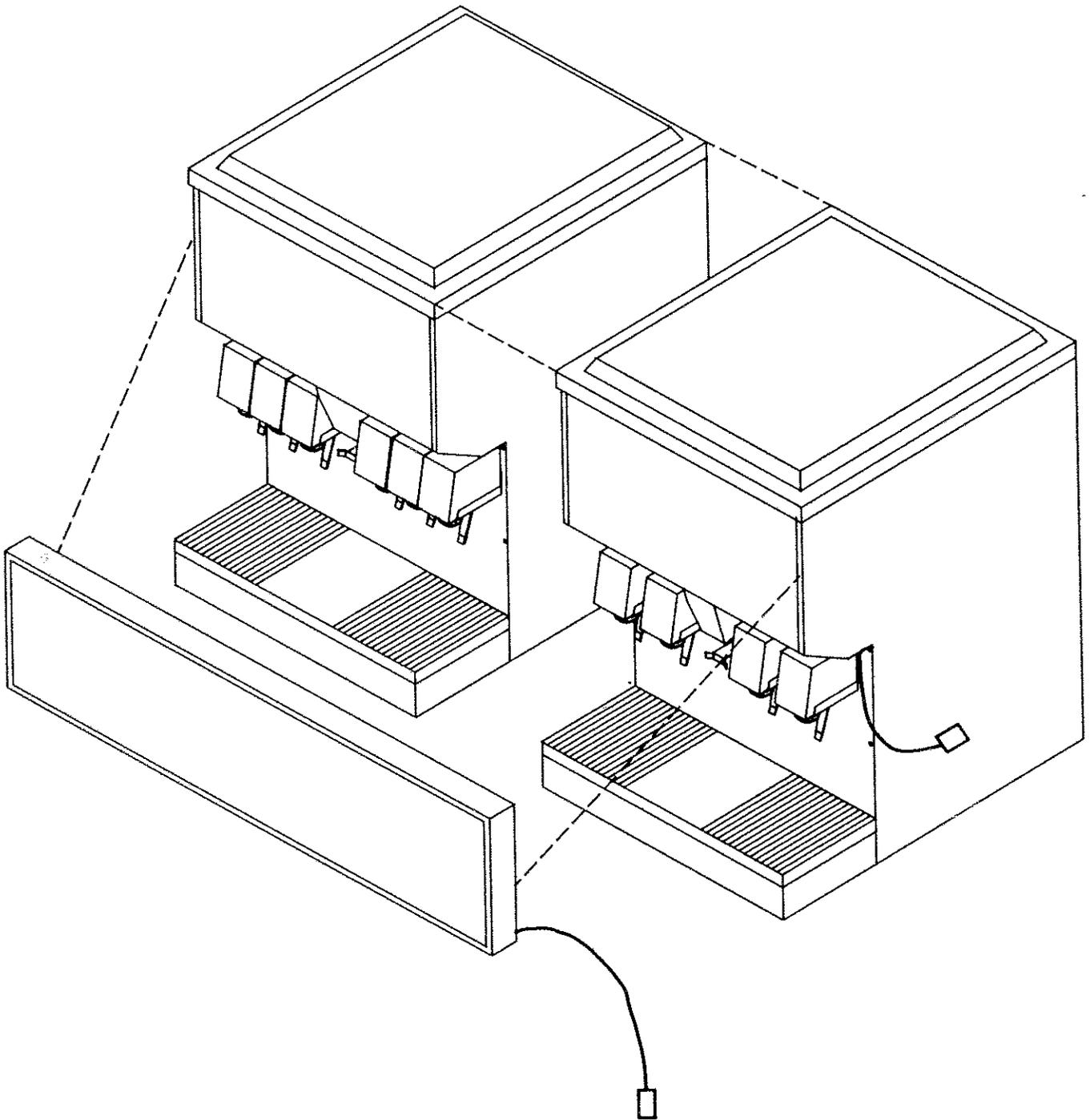


# INSTALLATION INSTRUCTIONS TJ 90 DUAL TEC (KIT #2099)

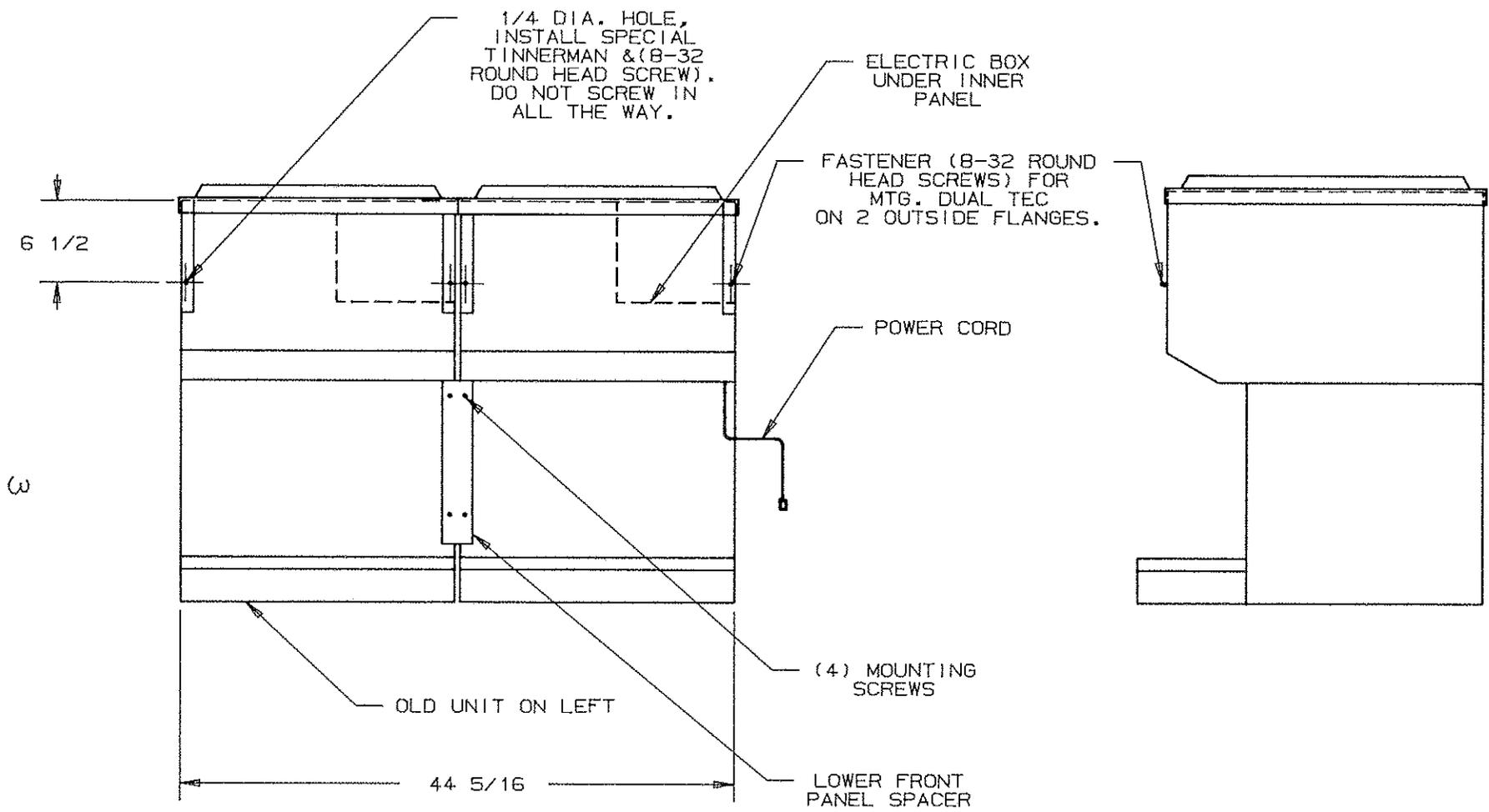


## INSTALLATION INSTRUCTION - DUAL TEC LIGHTED DISPLAY

NOTE: If Dual Tec is being assembled with one existing (old) TJ90 unit, the units have to be prepared for assembly per the following instructions:

1. Disconnect power to existing unit.
2. Units must be prepared to have special fasteners and 8-32 round head screws on the two (2) outside flanges of units, on which the Dual Tec display will hang with a power cord on the right side unit.
3. Front panels, hinged panels or lighted displays must be removed and discarded (see Number 6).
4. Position units on counter and install lower panel spacer (see Fig. 2).
5. Inner panels need to be removed (must later be reinstalled) to either disconnect or add power cords. Power cord must be connected to electric supply terminal board; connect black and white terminals to their respective terminals, be sure ground terminal is properly connected to ground. Connect cord strain relief clamp to box, with cord properly restrained route cord out of box and down right side of unit (see Fig. 2).
6. To remove hinged panels or panel retainer (right side unit only), use a 3/16 diameter or 1/8 diameter drill bit to drill out pop-rivets as required. Discard panels.
7. With 8-32 round head screws on side flanges, unit is ready to hang Dual Tec lighted display on. Fasteners can be tightened to secure display, if needed (see Number 9).
8. Install panel extension. Use four (4) knurled head screws. Tuck power cord under panel before assembling (see Fig. 3).
9. Remove Dual Tec cover and plastic panels. (Tighten mounting screws now, if needed.) Reassemble plastic panels with merchandiser artwork between panels. Reassemble cover.
10. Units are now ready to plug into power for operation.

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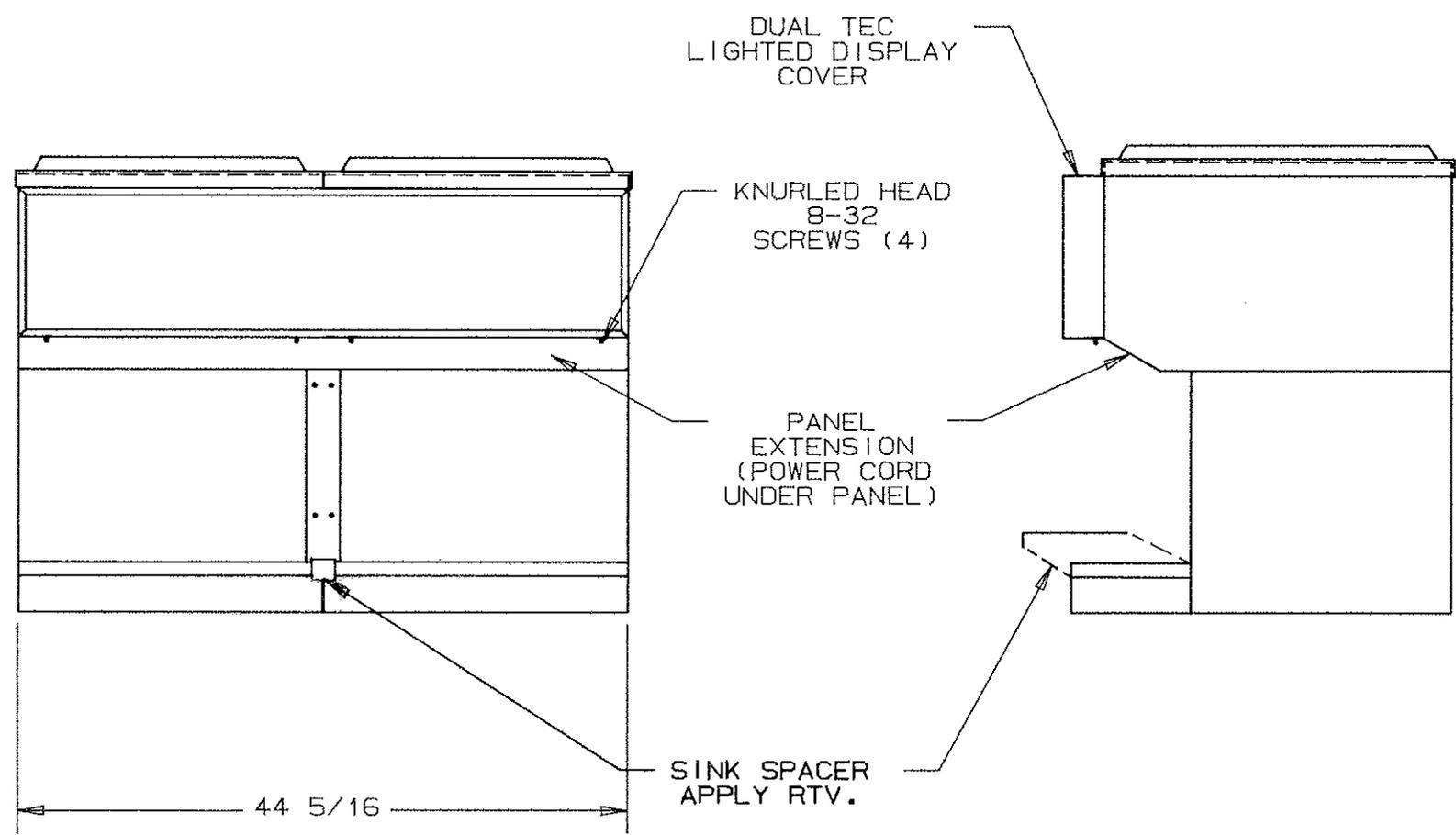


NOTE: ICE DISPENSER AND BEVERAGE VALVES DELETED FOR SIMPLICITY.

FIG. 2

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NOTE: ICE DISPENSER AND BEVERAGE VALVES DELETED FOR SIMPLICITY

FIG. 3