

# **STRATUM: Corporate Case Study**

## Recovery Mapping for Gold Ore with Stratum SATS

November, 2022



**STRATUM AI**



# OPTIMIZING RECOVERY MODELLING

*“With complex or marginal assets,  
optimizing recovery practices while  
increasing mill productivity directly  
affects the profitability of a mine over  
the course of its life”*





# RECOVERY PROJECT

## DATA INSPECTION

Trans ore is visually confirmed to be a mix of transitional material and mixed oxide-sulfide material. The former has high potential of being high recovery under specific conditions. Ability to sort oxide-sulfide and trans will be key in recovery estimation.



Visual inspection of mine refines hypothesis that there are large continuous regions of oxide ore located under sulfide area in some areas of the mine. Site geology team suggests historical subterranean rivers is the common cause.



Oxide-sulfide Trans  
ore

True  
Trans ore

It may be possible to sort oxide-sulfide material and real transitional material using the Sb grade because Sb grade in verified transitional material has a unique grade signature.



# STUDY CASE

## GOLD DEPOSIT



### MINE PROFILE

- *Gold epithermal deposit*
- *775k drillholes/grade control samples*
- *Complex mixed-sulphidation deposits*

## VALUE PREPOSITION

---

Create a more accurate recovery block model based on **10-element drillhole assays**.

## MAIN GOALS

---

- Increase mill recovery by identifying low recovery blocks and then keeping them out of the mill.
- Increase mill-throughput by sorting uneconomic & economic trans ore and milling the latter.



# STUDY CASE

## GOLD DEPOSIT



## EVALUATION METRICS

### TYPES OF ERRORS



# 1

### Modelling Error

Drillholes → Blocks

*Deviation from test drillhole assays*

**ARD**

#### Average Recovery Deviation

*Modelling grade vs assayed grade recovery estimation*

**MRD**

#### Median Recovery Deviation

*Modelling grade vs assayed grade recovery estimation*

# 2

### Mapping Error

Blocks → Recovery

*Deviation from leach pulp sample test*

**ARD**

#### Average Recovery Deviation

*Recovery estimation vs real recovery*

**MRD**

#### Median Recovery Deviation

*Modelling grade vs assayed grade recovery estimation*

**R|PR**

[40%,80%]

#### Real Recovery where Predicted Recovery

*Real recovery in samples predicted as 40-80% recovery (transitory region)*

**R<sup>2</sup>**

#### Chi-square

*What is the goodness of fit between predicted and real recovery*



# STUDY CASE

## GOLD DEPOSIT



## BASELINE MODEL EQUATIONS

These are the equations used to estimate recovery currently at the mine.

### Output Standardized

If  $S > 0.4$  |  $Fe/S > 10$ :



Recovery =  $\min(0.92, (Au-0.156)/Au)$

If  $S > 0.4$  &  $3 < Fe/S < 10$ :



Recovery =  $\min(0.85, (Au-0.156)/Au)$

If  $S > 0.4$  &  $Fe/S < 3$ :



Recovery =  $1 - \max(0.78 \cdot Au - 0.17 \cdot Fe/S, 0.157)/Au$

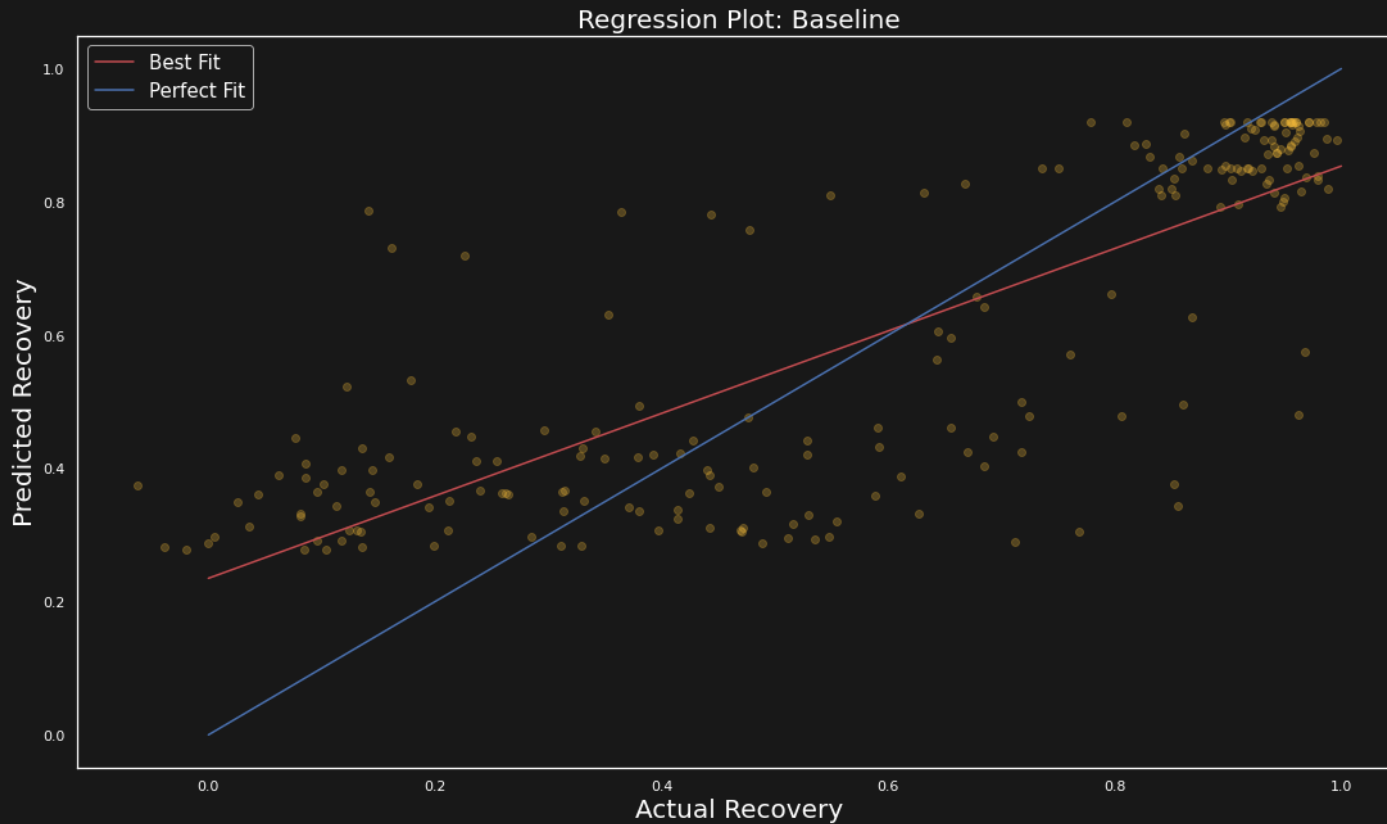


# STUDY CASE

## GOLD DEPOSIT



### BASELINE MODEL ANALYSIS



The regression fit (based on leach pulp test samples) shows room for improvement independent of modelling error.

#### 1. MODELLING ERROR

**ARD** 0.282

**MRD** 0.202

#### 2. MAPPING ERROR

**ARD** 0.144

**MRD** 0.102

**R|PR** 50.3%  
[40%,80%]

**R<sup>2</sup>** 0.817



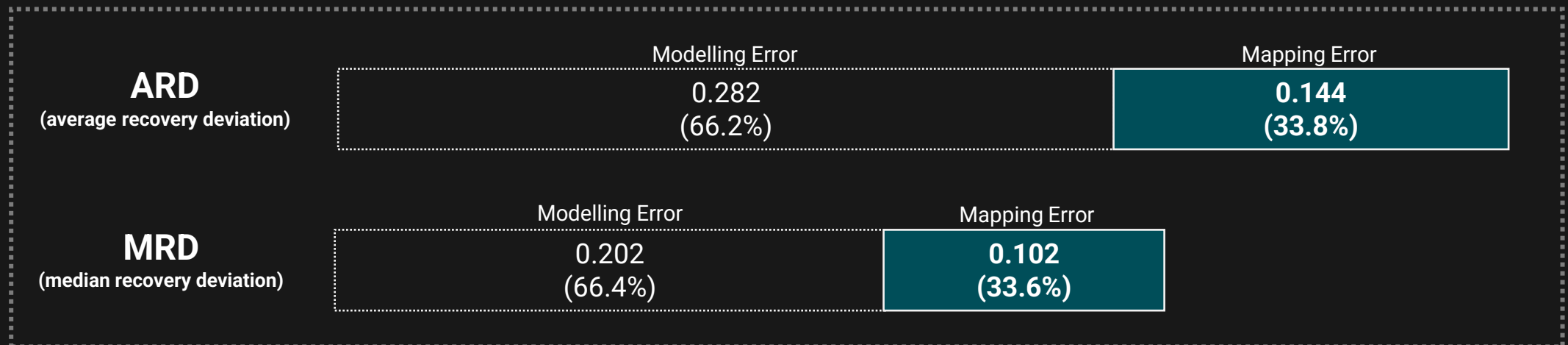
# STUDY CASE

## GOLD DEPOSIT



## BASE LINE MODEL EVALUATION

Is modelling or mapping causing deviations between estimated and real recovery?



- Recovery error is driven by both errors, **66% modelling** and **34% mapping error**.
- Modelling error is larger but is typically harder to reduce. It is likely especially large as recovery equations are getting trapped in impossible ratios as Au, Fe, S modelled independently.



# STUDY CASE

## GOLD DEPOSIT



### LINEAR MODELS

- Linear models are a useful starting point for any mapping function.
- The primary advantage of linear models over models with hard boundaries is that they are well equipped to handle impossible element ratios that may arise from using modelled grade as input
- We identify **the best linear models** that predict recovery using **1,2, & 3 features**.

**S-Only**  
Linear Model



**Best 1-Feature**  
Linear Model



**Best 2-Features**  
Linear Model



**Best 3-Features**  
Linear Model





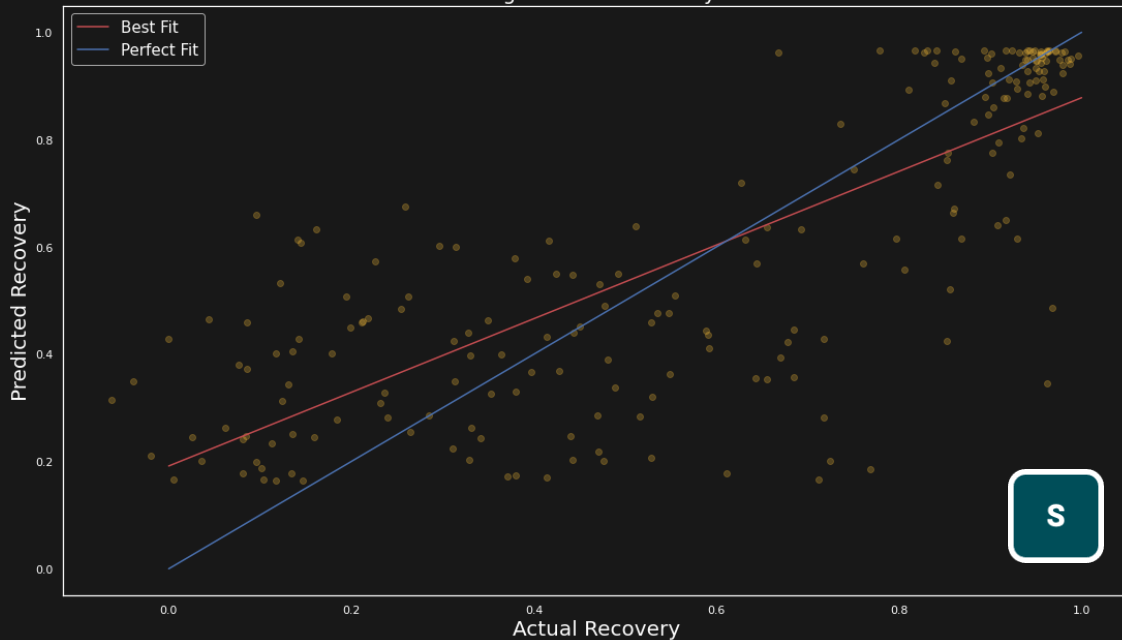
# STUDY CASE

## GOLD DEPOSIT



## LINEAR MODELS

Regression Plot: S Only



1. MODELLING ERROR

ARD 0.203

MRD 0.132

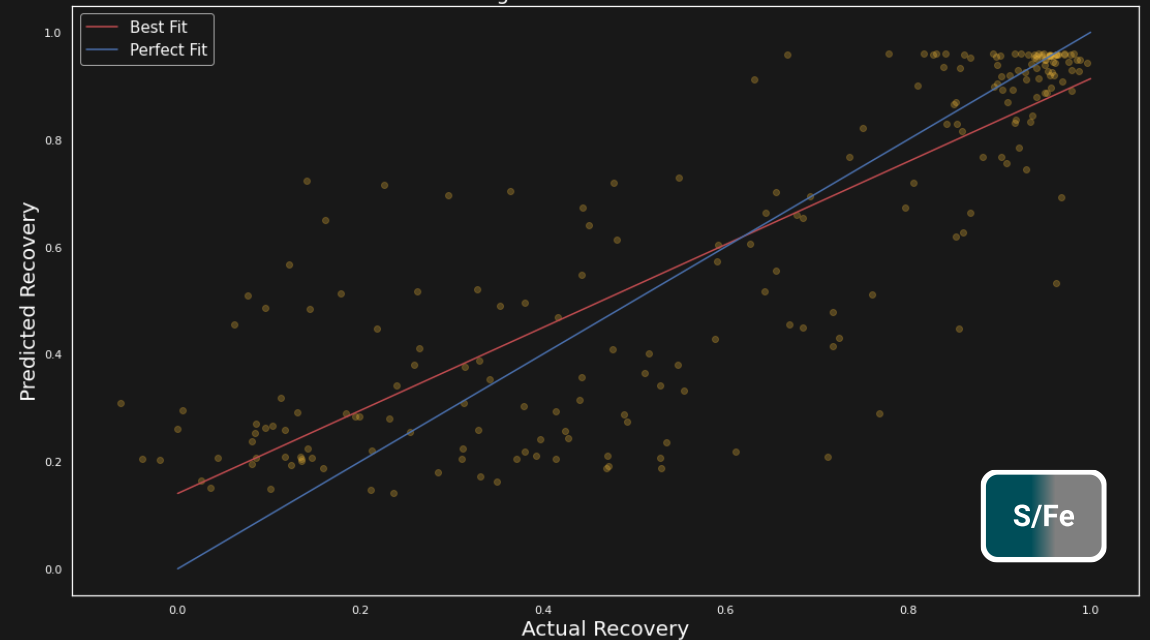
2. MAPPING ERROR

ARD 0.143

MRD 0.095

$$\text{Recovery} = -0.218*S + 0.0147*S^2 + 0.968$$

Regression Plot: 1-Feature



1. MODELLING ERROR

ARD 0.216

MRD 0.129

2. MAPPING ERROR

ARD 0.126

MRD 0.091

$$\text{Recovery} = -0.702*(S/Fe) + 0.962$$



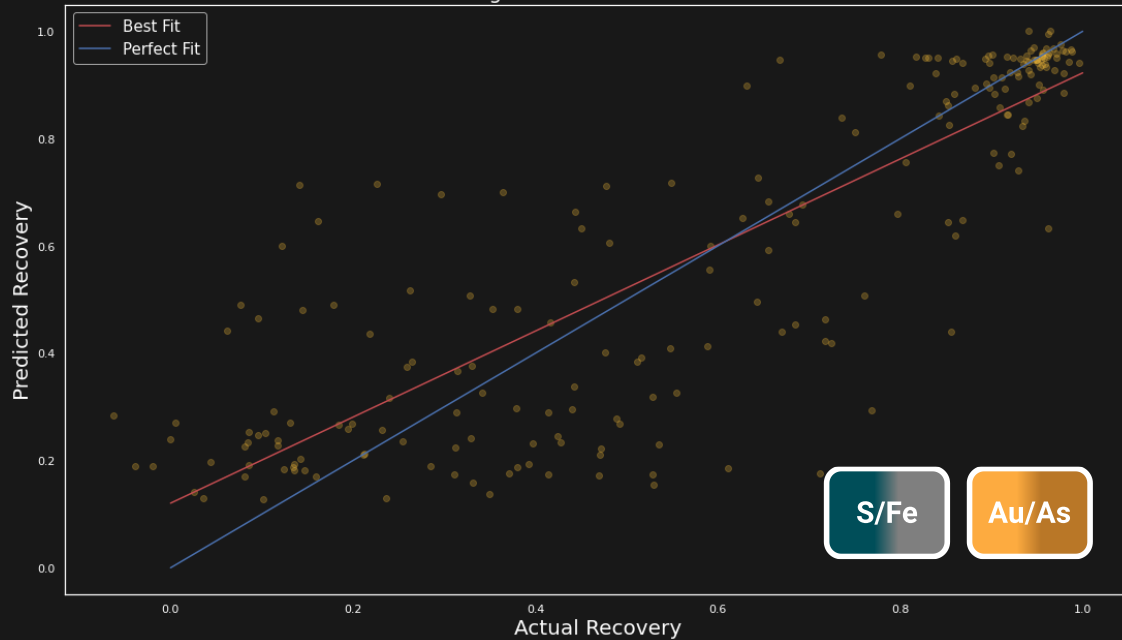
# STUDY CASE

## GOLD DEPOSIT



## LINEAR MODELS

Regression Plot: 2-Feature



### 1. MODELLING ERROR

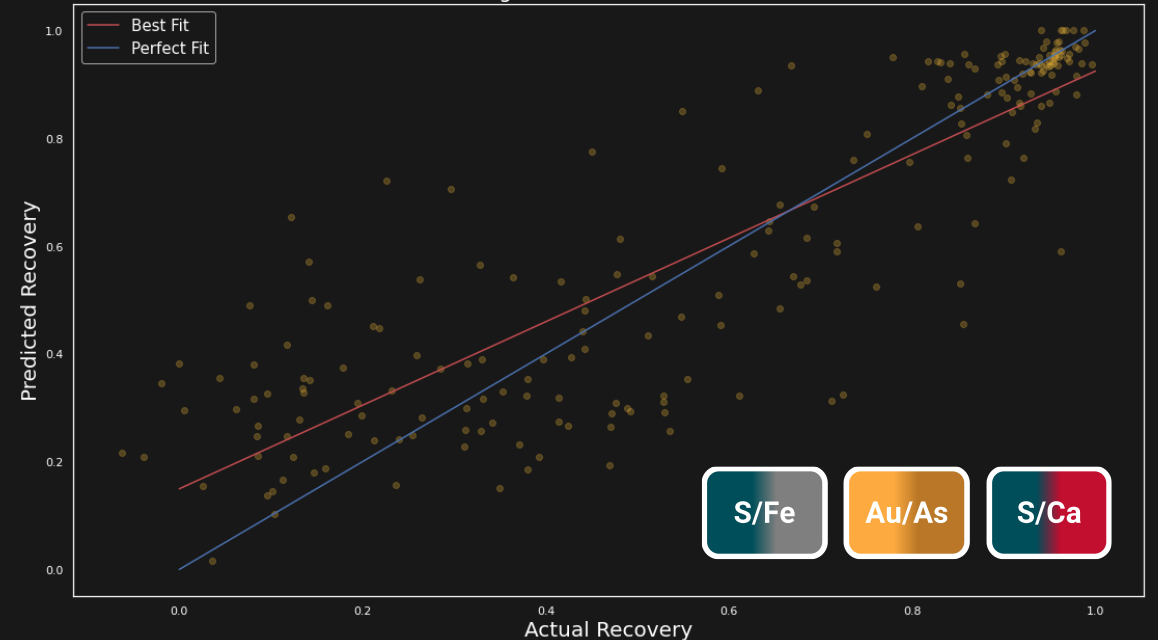
ARD 0.223 MRD 0.133

### 2. MAPPING ERROR

ARD 0.122 MRD 0.087

$$\text{Recovery} = -0.721 \cdot (\text{S/Fe}) + 5.25 \cdot (\text{Au/As}) + 0.946$$

Regression Plot: 3-Feature



### 1. MODELLING ERROR

ARD 0.264 MRD 0.209

### 2. MAPPING ERROR

ARD 0.114 MRD 0.070

$$\text{Recovery} = -0.706 \cdot (\text{S/Fe}) + 10.7 \cdot (\text{Au/As}) + 0.0103 \cdot (\text{S/Ca}) + 0.753$$



# STUDY CASE

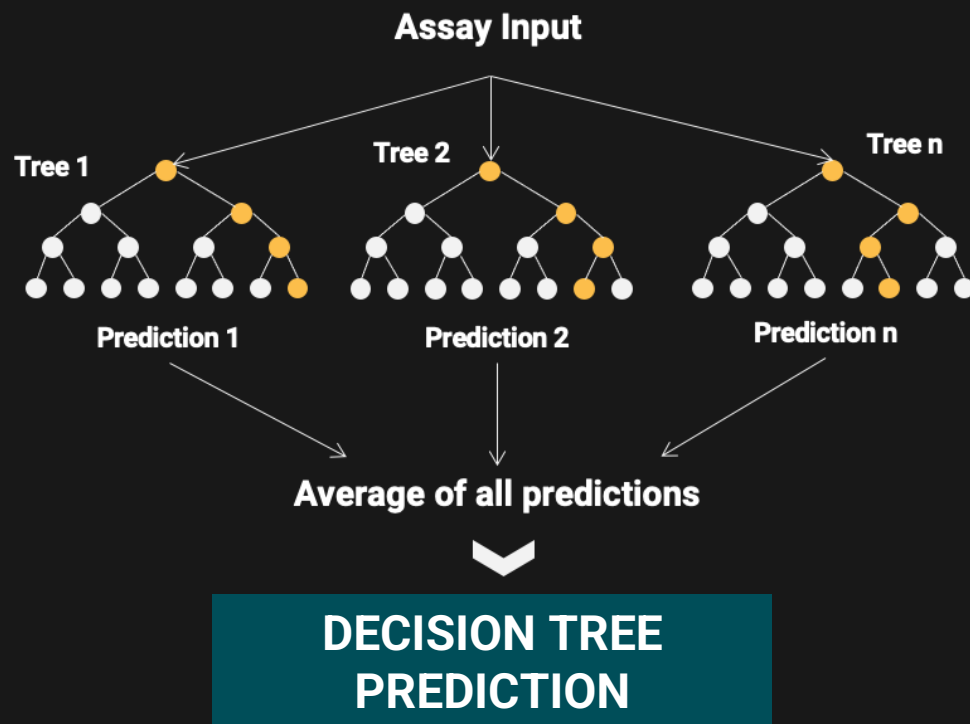
## GOLD DEPOSIT



# STRATUM

## DECISION TREE MODEL

### DECISION TREE ARCHITECTURE

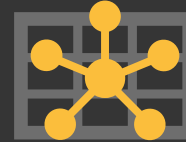


- Stratum's Decision Tree Model is a proprietary resource modelling-specific adaption of a decision tree-based machine learning technique.
- Random Forest is based on the theory that the best estimate is an **average** estimate of **several simple** boundaries/equations.
- Ex: predict recovery based on  $S + Fe/S$ ,  $S + As/Au$ ,  $As/Au + S^2$  and then average the answer.
- **Stratum adapts the standard Random Forest** technique by allowing two-way information exchange between modelling & mapping to reduce occurrence of impossible feature ratios (as verified by site team).



# STUDY CASE

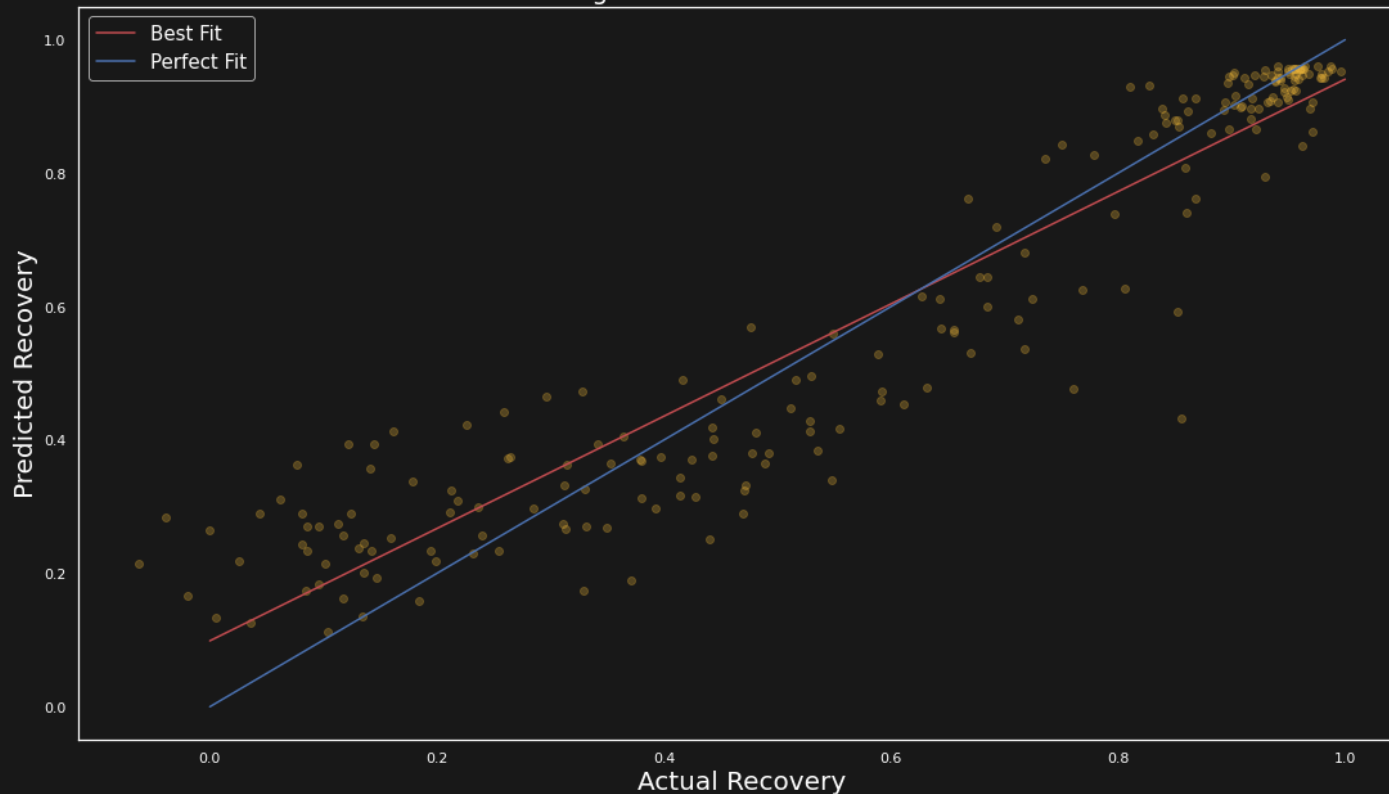
## GOLD DEPOSIT



# STRATUM

## DECISION TREE MODEL

Regression Plot: SATS Forest



*10% higher absolute recovery when mining areas predicted as having recovery [40%,80%].*

### 1. MODELLING ERROR

ARD 0.164

MRD 0.117

### 2. MAPPING ERROR

ARD 0.077

MRD 0.047

R|PR [40%,80%] 59.9%

R<sup>2</sup> 0.946

### Structure of Decision Trees

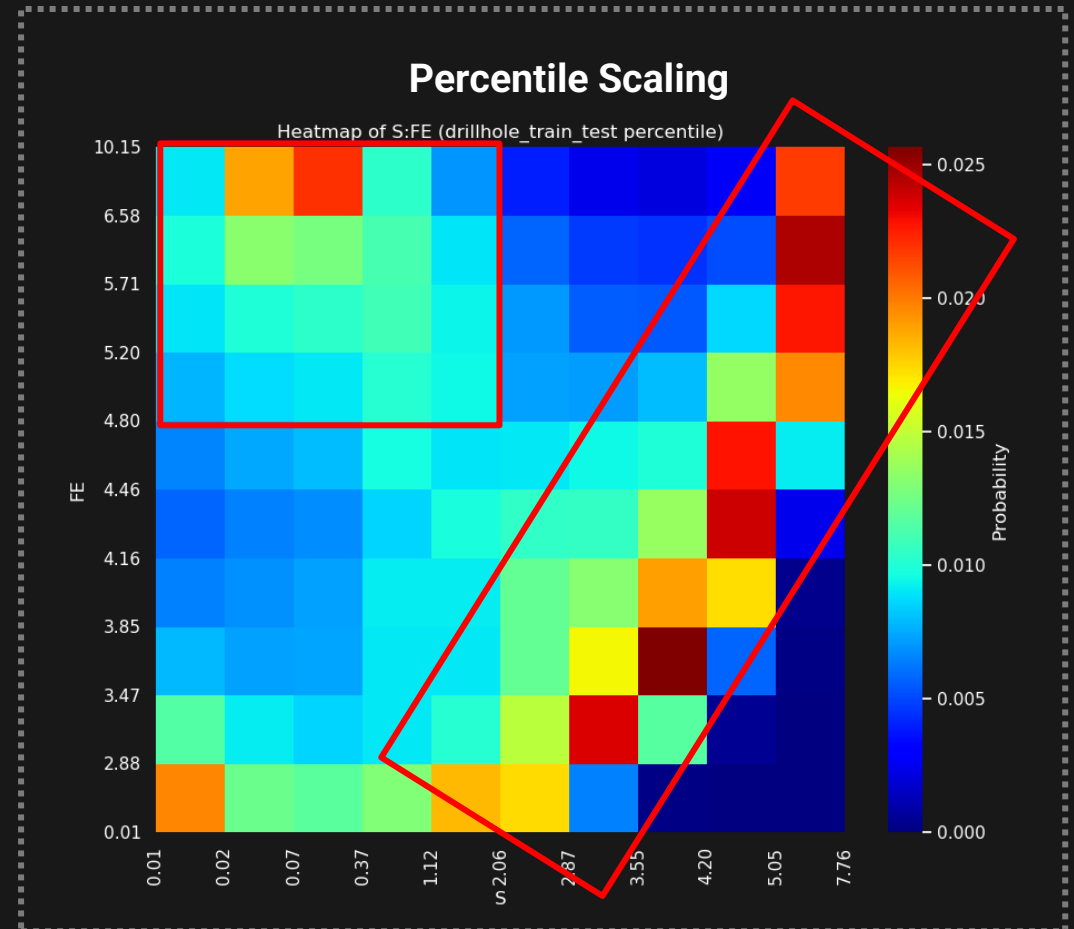
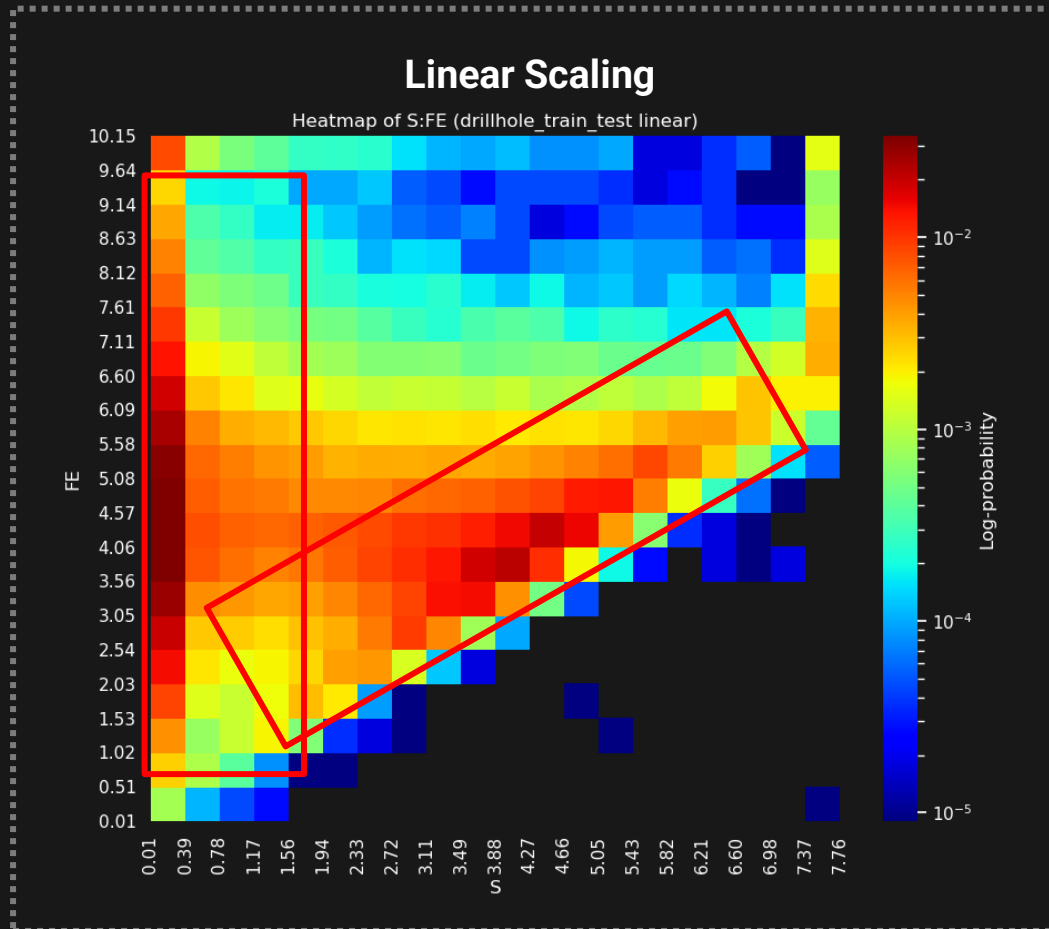
Varies but typically first boundary S/Fe, then one of (S<sup>2</sup>, S/Au, Au/As, S/As).  
Decision trees vary significantly after first 2 decisions.



# RECOVERY PROJECT CORRELATION INSPECTION



## NON-LINEAR CORRELATIONS IN TRANSITORY SULFUR REGION SULFUR & IRON (FE)





# STUDY CASE


## GOLD DEPOSIT



### MODELS RESULTS

#### ARD Average Recovery Deviation by Model

*SATS Decision Tree has a 47% mapping error reduction over baseline.*

|  | Modelling Error | Mapping Error       |
|--|-----------------|---------------------|
| <b>Baseline</b>  | 0.282           | <b>0.144</b>        |
| <b>Linear S-Only</b>   | 0.203 (-28%)    | <b>0.143 (0%)</b>   |
| <b>Linear 1-Feature</b>  | 0.216 (-23%)    | <b>0.126 (-13%)</b> |
| <b>Linear 2-Feature</b>  | 0.223 (-21%)    | <b>0.122 (-15%)</b> |
| <b>Linear 3-Feature</b>  | 0.264* (-6%)    | <b>0.114 (-21%)</b> |
|  <b>SATS Tree</b> | 0.164 (-42%)    | <b>0.077 (-47%)</b> |



# STUDY CASE


## GOLD DEPOSIT



### MODELS RESULTS

#### MRD Median Recovery Deviation by Model

*SATS Decision Tree has a 54% mapping error reduction over baseline.*

|  | Modelling Error | Mapping Error       |
|--|-----------------|---------------------|
| <b>Baseline</b>  | 0.202           | <b>0.102</b>        |
| <b>Linear S-Only</b>   | 0.132 (-35%)    | <b>0.095 (-7%)</b>  |
| <b>Linear 1-Feature</b>  | 0.129 (-36%)    | <b>0.091 (-11%)</b> |
| <b>Linear 2-Feature</b>  | 0.133 (-34%)    | <b>0.087 (-15%)</b> |
| <b>Linear 3-Feature</b>  | 0.209* (+4%)    | <b>0.070 (-31%)</b> |
|  <b>SATS Tree</b> | 0.117 (-42%)    | <b>0.047(-54%)</b>  |



# STUDY CASE

## GOLD DEPOSIT



### RESULTS OVERVIEW

**47%**

**LESS MAPPING ERROR**  
by leveraging multi-element  
patterns in recovery mapping.

**> 10%**

**HIGHER ABSOLUTE RECOVERY**  
at mill when mining areas predicted  
from assay to be 40-80% recovery. The  
average recovery increased from 50% to  
60% in transition region.

**42%**

**LESS MODELLING ERROR**  
due to reduced reliance on any one grade, ratio, or  
boundary.

**> 71%**

**LESS BLOCKS**  
where recovery difference between modelled/assayed grade  
exceeds 40%.



# STRATUM MODELS

## HOW IT WORKS

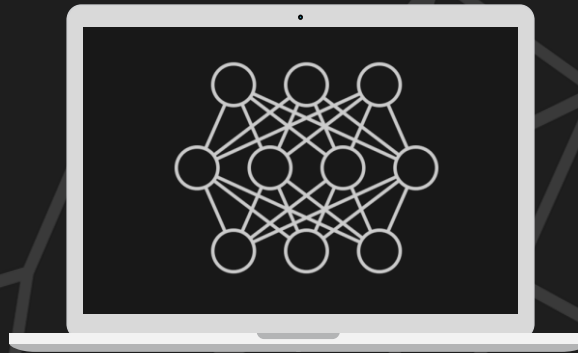


We produce a continuously updating **resource model (AI Model)** that tells companies the **location** of minerals in the ground for cost-efficient extraction

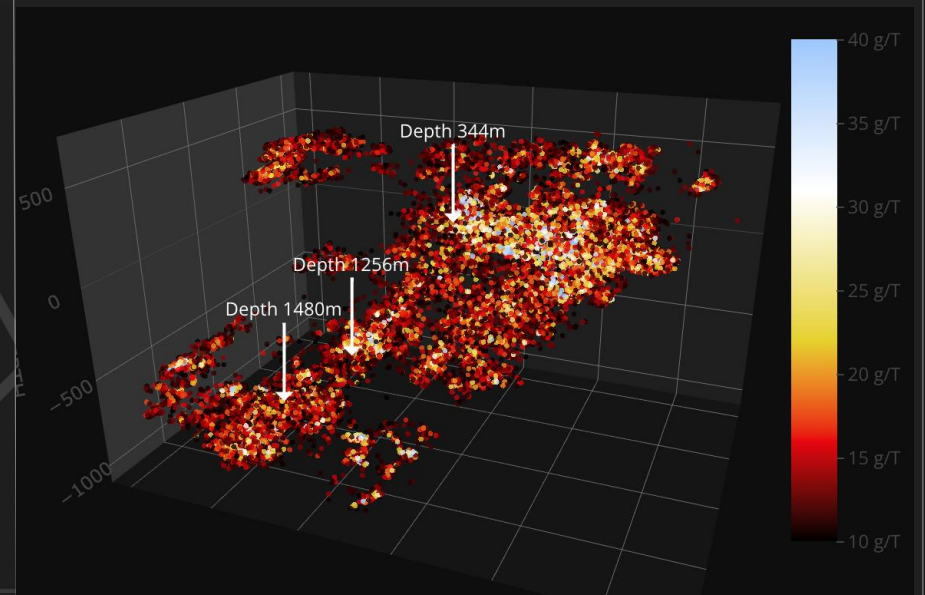
**1** Input mine data to neural network



**2** AI learns geological patterns from historical data



**3** Output 3D model of precise ore locations for clients





# STRATUM MODELS

## HOW IT WORKS



## BASELINE AI MODEL EXAMPLE

### DB~B MODEL



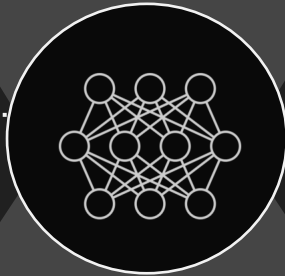
Drillhole  
Historical



Blasthole  
Historical  
(up to 2019)

Learns by error  
correction

Neural  
Network



Blasthole  
Historical  
Ground Truth  
(2019 to present)

### Prediction: Block Model



The model uses **Deep Learning** to learn geological patterns that cause grade variation and generates a block model for any element in the deposit.

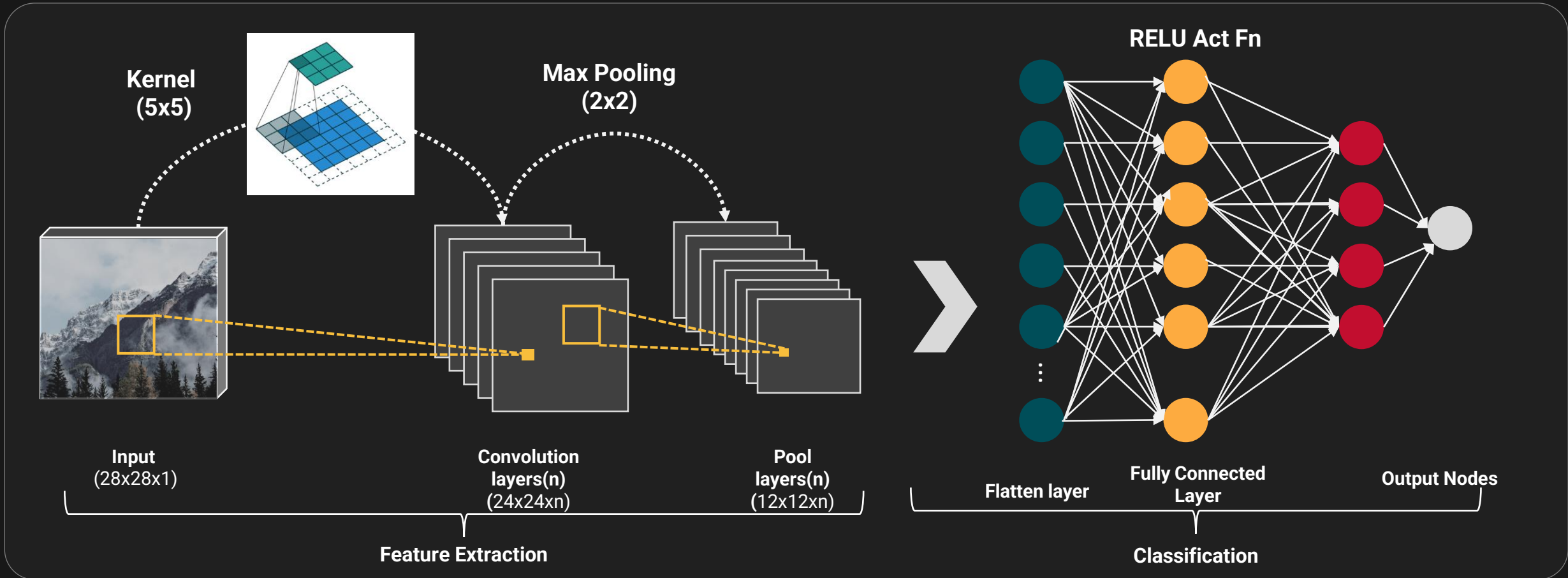


# STRATUM MODELS

## HOW IT WORKS



**CONVOLUTIONAL NEURAL NETWORK**  
*Successfully capture the spatial dependencies in an image through the application of relevant filters*





**STRATUM**

*LOW RISK – HIGH YIELD – AI DRIVEN*

