap
12	631500148 631500098 631500097	Kit Comp 208V 60HZ (1444) Kit Comp 3-1/4HP 240V 60HZ (1844; 1PH) Kit Comp 3-1/4HP 230V 60HZ (1844; 3PH)
13	164083005 164083006	Hex Nut, 5/16-18 Hex Nut, 5/16-18 (Marine)
14	164154001 164154002	Washer, .375 I.D. Washer Ft. .312 I.D. (Marine)
15	630900964 165596003	Sleeve, Grommet (1444) Sleeve, Grommet (1844)
16	630900963 630201266	Grommet (1444) Grommet (1844)
17	630900791	Solenoid Valve
18	630201038	Brace, Bulkhead

Item No.	Part No.	Name
19	164838004 630901090	Water Coil Ass'y (1444) Water Coil Ass'y (1844)
20		Bulkhead Ass'y (See Figure 6)
21	164126000	Sheet Metal Screw, Phil Truss Hd, No. 8 By 1/2-In. Long
22	165637009	Dump Valve
23	630201113	Bracket, Water Pan
24	630000853 630000894 630000898	Base (1444) Base (1844) Base (Marine)
25	161763012 630250160	Tube Ass'y (1444) Tube Ass'y (1844)
26	164832016 630250158	Tube Ass'y, Water Inlet (1444) Tube Ass'y, Water Outlet (1844)
27	164832015 630250159	Tube Ass'y, Water Outlet (1444) Tube Ass'y, Water Outlet (1844)
28	630201112	Bracket (Not Shown)
29	300098000	Button Plug
30	630900930	Tube, Vynl
31	161426001	Clamp
32	00214	Washer
33	164980002	Valve, Water Regulator
34	161189000	Washer
35	166196002 630200325	Clamp, Water Coil Clamp, Water Coil (Marine)
36	630900833	Water Pan
37	630201268	Bracket Water Coil Fnt (Not Shown)
38	630201269	Bracket Water Coil Bck (Not Shown)



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 AND 1844 SERIES)

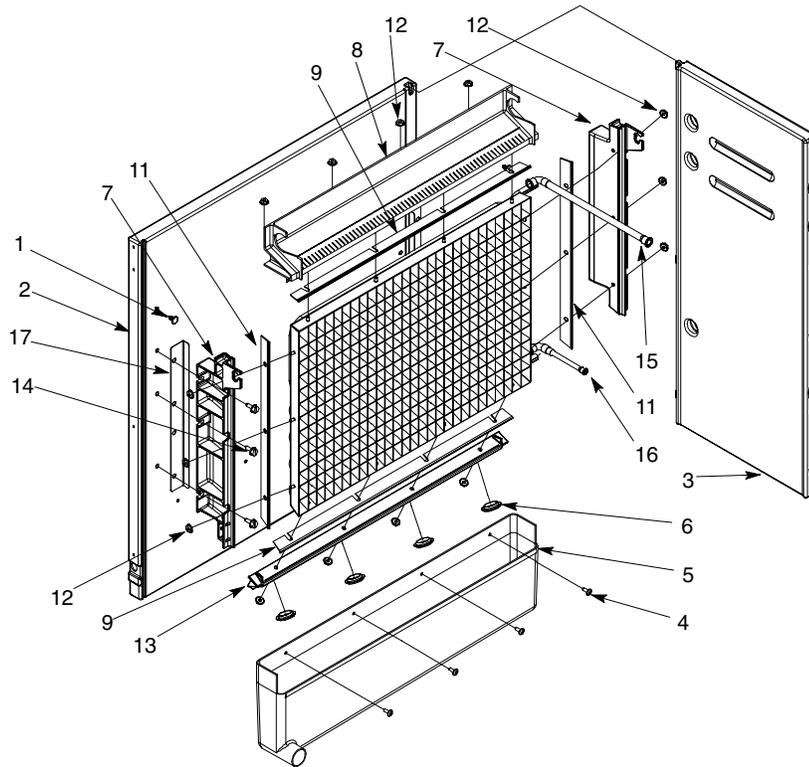


FIGURE 6. BULKHEAD ASSEMBLY

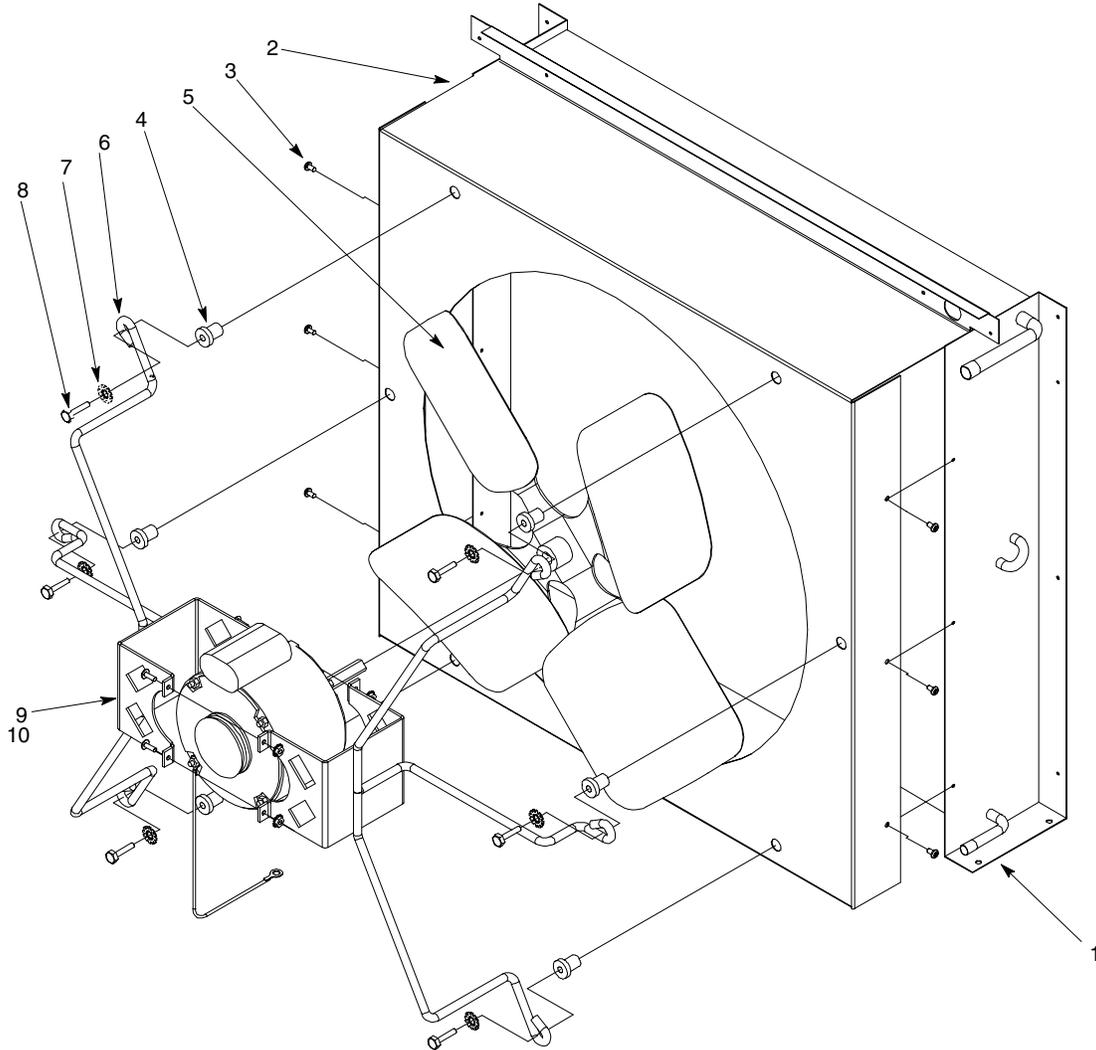
Item No.	Part No.	Name
1	630900903	Clip
2	630900847	Panel, Bulkhead Left
	630900849	Panel, Bulkhead, Right
3	630900844	Bulkhead, Rear
4	630901121	Screw SM 8 HXWS 16 SS
5	630900833	Pan, Water, Large, Right
	630900835	Pan, Water, Large, Left
6	630900892	Plug
7	630900858	Frame, Evaporator, Left
	630900859	Frame, Evaporator, Right
8	630900781	Deflector, Water
9	630201024	Gasket, Frame, Top and Bottom
10	631500139	Kit Service Evap Frame Left (Standard Cube)
	631500140	Kit Service Evap Frame Left (Large Cube)

Item No.	Part No.	Name
	631500135	Kit Service Evap Frame Right (Standard Cube)
	631500138	Kit Service Evap Frame Right (Large Cube)
11	630201027	Gasket, Side, Left
	630201028	Gasket, Side, Right
12	630901495	Lock Nut Nylon 8-32
13	630900857	Frame, Evaporator, Bottom
14	630900896	Sheet Metal Screw, Hex Hd, No. 14 by 5/8"
15	630250142	Evaporator Line, Upper, Left
	630900962	Evaporator Line, Upper, Right
16	630250142	Evaporator Line, Lower, Left
	630900962	Evaporator Line, Lower, Right
17	630201242	Bracket, Evaporator Frame Support



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 SERIES)



**FIGURE 7. CONDENSER ASSEMBLY**

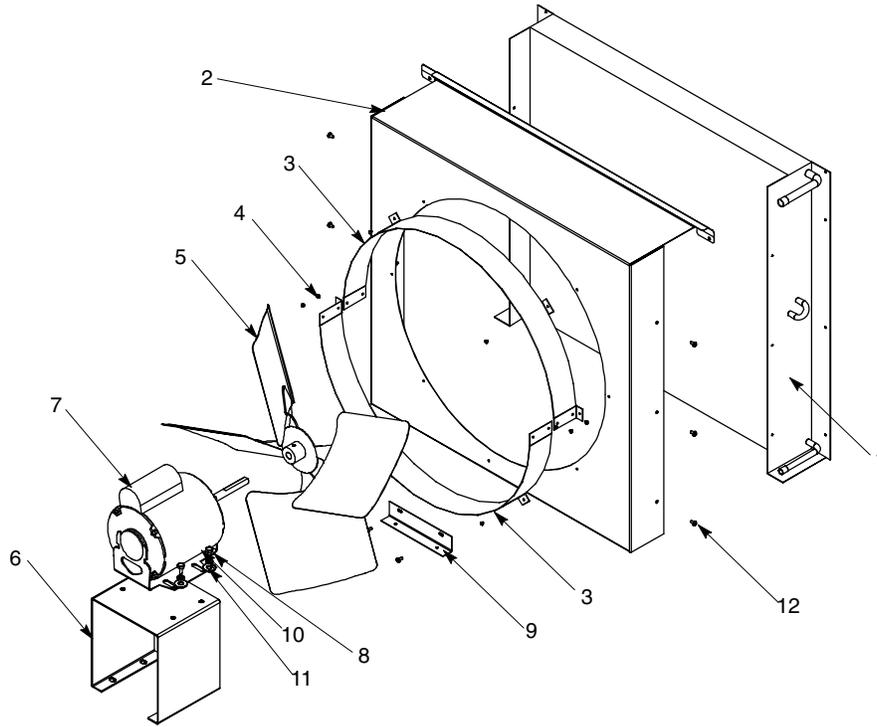
Item No.	Part No.	Name
1	161870006	Condenser Coil
2	630201159	Shroud, Condenser
3	630900190	Sheet Metal Screw, Phil Pan Hd, No. 8 By 3/8-In. Long
4	630900889	Well Nut, 1/4-20
5	39898	Fan Blade

Item No.	Part No.	Name
6	630900996	Bracket, Motor
7	23978	Washer, .690 I.D.
8	165294000	Machine Screw, Hex Hd, 1/4-20 By 1-In. Long
9	630000870	Motor Cond 230V 50/60HZ
10	07667	Machine Screw, Hex Hd, No. 8-36 By 1/2-In. Long



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1844 SERIES)



**FIGURE 8. CONDENSER ASSEMBLY**

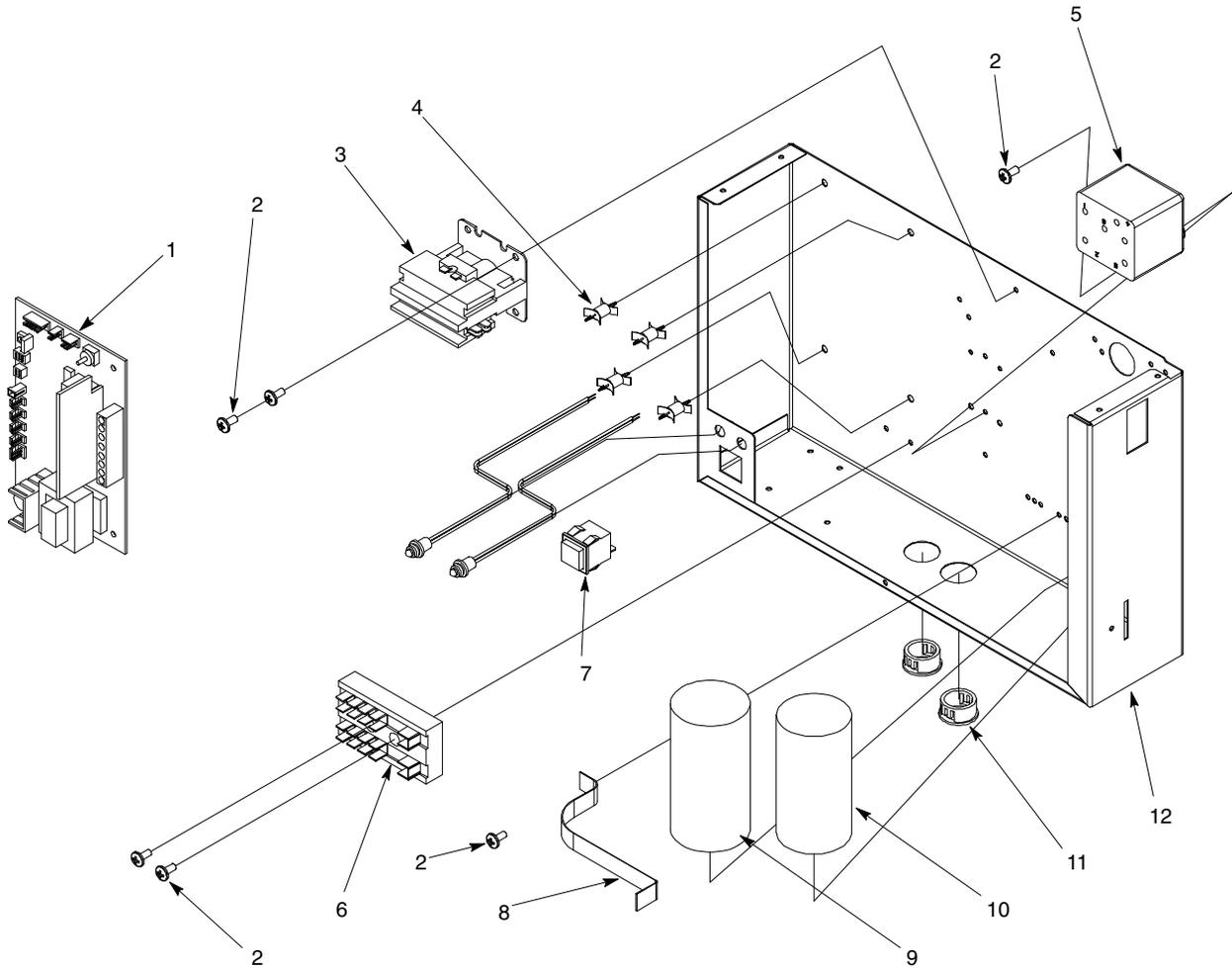
Item No.	Part No.	Name
1	630901072	Condenser Coil
2	630201245	Shroud, Condenser
3	630201541	Shroud, Collar
4	164005001	POP Rivet
5	630901093	Fan Blade
6	630201250	Motor Bracket

Item No.	Part No.	Name
7	630901092	Motor Cond 230V 50/60Hz (1844)
8	168745000	Hex Bolt 1/4-20
9	164820012	Mounting Bracket
10	00239	Washer, Lock
11	164154001	Washer, Flat
12	630900190	Sheet Metal Screw, Phillips Pan Hd, No. 8 x 3/8 in. Long



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 AND 1844 SERIES)



**FIGURE 9. ELECTRICAL BOX ASSEMBLY**

Item No.	Part No.	Name
1	630900789	Control Board
2	07578	Thread Cutting Screw, Phil Truss Hd, No. 8-32 By 3/8-In. Long
3	40713	Relay, 208/240V 50/60HZ (1444)
	630901104	Relay, 208/240V 50/60HZ (1844)
4	630460105	Spacer, Control Board
5	630901013	Relay, Start 230V 60HZ (1444)
	41042	Relay, Start 230V 50HZ (1444)
	161998018	Relay, Start 60HZ (1844)
6	161838002	Terminal Block
7	630900905	Switch

Item No.	Part No.	Name
8	630200166	Strap, Capacitor
9	630901016	Capacitor Run 440V 60HZ (1444)
	161192005	Capacitor Run 330V 50HZ (1444)
	161192011	Capacitor Run 440V 60HZ (1844)
10	630900730	Capacitor, Start 60HZ (1444)
	630900176	Capacitor, Start 50HZ (1444)
	41044	Capacitor, Start (1844)
11	03611	Bushing
12	630201035	Wrap, Electrical Box (1444)
	630201233	Wrap, Electrical Box (1844)
	630201246	Wrap, Electrical Box (Marine)



## ILLUSTRATED PARTS LIST

### XTREME ICE MAKER (1444 AND 1844 SERIES)

Item No.	Part No.	Name
1	630900883	Plug
2	630900780	Distributor, Water, Inner
3	630900809	O-Ring, .075 I.D.
4	630900779	Distributor, Water, Inner, Barb
5	630900777	Distributor Ass'y, Water

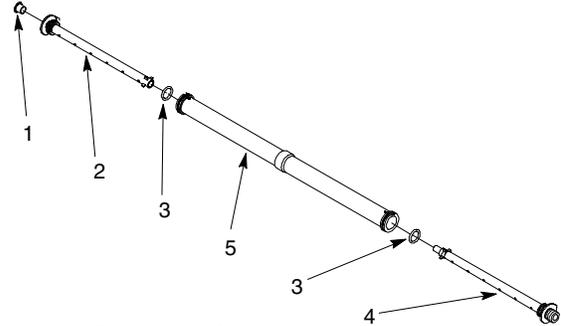


FIGURE 10. WATER DISTRIBUTOR ASSEMBLY

Item No.	Part No.	Name
1	630900881	Tube, Pump to Dump Valve
2	630900796	Pump, Water, 240V 50/60HZ
3	630900980	Tube, Pump to Distributor
4	163242002	Clamp

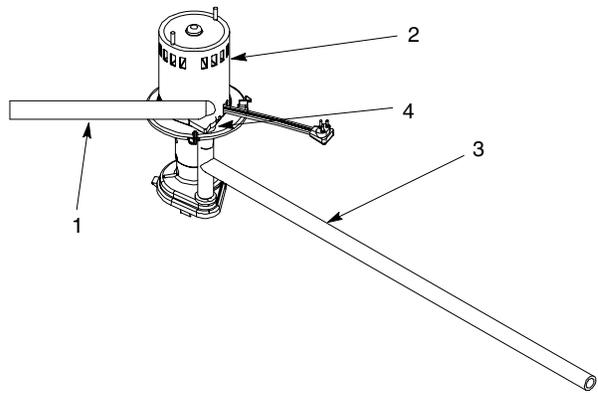


FIGURE 11. WATER PUMP ASSEMBLY

Item No.	Part No.	Name
1	630201301	Cover, Front
2	630901103	Cap, Front Panel
3	630201018	Rail, Front Panel, Left
4	630201020	Rail, Front Panel, Right
5	630201195	Cover, Front
6	166194001	Grill, Air
7	161168006	Screw
8	164854002	Spacer

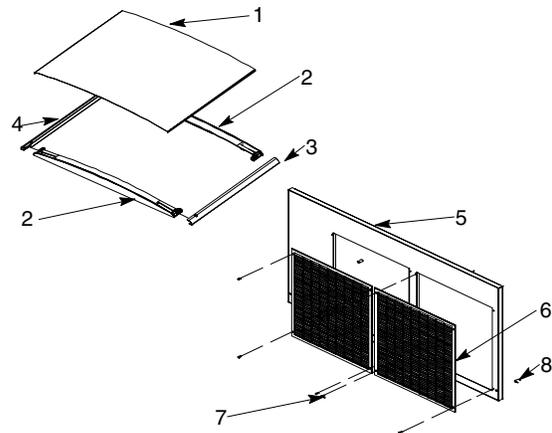


FIGURE 12. FRONT PANEL ASSEMBLY



**ILLUSTRATED PARTS LIST**

---

**XTREME ICE MAKER (1444 AND 1844 SERIES)  
ACCESSORIES/KITS**