



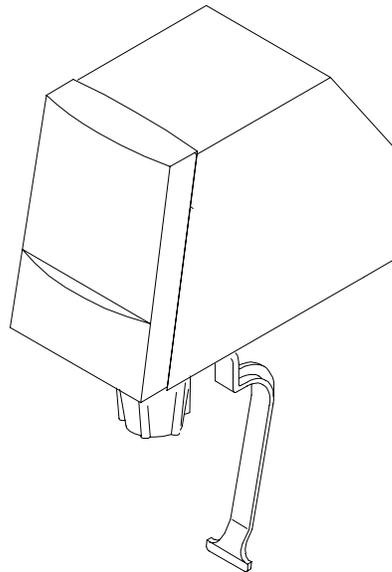
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ILLUSTRATED PARTS LIST

CC-1(SABRE) DISPENSING VALVE

MODEL NOS.

1075
1439
4403
309112015
309163015
561000101
561000105
561000106
561000107



ILLUSTRATED PARTS LIST

CC-1 (SABRE) POST-MIX DISPENSING VALVE

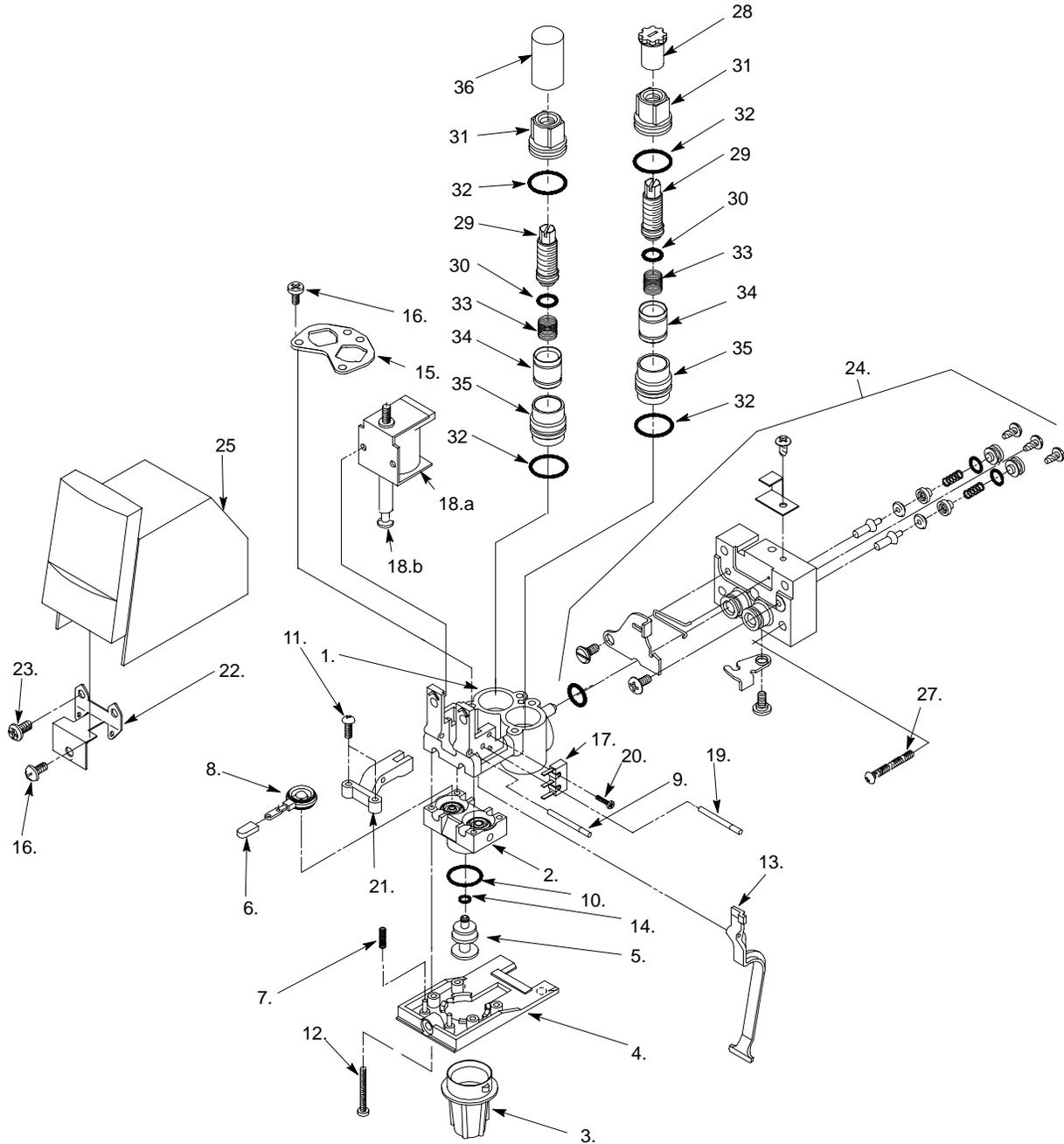


FIGURE 1. CC-1 (SABRE) VALVE ASSEMBLY

ILLUSTRATED PARTS LIST

CC-1 (SABRE) POST-MIX DISPENSING VALVE

Index No.	Part No.	Description
1.	0414	Body, Sabre Latch
2.	309997000	Block, Valve, Sabre
3.	309994013	Nozzle, Sabre
4.	309162000	Support, Cover, Sabre
5.	309951000	Baffle, Sabre
6.	317782000	Nib
7.	3705	Spring, Compression
8.	311355000	Valve Inlet
9.	319693000	Pin, Groove
10.	398033013	O-Ring, .799 I.D. By .070 C.S.
11.	314813009	Set Screw, No. 8-32 By 1/2-In. Long
12.	317828000	Thread Rolling Screw, Phil Rd. Hd., No. 6-32 By 1-1/4-In. Long
13.	309960013	Lever, Sabre
14.	319541000	O-Ring, .157 I.D. By .070 C.S.
15.	4147	Retainer, for Flow Control Body
16.	317784000	Thread Cutting Screw, Phil Truss Hd., No. 8-18 By 1/2-In. Long
17.	317783000	Micro Switch, Electric
18.	312017000	Solenoid, 24V.
18.b	318589000	Solenoid Plunger only
19.	317820000	Pin, Lever, Electric
20.	317825001	Thread Forming Screw, Phil Rd. Hd No. 2-28 by .437 Long
21.	317703007	Arm, Solenoid, Electric
22.	309157000	Bracket, Cover, Sabre
23.	309029000	Machine Screw, Phil Pan Hd., No. 10-32 By 7/16-In. Long

Index No.	Part No.	Description
24.	309950015	Block Ass'y, Sabre (See Figure 2)
25.	309158000	Cover, Sabre
26.	317821000	Wire Harness, (Not Shown)
27.	318308000	Thread Rolling Screw, Phil Pan Hd Stainless Steel, No. 10-32 By 1-In Long
28.	309991000	Knob, Syrup Regulator
29.	310632051	Adjusting Screw
30.	317816000	O-Ring, .364 I.D. By .070 C.S.
31.	319133051	Top, Flow Control
32.	317816000	O-Ring, .676 I.D. By .070 C.S.
33.	310482000	Spring
34.	310754011	Piston, Water, Ceramic
	310480011	Piston, Syrup, Ceramic
35.	317431011	Sleeve, Ceramic
36.	309992000	Cap, Water

BRIX CUPS AND BY-PASS TUBE

Part No.	Description
311100	Brix Cup, 5-5.5 to 1 Ratio
311100-001	Brix Cup, 5 to 1 Ratio
309626-200	By-Pass Tube Ass'y, Sabre

ACCESSORIES (INLET FITTINGS)

Part No.	Description
77840800	.156 straight SS Dole Fitting w/o O-Ring
77050300	Dole Straight Inlet Fitting, fits .265 tubing, without o-ring, (Requires o-ring 31 7015000)
77051500	102° Dole Elbow Inlet 1/4" Barb
77052200	45° Dole Inlet 1/4" Barb
77050100	Dole 90° Inlet Fitting, fits .265 tubing, without o-ring, (Requires o-ring 31 7015000)

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CC-1 (SABRE) POST-MIX DISPENSING VALVE

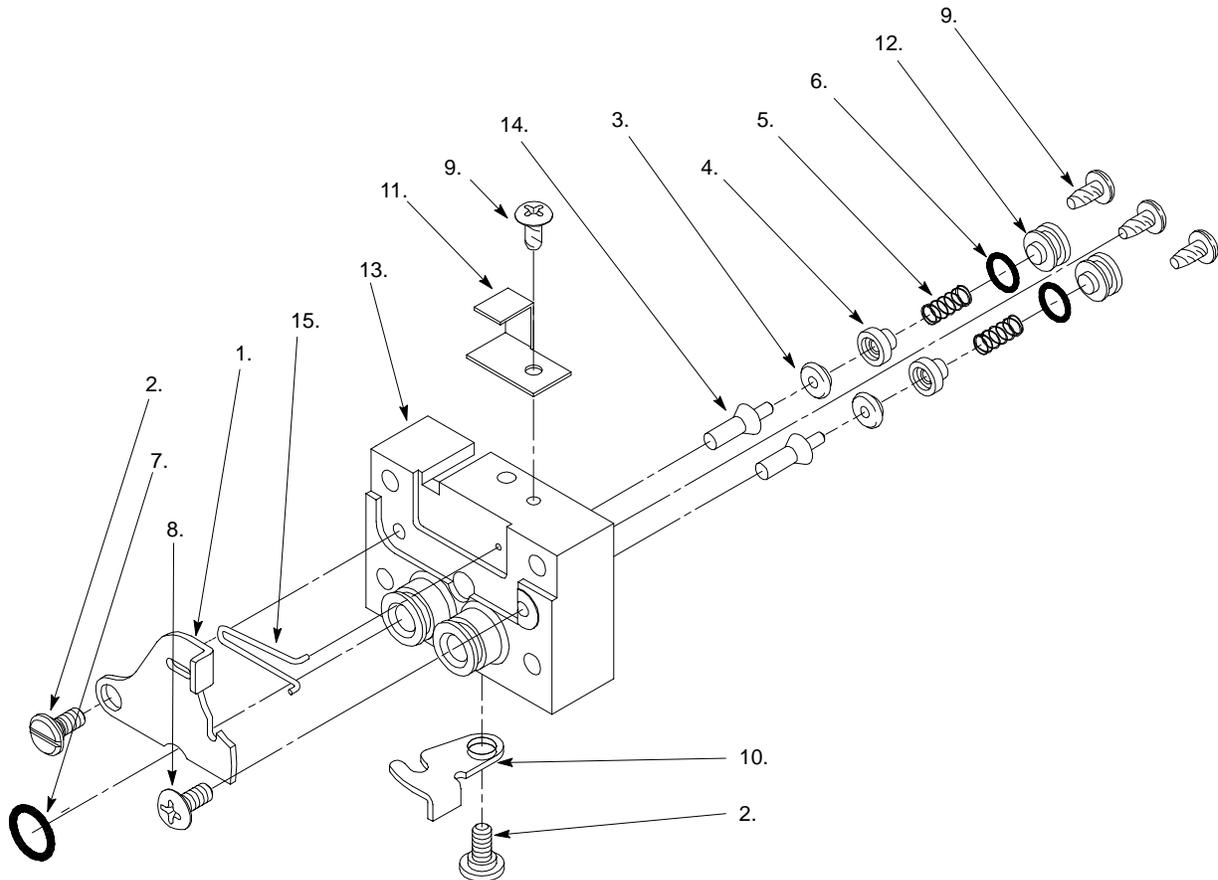


FIGURE 2. VALVE BLOCK ASSEMBLY

Index No.	Part No.	Description
	309950015	Block Ass'y, Sabre
1.	319095000	Lever
2.	317777001	Shoulder Screw, Slotted, Stainless Steel, No. 8-32 By 5/16-In. Long
3.	180018053	Washer, Rubber
4.	178019006	Retainer, Washer
5.	309804000	Spring
6.	197222000	O-Ring, .239 I.D. By .070 C.S.
7.	180025000	O-Ring, .364 I.D. By .070 C.S.

Index No.	Part No.	Description
8.	317784000	Thread Cutting Screw, Phil Truss Hd., Stainless Steel, No. 8-32 By 1/2-In. Long
9.	151841000	Thread Rolling Screw, Phil Pan Hd. Stainless Steel, No. 6-19 By 5/16-In. Long
10.	0147	Latch
11.	300592000	Clip, Cover, Sabre
12.	317713000	Cap, Connector
13.	0406	Block, Sabre
14.	317702001	Stem, Poppet
15.	317716000	Spring